



Automation for a Changing World

# Delta Compact Modular Mid-range PLC AS Series



[www.deltaww.com](http://www.deltaww.com)



# Flexible, Smart, Friendly - The Best Choice for a Controller of Automated Equipment

## AS Series

The AS Series Compact Modular Mid-range PLC is a high performance multi-purpose controller designed for all kinds of automated equipment. It features Delta's self-developed 32-bit SoC CPUs for enhanced execution speed (40k steps/ms) and supports up to 32 extension modules or up to 1,024 inputs/outputs. The AS series provides accurate positioning control for up to 8 axes via CANopen motion network and 6 axes via pulse control (200 kHz). It is widely used in diverse automated equipment such as for electronics manufacturing, labeling, food packaging, and textile machines.

The AS Series Controller is equipped with CANopen and EtherNet/IP network communication for high-speed data transmission. The professional yet simple editing software IPSoft delivers quick hardware and network configuration with built-in function blocks for different industries. It also provides multi-layer password protection for enhanced system security.

The AS Series adopts a rackless design and patented DIN rail clips for fast vertical module installation. The simple shape and dark gray exterior of the AS series help resist stains and dirt in harsh industrial environments.





## High Efficiency Computing

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- Advanced CPU performance
- Optimized execution efficiency
- Optimized I/O update rate
- Permanent data backup, no battery required



## Accurate Axis Control

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- Delta CANopen positioning control
- Simple control instructions
- High-speed pulse positioning control
- High-speed counter



## AS500 Motion Control Solution

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- AS500 EtherCAT motion control system
- AS500 CANopen motion control system
- Higher scalability in DVP-MC & AS500
- Highly integrated CPU design



## AX-3 CODESYS Motion Control Solution

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- AX-3 CODESYS EtherCAT motion control system
- Benefits of CoDeSys platform
- Highly integrated CPU design



## Simple Installation

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- Easy installation process
- Convenient grounding protection
- Screwless installation procedure
- Loose-proof clip-type terminal block



## Industrial Network Solution

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- EtherNet/IP solution
- Remote I/O solution
- Serial communication solution



## Programming & Diagnosis

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- Modular programming structure
- Convenient editing environment
- Easy hardware configuration and parameter setting
- Complete setting tools
- Multiple password protection



## Models and Specifications

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- Model name explanation
- CPU
- AS Series I/O modules
- High-density modules and accessories
- Dimensions
- Ordering information

# High Efficiency Computing



Delta's self-developed AS Series CPU provides 32-bit high-performance computing and a real-time operation system. As the core of a high-efficiency controller, it helps increase the productivity and adaptability of demanding equipment.



## Advanced CPU Performance

### ■ High-speed execution up to 40k steps/ms

(Condition: 40% LD instruction/60% MOV instruction)

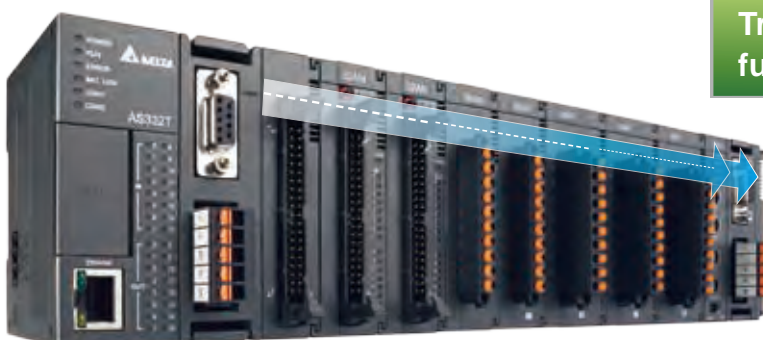
- Max. number of inputs/outputs: 1,024
- Program capacity: 128k steps
- Data registers: 60k words
- Max. extension ability: 32 modules

LD instruction 25 ns

MOV instruction 0.15  $\mu$ s

Floating point operation instruction 1.6  $\mu$ s

Trigonometric function instruction 3.5  $\mu$ s

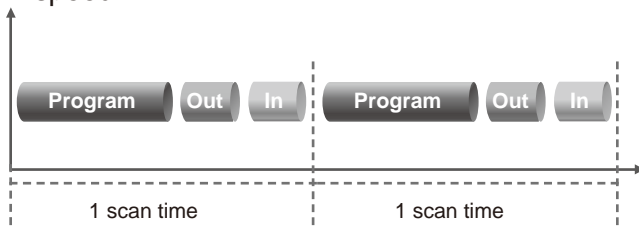


# Optimized Execution Efficiency

## General Scanning Method

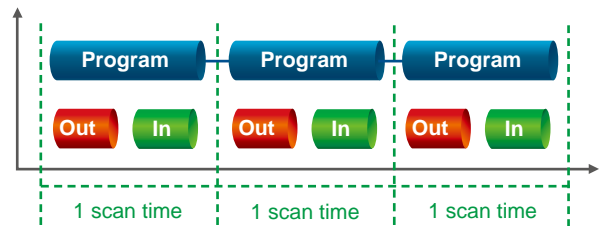
Standard simplex scanning which sequentially goes through instructions by fixed schedule operation (e.g. I/O update).

It significantly affects overall execution speed.



## AS Series Scanning Method

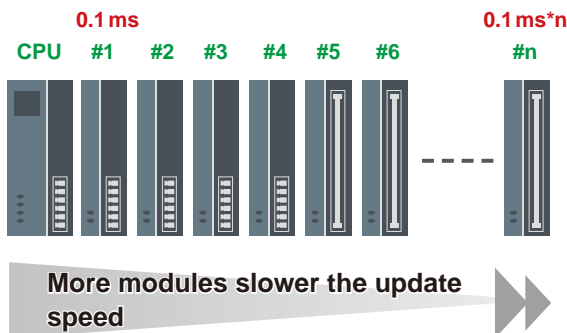
Fixed schedule operations will be automatically processed by the CPU background program when scanning starts. This significantly enhances execution speed.



# Optimized I/O updates

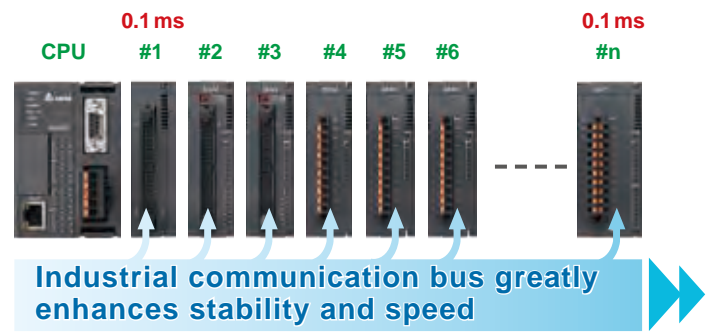
## Common in the industry: PLC module bus update via serial communication

- General serial communication: the signal is sequentially sent from the 1<sup>st</sup> module to the last module. The more modules the longer I/O update time it takes.



## AS Series: PLC module bus update via optimized CAN protocol

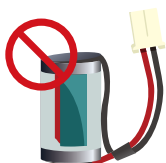
- CAN protocol : The signal is sent via optimized CAN bus protocol. The I/O update time is not significantly prolonged even with more modules.



Note: The real updating performance will be different for different extension modules.

# Permanent data backup, no battery required

## Non-volatile memory material for data backup



	PLC power off
PLC programs	permanent backup
Latched area	permanent backup

## Lithium button battery for Real Time Clock (RTC) function

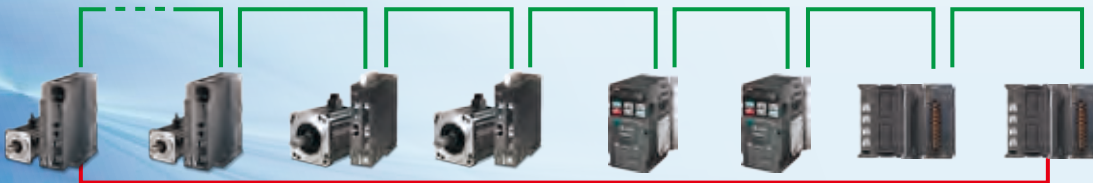


	PLC power off
RTC	keeps accurate time

# Accurate Axis Control - Positioning Control Solution



## CANopen DS301



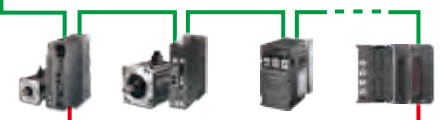
Supports up to 8 Delta servo drives, 8 AC motor drives, and 7 AS RIO stations

## Positioning control - Delta's CANopen control

- AS200/300 supports up to 8 Delta servo drives and 8 AC motor drives (AS-FCOPM function card is needed for the AS300)
- Fast positioning configuration in one initialization instruction without building CANopen data exchange table
- Axis control by instructions provides easy maintenance and high PLC program readability



## CANopen DS301

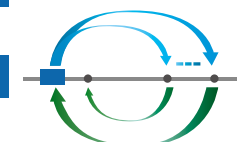
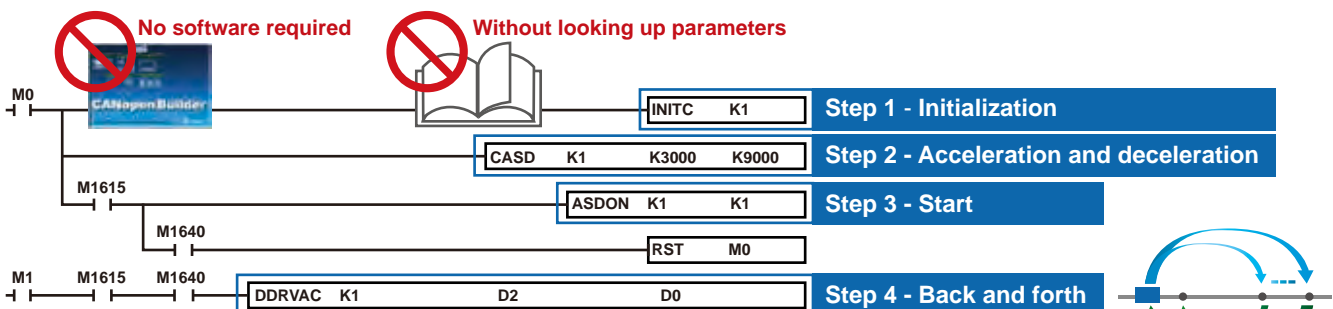


Supports up to 8 servo drives, 8 AC motor drives, and 7 AS RIO stations

## Simple control instructions for Delta drives

- Initialization: INITC
- Relative positioning: DRVIC (Servo only)
- Read and write parameter: COPRW
- Acceleration and deceleration: CASD
- Constant speed control: PLSVC
- Absolute positioning: DRVAC (Servo only)
- Start/Stop: ASDON
- Homing: ZRNC (Servo only)

### ASDA-A2 back and forth motion control in 4 steps



Dynamic modification of next speed and position.

Pulse 

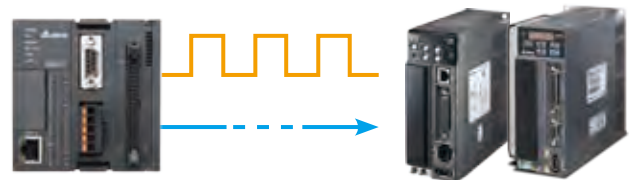


Motion control of max. 6 Delta AC Servo Drives

### Positioning control - high-speed pulse

- AS332T-A/AS332P-A transistor CPU: 6 axes (or 12 channels) 200 kHz
- AS324MT-A differential CPU: 2 axes 4 MHz + 4 axes 200 kHz
- Supports positioning planning table for fast positioning planning and path simulation
- Choose any given 2 axes for linear and arc interpolation

\* Note: Please refer to the product specification section (P.28) for more information on CPU models

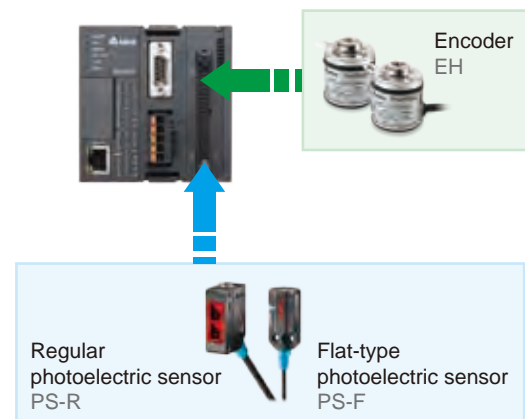
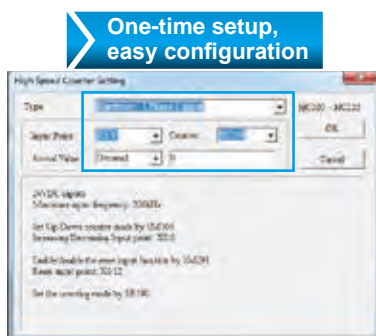


AC Servo Drive  
ASDA-B3 & ASDA-B2 Series

### High-speed counter

- Real-time high precision monitoring:  
AS332T-A/AS332P-A transistor CPU: 6 channels 200 kHz  
AS324MT-A differential CPU: 2 channels 4 MHz/4 channels 200 kHz
- Up to 16 external input interrupts
- High-speed counter setting tools

\* Note: Please refer to the product specification section (P.28) for more information on CPU models

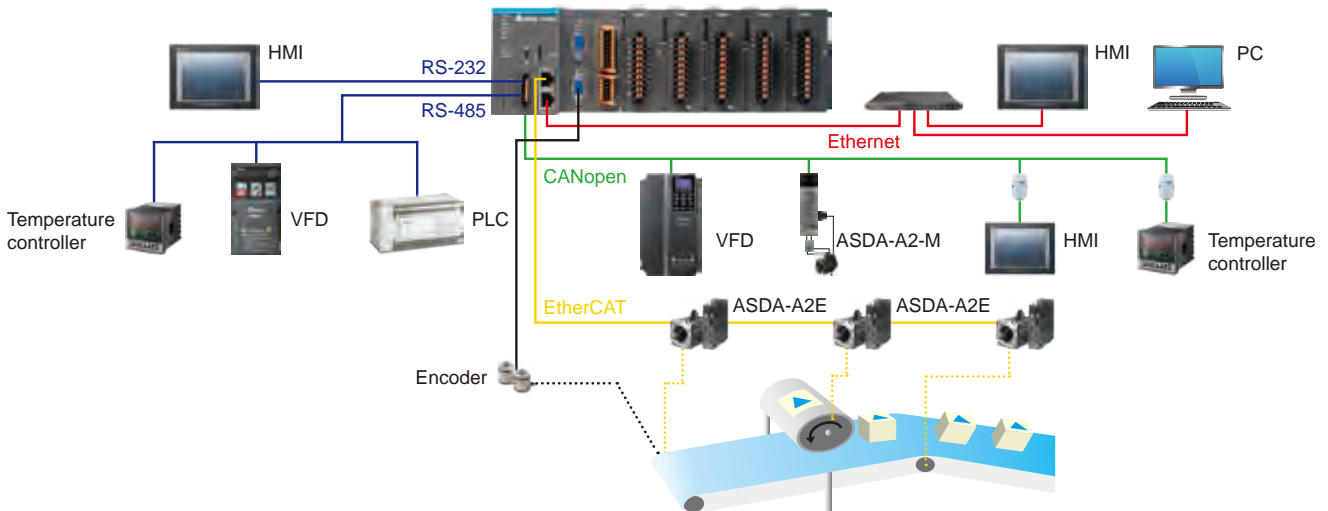


# AS500 Motion Control Solution



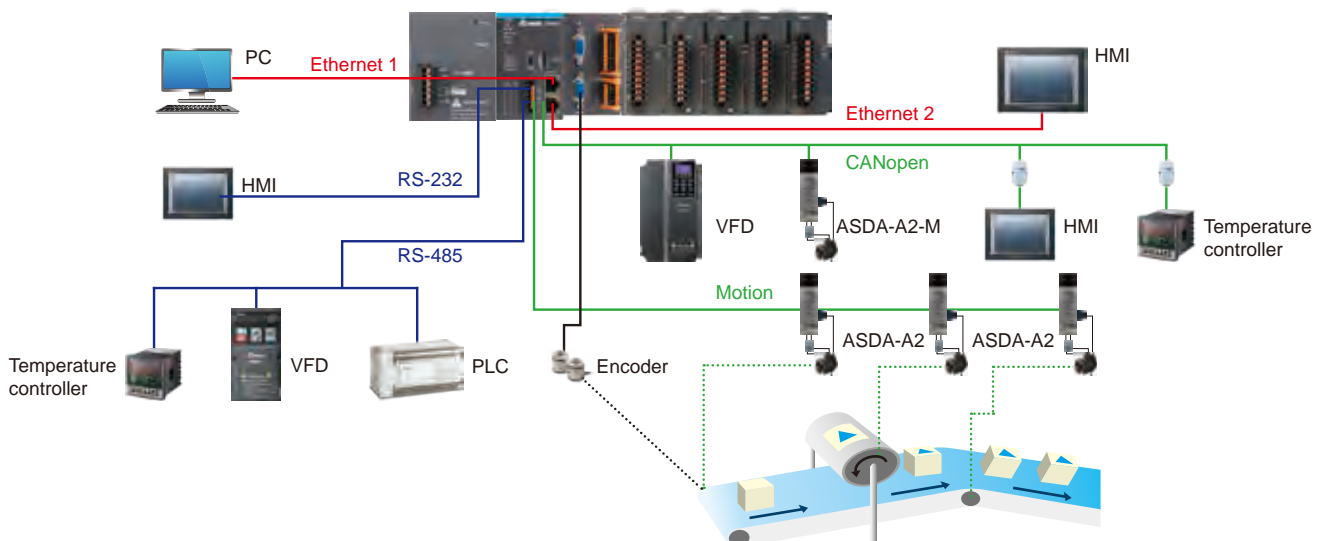
## AS500 EtherCAT motion control system

- AS516E CPU supports up to 16 axes Delta EtherCAT servos (min. sync time: 1 ms/16 axes)
- Supports AS power, DIO, AIO, temperature and load cell expansion modules (max. 32 modules)
- 1 GHz processor provides high operation performance
- Provides various motion commands: position, velocity, torque, multi-axis interpolation, E-gear, E-CAM, G-code, and more
- Built-in 16 DI & 8 DO, 2 incremental encoders, SSI absolute encoder, RS-232/485, Ethernet, CANopen DS301 and EtherCAT interfaces



