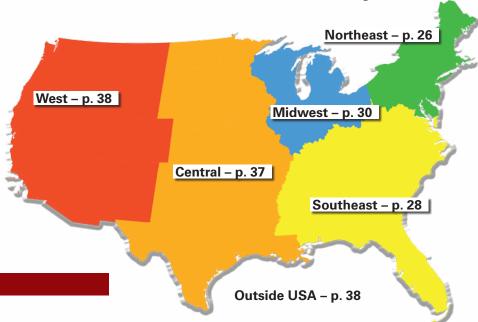
Gear Industry Heat Treat Resource Guide

Commercial Heat Treat Providers for the Gear Industry

Heat treating is one of the most critical operations in the manufacture of quality gears. Everything can be done to perfection, but if the heat treating isn't right, all of your hard work and efforts are wasted. We know how important it is for gear manufacturers to find the right heat treating service provider. That's why we've compiled this Heat Treat Resource Guide—the only directory of heat treat service providers that's specific to the gear industry. The companies listed here are all interested in working with gear manufacturers, and many of them have specialties and capabilities that are uniquely suited to the types of products you manufacture.

In order to help you quickly find the best heat treater who is closest to home, we've organized the guide into geographic regions. Use the map on this page to find the appropriate page number in the guide.

If your company provides commercial heat treating services but is not listed, please visit www.geartechnology.com/getlisted.php.



NORTHEAST

Bennett Heat Treating & Brazing Co., Inc.

Newark, NJ - (973) 589-0590 Ivyland, PA - (215) 674-8120 www.bennettheat.com

Bennett Heat Treating and Brazing is a full in-process service company, servicing the complete metal working industry.

Categories: Age Hardening, Aluminum Treating, Annealing, Black Oxiding, Blast Cleaning, Brazing, Carbonitriding, Carburizing, Cryogenics, Die Quenching, Flame Hardening, Hot Oil Quenching, Induction Hardening, Nitriding, Nitrocarburizing, Normalizing, Press Quenching, Sintering, Straightening, Stress Relieving, Tempering, Vacuum Treating.

Bluewater Thermal Solutions

St. Mary's, PA - (814) 781-6262 Bluewaterthermalsolutions.com

Bluewater Thermal Solutions provides a wide variety of thermal processing for steel, stainless steel, cast irons, powder metals, titanium, aluminum, nickelbased alloys, and non-metallic materials.

Categories: Age Hardening, Annealing, Boronizing, Brazing, Carbonitriding, Carburizing, Induction Hardening, Other Heat Treating Services, Stress Relieving, Tempering, Vacuum Treating.

Bodycote Thermal Processing

Berlin, CT - (860) 225-7691 South Windsor, CT - (860) 282-1371 Suffield, CT - (860) 668-0251 Waterbury, CT - (203) 755-9119 Andover, MA - (978) 470-1620 Ipswich, MA - (978) 356-3818 Worcester, MA - (508) 754-1724 Laconia, NH - (603) 524-7886 Roselle, NJ - (908) 245-0717 Rochester, NY - (585) 436-7876 York, PA - (717) 767-6757 www.bodycote.com

Bodycote offers an extensive range of heat treatment services. Our facilities process a wide variety of component sizes to exacting standards with reliable, repeatable results.

Categories: Age Hardening, Annealing, Austempering, Blast Cleaning, Brazing, Carbonitriding, Carburizing, Cryogenics, Hot Oil Quenching, Nitriding, Nitrocarburizing, Normalizing, Stress Relieving, Vacuum Treating.

Controlled Thermal Processing, Inc.

Burlington, MA - (781) 270-1180 www.metal-wear.com

Deep Cryogenic Treatment (DCT) for wear resistance.

Categories: Cryogenics.

Cryogenic Institute of New England, Inc.

Worcester, MA - (508) 459-7447

www.nitrofreeze.com

The Cryogenic Institute of New England, Inc. offers cryogenic treatment, deburring, deflashing, cryogenic helium processing, thermal cycling, shrink fitting, and material separation & reclamation.

Categories: Aluminum Treating, Cryogenics, Stress Relieving, Tempering.

ElectroHeat Induction

Jersey City, NJ - (908) 494-0726 www.electroheatinduction.com

Electroheat Induction is a provider of custom induction melting furnaces, induction heating and hardening equipment, and pipe heating quality products.

Categories: Aluminum Treating, Induction Hardening.

Flame Treating & Engineering Co. West Hartford, CT - (860) 953-3519

www.flametreating.com

Provide localized heat treating services using flame and induction heating techniques to a wide range of manufactured products.

Categories: Flame Hardening, Induction Hardening, Tempering.

Gleason Corporation

Rochester, NY - (585) 473-1000 www.gleason.com

Categories: Carbonitriding, Carburizing, Cryogenics, Die Quenching, Flame Hardening, Hot Oil Quenching, Induction Hardening, Normalizing, Other Heat Treating Services, Stress Relieving, Tempering, Vacuum Treating.

Irwin Automation Inc.

Greensburg, PA United States - (724) 834-7160 www.irwinautomation.com

Very fast turnaround with competitive pricing. Large variety of processes and capabilities.

Categories: Age Hardening, Aluminum Treating, Annealing, Carburizing, Cryogenics, Normalizing, Other Heat Treating Services, Stress Relieving, Tempering, Vacuum Treating.

Metal Improvement Company

Paramus, NJ - (201) 843-7800 www.metalimprovement.com

Metal Improvement Company provides precision metal finishing services for gears, including shot peening, superfinishing, laser peening, heat treating and coating.



Vacuum Furnace Innovations

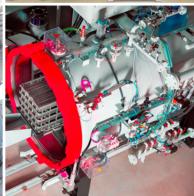
Providing Profitability Through Technology











Innovative vacuum furnace technologies available for every production requirement.

Modul *Therm* ®..... high volume production designed for incremental growth.

Syncro*Therm*[®]...**high profits** by synchronizing with machining centers.

Dual Therm®...... high performance via separate heating and quenching chambers.

Mono *Therm*®......high flexibility with a variety of processes and configurations.



ALD-Holcroft Vacuum Technologies

49630 Pontiac Trail Wixom, MI 48393-2009 USA Ph: 248.668.4130

Fx: 248.624.3710

E-mail: sales@ald-holcroft.com www.ALD-Holcroft.com

Categories: Aluminum Treating, Annealing, Austempering, Black Oxiding, Carbonitriding, Carburizing, Flame Hardening, Nitriding, Nitrocarburizing, Normalizing, Other Heat Treating Services, Salt Bath Nitriding, Straightening, Stress Relieving, Vacuum Treating.

Metallurgical Processing, Inc.

New Britain, CT - (860) 224-2648

www.mpimetaltreating.com

Hardening and softening of parts for both wear resistance and machinability, as well as PVD coating, cold treating, and variety of support services.

Categories: Age Hardening, Aluminum Treating, Annealing, Brazing, Carbonitriding, Carburizing, Cryogenics, Die Quenching, Hot Oil Quenching, Ion Nitriding, Normalizing, Other Heat Treating Services, Press Quenching, Straightening, Stress Relieving, Tempering, Vacuum Treating.

Metallurgical Solutions, Inc.

Providence, RI - (401) 941-2100

www.met-sol.com

Salt bath heat treating, both high speed and neutral salts, austempering, and salt melonizing.

Categories: Age Hardening, Aluminum Treating, Annealing, Austempering, Blast Cleaning, Carbonitriding, Carburizing, Cryogenics, Induction Hardening, Nitrocarburizing, Normalizing, Press Quenching, Salt Bath Nitriding, Steam Treating, Straightening, Stress Relieving, Tempering, Vacuum Treating.

Metlab

Wyndmoor, PA - (215) 233-2600

www.metlabheattreat.com

Metlab heat treats gears to 15' in diameter. Processes: Carburizing, nitriding, hardening, induction

Categories: Age Hardening, Aluminum Treating, Annealing, Black Oxiding, Carbonitriding, Carburizing, Cryogenics, Flame Hardening, Induction Hardening, Nitriding, Nitrocarburizing, Normalizing, Other Heat Treating Services, Press Quenching, Straightening, Stress Relieving, Tempering, Vacuum Treating.

Penna Flame Industries

Zelienople, PA - (800) 245-5084 www.pennaflame.com

Penna Flame Industries offers surface hardening and flame hardening pro-

Categories: Cryogenics, Flame Hardening, Induction Hardening, Straightening, Stress Relieving, Tempering,.

Peters' Heat Treating Inc.