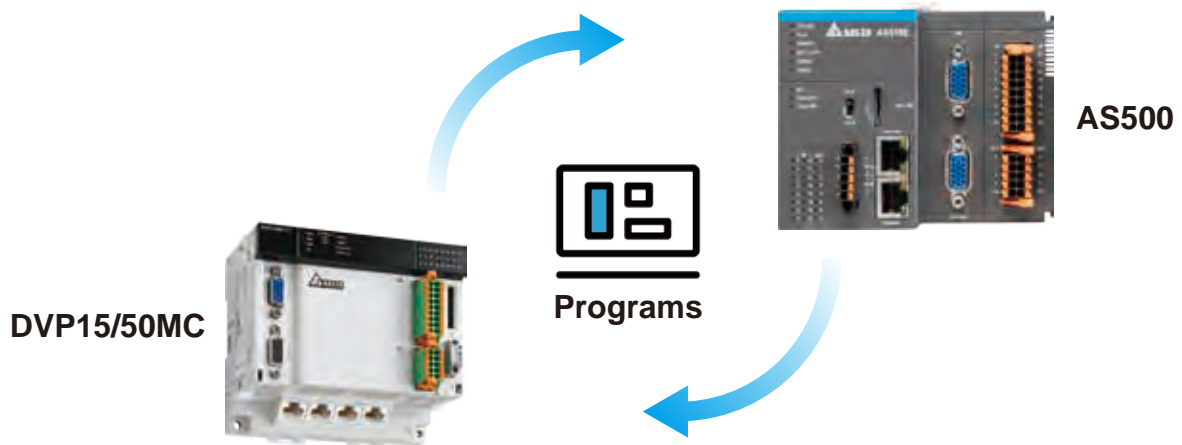
## AS500 CANopen motion control system

- AS524C CPU supports up to 24 axes Delta CANopen servos (min. sync time: 2 ms/4 axes)
- Supports AS power, DIO, AIO, temperature and load cell expansion modules (max. 32 modules)
- 1 GHz processor provides high operation performance
- Provides various motion commands: position, velocity, torque, multi-axis interpolation, E-gear, E-CAM, G-code, and more
- Built-in 16 DI & 8 DO, 2 incremental encoders, SSI absolute encoder, RS-232/485, Ethernet (x2), CANopen DS301 and CANopen motion interfaces



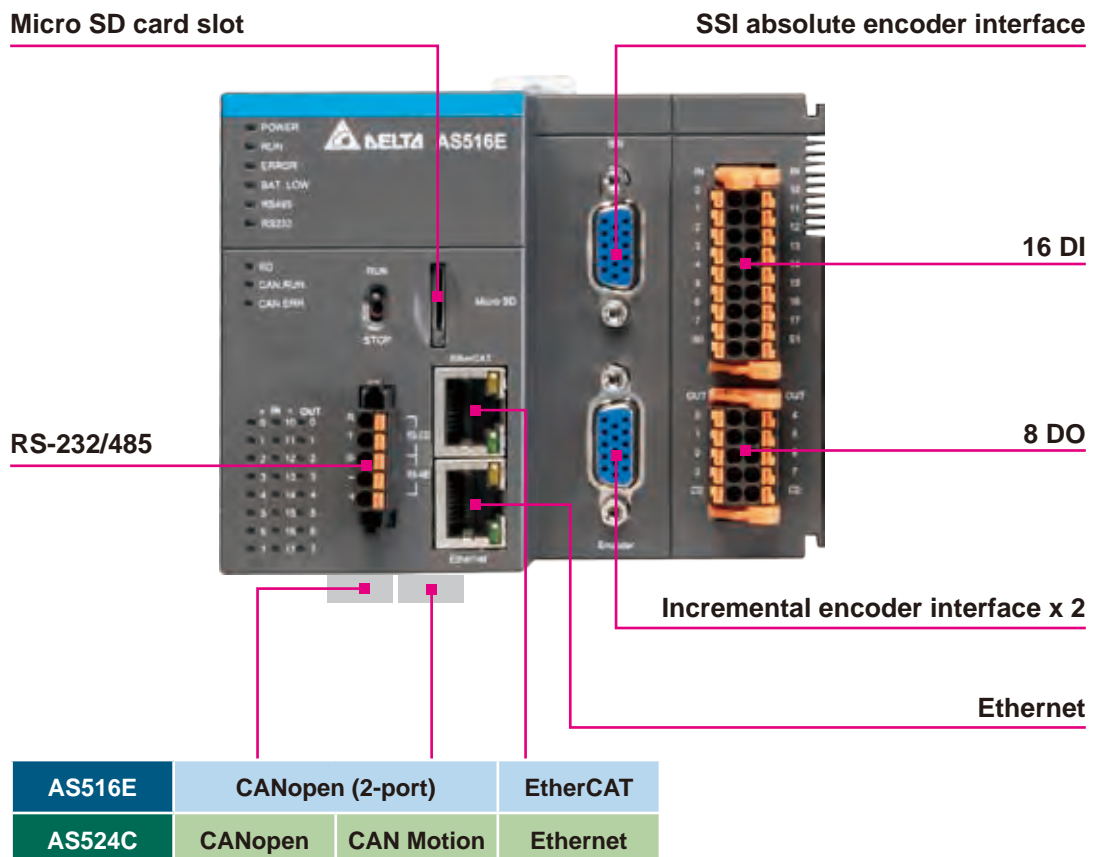
■ Higher scalability in DVP-MC and AS500

AS500 motion CPUs are designed with the Delta DVP-MC motion platform, which allows users to scale up/down their systems to AS/DVP systems without rewriting all programs



■ Highly integrated CPU design

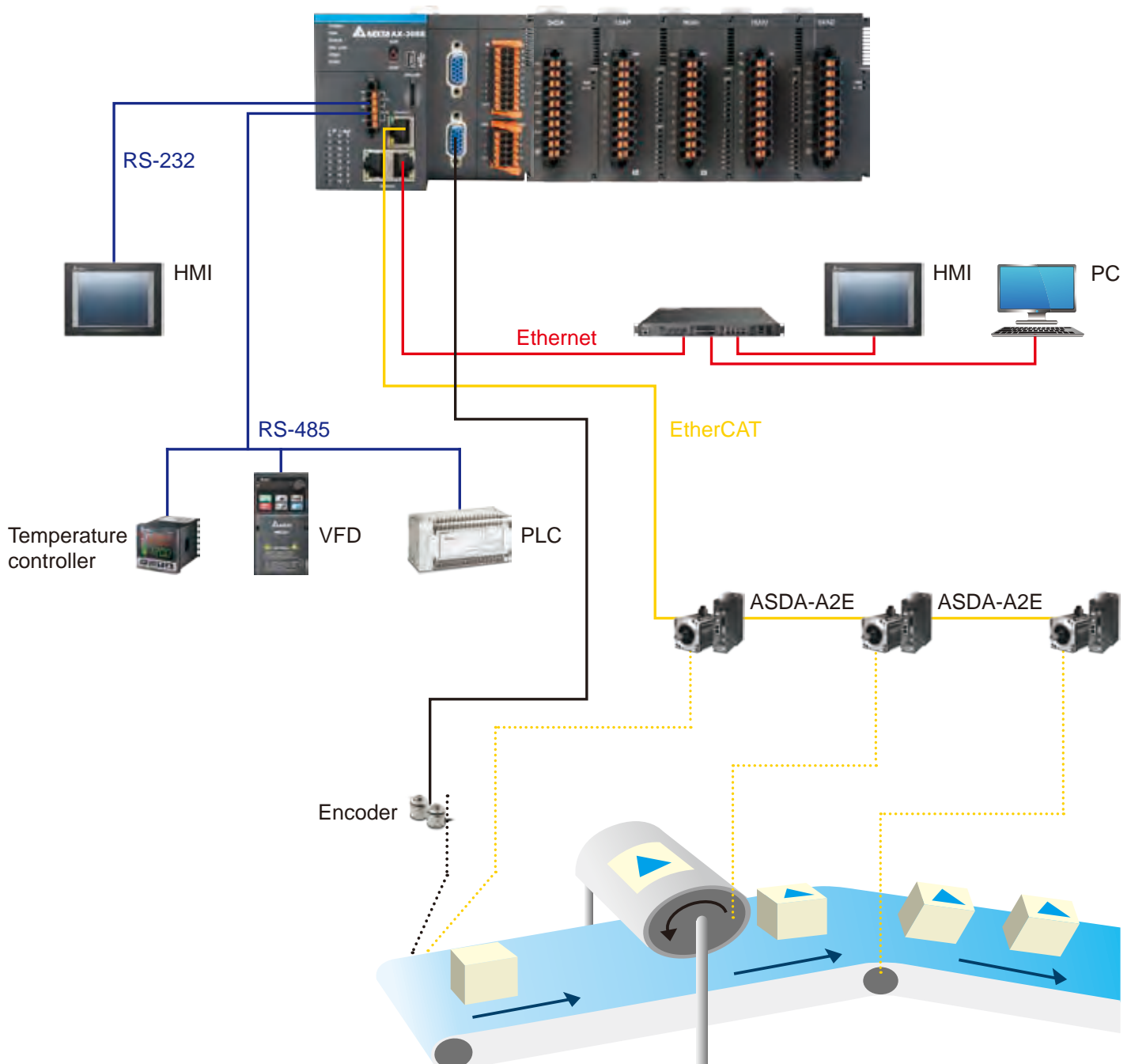
The AS500 motion control CPUs feature various built-in I/O and communication protocols to satisfy customer needs for compact design and high performance



# AX-3 CODESYS Motion Control Solution

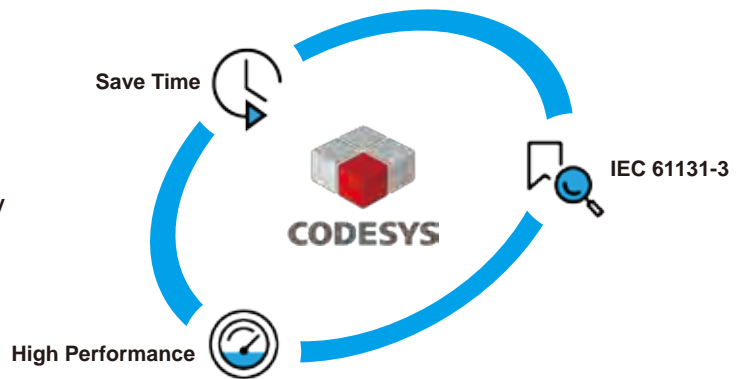
## ■ AX-3 CODESYS EtherCAT Motion Control System

- AX-308E CPU supports up to 8 axes EtherCAT servos (min. sync time: 2 ms/8 axes)
- Supports AS power, DIO, AIO and temperature expansion modules (max. 32 modules)
- High performance, min. command execution time: 5 ns
- Provides various motion commands: position, velocity, torque, multi-axis interpolation, E-gear, E-CAM, and more
- Built-in 16 DI & 8 DO, 2 incremental encoders, SSI absolute encoder, RS-232/485, Ethernet and EtherCAT interfaces



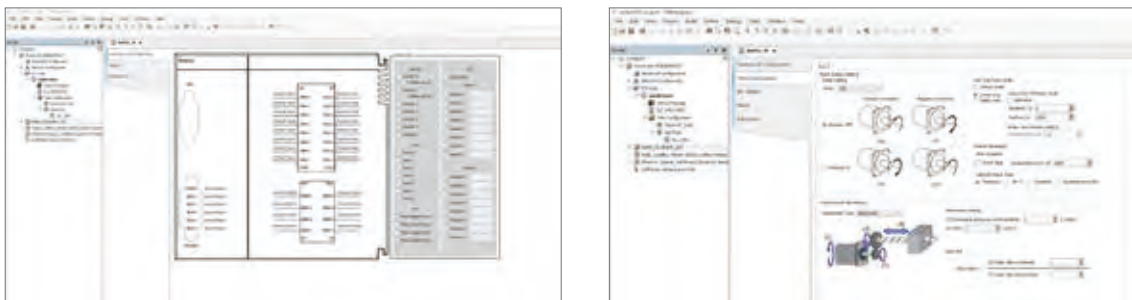
■ **Benefits of CODESYS platform**

- IEC61131-3 standards
- High performance and stable operation system
- Enhances project development efficiency with a standardized programming and controller development platform for parameter setting, configuration and PLCOpen editing



■ **User-friendly programming software** New

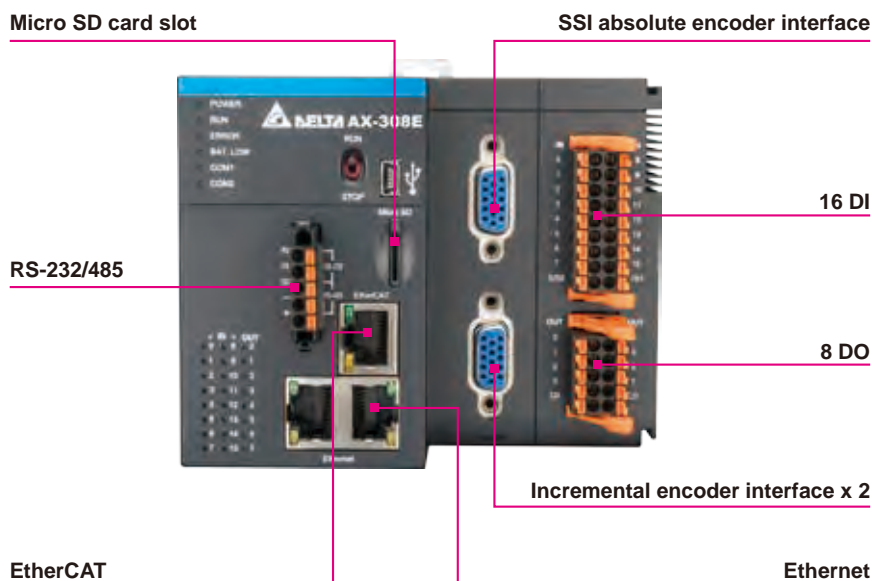
DIADesigner+ is a new programming software for Delta AX series CPUs; it provides an optimized user-friendly programming environment and reduces programming time and effort for users



The user interface of built-in IO and axis parameter configuration

■ **Highly integrated CPU design**

The AX-3 motion control CPUs feature various built-in I/O and communication protocols to satisfy customer needs for compact design and high performance

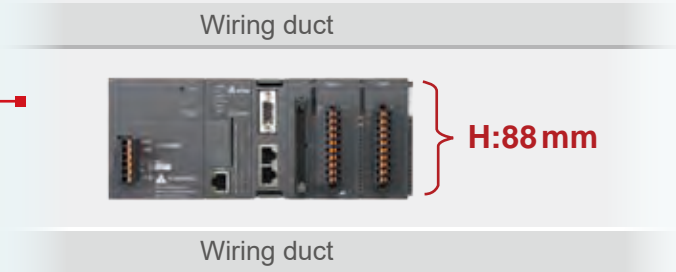
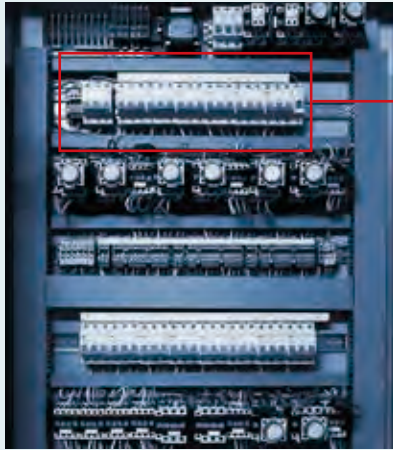


# Simple Installation



## Easy installation

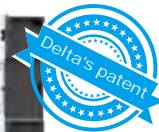
- Space-saving design, suitable for installation in control panels



## Rackless DIN-rail installation

- Delta patented design

### Robust slot and clip interlocking design



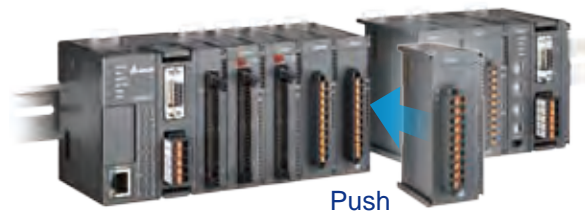
## Fast disassembly

- Release the clip ring to easily take out the module from the front without moving adjacent modules



## Simple installation process

- Press the clip rings and push the module to the desired position until you hear a "click" to finish installation

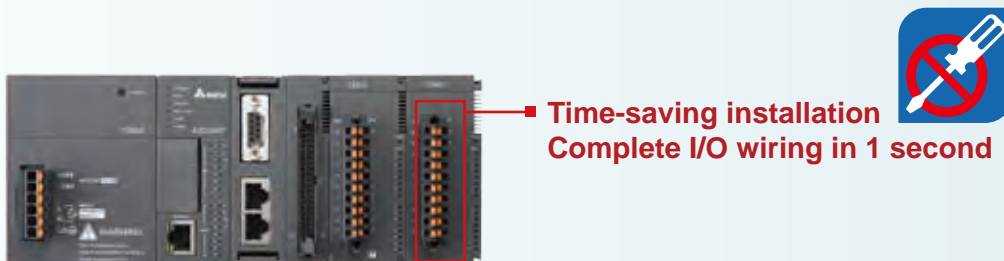


## ■ Convenient grounding protection

- DIN-rail installation: CPU module and expansion modules can be installed directly on DIN-rail without a backplane
- Installation with screws: pull out the installation clip ring and directly install it on the panel
- Both methods are equipped with ground protection

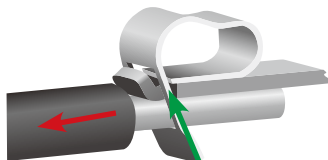


## ■ Screwless and time-saving installation



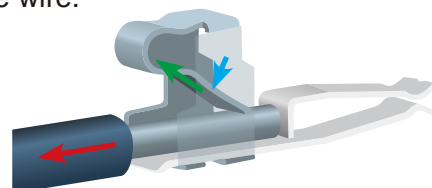
## ■ Robust Loose-proof spring clamp terminal block

- In commonly used spring clamp terminal blocks, the clamping force is determined by the spring material, which decreases with the aging of the spring.



The green arrow is the clamping force, and the red arrow is the pull-out force.

- The AS Series adopts a full-covered spring clamp design that enhances the clamping force. When the wire is pulled-out (red arrow) and the spring moves up (green arrow), a downward force is generated (blue arrow) to clamp the wire.



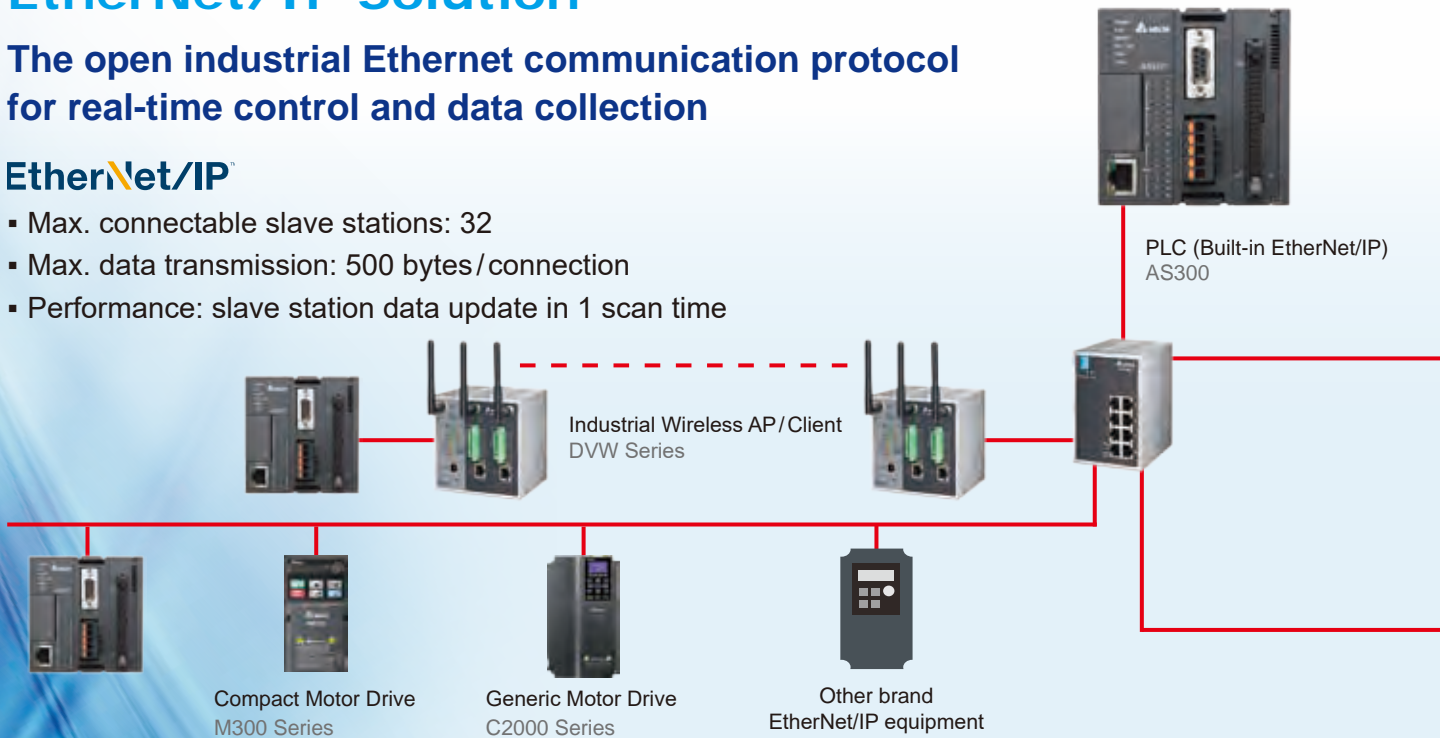
# Industrial Network Solution

## EtherNet/IP Solution

The open industrial Ethernet communication protocol for real-time control and data collection

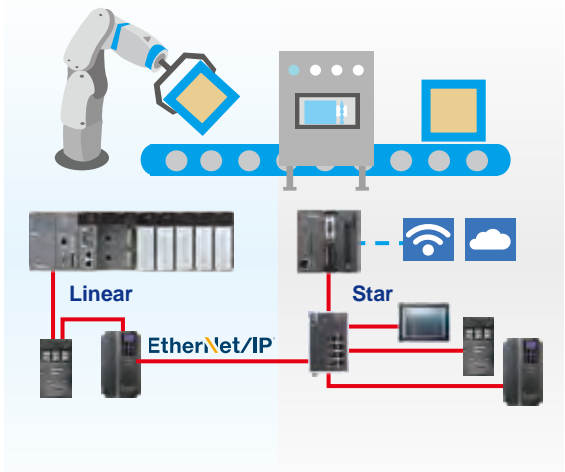
### EtherNet/IP<sup>®</sup>

- Max. connectable slave stations: 32
- Max. data transmission: 500 bytes/connection
- Performance: slave station data update in 1 scan time



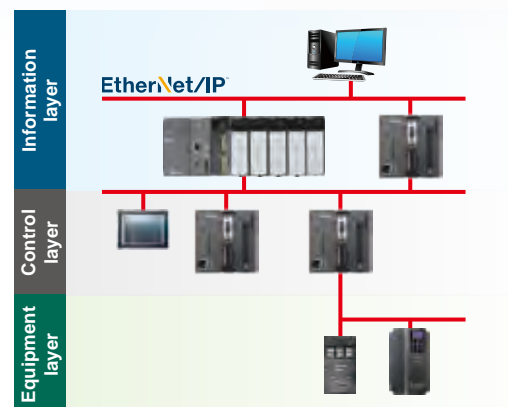
### Flexible network system configuration

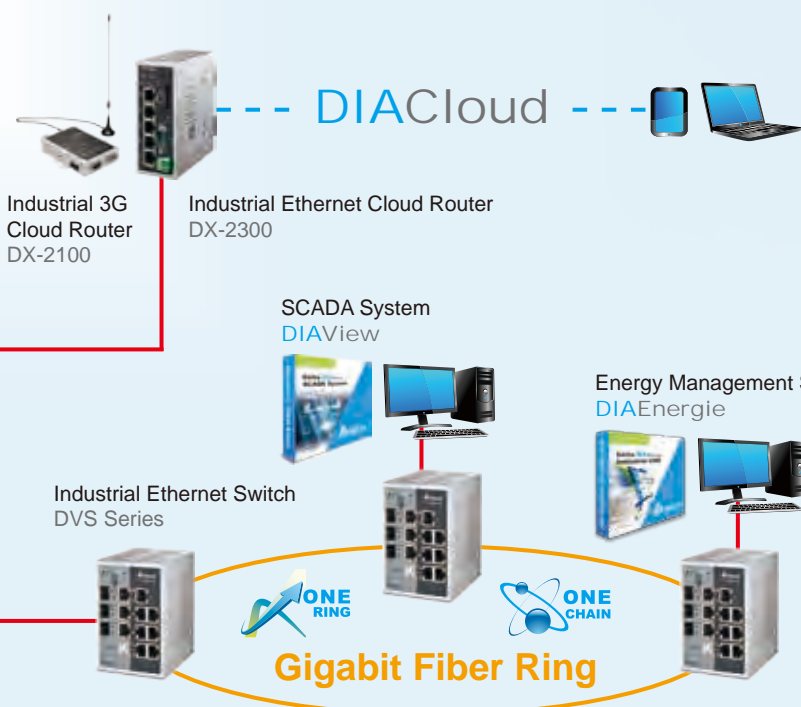
- Supports star, linear network topology for fast expansion and management on production lines
- Compatible with IT network, no independent network or IT technician required
- Combines with Delta IES solution to construct IoT for more automation applications and industrial 4.0 upgrades



### One cable, one network

- Complete Delta EtherNet/IP solution connects different equipment via Ethernet cable to simplify system networking
- Replaces traditional 3-layer industrial network structure with seamless connection via 100MB high-speed network
- Complete industrial network diagnosis to shorten debug time



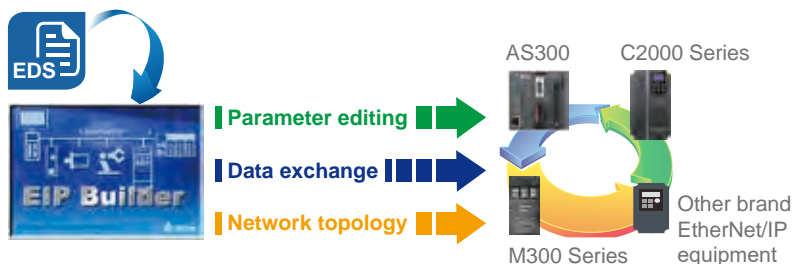


## IoT & Industrial Ethernet

- DIACloud platform connection
- Redundancy ring recovery time < 20 ms
- Industrial class EMC testing

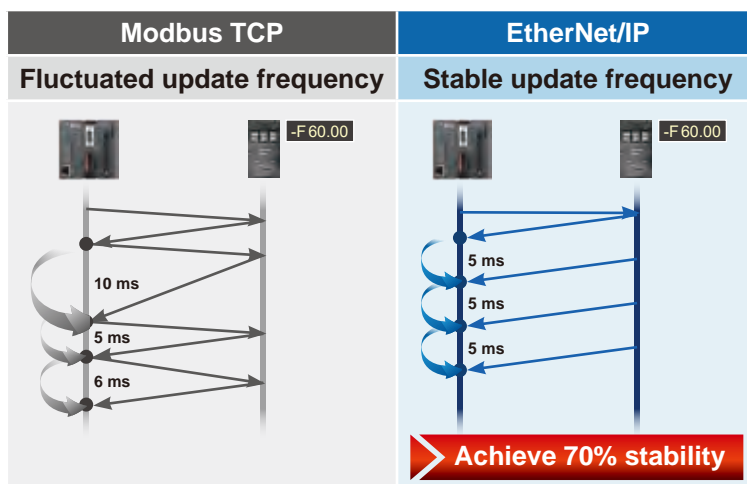
## Software integration

- Consistent data exchange interface shortens learning time with fast system configuration
- Provides Delta's equipment parameter list for quick parameter matching without looking into a detailed manual
- EDS File provides quick connection with EtherNet/IP products of other brands

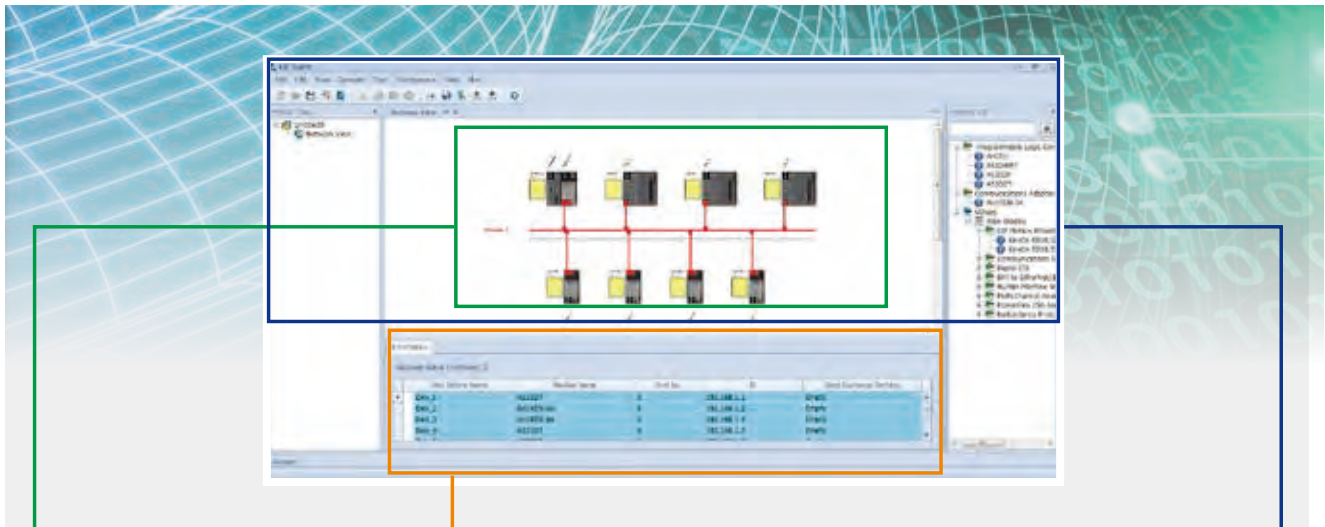


## Accurate data update

- Provides real-time cyclic and acyclic data transmission and defines data priority between equipment
- Establishes multiple CIP links and defines different register priorities with one piece of equipment
- Executes data update based on user RPI. Updates all slave station data in one scan time
- Enhances stability by 70% compared to traditional Modbus TCP



# Ethernet/IP Software: EIP Builder



## Visualized Network Mapping

- Direct network planning



## Network Mapping Diagnosis

- Real-time network status and device indicators display



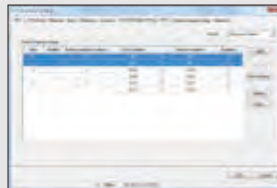
## Parameter List

- Built-in parameter list of Delta's products



## Data Exchange Table

- Data exchange via table blanks filling. PLC programming is not required



## Data Input/Output Corresponding Table

- Preset data exchange on corresponding parameters
- Connecting equipment editing on corresponding parameters



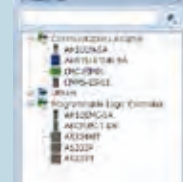
## Data Exchange Diagnosis

- Data exchange status and error codes



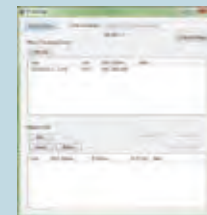
## Visualized Product List

- Visualized equipment selection



## IP Management Function

- Configure all IP address of all EtherNet/IP products



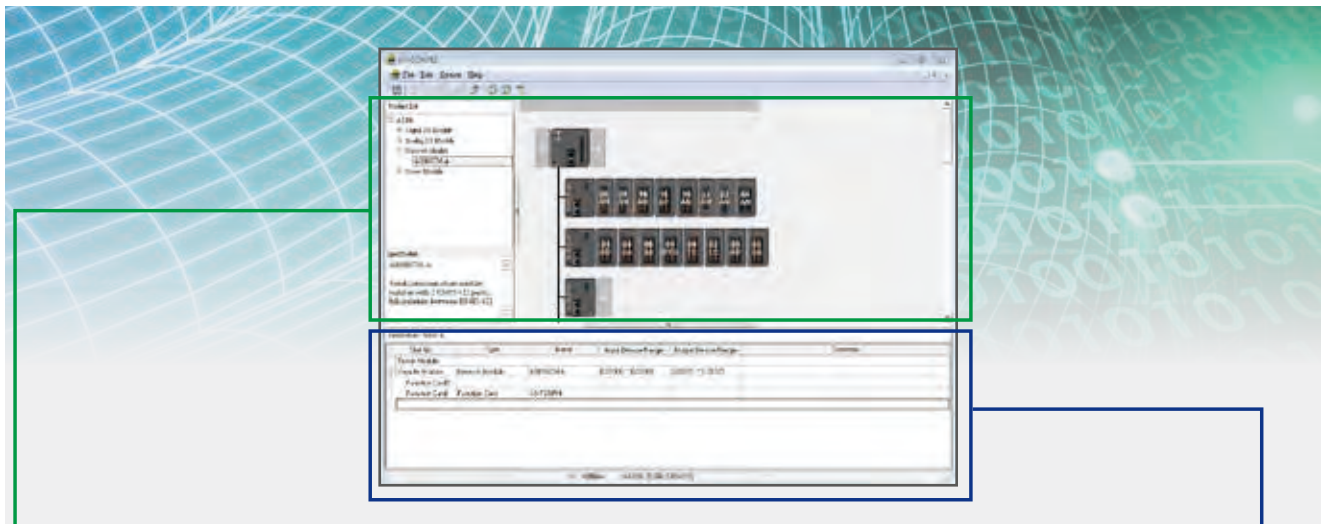
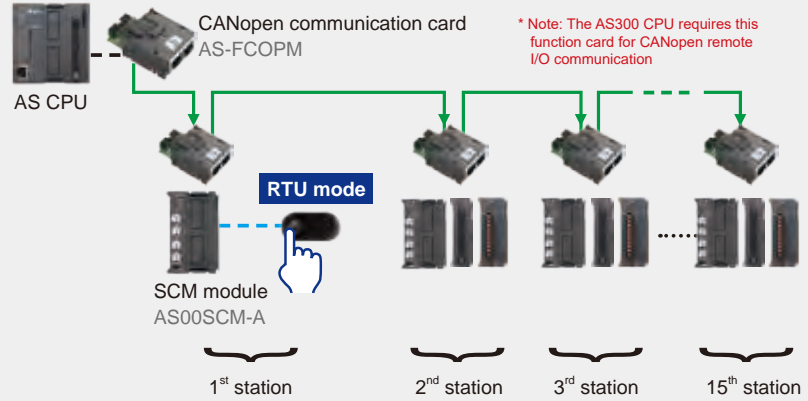
## Equipment Description Management Function