Meadville, PA - (814) 333-1782 McKean, PA - (814) 333-1782 www.petersheattreat.com

Batch carburizing, carbonitriding, Nitreg nitriding 20,000# capacity, vacuum processing, black oxide.

Categories: Age Hardening, Annealing, Black Oxiding, Blast Cleaning, Carbonitriding, Carburizing, Cryogenics, Induction Hardening, Nitriding, Nitrocarburizing, Normalizing, Other Heat Treating Services, Stress Relieving, Tempering, Vacuum Treating.

Precision Finishing Inc.

Sellersville, PA - (215) 257-6862 www.precisionfinishinginc.com

Vibratory and blast finishing company. We sell the equipment and consumables, manufacture vibratory and washing compounds. Subcontract blasting and vibratory services.

Categories: Blast Cleaning.

R & R Heat Treating Inc. East Stroudsburg, PA - (570) 424-8750

Small lot sizes, quick turnaround

Categories: Age Hardening, Aluminum Treating, Annealing, Black Oxiding, Blast Cleaning, Carbonitriding, Carburizing, Flame Hardening, Hot Oil Quenching, Induction Hardening, Nitriding, Normalizing, Stress Relieving, Tempering.

Rex Heat Treat

Lansdale, PA - (215) 855-1131 Bedford, PA - (814) 623-1701 rexht.com

Commercial Heat Treater serving a range of industries from aerospace and automotive to construction and defense.

Categories: Age Hardening, Annealing, Austempering, Carbonitriding, Carburizing, Cryogenics, Hot Oil Quenching, Nitrocarburizing, Normalizing, Stress Relieving, Tempering.

SMS-Elotherm

Cranberry Township, PA - (724) 553-3471

www.sms-elotherm.com

High Performance induction systems for heating, heat treating, including hardening. Specializing in high throughput and also large work pieces such as slewing rings.

Categories: Annealing, Austempering, Induction Hardening, Laser Hardening.

Solar Atmospheres

Souderton, PA - (800) 347-3236 Hermitage, PA - (866) 982-0660

www.solaratm.com

Solar Atmospheres is one of the world's largest providers of commercial vacuum heat treating service.

Categories: Age Hardening, Annealing, Brazing, Carburizing, Ion Nitriding, Nitriding, Normalizing, Other Heat Treating Services, Sintering, Stress Relieving, Tempering, Vacuum Treating.

Specialty Steel Treating Inc.

East Granby, CT - (860) 653-0061

www.specialtysteeltreating.com

Specialty Steel Treating, founded 1956, has been performing precision heat treating for more than 40 years.

 $\textbf{Categories:} \ \textbf{Brazing, Carbonitriding, Carburizing, \underline{C}ryogenics, Hot Oil Quenching,}$ Nitriding, Normalizing, Stress Relieving, Vacuum Treating.

Spectrum Thermal Processing

Cranston, RI - (401) 808-6249

www.spectrumtp.com

Nadcap accredited heat treating and brazing services. Spectrum is AS9100 and ISO 9000 certified.

Categories: Age Hardening, Annealing, Brazing, Carburizing, Nitriding, Nitrocarburizing, Normalizing, Other Heat Treating Services, Stress Relieving, Tempering, Vacuum Treating.

SOUTHEAST

Advanced Heat Treat Corp.

Cullman, AL - (256) 739-2775

www.ahtweb.com

AHT is a recognized leader in providing heat treat services and superior metal-

Categories: Age Hardening, Annealing, Black Oxiding, Carbonitriding, Carburizing, Induction Hardening, Ion Nitriding, Nitriding, Nitrocarburizing, Normalizing, Other Heat Treating Services, Plasma Carburizing, Stress Relieving, Tempering, Vacuum Treating.

American Metal Treating, Inc.

High Point, NC - (336) 889.3277 americanmetaltreatinginc.com

Full range commercial heat treater. Extensive knowledge of heat treatment of all types of gears.

Categories: Age Hardening, Annealing, Austempering, Carbonitriding, Carburizing, Cryogenics, Hot Oil Quenching, Nitriding, Other Heat Treating Services, Stress Relieving, Tempering, Vacuum Treating.

Bluewater Thermal Solutions

Greenville, SC - (864) 990-0050 Bluewaterthermalsolutions.com

Bluewater Thermal Solutions provides a wide variety of thermal processing for steel, stainless steel, cast irons, powder metals, titanium, aluminum, nickelbased alloys, and non-metallic materials.

Categories: Age Hardening, Annealing, Boronizing, Brazing, Carbonitriding, Carburizing, Induction Hardening, Other Heat Treating Services, Stress Relieving, Tempering, Vacuum Treating.

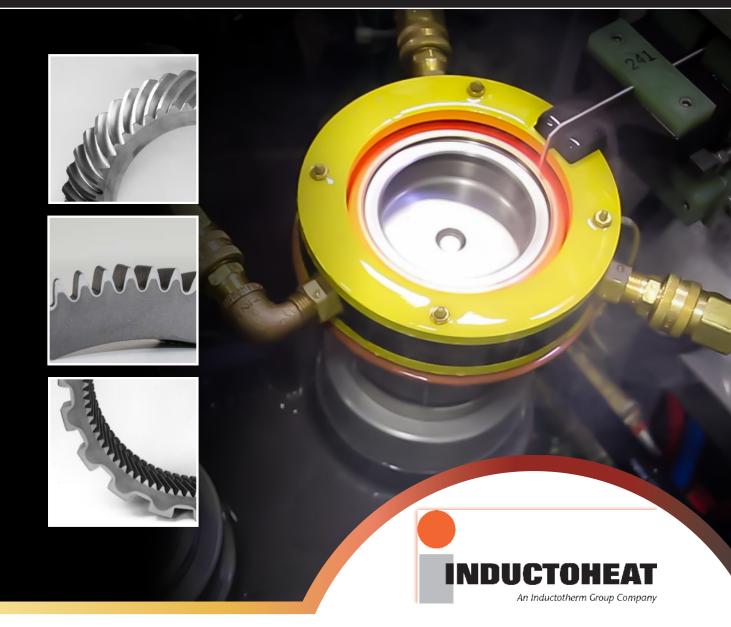
Bodycote Thermal Processing

Athens, AL - (256) 233-1147 Conyers, GA - (770) 922-3954 Princeton, KY - (270) 365-0100 Reidsville, NC - (336) 342-0308 Fountain Inn, SC - (864) 862-3516 Morristown, TN - (423) 586-3200 www.bodycote.com

Bodycote offers an extensive range of heat treatment services. Our facilities process a wide variety of component sizes to exacting standards with reliable, repeatable results.

Stronger Lasting Gears

Reliable • Precise • Efficient • Innovative



Just like gears, induction heating is all about **Precision**. Inductoheat's precision controlled, induction gear hardening systems provide ideal metallurgical patterns, minimum shape distortion, increased wear resistance and exceptional contact fatigue strength.

Visit our website to learn more about our induction heat treating equipment!

- FEA computer modeling
- Single part process monitoring
- · Single-shot, scanning, tooth by tooth
- Single-coil dual-frequency technology
- Wide range of gear & bearing diameters
- Hypoid ring, spiral bevel, worm and pinion gears

Inductoheat, Inc. • Madison Heights, MI • (248) 585-9393 www.inductoheat.com



Categories: Age Hardening, Annealing, Austempering, Blast Cleaning, Brazing, Carbonitriding, Carburizing, Cryogenics, Hot Oil Quenching, Nitriding, Nitrocarburizing, Normalizing, Stress Relieving, Vacuum Treating.

Controlled Thermal Processing, Inc.

Mt. Ulla, NC - (704) 660-3326

www.metal-wear.com

Deep Cryogenic Treatment (DCT) for wear resistance.

Categories: Cryogenics.

Extremeion Hard Carbon

Denver, NC - (704) 489-1488 www.CarbonRaptor.com

Hard carbon coatings, PACVD friction reduction, part longevity for steel, titanium, aluminum, and various other metals.

Categories: Aluminum Treating.

Flame Treating Systems, Inc.

Durham, NC - (919) 956-5208

www.flametreatingsystems.com

Custom Flame Heat Treating solutions for all sizes of gears, sprockets, shafts and splines.

Categories: Annealing, Brazing, Flame Hardening.

Ionic Technologies Inc.

Greenville, SC - (864) 288-9111

www.ionic-tech.com

Categories: Cryogenics, Nitriding, Vacuum Treating.