# Remote I/O Solution

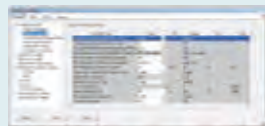
## CANopen Remote I/O

- Max quantity of RIO stations: 15 stations
- Max quantity of IO modules (CPU right side + RIO (SCM) right side): 32 modules
  - Max DIO points: 1,024 points
  - Max quantity of AIO modules: 16 modules
  - Max quantity of communication modules: 4 modules (Only installed on CPU right side)
- Max quantity of IO modules installed on RIO (SCM) right side: 8 modules
- AS-FCOPM can only be installed in slot 2 of the CPU and SCM
  - When a CPU is installed as AS-FCOPM in slot 2, then slot 1 can be used to install another function card except AS-FCOPM
  - When SCM is working in RIO (RTU) mode, then slot 1 is disabled



### Hardware Configuration

- Hardware parameter complete planning



### Visualized I/O Structure

- Direct I/O planning



### I/O Product List

- Product description and specification



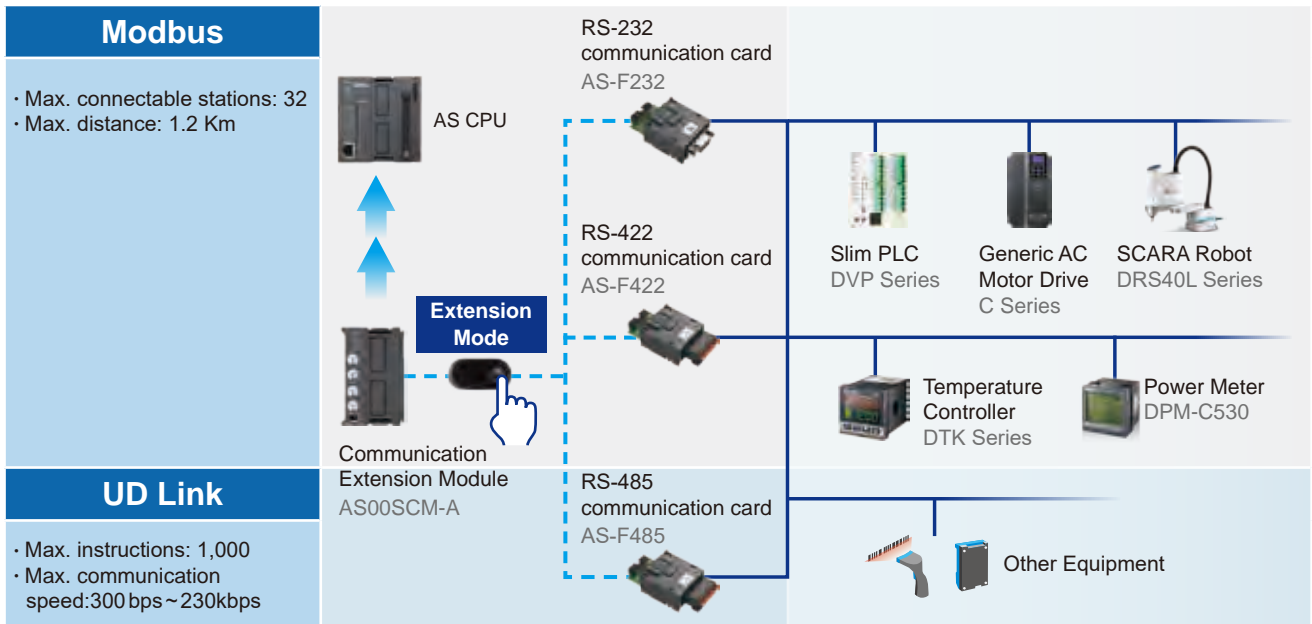
### I/O without Planning

- Auto-mapping with I/O addresses in CPU (X, Y, and D)

DIO					
Product Name	Module Name	Address	Bit Range	Word Range	Comment
AS-FCOPM	AS-FCOPM	X000	X000-X007	Y000-Y007	
AS-FCOPM	AS-FCOPM	X008	X008-X00F	Y008-Y00F	
AS-FCOPM	AS-FCOPM	X010	X010-X01F	Y010-Y01F	
AS-FCOPM	AS-FCOPM	X020	X020-X02F	Y020-Y02F	
AS-FCOPM	AS-FCOPM	X030	X030-X03F	Y030-Y03F	
AS-FCOPM	AS-FCOPM	X040	X040-X04F	Y040-Y04F	
AS-FCOPM	AS-FCOPM	X050	X050-X05F	Y050-Y05F	
AS-FCOPM	AS-FCOPM	X060	X060-X06F	Y060-Y06F	
AS-FCOPM	AS-FCOPM	X070	X070-X07F	Y070-Y07F	
AS-FCOPM	AS-FCOPM	X080	X080-X08F	Y080-Y08F	
AS-FCOPM	AS-FCOPM	X090	X090-X09F	Y090-Y09F	
AS-FCOPM	AS-FCOPM	X0A0	X0A0-X0AF	Y0A0-Y0AF	
AS-FCOPM	AS-FCOPM	X0B0	X0B0-X0BF	Y0B0-Y0BF	
AS-FCOPM	AS-FCOPM	X0C0	X0C0-X0CF	Y0C0-Y0CF	
AS-FCOPM	AS-FCOPM	X0D0	X0D0-X0DF	Y0D0-Y0DF	
AS-FCOPM	AS-FCOPM	X0E0	X0E0-X0EF	Y0E0-Y0EF	
AS-FCOPM	AS-FCOPM	X0F0	X0F0-X0FF	Y0F0-Y0FF	

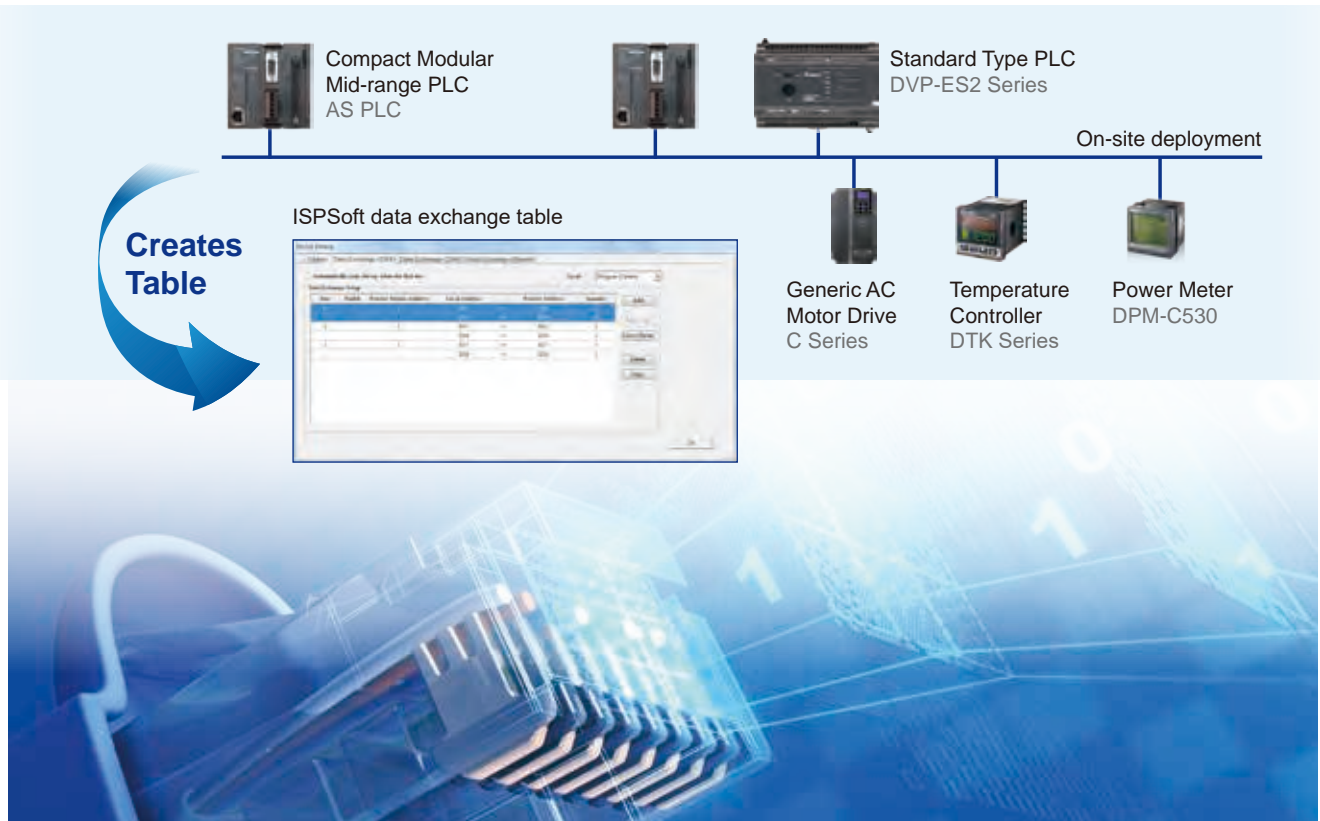
AIO					
Product Name	Module Name	Address	Bit Range	Word Range	Comment
AS-FCOPM	AS-FCOPM	X000	X000-X007	Y000-Y007	
AS-FCOPM	AS-FCOPM	X008	X008-X00F	Y008-Y00F	
AS-FCOPM	AS-FCOPM	X010	X010-X01F	Y010-Y01F	
AS-FCOPM	AS-FCOPM	X020	X020-X02F	Y020-Y02F	
AS-FCOPM	AS-FCOPM	X030	X030-X03F	Y030-Y03F	
AS-FCOPM	AS-FCOPM	X040	X040-X04F	Y040-Y04F	
AS-FCOPM	AS-FCOPM	X050	X050-X05F	Y050-Y05F	
AS-FCOPM	AS-FCOPM	X060	X060-X06F	Y060-Y06F	
AS-FCOPM	AS-FCOPM	X070	X070-X07F	Y070-Y07F	
AS-FCOPM	AS-FCOPM	X080	X080-X08F	Y080-Y08F	
AS-FCOPM	AS-FCOPM	X090	X090-X09F	Y090-Y09F	
AS-FCOPM	AS-FCOPM	X0A0	X0A0-X0AF	Y0A0-Y0AF	
AS-FCOPM	AS-FCOPM	X0B0	X0B0-X0BF	Y0B0-Y0BF	
AS-FCOPM	AS-FCOPM	X0C0	X0C0-X0CF	Y0C0-Y0CF	
AS-FCOPM	AS-FCOPM	X0D0	X0D0-X0DF	Y0D0-Y0DF	
AS-FCOPM	AS-FCOPM	X0E0	X0E0-X0EF	Y0E0-Y0EF	
AS-FCOPM	AS-FCOPM	X0F0	X0F0-X0FF	Y0F0-Y0FF	

# Serial Communication Solution



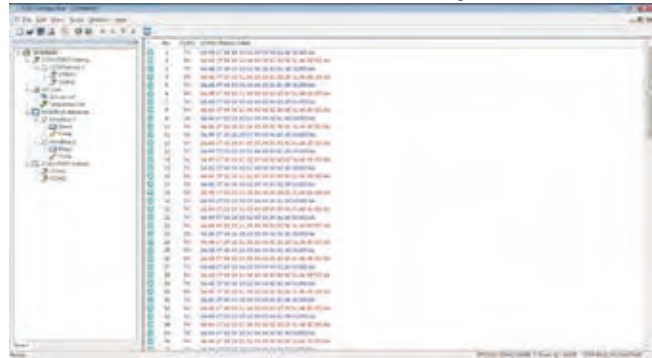
## ■ Modbus Mode

- Easy data exchange configuration



## Real-time history log diagnosis

- AS00SCM stores 2k bytes history log; SCMSoft directly displays the log for real-time communication status monitoring with no additional monitoring software required

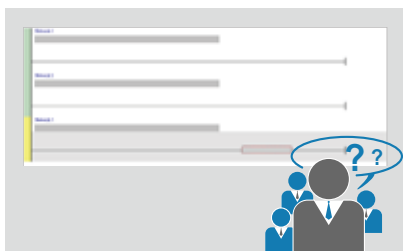


## UD Link Mode (User-defined)

- Easy connection to end equipment via special communication protocols

### Traditional programming structure

Instruction receiving, accessing, editing, transmitting, sequence control



### Connection to end equipment via special communication protocols

- Edits the transmitting/receiving packets via SCMSoft; format exchange and checksum calculation via AS00SCM
- Packet content auto-combination for logic control in PLC, reducing PLC program complexity
- Max. 1,000 transmitting/receiving packets

Packet No.	RX Packet Name
1	RX Packet1
2	RX Packet2
3	RX Packet3

Packet No.	TX Packet Name
1	TX Packet1
2	TX Packet2
3	TX Packet3

No.	Class	Format	Segment View
1	Message Constant	ASCII	"abcd"
2	Address Variable	Null	(R(D Register [4]), 4)
3	Message Constant	ASCII	"efgh"

### Command execution sequence planning

Command No.	Command Type	Send Packet	Recv Packet	Success	Fail	Retry	Repeat	Send Wait
1	Send & Receive	TX Packet1	RX Packet1	Goto : 1	Goto : 1	0	2	0
2	Send & Receive	TX Packet2	RX Packet2	Goto : 2	Goto : 1	0	3	0
3	Send & Receive	TX Packet21	RX Packet3	Goto : 3	Goto : 1	0	4	0
4	Send & Receive	TX Packet25	RX Packet4	Goto : 4	Goto : 1	0	5	0
5	Send & Receive	TX Packet28	RX Packet5	Goto : 5	Goto : 1	0	6	0

### User-defined communication format editing

# Programming & Diagnosis

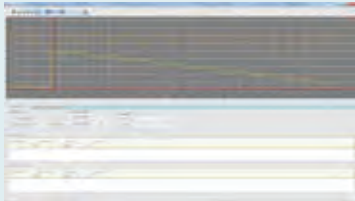
## ISPSoft IEC Programming Software

Easy operation greatly enhances efficiency



### Data Tracer/Logger

- Data log and time-sequential analysis



### Positioning Planning Tool

- Table-structured position planning



### CARD Utility

- Data backup tool



### COMMGR

- Communication interface manager



### HWCONFIG

- Hardware configuration and parameter setting



### EIP Builder

- EtherNet/IP network configuration



### CANopen Builder

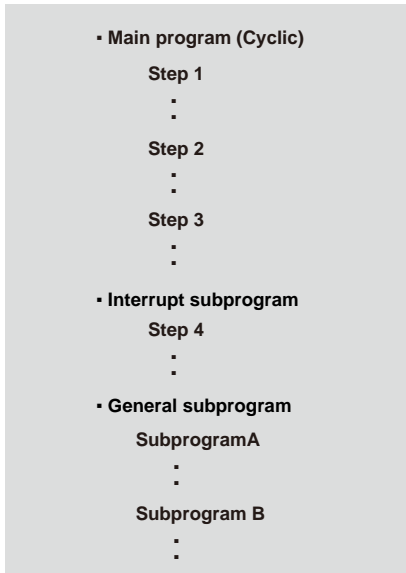
- CANopen network configuration



# Modular Program Structure

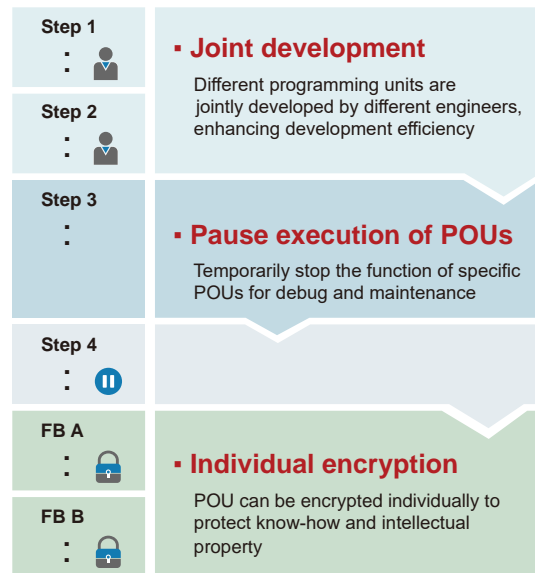
## Traditional program structure

Errors are often found in large-scale programs under a traditional structure and are hard to be debug while increasing maintenance cost