Mid-South Metallurgical

Murfreesboro, TN - (615) 896-6212 www.midsouthmetallurgical.com

Since 1985, Mid-South Metallurgical has provided customers with precision and specialty heat treating services.

Categories: Age Hardening, Aluminum Treating, Annealing, Austempering, Blast Cleaning, Carbonitriding, Carburizing, Cryogenics, Flame Hardening, Induction Hardening, Ion Nitriding, Nitrocarburizing, Straightening, Stress Relieving, Tempering, Vacuum Treating.

Oerlikon Balzers

Pell City, AL - (205) 884-1210

www.oerlikon.com

Oerlikon Balzers is one of the world's leading suppliers of surface technologies that significantly improve the performance and durability of precision components as well as tools.

Categories: Ion Nitriding, Nitriding.

Paulo Products Company

Murfreesboro, TN - (615) 896-1385 Nashville, TN - (615) 228-2526

www.paulo.com

Paulo provides innovative engineered solutions in heat treating, brazing and metal finishing.

Categories: Age Hardening, Aluminum Treating, Annealing, Austempering, Black Oxiding, Blast Cleaning, Boronizing, Brazing, Carbonitriding, Carburizing, Cryogenics, Die Quenching, Flame Hardening, Hot Oil Quenching, Induction Hardening, Ion Nitriding, Laser Hardening, Nitriding, Nitrocarburizing, Normalizing, Other Heat Treating Services, Plasma Carburizing, Press Quenching, Salt Bath Nitriding, Sintering, Steam Treating, Straightening, Stress Relieving, Tempering, Vacuum Treating.

Progressive Heat Treating Co.

Chester, VA - 804-717-5353

www.pecgears.com

Vacuum Heat Treating, including Ion nitriding.

Categories: Age Hardening, Aluminum Treating, Annealing, Carbonitriding, Carburizing, Cryogenics, Hot Oil Quenching, Induction Hardening, Ion Nitriding, Stress Relieving, Tempering, Vacuum Treating.

Rex Heat Treat

Anniston, AL - (800) 229-4739

rexht.com

Commercial Heat Treater serving a range of industries from aerospace and automotive to construction and defense.

Categories: Age Hardening, Annealing, Austempering, Carbonitriding, Carburizing, Cryogenics, Hot Oil Quenching, Nitrocarburizing, Normalizing, Stress Relieving, Tempering.

Thermal Braze, Inc.

Jupiter, FL - (561) 746-6640

We do heat treating, furnace brazing in vacuum and hydrogen, annealing, silver soldering, assembly.

Categories: Age Hardening, Annealing, Brazing, Cryogenics, Stress Relieving, Tempering, Vacuum Treating.

Woodworth Heat Treating

Ashland, VA - (804) 412-0206 www.woodworthheattreat.com Categories: Nitriding, Vacuum Treating.

Zion Industries

Hildebran, North Carolina 828-397-2701 - (330) 483-4650 www.zioninduction.com

We are a TS-16949 Certified induction heat treater with plants in Michigan, Ohio and North Carolina.

Categories: Induction Hardening, Straightening.

MIDWEST

300 Below Inc.

Decatur, IL - (217) 520-3335

300Below.com

Deep Cryogenic Processing and Tempering, Stress Relief and Stabilization, Corrosion Resistance.

Categories: Age Hardening, Blast Cleaning, Cryogenics, Stress Relieving, Tempering.

Accu-Temp Heat Treating

Racine, WI - (262) 634-1905 www.accutempheat.com

Categories: Annealing, Austempering, Black Oxiding, Carbonitriding, Carburizing, Cryogenics, Flame Hardening, Nitriding, Nitrocarburizing, Normalizing, Salt Bath Nitriding, Straightening, Stress Relieving.

Advanced Heat Treat Corp.

Monroe, MI - (734) 243-0063

www.ahtweb.com

AHT is a recognized leader in providing heat treat services and superior metallurgical solutions.

Categories: Age Hardening, Annealing, Black Oxiding, Carbonitriding, Carburizing, Induction Hardening, Ion Nitriding, Nitriding, Nitrocarburizing, Normalizing, Other Heat Treating Services, Plasma Carburizing, Stress Relieving, Tempering, Vacuum Treating. Advanced Nitriding Solutions

Batesville, IN - (812) 932-1010

www.ans-ion.net

ANS specializes in pulse plasma "ion" nitriding.

Categories: Carbonitriding, Ion Nitriding, Nitriding, Nitrocarburizing.

Aichelin Heat Treatment Systems, Inc.

Plymouth, MI - (734) 459-9850

www.aichelinusa.com

Low Pressure Carburization, High Efficiency/Low NOx Burner Systems, Induction Hardening and Specialized Quenching Techniques.

Categories: Annealing, Austempering, Carbonitriding, Carburizing, Die Quenching, Hot Oil Quenching, Induction Hardening, Nitriding, Nitrocarburizing, Normalizing, Other Heat Treating Services, Press Quenching, Stress Relieving, Tempering.

Ajax Tocco Magnethermic Corp.

Warren, OH - 800-547-1527

ajaxtocco.com

Ajax TOCCO Magnethermic Corp. is a world leader in the induction heating, melting and forging industries.

Categories: Induction Hardening, Tempering.

Akron Steel Treating Company

Akron, OH - (330) 773-8211 www.akronsteeltreating.com

[www.geartechnology.com]



GLOBAL MANUFACTURER OF INDUSTRIAL FURNACES

Versatile by Design.

Low Pressure Vacuum Carburizing Systems



Quality

We take an active and continuous role in providing high quality in our equipment and in the parts our customers produce.



Innovation

Our company has thrived on innovation of thermochemical processes, high pressure gas quenching and equipment for more than 90 years.



Proximity

Our expertise is available for every customer, wherever they are, to ensure they get the best from their systems.

Discover how versatile ECM can be...

- Vacuum Carburizing
- **Gas Quenching**
- Oil Quenching
- **Carbonitriding**
- **Neutral Hardening**
- Annealing

ECM USA, INC. 8920 58th Place, Ste 100 Kenosha, WI 53144-7822 T. 262.605.4810



WWW.ECM-USA.COM

Full service heat treating provider and metallurgical service provider. Since 1943. IntensiQuench licensee.

Categories: Age Hardening, Aluminum Treating, Annealing, Austempering, Black Oxiding, Blast Cleaning, Carbonitriding, Carburizing, Cryogenics, Hot Oil Quenching, Nitrocarburizing, Normalizing, Other Heat Treating Services, Straightening, Stress Relieving, Tempering, Vacuum Treating.

ALD Thermal Treatment, Inc.

Port Huron, MI - (810) 357-0682 www.aldtt.net

ALD Thermal Treatment is the premier source for vacuum heat treatment services to the precision manufactured component segment.

Categories: Age Hardening, Annealing, Blast Cleaning, Brazing, Carbonitriding, Carburizing, Cryogenics, Normalizing, Plasma Carburizing, Stress Relieving, Tempering, Vacuum Treating.

American Metal Treating Co.

Cleveland, OH - (216) 431-4492 americanmetaltreating.com

Gear induction hardening experts. Tooth-by-tooth hardening from .66 DP to 10 DP.

Categories: Induction Hardening.

Applied Process

Livonia, MI - (734) 464-8000 www.appliedprocess.com

Applied Process is a world leader in austempering technology.

Categories: Austempering.

Applied Thermal Technologies

Warsaw, IN - (574) 269-7116

www.appliedthermaltechnologies.com

Since 1992 Applied Thermal Technologies, Inc. has focused on servicing the medical, orthopedic, aerospace, military, food handling, and stamping industries.

Categories: Age Hardening, Annealing, Brazing, Carbonitriding, Other Heat Treating Services, Straightening, Stress Relieving, Tempering, Vacuum Treating.

Bluewater Thermal Solutions

South Bend, IN - (574-232-3338 Benton Harbor, MI - (269-925-6581 Northlake, IL (2 plants) - (708) 410-8000 Melrose Park, IL - (864) 990-0050 Rockford, IL - (815) 397-5424 Saginaw, MI - (989) 753-7770 Coldwater, MI - (517) 279-4981 Bluewaterthermalsolutions.com

Bluewater Thermal Solutions provides a wide variety of thermal processing for steel, stainless steel, cast irons, powder metals, titanium, aluminum, nickelbased alloys, and non-metallic materials.

Categories: Age Hardening, Annealing, Boronizing, Brazing, Carbonitriding, Carburizing, Induction Hardening, Other Heat Treating Services, Stress Relieving, Tempering, Vacuum Treating.

Bodycote Thermal Processing

Melrose Park, IL - (708) 344-4080 Indianapolis, IN - (317) 924-4321 Fort Wayne, IN - (260) 423-1691 Greensburg, IN - (812) 663-4114 Elkhart, IN - (574) 295-2491 Canton, MI (Ronda Drive) - (734) 459-8514 Canton, MI (Haggerty Road) - (734) 233-8847 Livonia, MI - (734) 427-6814 Grand Rapids, MI - (616) 245-0465 Holland, MI - (616) 399-6880 Cincinnati, OH - (513) 921-2300 Highland Heights, OH - (440) 473-2020 London, OH - (740) 852-5000 Columbus, OH - (614) 444-1181 New Berlin, WI - (262) 782-5553 Sturtevant, WI - (262) 554-8770 www.bodycote.com

Bodycote offers an extensive range of heat treatment services. Our facilities process a wide variety of component sizes to exacting standards with reliable, repeatable results.



Categories: Age Hardening, Annealing, Austempering, Blast Cleaning, Brazing, Carbonitriding, Carburizing, Cryogenics, Hot Oil Quenching, Nitriding, Nitrocarburizing, Normalizing, Stress Relieving, Vacuum Treating.

BOS Services Company

Willoughby, OH - (440) 946-5101 http://bosservicesheattreating.com

Heat treat and metal cleaning. Categories: Tempering.

Calumet Surface Hardening

Hammond, IN - (219) 844-5600

Flame hardening and straightening of steel, some induction hardening. Categories: Carburizing, Flame Hardening, Induction Hardening, Straightening.

Chicago Flame Hardening

East Chicago, IN - (219) 397-6475

www.cflame.com

Flame hardening, stress relieving, mechanical straightening. Categories: Flame Hardening, Straightening, Stress Relieving.

Cincinnati Steel Treating Co.

Cincinnati, OH - (513) 271-3173

www.steeltreating.com

We are a full service Heat Treating Co. We process several thousand parts to just one small part.

Categories: Age Hardening, Aluminum Treating, Annealing, Blast Cleaning, Carbonitriding, Carburizing, Cryogenics, Die Quenching, Flame Hardening, Induction Hardening, Nitriding, Nitrocarburizing, Normalizing, Press Quenching, Straightening, Stress Relieving, Tempering.

Clifford-Jacobs Forging Champaign, IL - (217) 352-5172 www.clifford-jacobs.com

Closed-die custom forging producer of gear blanks up to 30 inches in diameter and/or 50 inches in length. Heat treating and rough machining.

Categories: Annealing, Normalizing.

Complete Heat Treating

Milwaukee, WI - (414) 643-5161 completeht.com

Quenching to 22' × 22' × 13' deep and 100,000 lbs. Furnaces to 53'L × 22'W × 15'H. Polymer & water quenching.

Categories: Age Hardening, Aluminum Treating, Annealing, Normalizing, Other Heat Treating Services, Straightening, Stress Relieving.

Contour Hardening, Inc.

Indianapolis, IN - (317) 876-1530

Contour de Mexico Silao Mexico, - (317) 876-1530

www.contourhardening.com

Provider of induction equipment and services. Contract induction heat treat.

Categories: Induction Hardening, Stress Relieving, Tempering.

Controlled Thermal Processing, Inc.

Antioch, IL - (847) 651-5511

Park City, IL - (847) 651-5511

www.metal-wear.com

Deep Cryogenic Treatment (DCT) for wear resistance.

Categories: Cryogenics.

Cryoplus Inc.

Wooster, OH - (330) 683-3375 www.cryoplus.com

Categories: Cryogenics.

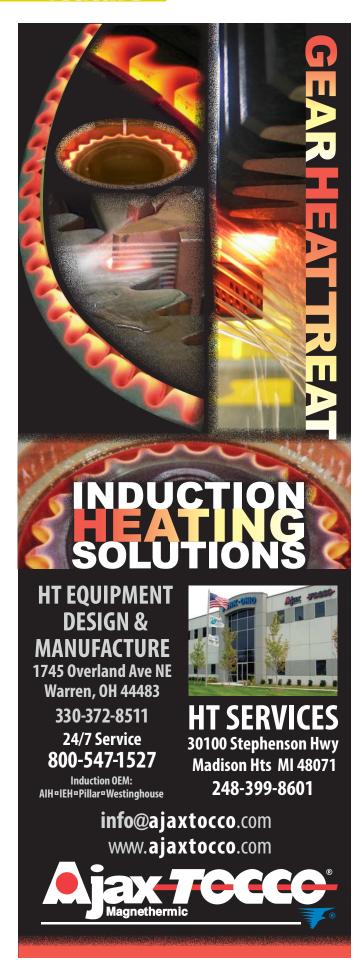
Dayton Forging & Heat Treating Company

Dayton, OH - (937) 253-4126 www.daytonforging.com

Custom tailored processing of parts to meet your requirements. Oil and water quenching available.

Categories: Age Hardening, Annealing, Blast Cleaning, Carbonitriding, Carburizing, Normalizing, Other Heat Treating Services, Straightening, Stress Relieving, Tempering.





Detroit Steel Treating Co.

Pontiac, MI - (248) 334-7436

Controlled atmosphere for neutral, carburize and carbo-nitride processing.

Categories: Age Hardening, Aluminum Treating, Annealing, Black Oxiding, Blast Cleaning, Carbonitriding, Carburizing, Flame Hardening, Hot Oil Quenching, Normalizing, Straightening, Stress Relieving, Tempering.

Duffy Company, The Palatine, IL - (847) 202-0000 www.duffycompany.com

For over 30 years The Duffy Company has been the exclusive North American distributors of Condursal stop-off paints to the Heat Treating Industry

Categories: Stop-off Paints.

East-Lind Heat Treat, Inc.

Madison Heights, MI - (248) 585-1415

www.eastlind.com

 $\label{lem:carburize} Carburize/Quench/Temper.\ Specializing\ in\ gear\ specs-AGMA,\ AMS,\ Axletech,\ Dana,\ Deere,\ Eaton,\ GQS-2,\ etc.$

Categories: Age Hardening, Aluminum Treating, Annealing, Blast Cleaning, Carbonitriding, Carburizing, Cryogenics, Flame Hardening, Normalizing, Other Heat Treating Services, Straightening, Stress Relieving, Tempering, Vacuum

EFD Induction Inc.

Madison Heights, MI - (248) 658-0700 www.efdinduction-usa.com

Inventor of the dual frequency hardening power supplies, it propose a whole range of solutions for gear hardening.

Categories: Die Quenching, Induction Hardening.

Eldec Induction USA, Inc.

Auburn Hills, MI - (248) 364-4750

www.eldec-usa.com

Specializing in SIMULTANEOUS DUAL FREQUENCY hardening systems which can eliminate distortion problems associated with carbonization.

Categories: Annealing, Austempering, Brazing, Induction Hardening, Normalizing, Other Heat Treating Services, Straightening, Stress Relieving, Tempering.

Eltro Services, Inc.

Oxford, MI - (248) 628-9790

www.eltroservices.com

Eltro Services, Inc. uses patented pulsed ion nitriding furnaces to provide superior surface engineering solutions at the lowest possible cost.

Categories: Age Hardening, Black Oxiding, Carbonitriding, Ion Nitriding, Nitriding, Nitrocarburizing, Other Heat Treating Services, Plasma Carburizing, Steam Treating, Stress Relieving, Tempering, Vacuum Treating.

Engineered Heat Treat, Inc.

Madison Heights, MI - (248) 588-5141

www.ehtinc.com

We were founded in 1959 and provide a variety of heat treating services to the aircraft, agriculture, automotive, high-performance racing, military and tooling

Categories: Age Hardening, Annealing, Austempering, Blast Cleaning, Carbonitriding, Carburizing, Cryogenics, Die Quenching, Hot Oil Quenching, Nitriding, Nitrocarburizing, Normalizing, Other Heat Treating Services, Press Quenching, Salt Bath Nitriding, Straightening, Stress Relieving, Tempering, Vacuum Treating.

ERS Engineering Corp.West Bloomfield, MI - (248) 538-9082

www.ersengine.com

ERS is the exclusive distributor in N. America of Techmash (Moscow) through surface hardening technique.

Categories: Induction Hardening.