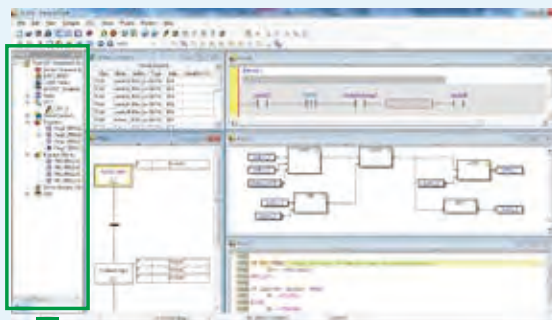


## Modular program structure

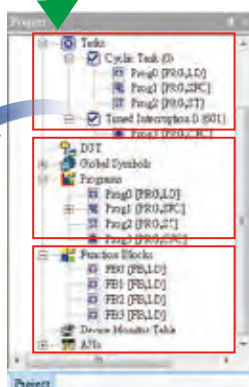
Programming organization unit (POU) enables easy management in large-scale programs with high development efficiency



## Modular Program Structure



Interface display of task manager



### Task manager

Plans the execution sequence of POU's and defines the nature of the tasks (cyclical or interruptive)

### POU management

Manages all POU's via a project tree and supports POU import/export for joint development or other uses

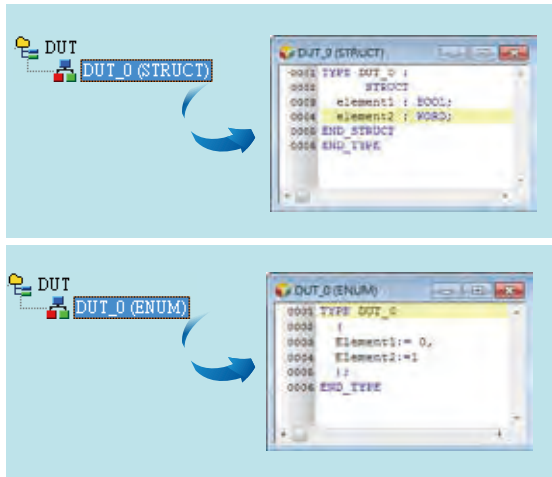
### User library

Various built-in Delta-developed FBs for users to choose and add to their library for quick use

# Convenient Programming

- **User-defined data type**

In addition to basic data types, users can define structures and enumerations for flexible programming



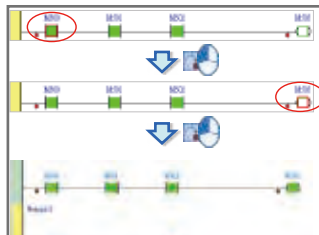
- **On-line programming/update**

Supports program editing in monitoring mode and program updates during equipment operation for convenient debugging and maintenance



- **Debugging mode**

Supports breakpoints, single step execution and other functions to enhance debugging efficiency

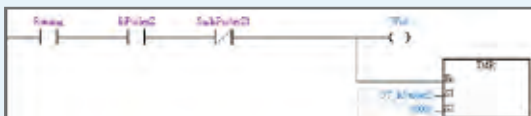


# Multiple Programming Languages

- **Supports multiple programming languages in the same project**

- **Ladder Diagram (LD)**

ISPSOft provides a programming interface with the widely used LD language for faster programming



- **Structured Text (ST)**

Similar programming method to advanced programming language C or PASCAL, ST provides more convenient editing for complicated expression

```

// Example of Structured Text (ST) code
CASE 1: (Pos AND (NO Ext)) THEN
  SetPos := PosDec + 1;
  Add_Scale;
  Write (Pos := PosDec + 1);
  CASE 2: (NO Pos) THEN
    SetPos := 0;
  END_CASE;
END_CASE;
    
```

- **Continuous Function Chart (CFC)**

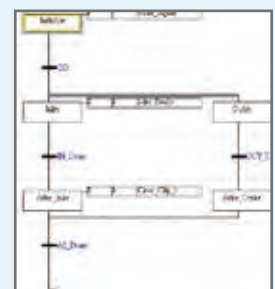
CFC provides more advanced applications than FBD; it supports data feedback, direct display of data stream and execution sequence for motion control and sequence-centered application



Note: ISPSOft V3.01 supports CFC language

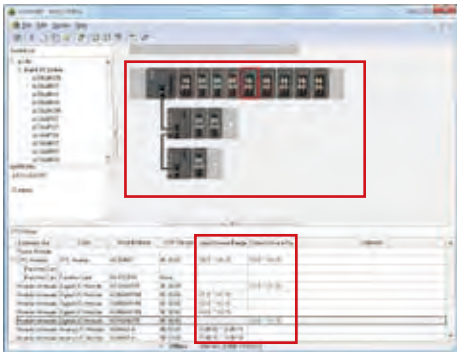
- **Sequential Function Chart (SFC)**

Direct and easy expression for the steps in flow charts, suitable for applications that require process control

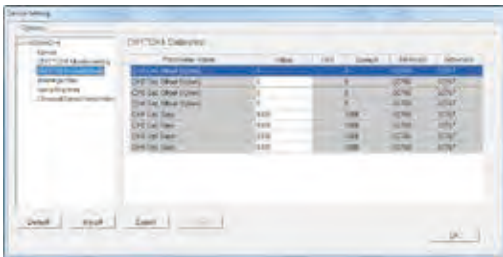


# Easy Hardware Configuration and Parameter Setting

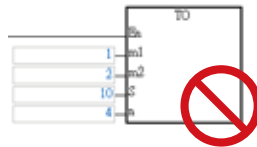
## HWCONFIG



- **Graphic panel for module configuration**  
Quick setup with automatic configuration imported by barcode scanning
- **I/O listing**  
Direct display for corresponding device addresses after configuration



- **Parameter setting**  
Fast parameter setting on controller and modules without manual reference or programming



Note: Fill the table to configure module parameters quickly.  
From/To instruction is not required for module initialization.

### ▪ Module configuration method

### ▪ Smart module configuration

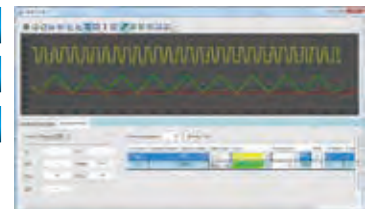
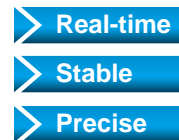
Supports an advanced planning tool for a variety of network modules



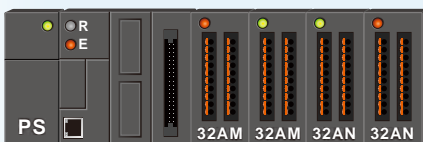
# Complete Diagnosis Tools for Quick and Effective System Monitoring

## Data Logger/Tracer

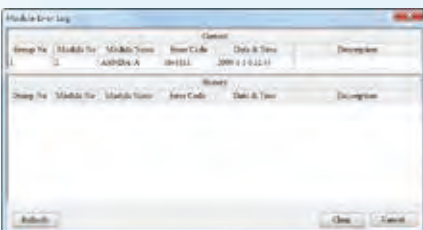
- **Real-time monitoring:**  
High-speed tracer for fast sampling within 1 scanning cycle
- **Stable logging:**  
Long-time data logger savings of up to 32,768 data records, which can be transferred to SD card
- **Precise data acquisition:**  
Supports a variety of sampling intervals and trigger modes
- **Convenient comparison:**  
Multiple data logs in various data formats can be recorded at the same time for comparison
- **Efficient data analysis:**  
Supports trend display, scaling, arrangement, merge and measurement



## Real-time Module Monitoring



- **Visualized monitoring**  
Direct monitoring interface provides real-time status on modules via LED indicators
- **Module comparison**  
Real-time inspection of actual module settings to ensure consistency
- **Error logs**  
Immediate inquiry for error messages and logs of anomalies
- **Module information**  
Provides model name and version of current modules



# Convenient Software Wizards for Effortless Planning

## Positioning planning table

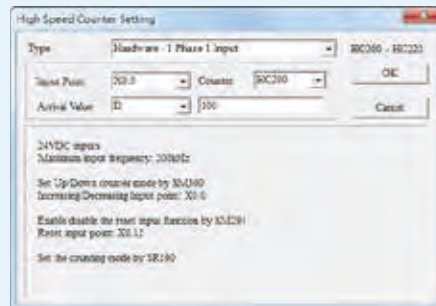


- **2D simulation**  
Intuitive 2D track simulation without complicated calculation for real-time path planning
- **Path list**  
Multiple combinations for positioning modes and tracks; fast path planning via table-structured planning
- **Axis parameter setting**  
Intuitive configuration interface for easy axis parameter setting without manual reference

## High-speed counter setting tool

- Counter index will display corresponding contact point, device and counter specification under counting mode
- Fast planning without manual reference for enhanced development efficiency

### One-time setting





## Data backup tool - CARD Utility

Friendly guidance interface for easy data backup and restore on programs, parameters and devices



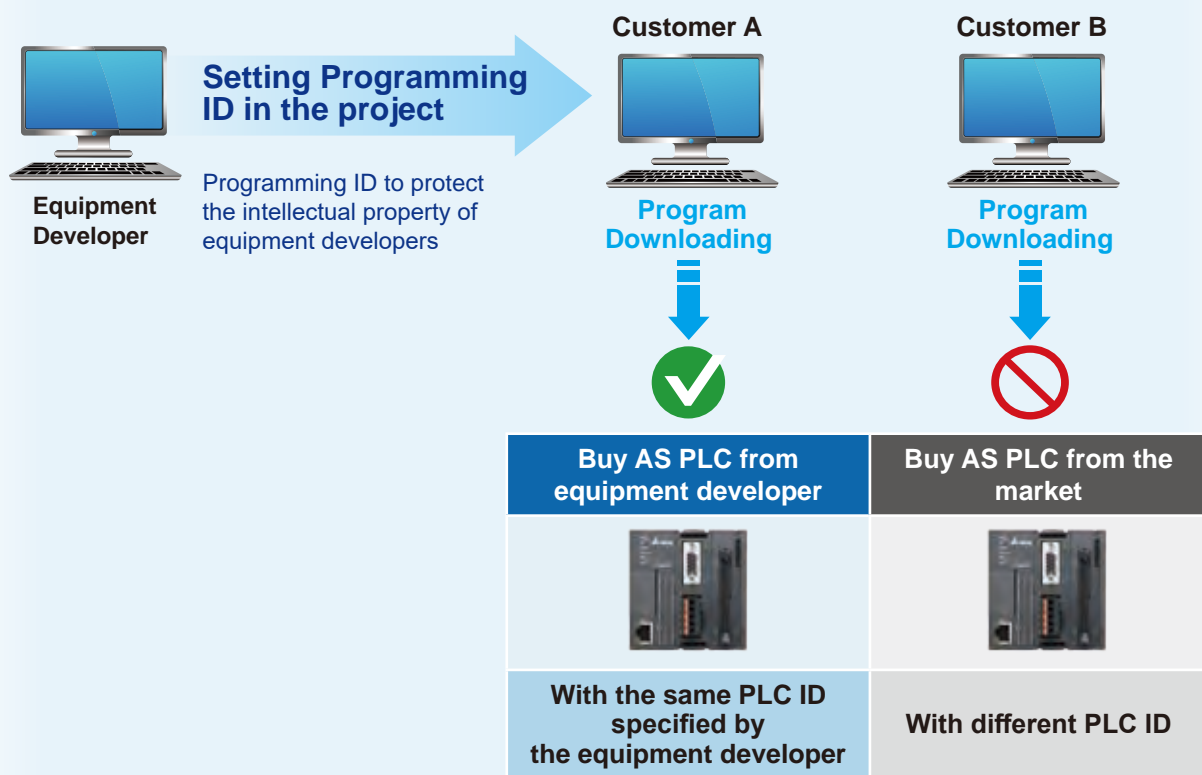
### Various backup and restore methods for flexible management and operation

-  Data backup to PC
-  Data backup to SD card

# Multiple Security Protection for Programs and Data

- **Security: provides 6 types of program protection for data safety**

- 16-digit password protection on main program
- 16-digit password protection on FBs
- Access denial mechanism on error login
- Data upload protection function
- Verification between Project (Programming ID) and CPU (PLC ID)



- Prevents direct copy from IC



# Model Name Explanation

## CPUs

### AS332T-A

AS	3	32		T		-	A
Series	Model	IO Pts. / Axis Qty.		Output Type / Motion Network		Type	
	3: 300 2: 200 5 : 500 (Motion)	【200/300 CPU】 00: None 18: 18 pts. 20: 20 pts. 24: 24 pts. 28: 28 pts. 32: 32 pts.	【500 CPU】 16: 16 axes 24: 24 axes	【200/300 CPU】 N: None T: NPN P: PNP R: Relay MT: NPN+Diff.	【500 CPU】 C: CANopen E: EtherCAT	【300/500 CPU】 A: HDC terminal B: EU terminal	【200 CPU】 A: Basic

### AX-308EA0MA1T

AX-3	08	E	A0	MA1	T
Series	Axis Qty.	Motion Network	CPU Spec.	SYS Spec.	Output Type
CODESYS	08 : 8 axes	E : EtherCAT	A0 : Single core	MA1 : SoftMotion	T : NPN

## Digital I/O Modules

### AS08AM10N-A

AS	08	AM	1	0	N	-	A
Series	IO Pts.	Classification	Function		Output type	Type	
	08: 8 Pts. 16: 16 Pts. 32: 32 Pts. 64: 64 Pts.	AM: Digital input AN: Digital output AP: Digital input/output	0: No input 1: DC input (24V)	0: No output 1: 0.5A transistor/2A relay output 2: 0.1A transistor output	N: No output T: NPN P: PNP R: Relay	A: Basic	

## Analog I/O Modules

### AS04AD-A

AS	04	AD	-	A
Series	IO Channels	Classification	Type	
	04: 4-channel 06: 6-channel 08: 8-channel	AD: Analog input DA: Analog output XA: Analog input/output	A: Voltage/Current B: Voltage C: Current	

## Temperature & Load Cell Modules

### AS04RTD-A

AS	04	RTD	-	A
Series	IO Channels	Classification	Type	
	02: 2-channel 04: 4-channel 06: 6-channel 08: 8-channel	RTD: Platinum resistance thermometer TC: Thermocouple LC: Load cell	A: Basic	

## Function Cards

### AS-F232

AS	-	F	232
Series		Classification	Function
		F: Function card	232: RS-232 422: RS-422 485: RS-485 COPM: CANopen 2AD: 2-channel analog input 2DA: 2-channel analog output EN02: Ethernet PFN02: PROFINET OPC02 : OPC-UA

## Motion Control Modules

### AS02PU-A

AS	02	PU	-	A
Series	IO Channels	Classification		Type
	02: 2-channel 04: 4-channel	HC: High-speed counter PU: Pulse-train output		A: Basic

## Communication Modules

### AS00SCM-A

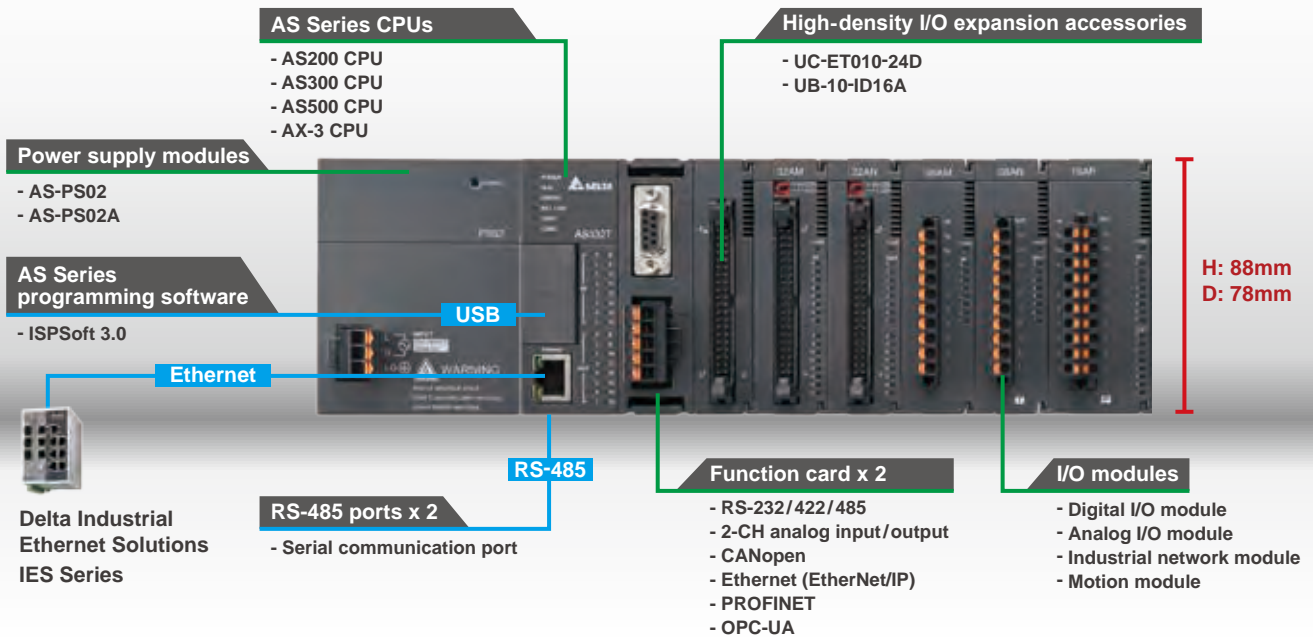
AS	00	SCM	-	A
Series	Function	Classification		Function
	00: Basement 01: Basic 04 : 4-CH	SCM: Serial DNET: DeviceNet SIL : IO-Link		A: Basic

## Power Supply Modules

### AS-PS02

AS	-	PS	02
Series		Classification	Function
		PS: Power supply	02: AC Input (100~240V) 02A: AC Input (100~240V) + DC Output (24V, 0.5A)