Euclid Heat Treating Company, The

Euclid, OH - (216) 481-8444

www.euclidheattreating.com

Neutral harden, carburize, ferritic, nitride, induction, vacuum, Intensiquench, Endocarb, XRF test

Categories: Age Hardening, Aluminum Treating, Annealing, Blast Cleaning, Carbonitriding, Carburizing, Cryogenics, Die Quenching, Induction Hardening, Nitriding, Nitrocarburizing, Normalizing, Other Heat Treating Services, Press Quenching, Straightening, Stress Relieving, Tempering, Vacuum Treating. FPM Heat Treating

Elk Grove Village, IL - (847) 228-2525 Cherry Valley, II (815) 332-4961 - (847) 228-2525 Milwaukee, WI (414) 355-7900 - (847) 228-2525

Full range of commercial heat treating services with focus on carburizing, Nitrotec& hardening.

Categories: Age Hardening, Annealing, Austempering, Blast Cleaning, Brazing, Carbonitriding, Carburizing, Hot Oil Quenching, Nitriding, Nitrocarburizing, Normalizing, Other Heat Treating Services, Straightening, Stress Relieving, Tempering, Vacuum Treating.

General Metal Heat Treating, Inc.

Cleveland, OH - (216) 391-0886 www.generalmetalheat.com

NADCAP and AS9100 certified. Carburizing, hardening, normalizing, annealing. Batch, salt, pit and vacuum.

Categories: Age Hardening, Annealing, Austempering, Blast Cleaning, Carbonitriding, Carburizing, Cryogenics, Hot Oil Quenching, Nitriding, Nitrocarburizing, Normalizing, Stress Relieving, Tempering, Vacuum Treating.

General Surface Hardening Inc.

Chicago, IL - (312) 226-5472 gshinc.net

GSH has worked with the "Top" gear engineers in the United States and Europe. Gears Up to 20,000 lbs.

Categories: Age Hardening, Annealing, Blast Cleaning, Carbonitriding, Carburizing, Cryogenics, Flame Hardening, Induction Hardening, Normalizing, Straightening, Stress Relieving, Tempering.

Heat Treating Services Corporation of America

Pontiac, MI - (248) 858-2230 Waterford, MI - (248) 858-2230 Pontiac, MI (2 plants) - (248) 858-2230 Homer, MI - (248) 858-2230 www.htsmi.com

TS-QS-CQI-9. Heat treating of 40M lbs/month at five plants. Castings & forgings prior to machining via normalizing/annealing & oil quench & temper.

Categories: Annealing, Blast Cleaning, Normalizing, Other Heat Treating Services.

Hi TecMetal Group Cleveland, OH (HQ) - (216) 881-8100

Cleveland, OH (Brazing & Metal Treating) - (216) 881-8100

Cleveland, OH (Brite Brazing) - (216) 426-6650

Cleveland, OH (Commercial Induction) - (216) 883-4820 Cleveland, OH (Walker Heat Treating) - (216) 941-0440

Eastlake, OH - (440) 946-2280

Wickliffe, OH - (440) 943-4555

www.htg.cc

Provides induction and furnace heat treating services to the gear industry.

Categories: Annealing, Blast Cleaning, Brazing, Carbonitriding, Carburizing, Induction Hardening, Nitriding, Nitrocarburizing, Normalizing, Other Heat Treating Services, Straightening, Stress Relieving, Vacuum Treating.

Horsburgh & Scott Co.

Cleveland, OH - (216) 431-3900 www.horsburgh-scott.com

Horsburgh & Scott offers complete captive and commercial heat treating services out of a 50,000 sq ft facility.

Categories: Annealing, Carburizing, Hot Oil Quenching, Normalizing, Stress Relieving, Tempering.

Hudapack Metal Treating

Elkhorn, WI - (262) 723-3345 Franklin, WI - (414) 421-5140 Glendale Heights, IL - (630) 858-0505 www.hudapack.com

We offer a large array of heat treat capabilities to meet many customer needs.

Categories: Age Hardening, Aluminum Treating, Annealing, Austempering, Blast Cleaning, Carbonitriding, Carburizing, Cryogenics, Die Quenching, Flame Hardening, Hot Oil Quenching, Induction Hardening, Nitrocarburizing, Normalizing, Other Heat Treating Services, Straightening, Stress Relieving, Tempering, Vacuum Treating.

Induction Hardening Specialists

Peninsula, OH - (330) 315-8129 inductionhardeningspecialists.com Specialists in single tooth contour gear hardening, AGMA pattern "A."

Categories: Induction Hardening.

Induction Resources

Canton, MI - (734) 776-1026

Induction consulting, project management, development, process troubleshooting and heat audits, CQI-9.

Categories: Annealing, Austempering, Brazing, Induction Hardening, Press Quenching, Stress Relieving, Tempering.

Induction Services, Inc.

Warren, MI - (586) 754-1640

www.inductionservicesinc.com

Provider of induction hardening services.

Categories: Induction Hardening.

Induction Tooling, Inc.

North Royalton, OH - (440) 237-0711 www.inductiontooling.com

We specialize in the design, build and repair of inductors used in the induction hardening process.

Categories: Induction Hardening.

Inductoheat Inc.

Madison Heights, MI - (248) 585-9393 www.inductoheat.com



We design & build heat treating equipment & power supplies for heating a wide range of parts including gears & sprockets.

Categories: Annealing, Brazing, Induction Hardening, Normalizing, Other Heat Treating Services, Straightening, Stress Relieving, Tempering.

Ipsen, Inc.

Cherry Valley, IL - (800) 727-7625 www.lpsenUSA.com



Ipsen, Inc. designs and manufactures thermal processing systems (vacuum heat treat furnaces and atmosphere heat treat furnaces) for a wide variety of markets.

Categories: Age Hardening, Aluminum Treating, Annealing, Austempering, Brazing, Carbonitriding, Carburizing, Hot Oil Quenching, Nitriding, Nitrocarburizing, Normalizing, Other Heat Treating Services, Sintering, Stress Relieving, Tempering, Vacuum Treating.



Founded in 1999 by Fred Otto, MTV has become a leader in vacuum carburizing and heat treating for the Aerospace, Motor Sports, and Commercial Industries with multiple quenching to handle just about any commercial material.

- Vacuum Carburizing
- Vacuum Carbo-nitride
- Vacuum Tool & Stainless Processing
 - Pulse-Plasma Ion-Nitride

22 Bar Gas or Oil Quench in Vacuum Complete Certified Metallurgical Lab NADCAP, ISO9000 & AS9100 Aerospace Approved

> Business Park of Kenosha 5727 95th Avenue Kenosha, WI 53144

(262) 605-4848 + Fax (262) 605-4806

www.mtvac.com

Kowalski Heat Treating

Cleveland, OH - (216) 631-4411

www.khtheat.com

Specializing in the PIA (pain in the @#\$) jobs! Salt to Salt-Heat set flatten-ION Nitriding.

Categories: Age Hardening, Annealing, Austempering, Blast Cleaning, Cryogenics, Die Quenching, Ion Nitriding, Nitriding, Nitrocarburizing, Normalizing, Other Heat Treating Services, Press Quenching, Straightening, Stress Relieving, Tempering, Vacuum Treating.

Lambda Technologies

Cincinnati, OH - (513) 561-0883 www.lambdatechs.com

We specialize in metal improvement and surface enhancement techniques, such as low plasticity burnishing (LPB™).

Categories: Stress Relieving.

Magnum Induction

New Baltimore, MI - (586) 716-4700 www.magnuminduction.com

Induction Heat Treating large and unique part configurations.

Categories: Induction Hardening, Stress Relieving, Tempering.

Midwest Thermal-Vac Inc.

Kenosha, WI - (262) 605-4848

www.mtvac.com

MTV Premier Vacuum Facility specializing in Vacuum Carburizing with both HPGQ and vacuum oil quench.

Categories: Age Hardening, Annealing, Austempering, Blast Cleaning, Brazing, Carbonitriding, Carburizing, Cryogenics, Flame Hardening, Hot Oil Quenching, Induction Hardening, Ion Nitriding, Nitriding, Nitrocarburizing, Normalizing, Other Heat Treating Services, Straightening, Stress Relieving, Tempering, Vacuum Treating.

Nitrex Inc.

Franklin, IN - (317) 346-7700 Aurora, IL-(630) 851-5880 Mason, MI - (517) 676-6370

www.nitrex.com

NITREX improves the properties of metals, extending the life of gears for a wide range of industries

Categories: Age Hardening, Annealing, Austempering, Black Oxiding, Blast Cleaning, Carbonitriding, Carburizing, Cryogenics, Die Quenching, Hot Oil Quenching, Ion Nitriding, Nitriding, Nitrocarburizing, Normalizing, Other Heat Treating Services, Plasma Carburizing, Press Quenching, Straightening, Stress Relieving, Tempering, Vacuum Treating.