# Product Models and Specifications



## CPUs

### AS500 CPUs



AS500 Series CPU Standard Specifications			
Program capacity 20MB	1 GHz CPU	Expansion modules: 32	
USB/RS-232/485/Ethernet/CANopen	Micro SD Card	EtherNet/IP, Modbus CANopen	Advanced motion control
Model	Built-in I/O	Incremental Encoder	SSI Absolute Encoder
AS516E-B/AS524C-B	16DI/8DO	2 CHs	1 CH

### AS300 CPUs



AS300 Series CPU Standard Specifications (*1: Needs CANopen function card)			
Program capacity 128k steps	Basic instruction 25 ns	Real I/O capability: 1,024 pts   Expansion modules: 32	
USB/RS-485 x 2 / EtherNet	Micro SD Card	Function card x 2	EtherNet/IP Modbus CANopen remote I/O <sup>(*)</sup> CANopen DS301 Position Control <sup>(*)</sup>
Model	Built-in I/O	High-speed Output	High-speed Input
AS332T-A, AS332P-A	16 DI/16 DO	6 axes 200 kHz pulse output	6 channels 200 kHz high-speed counters
AS324MT-A (Differential)	12 DI/12 DO	2 axes + 4 axes 200 kHz pulse output	2 channels + 4 channels 200 kHz high-speed counters
AS320T-B/AS320P-B	8 DI/12 DO	6 axes 200 kHz pulse output	4 channels 200 kHz high-speed counters
AS300N-A	-	-	-

# CPUs

## AS200 CPUs





AS200 Series CPU Standard Specifications			
Program capacity 64k steps	Basic instruction 25 ns	Real I/O capability: 1,024 pts   Expansion modules: 32	
USB/RS-485 x 2/ EtherNet/CANopen	Micro SD Card	EtherNet/IP, Modbus CANopen remote I/O	CANopen DS301 Position Control
Model	Built-in I/O	High-speed Output	High-speed Input
AS228T-A/AS228P-A/ AS228R-A	16 DI/12 DO	6 axes 200 kHz pulse output	4 channels 200 kHz high-speed counters
AS218TX-A/AS218PX-A/ AS218RX-A	8 DI/6 DO 2 AI/2 AO	3 axes 200 kHz pulse output	4 channels 200 kHz high-speed counters

## AX-3 CPU



AX-3 Series CPU Standard Specifications			
Program capacity 8 MB	Basic instruction 5 ns	Expansion modules: 32	
USB/RS-232/485/ Ethernet (1G)	Micro SD Card	EtherNet/IP, Modbus	Advanced motion control
Model	Built-in I/O	Encoder	High-speed Input / Output
AX-308EA0MA1T	16 DI/8 DO	Incremental encoder: 2 CHs SSI absolute encoder: 1 CH	200 kHz pulse output: 4 axes 200 kHz high-speed counters: 5 CHs

# Power Supply Modules

Power Supply Modules Specifications			
<b>AS-PS02</b> 	Input 100 V <sub>AC</sub> ~ 240 V <sub>AC</sub>	<b>AS-PS02A</b> 	Input 100 V <sub>AC</sub> ~ 240 V <sub>AC</sub>
	24 V <sub>DC</sub> , 2A (for internal bus)		24 V <sub>DC</sub> , 1.5A (for internal bus) 24 V <sub>DC</sub> , 0.5A (for external I/O)



# Product Specifications

Model		AS332T-A AS332P-A	AS324MT-A	AS320T-B AS320P-B	AS300N-A	AS228T-A AS228P-A AS228R-A	AS218TX-A AS218PX-A AS218RX-A
Programming Languages		Ladder Diagram (LD), Structured Text (ST), Continuous Function Chart (CFC), Sequential Function Chart (SFC)					
Instruction Processing Speed	LD Instruction	25 ns					
	MOV Instruction	0.15 $\mu$ s					
	Elementary Arithmetic for Integer	0.92 $\mu$ s ~ 1.02 $\mu$ s					
	Elementary Arithmetic for Floating Point	1.69 ~ 1.85 $\mu$ s					
Program Capacity		128k steps			64k steps		
Memory Capacity	Data (D)	64k words (including 30k user-defined, 30k software configuration and 4k special registers)					
	Extension (FR)	64k words (user parameter storage)					
Function Cards		The CPUs support up to 2 function cards				-	
Max. Extension Modules		32 modules (max. 16 analog modules/4 communication modules)					
Max. Number of Real Inputs/Outputs		1,024 points (input & output)					
CPU Built-in Inputs/Outputs		16 DI/16 DO	12 DI/12 DO	8 DI/12 DO	-	16 DI/12 DO	8 DI/6DO & 2 AI/2AO
CPU Built-in Differential Inputs/Outputs		-	4 inputs + 4 outputs	-			
Input/Output Devices	X	1,024 inputs (X0.0~X63.15)					
	Y	1,024 outputs (Y0.0~Y63.15)					
Bit Devices	M	8,192 bits (M0~M8191)					
	S	2,048 bits (S0~S2047)					
Timer	T	512 (T0~T511)					
16-bit Counter	C	512 (C0~C511)					
32-bit Counter	HC	256 (HC0~HC255)					
Pulse Output		<b>Open collector:</b> 6 axes, 200 kHz	<b>Open collector:</b> 4 axes, 200 kHz <b>Differential:</b> 2 axes, 4 MHz	<b>Open collector:</b> 6 axes, 200 kHz	-	<b>Open collector:</b> 6 axes, 200 kHz	<b>Open collector:</b> 3 axes, 200 kHz
High-Speed Counter		<b>General:</b> 6 CHs, 200 kHz	<b>General:</b> 4 CHs, 200 kHz <b>Differential:</b> 2 CHs, 4 MHz	<b>General:</b> 4 CHs, 200 kHz	-	<b>General:</b> 4 CHs, 200 kHz	<b>General:</b> 4 CHs, 200 kHz
DO Type		AS332T-A: NPN AS332P-A: PNP	Diff./NPN	AS320T-B: NPN AS320P-B: PNP	-	AS228T-A: NPN AS228P-A: PNP AS228R-A: Relay	AS218TX-A: NPN AS218PX-A: PNP AS218RX-A: Relay
Built-in Communication Port		USB, Ethernet, RS-485 x 2				USB, Ethernet, RS-485 x2, CANopen	
Communication Protocol		Modbus, Modbus TCP, EtherNet/IP, CANopen (requires a CANopen function card)				Modbus, Modbus TCP, EtherNet/IP, CANopen	
Ethernet Connection Resource		Modbus (Client/Server): 32 / 32 EtherNet/IP (CIP): 32				Modbus (Client/Server): 16 / 16 EtherNet/IP (CIP): 16	
Data Backup (Without Battery)	Program	Flash ROM, rewritable up to 100,000 times					
	Latched Area	MRAM, no rewriting limit					
CANopen DS301	Connectable Slave Stations	Max. 64 points					
	CPDO Data Capacity (Host)	Max. 2,000 bytes (Read & Write)					
	PDO Data Capacity (Slave)	Max. 8 PDO (Read & Write); Max. 8 bytes for each PDO					
Real-time Clock (RTC)		General Lithium button battery (CR1620)					
Self-Diagnosis Function		CPU errors, built-in memory errors, and more					
Rated Input Current	AS-PS02/AS-PS02A	110 V <sub>AC</sub> ~ 240 V <sub>AC</sub> ( $\pm$ 10%)					
	CPU	24 V <sub>DC</sub> ( $\pm$ 10%)					
	Extension modules						

# Product Specifications

Model		AS516E-B	AS524C-B	AX-308E
Programming Languages		Ladder Diagram (LD), Structured Text (ST)		Ladder Diagram (LD), Structured Text (ST), Continuous Function Chart (CFC), Sequential Function Chart (SFC), Function Block Diagram (FBD), Instruction List (IL)
Instruction Processing Speed	Boolean Operation	0.05 μs		5 ns
	MOV Instruction	0.11 μs		-
	Elementary Arithmetic for Integer	0.24 μs		5 ns
	Elementary Arithmetic for Floating Point	0.30 μs		33 ns
Program Capacity		20 MB		8 MB
Data Capacity		20 MB		16 MB
Max. Extension Modules		32 modules (max. 16 analog modules)		32 modules (max. 16 analog modules)
CPU Built-in Inputs/Outputs		16 DI/8 DO		
CPU Built-in Differential Inputs/Outputs		Incremental x2/SSI absolute x1		
I/O Devices	I (Input)	128 bytes		8,192 bytes
	Q (Output)	128 bytes		8,192 bytes
Memory Devices	M (Memory)	128k bytes		512k bytes
Pulse Output		-		<b>Open collector:</b> 4 axes, 200 kHz
High-Speed Counter		-		<b>General:</b> 5 CHs, 200 kHz
DO Type		NPN		
Built-in Communication Ports		USB, Ethernet, RS232, RS485, EtherCAT, CANopen	USB, Ethernet x2, RS232, RS485, CAN Motion, CANopen	USB, Ethernet (Switch), RS232, RS485, EtherCAT
Communication Protocols		Modbus, Modbus TCP, EtherNet/IP, EtherCAT, CANopen DS301	Modbus, Modbus TCP, EtherNet/IP, EtherCAT, CANopen DS301 & DS402	Modbus, Modbus TCP, EtherNet/IP, EtherCAT, OPC-UA (Server)
Ethernet Connection Resource		Modbus TCP (Client/Server): 16/16 EtherNet/IP (CIP): 8		Modbus TCP (Client+Server): 32 EtherNet/IP (CIP): Input=64; Output=64
Data Backup (Without Battery)	Program	Flash ROM, rewritable up to 100,000 times		
	Latched Area	MRAM, no rewriting limit		
EtherCAT/ CANopen	Connectable Slave Stations	EtherCAT: 16 axes (Delta servo only) CANopen DS301: 32	CAN Motion: 24 axes (Delta servo only) CANopen DS301: 32	EtherCAT: 8 axes + 64 nodes
	PDO Data Capacity (Host)	CANopen DS301: Max. 8 PDO (read & write)		-
	PDO Data Capacity (Slave)	CANopen DS301: Max. 8 PDO (read & write); Max. 8 bytes for each PDO		-
Real-time Clock (RTC)		General Lithium button battery (CR1620)		
Self-Diagnosis Function		CPU errors, built-in memory errors, and more		
Rated Input Current	AS-PS02/AS-PS02A	110 V <sub>AC</sub> ~ 240 V <sub>AC</sub> (±10%)		
	CPU	24 V <sub>DC</sub> (±10%)		
	Extension Modules			

## Electrical and Environmental Specifications

Item		Specifications
Internal Power Consumption	AS332T-A AS332P-A AS324MT-A AS320T-B AS320P-B	150 mA
	AS300N-A	125 mA
	AS228T-A AS228P-A	141.7 mA
	AS218TX-A AS218PX-A	204.2 mA
	AS228R-A	179.2 mA
	AS218RX-A	220.8 mA
	AX-308E	458.3 mA
	Extension Modules	Digital relay output < 150 mA, other modules < 80 mA
Operating Temperature		-20~60°C (AX Series CPU: -20~55°C)
Storage Temperature		-40~80°C
Operating Humidity		5~95%, non-condensing
Storage Humidity		5~95%, non-condensing
Vibration		IEC 61131-2, IEC 60068-2-6 (TEST Fc); 5 Hz ≤ f ≤ 8.4 Hz, constant amplitude 3.5 mm; 8.4 Hz ≤ f ≤ 150 Hz, constant acceleration 1g
Shock		IEC 61131-2, IEC 60068-2-27 (TEST Ea); 15g peak, 11 ms duration, half-sine
Operating Environment		Non-corrosive gas
Installation		Inside of the control panel
Pollution Degree		2
Protection Rating		IP20

# Ethernet Specifications

Item		AS300 Series	AS200 Series	Note	
<b>Protocols</b>		Modbus TCP, EtherNet/IP, SMTP, HTTP		Supports all protocols at the same time	
<b>Modbus TCP</b>	Connection (Server)	32	16		
	Connection (Client)	32	16		
	RTU-EN01 Connection	4	4		
<b>Socket</b>	TCP Connection	4	2		
	UDP Connection	4	2		
<b>SMTP</b>	E-mail Connection	4	2		
Operation Mode		Scanner/Adapter			
<b>EtherNet/IP</b>	CIP_IO Connection	CIP Connection	32 (Client + Server)	16 (Client + Server)	Shared with IO connection
		TCP Connection	16 (Client + Server)	8 (Client + Server)	Shared with IO connection
		Requested Packet Interval (RPI)	5ms ~ 1,000ms		Default: 20ms
		Max. Performance	3,000pps		
		Max. Capacity per Connection	500bytes		
	CIP_Explicit Message	Class 3 (Connected Type)	32 (Servers), shared with UCMM	16 (Servers), shared with UCMM	Shared with IO connection
		UCMM (Non-Connected Type)	32 (Clients + Servers), shared with Class 3	16 (Clients + Servers), shared with Class 3	Shared with IO connection
		Supported CIP Objects	Identity, Message Router, Assembly, Connection Manager, Port, TCP/IP interface, Ethernet link, Vendor specific		
	CIP_Produced TAG	Max. CIP Connections	32 (Servers)	16 (Servers)	Shared with IO connection
		Max. Capacity	400 bytes		
Requested Packet Interval (RPI)		5 ms ~ 1000ms			
CIP_Consumed TAG	Max. CIP Connections	32 (Clients + Servers)	16 (Clients + Servers)	Shared with IO connection	
	Max. capacity	400 bytes			
	Requested Packet Interval (RPI)	5 ms ~ 1000 ms			
AS00SCM (RTU) + AS-FEN02 Connection Nodes		15	8	AS RTU Mode	

Please visit Delta's official website for selection





Item		AS500 Series	AX-3 Series	Note	
<b>Protocol</b>		Modbus TCP, EtherNet/IP, Socket	Modbus TCP, EtherNet/IP, Socket, OPC-UA	Supports all protocols at the same time	
<b>Modbus TCP</b>	Connection (Server)	16	32		
	Connection (Client)				
<b>Socket</b>	TCP Connection	8			
	UDP Connection				
<b>EtherNet/IP</b>	Operation Mode		Adapter	Scanner/Adapter	
	CIP_IO Connection	CIP Connection	8	Input = 64; Output = 64	Shared with all servers
		TCP Connection	16	8	Shared with all servers
		Requested Packet Interval (RPI)	5 ms ~ 1,000 ms	20 ms ~ 1,000 ms	Default: 20ms
		Max. Performance	3,000 pps	3,000 pps	
	Max. Capacity per Connection		500 bytes		
	CIP_Explicit Message	Class 3 (Connected Type)	8	8	Shared with all servers
		UCMM (Non-Connected Type)	16	8	Shared with all servers
Supported CIP Objects		Identity, Message Router, Assembly, Connection Manager, Port, TCP/IP interface, Ethernet link, Vendor specific			

Please visit Delta's official website for selection





Item		AS500 Series	AX-3 Series
<b>OPC UA (Server)</b>	Default TCP Port		TCP: 4840 (configurable)
	CMax Sessions (Client)		5
	Max. Monitored Items		1,000
	Sampling Rate (ms)		100/300/500/1,000/2,500/5,000
	Max. Subscriptions		100
	Max. Published Variables		10,000
	Max. Value Attributes		10,000
	Max. Published Structure Definitions		100





# I/O Modules

## Digital Input Modules




				<p>Rated input voltage 5~24 V<sub>DC</sub></p> <p>Response time 1 ms</p> <p>Filter function 1~20 ms</p> <p>Screwless removable terminal block 8 / 16 inputs</p>
<b>8 inputs</b>	<b>16 inputs</b>	<b>32 inputs</b>	<b>64 inputs</b>	
Easy wiring terminal block	Easy wiring terminal block	High-density MIL terminal block	High-density MIL terminal block	
AS08AM10N-A	AS16AM10N-A	AS32AM10N-A	AS64AM10N-A	

## Digital Output Modules






				<p>NPN (Sink) or PNP (Source) module</p> <p>Response time 1 ms (Transistor) 10ms (Relay)</p> <p>Screwless removable terminal block 8 / 16 outputs</p>
<b>8 outputs</b>	<b>8 outputs</b>	<b>8 outputs</b>	<b>32 outputs</b>	
Easy wiring terminal block Transistor output NPN (Sink)	Easy wiring terminal block Relay output	Easy wiring terminal block Transistor output PNP (Source)	High-density MIL terminal block Transistor output NPN (Sink)	
AS08AN01T-A	AS08AN01R-A	AS08AN01P-A	AS32AN02T-A	

			
<b>16 outputs</b>	<b>16 outputs</b>	<b>16 outputs</b>	<b>64 outputs</b>
Easy wiring terminal block Transistor output NPN (Sink)	Easy wiring terminal block Relay output	Easy wiring terminal block Transistor output PNP (Source)	High-density MIL terminal block Transistor output NPN (Sink)
AS16AN01T-A	AS16AN01R-A	AS16AN01P-A	AS64AN02T-A


## ■ Digital I/O Modules

			NPN (Sink) or PNP (Source) module	
<b>16 inputs / outputs</b>	<b>16 inputs / outputs</b>	<b>16 inputs / outputs</b>	Rated input voltage 5~24V <sub>DC</sub>	Filter function 1~20ms
Easy wiring terminal block 8 inputs/8 transistor outputs NPN (Sink)	Easy wiring terminal block 8 inputs 8 relay outputs	Easy wiring terminal block 8 inputs/8 transistor outputs PNP (Source)	Screwless removable terminal block	
AS16AP11T-A	AS16AP11R-A	AS16AP11P-A	Response time 1ms (Transistor) 10ms (Relay)	