Ohio Vertical Heat Treat

Cleveland, OH - (216) 965-0124

www.ov-ht.com

Vertical processing of parts that are up to 72" in diameter and 192" long.

Categories: Age Hardening, Aluminum Treating, Annealing, Austempering, Carburizing, Hot Oil Quenching, Normalizing, Other Heat Treating Services, Straightening, Stress Relieving, Tempering.

Paulo Products Company

Willoughby, OH - (440) 946-5900

www.paulo.com

Paulo provides innovative engineered solutions in heat treating, brazing and metal finishing.

Categories: Age Hardening, Aluminum Treating, Annealing, Austempering, Black Oxiding, Blast Cleaning, Boronizing, Brazing, Carbonitriding, Carburizing, Cryogenics, Die Quenching, Flame Hardening, Hot Oil Quenching, Induction Hardening, Ion Nitriding, Laser Hardening, Nitriding, Nitrocarburizing, Normalizing, Other Heat Treating Services, Plasma Carburizing, Press Quenching, Salt Bath Nitriding, Sintering, Steam Treating, Straightening, Stress Relieving, Tempering, Vacuum Treating.

Pillar Induction

Brookfield, WI - (262) 317-5300

www.pillar.com

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Manufactures services & supports induction heating and coreless melting systems for a variety of metal and material thermal processing.

Categories: Brazing, Induction Hardening.

Precision Heat Treating Co.

Kalamazoo, MI - (269) 382-4660 www.precisionheat.net

Commercial heat treating services since 1948.

Categories: Annealing, Carbonitriding, Carburizing, Induction Hardening, Other Heat Treating Services, Stress Relieving, Tempering.

Precision Heat Treating Corporation

Fort Wayne, IN - (260) 749-5125

www.phtc.net

Batch Furnace (Q&T, Carbonitride, Carburize), Induction and Vacuum Tool Steel Heat Treating.

Categories: Age Hardening, Annealing, Carbonitriding, Carburizing, Induction Hardening, Nitriding, Normalizing, Stress Relieving, Tempering, Vacuum

Precision Thermal Processing

Clintonville, WI - (715) 701-0971

www.precisionthermal.com

Carburize of gears and pinions; Quench & Temper of various machined products; A2LA Lab Services.

Categories: Age Hardening, Annealing, Blast Cleaning, Boronizing, Carburizing, Cryogenics, Induction Hardening, Normalizing, Straightening, Stress Relieving, Tempering, Vacuum Treating.

Preco, Inc.

Somerset, WI - (715) 247-3285

www.precoinc.com

Laser welding: fast, accurate, dissimilar materials, little distortion & complex gear mfg. costs decreased.

Categories: Laser Hardening.

Pro-Beam USA

Aurora, IL - (312) 953-8083

www.pro-beam.com

Gear Welding, EB Drilling, Metal Washing. Integrated design transmission and gear system assembly line design, Hysteresis heat treatment. Lasers and Consultation.

Categories: Aluminum Treating, Brazing, Induction Hardening, Laser Hardening, Other Heat Treating Services, Vacuum Treating.

Rockford Heat Treaters

Rockford, IL - (815) 874-0089

www.rockfordheattreaters.com

Categories: Annealing, Carbonitriding, Carburizing, Flame Hardening, Induction Hardening, Nitriding, Sintering, Stress Relieving, Vacuum Treating.

Rubig US, Inc.

Rockford, IL United States - (779) 500-0269

www.rubig.com

Categories: Nitriding, Vacuum Treating.

Sedlock Companies - Euskal Forging

Wales, WI - (262) 968-3900

www.sedlockcompanies.com

U.S. sales representation of Euskal Forging.

Categories: Annealing, Austempering, Induction Hardening.

Specialty Heat Treating

Grand Rapids, MI - (616) 245-0465 Holland, MI - (616) 245-0465

Elkhart, IN - (616) 245-0465 www.specialtyheat.com

Specialty Steel Treating, founded 1956, has been performing precision heat treating for more than 40 years.

Categories: Age Hardening, Annealing, Black Oxiding, Brazing, Carbonitriding, Carburizing, Hot Oil Quenching, Nitriding, Nitrocarburizing, Normalizing, Plasma Carburizing, Vacuum Treating,

Specialty Steel Treating Inc. Fraser, MI (2 plants) - (586) 293-5355

Farmington Hills, MI - (248) 478-5900

www.specialtysteeltreating.com

Specialty Steel Treating, founded 1956, has been performing precision heat treating for more than 40 years.

Categories: Brazing, Carbonitriding, Carburizing, Cryogenics, Hot Oil Quenching, Nitriding, Normalizing, Stress Relieving, Vacuum Treating.

Sun Steel Treating Inc.

South Lyon, MI - (877) 471-0840 www.sunsteeltreating.com

[www.geartechnology.com] GEARTECHNOLOGY | July 2014

Since 1958, Sun Steel Treating Inc. has specialized in providing our customers precision and specialty Salt Bath Heat Treatments.

Categories: Age Hardening, Annealing, Die Quenching, Ion Nitriding, Nitriding, Normalizing, Other Heat Treating Services, Steam Treating, Straightening, Stress Relieving, Tempering.

SWD Inc.

Addison, IL - (630) 543-3003 www.swdinc.com

SWD Inc specializes in metal finishing and self- lubricating coatings. Our services include: Black Oxide, Passivation of Stainless Steel, Moly Disulfide or Moly Coat, Manganese Phosphate, Cleaning and Pickling.

Categories: Black Oxiding.

Thermtech

Waukesha, WI - (262) 549-1878

www.thermtech.net

Categories: Annealing, Blast Cleaning, Carbonitriding, Carburizing, Cryogenics, Flame Hardening, Nitriding, Other Heat Treating Services, Straightening, Stress Relieving.

Treat All Metals, Inc.

Milwaukee, WI - (414) 962-2500

www.treatallmetals.com

We have established the highest quality and most complete heat treating facility in the Midwest.

Categories: Annealing, Blast Cleaning, Carbonitriding, Carburizing, Cryogenics, Die Quenching, Hot Oil Quenching, Nitriding, Normalizing, Press Quenching, Straightening, Stress Relieving, Tempering.

United Gear and Assembly, Inc.

Hudson, WI - (715) 386-5867

www.uaaco.com

Heat Treating capacity supports our production demands and allows us to provide commercial Heat Treating and Metallurgical services for other local and

Categories: Annealing, Carbonitriding, Carburizing, Induction Hardening, Press Quenching, Tempering.

Woodworth Heat Treating

Flint, MI - (810) 820-6780 Pontiac, MI - (248) 481-2354

www.woodworthheattreat.com

Categories: Nitriding, Vacuum Treating.

Zion Industries

Valley City, OH - (330) 483-4650 Grand Ledge, MI - (517) 622-3409

www.zioninduction.com

We are a TS-16949 Certified induction heat treater with plants in Michigan, Ohio and North Carolina.

Categories: Induction Hardening, Straightening.

CENTRAL

Advanced Heat Treat Corp.

Waterloo, IA (Burton Ave.) - (319) 232-0745 Waterloo, IA (Midport Blvd.) - (319) 232-5221

www.ahtweb.com

AHT is a recognized leader in providing heat treat services and superior metallurgical solutions.

Categories: Age Hardening, Annealing, Black Oxiding, Carbonitriding, Carburizing, Induction Hardening, Ion Nitriding, Nitriding, Nitrocarburizing, Normalizing, Other Heat Treating Services, Plasma Carburizing, Stress Relieving, Tempering, Vacuum Treating.

Bluewater Thermal Solutions

Houston, TX - (281) 442-6733

Bluewaterthermalsolutions.com

Bluewater Thermal Solutions provides a wide variety of thermal processing for steel, stainless steel, cast irons, powder metals, titanium, aluminum, nickelbased alloys, and non-metallic materials.

Categories: Age Hardening, Annealing, Boronizing, Brazing, Carbonitriding, Carburizing, Induction Hardening, Other Heat Treating Services, Stress Relieving, Tempering, Vacuum Treating.