## ■ Analog I/O Modules

				
<b>4 channels</b>	<b>8 channels</b>	<b>8 channels</b>	<b>4 channels</b>	<b>6 channels</b>
Analog input	Analog input	Analog input	Analog output	Analog input/output
AS04AD-A	AS08AD-B	AS08AD-C	AS04DA-A	AS06XA-A
Conversion time 2ms/channel	50/60Hz filter	A: Voltage and current B: Voltage C: Current	Resolution AI: 16-bit AO: 12-bit	
Accuracy ±0.2%	4/6/8 CHs	Module monitoring/configuration	Differential inputs	

## ■ Load Cell Module

	<b>Functions</b>	
<b>2 channels</b> AS02LC-A	50/60Hz filter	High-speed dynamic measurement
	2 channels of independent sampling	Accuracy 0.4% full range
	2 CHs	Connectable to 4-wire/6-wire load cell sensor
<b>Software</b>		
Filter function	Multi-point calibration	
Online monitoring/configuration		

## ■ Pulse Unit Modules

		Input: AS02PU: 200kHz
<b>2 channels</b>	<b>4 channels</b>	Output: AS02PU: 200kHz AS04PU: 100kHz
Differential	Open Collector	Open Collector/Diff.
AS02PU-A <b>New</b>	AS04PU-A <b>New</b>	2/4 CHs
		Support Motion APIs

## ■ High Speed Counter Module

	200kHz	
<b>2 channels</b>	Incremental / Absolute (SSI)	
Open collector / Diff.	Open Collector/Diff.	
AS02HC-A <b>New</b>	2 CHs	
		Compare / Capture

# I/O Modules

## ■ Temperature Measurement Modules



<b>4 channels</b>	<b>6 channels</b>
PT, NI temperature sensor	PT, NI temperature sensor
AS04RTD-A	AS06RTD-A

Conversion time 200ms/channel		Resolution 0.1°C/0.1°F	Wire breaking detection
Overall accuracy ±0.1%	50/60 Hz filter	Module monitoring/configuration	4/6 CHs
Pt100/Ni100/Pt1000/Ni1000/JPt100/LG-Ni1000/Cu50/Cu100, resistor 0~300Ω, 0~3,000Ω			



<b>4 channels</b>	<b>8 channels</b>
TC temperature sensor	TC temperature sensor
AS04TC-A	AS08TC-A

Conversion time 200ms/channel		Resolution 0.1°C/0.1°F	Disconnection detection
Overall accuracy ±0.5%	50/60 Hz filter	Module monitoring/configuration	4/8 CHs
J, K, R, S, T, E, N, B type thermocouple; ±100mV			

## ■ Communication Modules



<b>2 COM ports</b>
AS00SCM-A


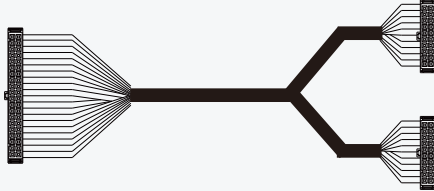



<b>COM port</b>	RS-232C	RS-422	RS-485	CANopen
<b>Function</b>	Selectable COM ports; supports standard Modbus protocols and user-defined protocols			Delta communication protocol
<b>Software</b>	SCMSoft	Data exchange table for quick setup		Real-time monitoring on communication status


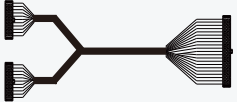











<b>DeviceNet</b>	<b>IO-Link</b>
AS01DNET-A	AS04SIL-A <b>New</b>

<b>COM port</b>	DeviceNet	IO-Link (4-CH)
<b>Function</b>	Master/Slave/RTU	Master
<b>Software</b>	DeviceNet Builder	HWCONFIG

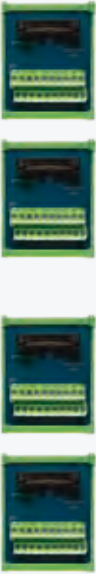
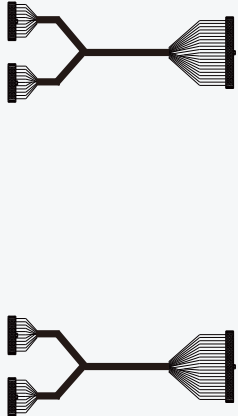

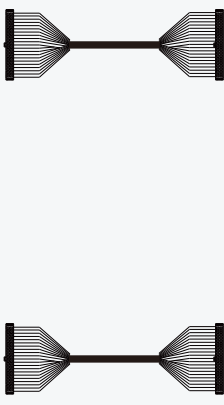
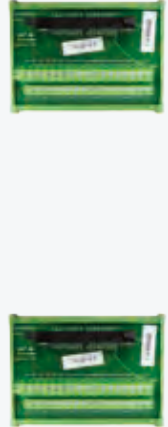
# Accessory Selection for High-density Modules


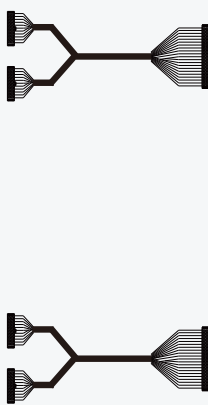

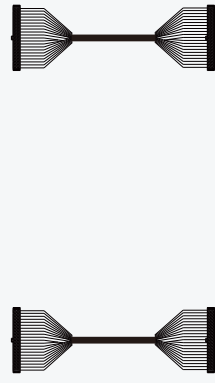
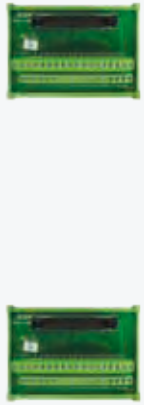
Model Name		
AS332T-A AS332P-A AS324MT-A	UC-ET010-24D (1M) UC-ET020-24D (2M) UC-ET030-24D (3M)	UB-10-ID16A
		
		UB-10-ID16A (NPN/PNP) UB-10-OR16A (NPN to Relay) UB-10-OR16B (PNP to Relay)
		 or 

Model Name				
UB-10-ID16A	UC-ET010-24D (1M) UC-ET020-24D (2M) UC-ET030-24D (3M)	AS32AM10N-A	UC-ET010-24B (1M) UC-ET020-24B (2M) UC-ET030-24B (3M)	UB-10-ID32A
				

Model Name				
UB-10-ID16A or UB-10-OR16A (Relay)	UC-ET010-24D (1M) UC-ET020-24D (2M) UC-ET030-24D (3M)	AS32AN02T-A	UC-ET010-24B (1M) UC-ET020-24B (2M) UC-ET030-24B (3M)	UB-10-OT32A
 				

# Accessory Selection for High-density Modules

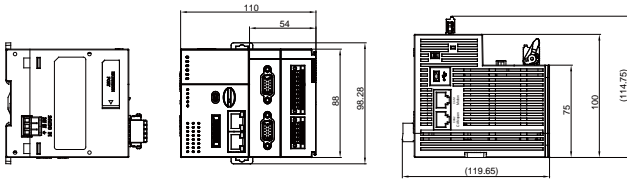
Model Name				
UB-10-ID16A	UC-ET010-24D (1M) UC-ET020-24D (2M) UC-ET030-24D (3M)	AS64AM10N-A	UC-ET010-24B (1M) UC-ET020-24B (2M) UC-ET030-24B (3M)	UB-10-ID32A
				

Model Name				
UB-10-ID16A or UB-10-OR16A (Relay)	UC-ET010-24D (1M) UC-ET020-24D (2M) UC-ET030-24D (3M)	AS64AN02T-A	UC-ET010-24B (1M) UC-ET020-24B (2M) UC-ET030-24B (3M)	UB-10-OT32A
				

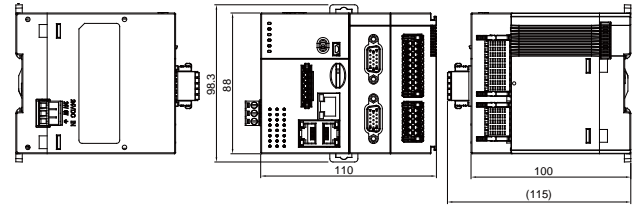
# Dimensions

## CPU

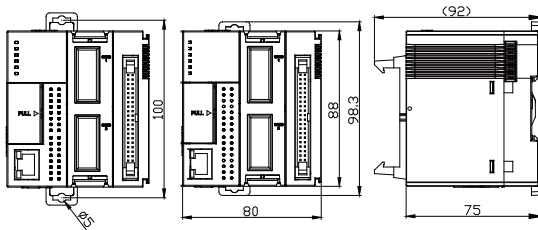
AS516E-B **New** / AS524C-B **New**



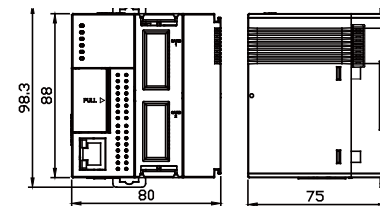
AX-308E **New**



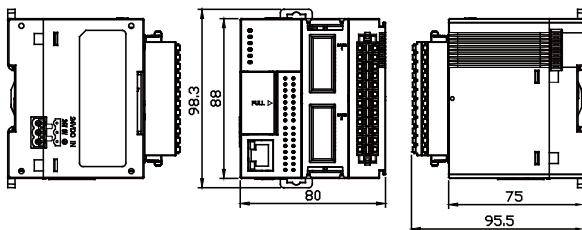
AS332T-A / AS332P-A / AS324MT-A



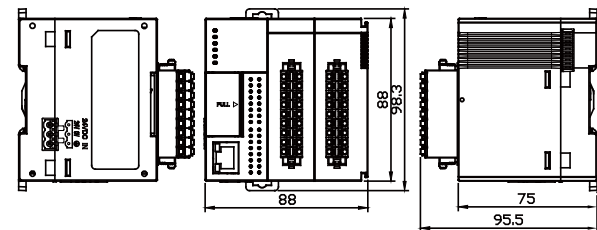
AS300N-A



AS320T-B / AS320P-B

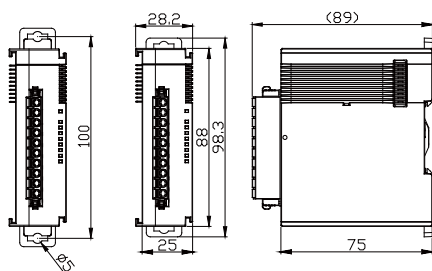


AS228T-A / AS228P-A / AS228R-A /  
AS218TX-A / AS218PX-A / AS218RX-A

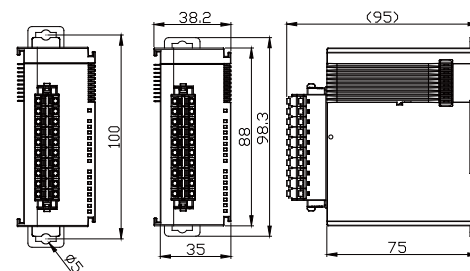


## Digital I/O Modules

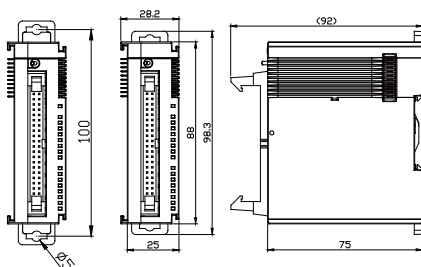
AS08AM10N-A / AS08AN01R-A /  
AS08AN01T-A / AS08AN01P-A



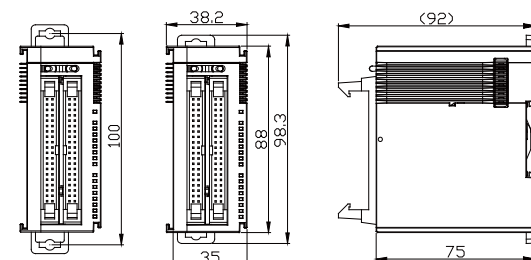
AS16AM10N-A / AS16AN01R-A / AS16AN01T-A /  
AS16AN01P-A / AS16AP11R-A / AS16AP11T-A /  
AS16AP11P-A



AS32AM10N-A / AS32AN02T-A



AS64AM10N-A / AS64AN02T-A

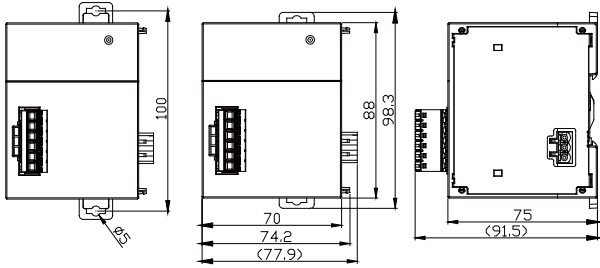


(Unit: mm)

# Dimensions

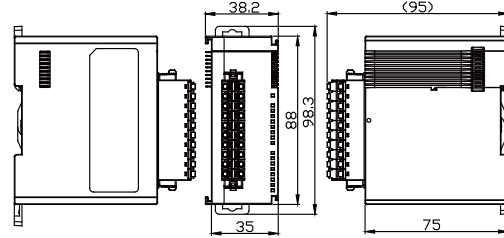
## Power Supply Modules

AS-PS02 / AS-PS02A



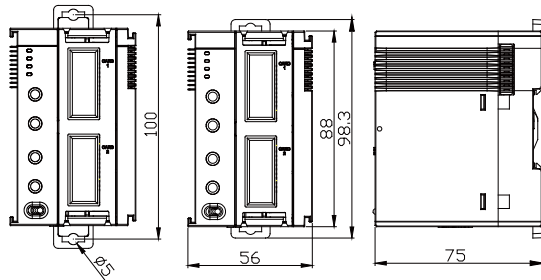
## Pulse Unit Modules

AS02PU-A **New** / AS04PU-A **New**

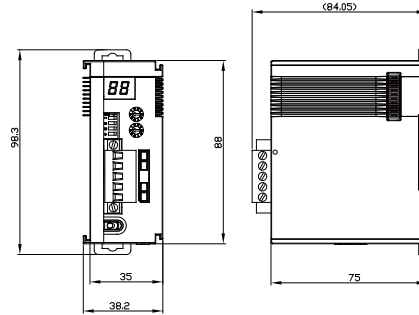


## Communication Modules

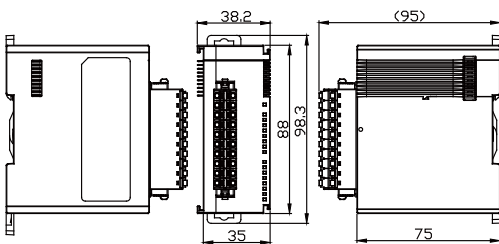
AS00SCM-A



AS01DNET-A

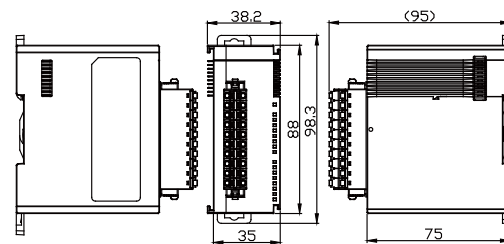


AS04SIL-A **New**



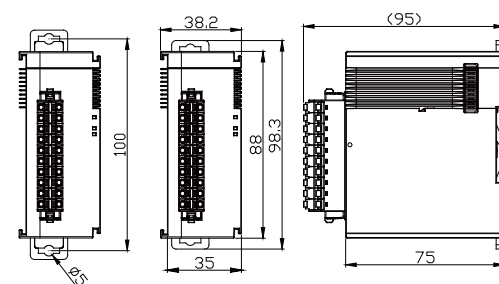
## High-speed Counter Module

AS02HC-A **New**



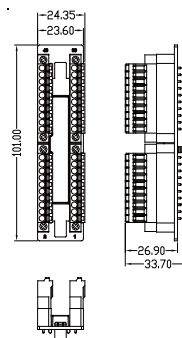
## Analog Modules

AS02LC-A / AS04AD-A / AS04DA-A / S04TC-A /  
AS04RTD-A / AS06XA-A / AS08AD-B /  
AS08AD-C / AS06RTD-A / AS08TC-A



## Connector Converter

UB-10-IO32D **New**

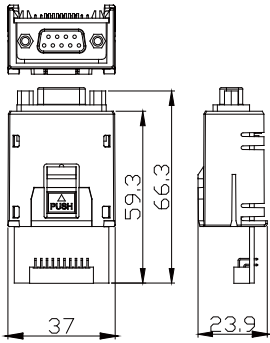


Note:  
Can NOT be installed on two consecutive  
high-density modules (interference)

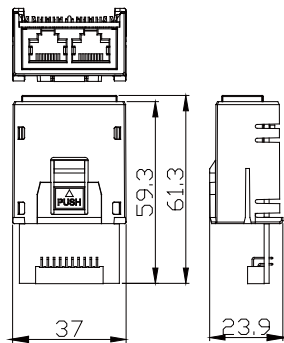
(Unit: mm)