Bodycote Thermal Processing

Hot Springs, AR - (501) 760-1696

Wichita, KS (Ida Plant) - (316) 267-8201

Wichita, KS (McLean Plant) - (316) 267-0239

Wichita, KS (West Plant) - (316) 943-3288

Lafayette, LA - (337) 837-9273

Eden Prairie, MN - (952) 944-5500

Oklahoma City, OK - (405) 670-5710 Tulsa, OK (74th St.) - (918) 627-7324

Tulsa, OK (Pine St.) - (918) 627-7324

Arlington, TX - (817) 265-5878

Fort Worth, TX - (817) 737-6651 Frisco, TX - (972) 668-8520

Houston, TX (Hays St.) - (713) 225-6050

Houston, TX (Robertson St.) - (713) 691-4544

Houston, TX (Houston St.) - (281) 227-8222

www.bodycote.com

Bodycote offers an extensive range of heat treatment services. Our facilities process a wide variety of component sizes to exacting standards with reliable, repeatable results.

Categories: Age Hardening, Annealing, Austempering, Blast Cleaning, Brazing, Carbonitriding, Carburizing, Cryogenics, Hot Oil Quenching, Nitriding, Nitrocarburizing, Normalizing, Stress Relieving, Vacuum Treating.

Boltex Manufacturing

Houston, TX - (713) 675-9433

www.boltex.com

Boltex is a vertically integrated manufacturer of quality carbon and alloy steel forgings ranging in weight from 2 to over 10,000 lbs.

Categories: Annealing, Normalizing.

Controlled Thermal Processing, Inc.

Marion, IA - (319) 631-8665

www.metal-wear.com

Deep Cryogenic Treatment (DCT) for wear resistance.

Categories: Cryogenics.

Flame Metals Processing Corporation

Rogers, MN - (763) 428-2596

www.flamemetals.com

 $\textbf{Categories:} \ \textbf{Carburizing, Cryogenics, Die Quenching, Flame Hardening, Salt}$ Bath Nitriding, Vacuum Treating.

National Heat Treat

Houston, TX - (281) 809-9840 nationalheattreat.com

Supplying prime contractors in the oil and gas, aerospace, defense, energy, automotive, electronics, transportation and communications industries.

Categories: Age Hardening, Annealing, Blast Cleaning, Boronizing, Brazing, Carbonitriding, Carburizing, Cryogenics, Hot Oil Quenching, Nitriding, Normalizing, Other Heat Treating Services, Stress Relieving, Tempering, Vacuum Treating.

Paulo Products Company

St. Louis, MO - (314) 647-7500 Kansas City, MO - (816) 861-7500

www.paulo.com

Paulo provides innovative engineered solutions in heat treating, brazing and metal finishing.

Categories: Age Hardening, Aluminum Treating, Annealing, Austempering, Black Oxiding, Blast Cleaning, Boronizing, Brazing, Carbonitriding, Carburizing, Cryogenics, Die Quenching, Flame Hardening, Hot Oil Quenching, Induction Hardening, Ion Nitriding, Laser Hardening, Nitriding, Nitrocarburizing, Normalizing, Other Heat Treating Services, Plasma Carburizing, Press Quenching, Salt Bath Nitriding, Sintering, Steam Treating, Straightening, Stress Relieving, Tempering, Vacuum Treating.

Precision Heat Treating

Tulsa, OK - (918) 445-7424

Locally owned, been in business 10 years. Fast turnaround, No job too small. Can handle big orders also.

Categories: Age Hardening, Annealing, Carburizing, Normalizing, Stress Relieving, Tempering.

Accurate Steel Treating, Inc.

South Gate, CA - (562) 927-6528 www.accuratesteeltreating.com

Serving a broad range of industries with attention to detail since 1962. ISO 9001:2008 AS9100 NADCAP.

Categories: Age Hardening, Annealing, Blast Cleaning, Carbonitriding, Carburizing, Cryogenics, Ion Nitriding, Nitriding, Normalizing, Other Heat Treating Services, Straightening, Stress Relieving, Tempering, Vacuum Treating.

Bodycote Thermal Processing

Huntington Park, CA - (323) 583-1231 Rancho Dominguez, CA - (310) 604-8000 Santa Fe Springs, CA - (562) 946-1717 Vernon, CA - (323) 264-0111 Westminster, CA - (714) 893-6561 Camas, WA - (360) 833-1120 www.bodycote.com

Bodycote offers an extensive range of heat treatment services. Our facilities process a wide variety of component sizes to exacting standards with reliable, repeatable results.

Categories: Age Hardening, Annealing, Austempering, Blast Cleaning, Brazing, Carbonitriding, Carburizing, Cryogenics, Hot Oil Quenching, Nitriding, Nitrocarburizing, Normalizing, Stress Relieving, Vacuum Treating.

Burlington Engineering, Inc

Orange, CA - (714) 921-4045

www.burlingtoneng.com

Burlington Engineering, Inc., strips and treats the surface of metal products using a variety of techniques.

Categories: Salt Bath Nitriding

Byington Steel Treating

Santa Clara, CA - (408) 727-6630

Byingtonsteel.com

Solution heat treating of aluminum alloys.

Categories: Age Hardening, Aluminum Treating, Annealing, Blast Cleaning, Carbonitriding, Carburizing, Cryogenics, Induction Hardening, Nitriding, Normalizing, Straightening, Stress Relieving, Tempering, Vacuum Treating.

California Surface Hardening, Inc.

Compton, CA - (310) 608-5576 calflamehardening.com

Flame hardening of teeth only on gears & sprockets, surface hardening wheels, shafts, cams & oil tools.

Categories: Flame Hardening, Stress Relieving, Tempering

Cascade TEK

Hillsboro, OR - (888) 835-9250 www.cascadetek.com

Our environmental stress testing laboratory is equipped with a full range of climatic and dynamic capabilities.

Categories: Vacuum Treating.

Certified Steel Treating

Los Angeles, CA - (323) 583-8711 www.certifiedsteeltreat.com

Heat Treat, Anneal, Aging, Stress Relieve, Vertical Heat Treat, Carburizing, Sandblasting.

Categories: Age Hardening, Annealing, Blast Cleaning, Carburizing, Hot Oil Quenching, Normalizing, Other Heat Treating Services, Straightening, Stress Relieving, Tempering.

Continental Heat Treating, Inc.

Santa Fe Springs, CA - (800) 622-6624

www.continentalht.com

We are a NADCAP accredited heat treat shop with a full metallurgical lab.

Categories: Age Hardening, Annealing, Blast Cleaning, Carbonitriding, Carburizing, Cryogenics, Hot Oil Quenching, Nitriding, Normalizing, Straightening, Stress Relieving, Tempering, Vacuum Treating.

Controlled Thermal Processing, Inc.

Camarillo, CA - (818) 445-3030

www.metal-wear.com

Deep Cryogenic Treatment (DCT) for wear resistance.

Categories: Cryogenics.

Cryogenic Edge, The

Auburn, CA - (530) 852-4845 www.thecryoedge.com

We specialize in computer controlled deep cryogenic processing for many different items including machine tooling, cutters, dies, and broaches.

Categories: Cryogenics.

Industrial Metal Finishing, Inc

Placentia, CA - (714) 628-8808

www.indmetfin.com

Industrial Metal Finishing specializes in shot peening, ultrasonic cleaning, passivation, and deburring. AS9100 and ISO 9001:2000 registered.

Categories: Stress Relieving.

Nitrex Inc.

San Jose, CA 95125 - (408) 275-0330 North Las Vegas, NV - (702) 399-1554 www.nitrex.com

NITREX improves the properties of metals, extending the life of gears for a wide range of industries

Categories: Age Hardening, Annealing, Austempering, Black Oxiding, Blast Cleaning, Carbonitriding, Carburizing, Cryogenics, Die Quenching, Hot Oil Quenching, Ion Nitriding, Nitriding, Nitrocarburizing, Normalizing, Other Heat Treating Services, Plasma Carburizing, Press Quenching, Straightening, Stress Relieving, Tempering, Vacuum Treating.

Solar Atmospheres

Fontana, CA - (866) 559-5994

www.solaratm.com

Solar Atmospheres is one of the world's largest providers of commercial vacuum heat treating service.

Categories: Age Hardening, Annealing, Brazing, Carburizing, Ion Nitriding, Nitriding, Normalizing, Other Heat Treating Services, Sintering, Stress Relieving, Tempering, Vacuum Treating.

Stack Metallurgical Services, Inc.

Portland, OR United States - (503) 285-7703

www.stackmet.com

Categories: Aluminum Treating, Ion Nitriding, Vacuum Treating.

VaporKote, Inc.

Anaheim, CA - (714) 632-8607

www.vaporkote.com

Cost-effective solutions for erosion & high temperature corrosion protection of critical metal parts.

Categories: Age Hardening, Annealing, Boronizing, Normalizing, Stress Relieving, Tempering.

WPC Treatment Co., Inc.

Torrance, CA - (310) 782-8647

www.wpctreatment.com

WPC metal surface treatment service provider. WPC treatment improves fatigue strength and oil retention of gears and cutting tools.

Categories: Coatings.

OUTSIDE USA

Aksan Steel Forging

ANKARA, Anatolia Turkey -+(90) 312 841 64 01

www.aksanforging.com

Aksan Steel Forging manufactures wide-range of forged components for Agriculture, Machinery, Automobile, Defense.

Categories: Annealing, Hot Oil Quenching, Induction Hardening, Normalizing, Other Heat Treating Services, Press Quenching, Tempering.

Ampere Metal Finishing

Mississauga, Ontario Canada - (905) 670-5275

www.amperemetal.com

Ampere Metal Finishing Ltd. is a dynamic company that has been serving industry throughout Canada since 1976.

Categories: Black Oxiding.

Bluewater Thermal Solutions

Kitchener, ON Canada - (519) 748-5284 Bluewaterthermalsolutions.com

[www.geartechnology.com]

Bluewater Thermal Solutions provides a wide variety of thermal processing for steel, stainless steel, cast irons, powder metals, titanium, aluminum, nickelbased alloys, and non-metallic materials.

Categories: Age Hardening, Annealing, Boronizing, Brazing, Carbonitriding, Carburizing, Induction Hardening, Other Heat Treating Services, Stress Relieving, Tempering, Vacuum Treating.

Bodyhardchem

Baroda - 390002, Gujarat, India - +(91) 265-2780789 www.bodyhardchem.com

Manufacturer of various types of heat treatment salts and surface treatment chemicals.

Categories: Annealing, Austempering, Black Oxiding, Die Quenching, Other Heat Treating Services, Tempering.

Cambridge Heat Treating Inc.

Cambridge, Ontario Canada - (519) 653-7002 www.cambridgeheattreating.com

Carburizing, Hardening, Tempering, Cryogenics, Nitriding, DLC Coating, Vacuum Hardening, Carbonitride.

Categories: Age Hardening, Annealing, Carbonitriding, Carburizing, Cryogenics, Ion Nitriding, Nitriding, Nitrocarburizing, Normalizing, Other Heat Treating Services, Stress Relieving, Tempering, Vacuum Treating.

Contour Hardening, Inc.

Contour de Mexico Silao Mexico, - (317) 876-1530 www.contourhardening.com

Provider of induction equipment and services. Contract induction heat treat.

Categories: Induction Hardening, Stress Relieving, Tempering.

Controlled Thermal Processing, Inc.

O'Connor, Western Australia - +(61) 08-9337-5517 www.metal-wear.com

Deep Cryogenic Treatment (DCT) for wear resistance.

Categories: Cryogenics.

Härterei Reese Bochum GmbH

44807 Bochum-Riemke, Germany - +(49) 234 9036-51 www.hardening.com

Categories: Carburizing, Plasma Carburizing.

HighTemp Furnaces Limited

Bangalore, Karnataka India - +(91) 80-28395917 www.hightemp-furnaces.com

What sets us apart is the fact that HighTemp offers both atmospheric heat treatment furnace systems and commercial heat treatment.

Categories: Age Hardening, Aluminum Treating, Annealing, Austempering, Black Oxiding, Blast Cleaning, Boronizing, Brazing, Carbonitriding, Carburizing, Cryogenics, Die Quenching, Hot Oil Quenching, Induction Hardening, Ion Nitriding, Laser Hardening, Nitriding, Normalizing, Other Heat Treating Services, Plasma Carburizing, Press Quenching, Salt Bath Nitriding, Sintering, Steam Treating, Straightening, Stress Relieving, Tempering, Vacuum Treating.

Ionitech Ltd.

1582 Sofia, Bulgaria - +(359) 2-439-0400 www.ionitech.com

IONITECH manufactures ion nitriding and carbonitriding installations as well as degreasing installations. **Categories:** Aluminum Treating, Black Oxiding, Carbonitriding, Ion Nitriding, Plasma Carburizing.

Klingelnberg AG

CH-8050 Zurich, Switzerland - +(41) 44-2787979 www.klingelnberg.com OUTSIDE BACK COVER

Klingelnberg is a world leader in the development, manufacture and sale of gear production machinery and related equipment.

Categories: Press Quenching.

Mackeil Ispat & Forging Ltd.

Kolkata, West Bengal India - +91 33 2282 9195 http://mackeilforgings.com

Categories: Annealing, Die Quenching, Hot Oil Quenching, Stress Relieving, Tempering,

McLeod and Norquay Ltd.

Surrey, BC Canada - (604) 590-0956 www.mcleodandnorquay.com

Case/Thru Hardening 34"H×33"W×66"L Stress Relieve 16'L×8'6" W×10' H.

Categories: Age Hardening, Annealing, Blast Cleaning, Carbonitriding, Carburizing, Cryogenics, Die Quenching, Hot Oil Quenching, Induction Hardening, Normalizing, Stress Relieving, Tempering.

Nisha Engineers (India)

NAVI MUMBAI, Maharashtra India - +(91) 22 41423456 www.nishagroup.com

Manufacturers of cast / fabricated spares & fixtures for heat treatment furnaces. We also manufacture Stop Off compounds for preventing Gas Carburising / Gas Nitriding

Categories: Stop-off Paints.

Nitrex Inc.

Montreal, QC, Canada - (514) 335-7191 El Marqués, Querétaro, Mexico - +(52) 4422215243

www.nitrex.com

NITREX improves the properties of metals, extending the life of gears for a wide range of industries

Categories: Age Hardening, Annealing, Austempering, Black Oxiding, Blast Cleaning, Carbonitriding, Carburizing, Cryogenics, Die Quenching, Hot Oil Quenching, Ion Nitriding, Nitriding, Nitrocarburizing, Normalizing, Other Heat Treating Services, Plasma Carburizing, Press Quenching, Straightening, Stress Relieving, Tempering, Vacuum Treating.

PC Forge

Port Colborne, Ontario Canada - (905) 834-7211 www.pcforge.ca

All our forgings meet the exacting standards of our customers in the Transportation, Energy and Defence industries around the globe.

Categories: Annealing, Brazing, Carbonitriding, Carburizing, Cryogenics, Induction Hardening, Normalizing, Other Heat Treating Services, Stress Relieving, Tempering.

Penticton Foundry Ltd.

Penticton, BC Canada - (250) 492-7043 www.pentictonfoundry.com

Ductile Iron and Austempered Ductile Iron Gears. We specialize in gears weighing up to 5,000 lb.

Categories: Annealing, Austempering, Blast Cleaning, Normalizing, Tempering.

Thermetco Inc.

Montreal, QC Canada - (514) 934-4684

www.thermetco.com

Specilized in carburizing of large gears & pinions Pit furnace : Ø 56" \times 80" AS9100C - NADCAP.

Categories: Age Hardening, Aluminum Treating, Annealing, Black Oxiding, Carbonitriding, Carburizing, Cryogenics, Die Quenching, Hot Oil Quenching, Nitriding, Normalizing, Other Heat Treating Services, Stress Relieving, Tempering, Vacuum Treating.

Thermex Metal Treating Ltd.

Edmonton, AB Canada - (780) 440-4373

www.thermexmetal.com

ISO 9001 certified, onsite metallurgical lab, high quality carburizing, nitriding, quench & temper, induction.

Categories: Age Hardening, Annealing, Blast Cleaning, Carbonitriding, Carburizing, Flame Hardening, Induction Hardening, Nitriding, Nitrocarburizing, Normalizing, Salt Bath Nitriding, Stress Relieving, Tempering.

Welland Forge

Welland, Ontario Canada - (905) 732-7536 www.wellandforge.com

Can supply a complete product from hammer to finishing. Heat treated, machining

Categories: Annealing, Brazing, Carbonitriding, Carburizing, Cryogenics, Induction Hardening, Nitriding, Normalizing, Other Heat Treating Services, Stress Relieving, Tempering.

ZRIME

Zhengzhou, Henan China - +(86) 371-67710564 www.zrime.com.cn

Located in Zhengzhou, the capital of Henan Province, Zhengzhou Research Institute of Mechanical Engineering (ZRIME) has undergone 50 years of development

Categories: Die Quenching, Flame Hardening, Hot Oil Quenching, Induction Hardening, Laser Hardening, Press Quenching.