## Function Cards

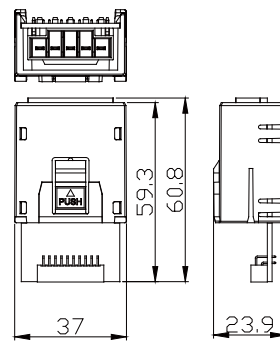
AS-F232



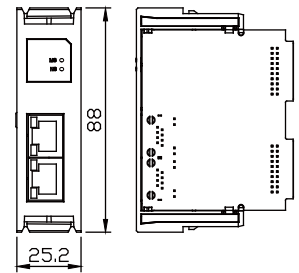
AS-FCOPM



AS-F2AD / AS-F2DA /  
AS-F422 / AS-F485

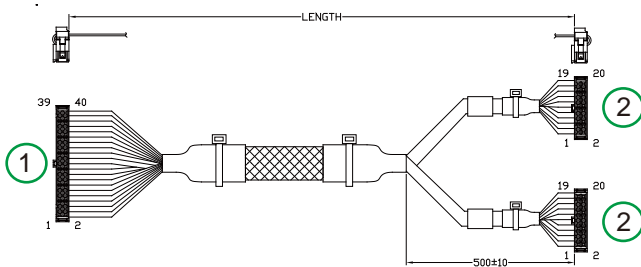


AS-FEN02  
AS-PPFN02 **New**  
AS-FOPC02 **New**

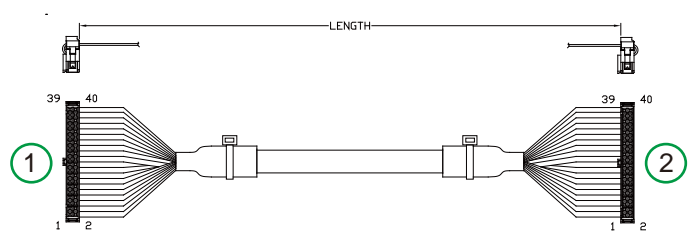


## Cable (MIL)

UC-ET010-24D (1 M) / UC-ET020-24D (2 M) /  
UC-ET030-24D (3 M)



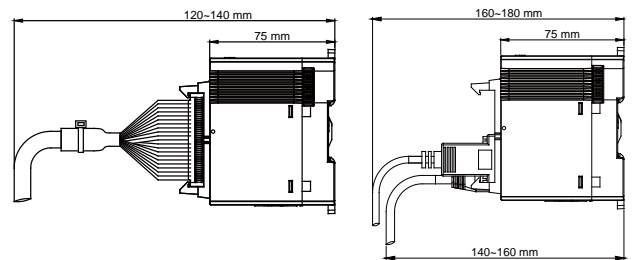
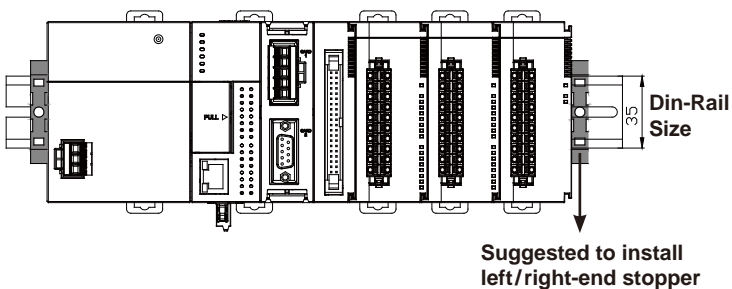
UC-ET010-24B (1 M) / UC-ET020-24B (2 M) /  
UC-ET030-24B (3 M)



Serial	Name	Description
①	40-pin terminal	Connects to modules
②	20-pin terminal	Connects to external terminal modules UB-10-ID16A or UB-10-OR16A or UB-10-OR16B

Serial	Name	Description
①	40-pin terminal	Connects to modules
②	40-pin terminal	Connects to external terminal modules UB-10-ID32A or UB-10-OT32A

### Installation Notes:

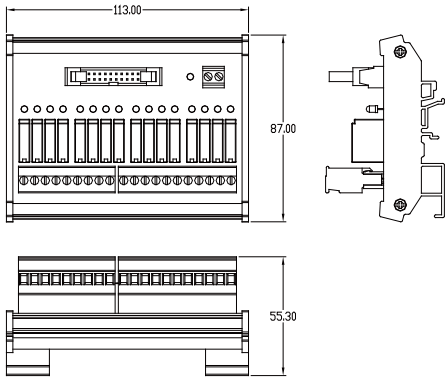


(Unit: mm)

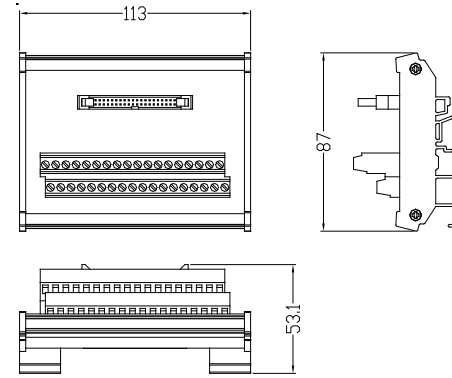
# Dimensions

## External Terminal Modules

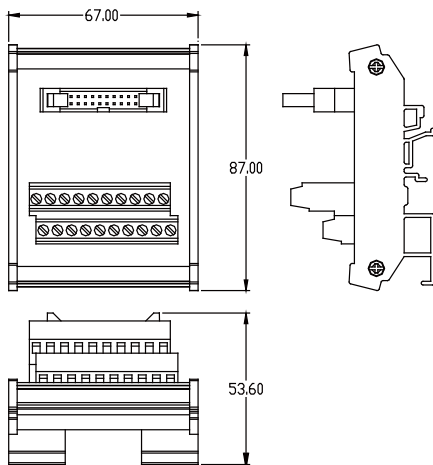
UB-10-OR16A / UB-10-OR16B



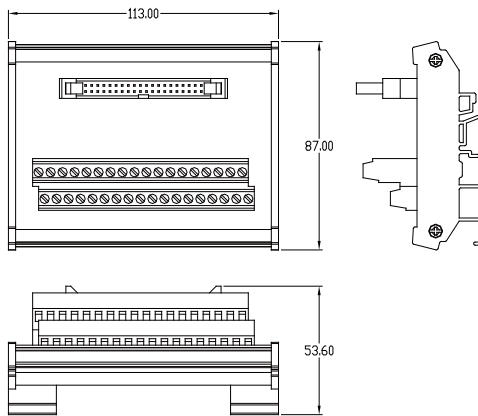
UB-10-OT32A



UB-10-ID16A

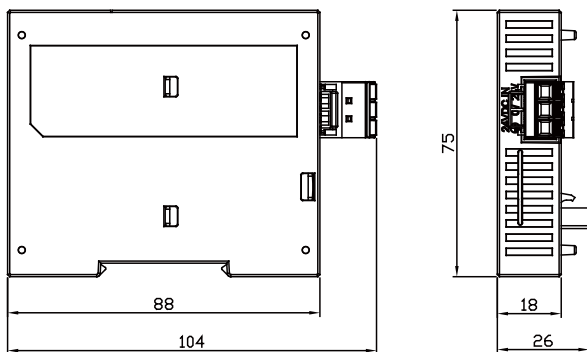


UB-10-ID32A



## Auxiliary Connected Power Module

AS-ATXB



(Unit: mm)

# Ordering Information

## ■ CPUs

Name	Model	Instruction Speed/Performance	Memory / CPU Clock	Max. Inputs & Outputs/Extension Module (Max. Extension Racks)	Memory Card	Certification
CPU	AS200 AS300	LD: 25 ns MOV: 0.15 μs 40k steps/1ms (LD 40%, MOV 60%)	RAM: 2 MB ROM: 4 MB CPU clock: 400 MHz	Right-side + remote expansion: 1,024 pts/32 modules (Max. 15 racks)	Micro SD Max. 32 GB	CE/UL
	AS500 <b>New</b>	Boolean: 0.05 μs Integer: 0.24 μs Float: 0.30 μs	RAM: 20 MB ROM: 20 MB CPU clock: 1 GHz	Right-side expansion: 1,024 pts/32 modules		
	AX-3 <b>New</b>	Boolean: 5 ns Integer: 5 ns Float: 33 ns	RAM: 4 GB ROM: 128 MB CPU clock: 800 MHz	Right-side expansion: 1,024 pts/32 modules		

Name	Model	Program Capacity	Built-in I/O	DO Type	Terminal Block	High-speed Counter	Pulse-train Output	Built-in Communication	Function Card Slot		
CPU	AS332T-A	128k steps	16 DI/16 DO	NPN	MIL	6 CHs, 200 kHz	6 Axes, 200 kHz (12 CHs, 200 kHz)	USB RS-485*2 Ethernet	2		
	AS332P-A			PNP							
	AS324MT-A			Diff./NPN						2 CHs, 4 MHz (Diff.) 4 CHs, 200 kHz	2 Axes, 4 MHz (Diff.) 4 Axes, 200 kHz
	AS320T-B		8 DI/12 DO	NPN	EU	4 CHs, 200 kHz	6 Axes, 200 kHz (12 CHs, 200 kHz)				
	AS320P-B			PNP							
	AS300N-A		-	-	-	-	-				
	AS228T-A	64k steps	16 DI/12 DO	NPN	EU	4 CHs, 200 kHz	6 Axes, 200 kHz (12 CHs, 200 kHz)	USB RS-485*2 Ethernet CANopen			
	AS228P-A			PNP							
	AS228R-A			Relay							
	AS218TX-A		8 DI/6 DO 2 AI/2 AO <sup>(*)</sup>	NPN						-	3 Axes, 200 kHz (6 CHs, 200 kHz)
	AS218PX-A			PNP							
AS218RX-A	Relay										
Motion CPU	<b>New</b> AS516E-B <sup>(*)</sup> (EtherCAT, 16 axes)	20MB	16 DI/8 DO	NPN	EU	-	-	USB RS-232 RS-485 Ethernet CANopen EtherCAT	-		
	<b>New</b> AS524C-B <sup>(*)</sup> (CANopen, 24 axes)										
	<b>New</b> AX-308E <sup>(*)</sup> (EtherCAT, 8 axes)	8MB								5 CHs, 200 kHz	4 Axes, 200 kHz

Note:  
\*1: The specifications of the built-in AIO are the same as AS-F2AD/AS-F2DA function cards  
\*2: Please contact our distributors for release date

## ■ Software

Product Name	License	Descriptions	Supported Device
ISPSOFT [V3]	Free	PLC programming software	AS Series, AH Series, DVP Series
COMMGR [V1]	Free	Communication management software	AS Series, AH Series, DVP Series
DCISOFT [V1]	Free	Ethernet configuration software	AH series Ethernet/serial communication modules, AS series SCM modules, DVP series built-in Ethernet PLCs, DVP series Ethernet/serial communication modules, IFD series Ethernet modules
	Free	SCM serial communication module planning software	AS Series / AH Series / DVP Series built-in CANopen communication modules
CANopen Builder [V5]	Free	CANopen configuration software/motion control programming software	AS Series / AH Series / DVP Series built-in Ethernet communication modules
EIP Builder [V1]	Free	EtherNet/IP configuration software	AS Series / AH Series / DVP Series built-in Ethernet communication modules
Delta OPC [V2] (HASP-20-OPC01)	Hardware License (USB)	Delta OPC Server	AS Series / AH Series

## ■ Power Supply Modules

Name	Model	Input	Output	Certification
Power Supply Module	AS-PS02	100~240 V <sub>AC</sub>	24 V <sub>DC</sub> , 2A (for modules on the rack)	CE/UL
	AS-PS02A		24 V <sub>DC</sub> , 1.5A (for modules on the rack) 24 V <sub>DC</sub> , 0.5A (for external I/O)	

# Ordering Information

## ■ Communication Modules

Name	Model	Communication Card Installation	Power Consumption (Internal)	Specifications	Certification
Communication Extension Module	AS00SCM-A	2	0.6W	<ul style="list-style-type: none"> <li>Serial communication: RS-232/RS-422/RS-485</li> <li>Provides CANopen communication interface for extension racks</li> </ul>	CE/UL
DeviceNet Communication Module	AS01DNET-A	-	0.8W	<ul style="list-style-type: none"> <li>DeviceNet protocol</li> <li>Master/Slave modes</li> <li>RTU function</li> </ul>	
IO-Link Module	<b>New</b> AS04SIL-A <sup>(*)</sup>		1.0W	<ul style="list-style-type: none"> <li>4 channels</li> <li>4.8/38.4/230.4 kbps</li> <li>Max. process data size: 32 bytes (channel)/128 bytes (module)</li> </ul>	

\*1: Please contact our distributors for release date

## ■ Digital I/O Modules

Name	Model	I/O	Signals	Terminal Block Type	Power Consumption (Internal)	Certification
Input Module	AS08AM10N-A	8	24 V <sub>DC</sub> 5 mA	Removable terminal block	0.72 W	CE/UL
	AS16AM10N-A	16			0.72 W	
	AS32AM10N-A	32		MIL	0.48 W	
	AS64AM10N-A	64			0.72 W	

Name	Model	I/O	Signals	Terminal Block Type	Power Consumption (Internal)	Specifications	Certification
Output Module	AS08AN01R-A	8	240 V <sub>AC</sub> 24 V <sub>DC</sub>	Removable terminal block	1.7 W	Relay	CE/UL
	AS16AN01R-A	16			3.4 W	Relay	
	AS08AN01T-A	8	5~30 V <sub>DC</sub> 0.5A		0.72 W	Transistor NPN (Sink)	
	AS08AN01P-A	8			1.4 W	Transistor PNP (Source)	
	AS16AN01T-A	16			1.4 W	Transistor NPN (Sink)	
	AS16AN01P-A	16			1.4 W	Transistor PNP (Source)	
	AS32AN02T-A	32	5~30 V <sub>DC</sub> 0.1A	MIL	0.72 W	Transistor NPN (Sink)	
	AS64AN02T-A	64			1.44 W	Transistor NPN (Sink)	

Name	Model	I/O	Signals		Terminal Block Type	Power Consumption (Internal)	Specifications	Certification
			Input	Output				
Input/Output Module	AS16AP11R-A	16 (8 inputs/8 outputs)	24 V <sub>DC</sub> 5 mA	240 V <sub>AC</sub> 24 V <sub>DC</sub> 2A	Removable terminal block	1.9 W	Relay	CE/UL
	AS16AP11T-A	16 (8 inputs/8 outputs)		5~30 V <sub>DC</sub> 0.5A		0.7 W	Transistor NPN (Sink)	
	AS16AP11P-A	16 (8 inputs/8 outputs)				0.7 W	Transistor PNP (Source)	

## ■ Analog I/O Modules

Name	Model	Channel	Mode	Terminal Block Type	Power Consumption (Internal)	Specifications	Certification
Analog Input Module	AS04AD-A	4	1~5V 0~5V -5~5V 0~10V -10~10V 4~20mA 0~20mA -20~20mA	Removable terminal block	1.2W/2.5W	<ul style="list-style-type: none"> <li>• Hardware resolution: 16-bit</li> <li>• Single channel on/off setting to enhance overall conversion efficiency</li> <li>• Conversion time: 2ms/channel</li> <li>• Disconnection detection mode: 1~5V/4~20mA</li> </ul>	CE/UL
	AS08AD-B	8	1~5V 0~5V -5~5V 0~10V -10~10V				
	AS08AD-C		4~20mA 0~20mA -20~20mA				
Analog Output Module	AS04DA-A	4	0~10V -10~10V 4~20mA 0~20mA		1.2W/3W	<ul style="list-style-type: none"> <li>• Hardware resolution: 12-bit</li> <li>• Single channel on/off setting</li> <li>• Conversion time: 250µs/channel</li> </ul>	
Analog Input/Output Module	AS06XA-A	Input: 4 Output: 2	<ul style="list-style-type: none"> <li>• Input: 1~5V, 0~5V, -5~5V, 0~10V, -10~10V, 4~20mA, 0~20mA, -20~20mA</li> <li>• Output: 0~10V, -10~10V, 4~20mA, 0~20mA</li> </ul>		1.2W/2.5W	<ul style="list-style-type: none"> <li>• Input resolution: 16-bit</li> <li>• Output resolution: 12-bit</li> <li>• Single channel on/off setting to enhance overall conversion efficiency</li> <li>• Conversion time: 2ms/channel</li> <li>• Disconnection detection mode: 1~5V/4~20mA</li> </ul>	

## Ordering Information

### Temperature Measurement Modules

Name	Model	Channel	Mode	Terminal Block Type	Power Consumption (Internal)	Specifications	Certification
RTD Temperature Measurement Module	AS04RTD-A	4	Pt100 Ni100 Pt1000 Ni1000 JPt100	Removable terminal block	2W/1W	<ul style="list-style-type: none"> <li>Resolution: 0.1°C/0.1°F</li> <li>Conversion time: 200ms/channel</li> <li>Overall accuracy: RTD: ±0.1% TC: ±0.5%</li> <li>Disconnection detection mode</li> <li>Module monitoring/setting/planning software</li> </ul>	CE/UL
	AS06RTD-A	6	LG-Ni1000 Cu50 Cu100  Input impedance 0~300Ω 0~3,000Ω				
Thermocouple Temperature Measurement Module	AS04TC-A	4	J,K,R,S, T,E,N,B -100~+100mV				
	AS08TC-A	8					

### Load Cell Module

Name	Model	Channel	Mode	Terminal Block Type	Power Consumption (Internal)	Specifications	Certification
Load Cell Module	AS02LC-A	2	0~1 0~2 0~4 0~6 0~20 0~40 0~80 mV/V	Removable terminal block	0.75W/3W	<ul style="list-style-type: none"> <li>Resolution: 24-bit for hardware (ADC), 32-bit for data output</li> <li>4-wire/6-wire load cell sensor</li> <li>Selectable signal input ranges</li> <li>LCSOFT software configuration</li> <li>High-speed dynamic measurement</li> <li>50/60Hz active filtering</li> </ul>	CE/UL

## ■ Motion Modules

Name	Model	Channel	Power Consumption (Internal)	Specifications	Certification
Pulse Unit Module	<b>New</b> AS02PU-A <sup>(*)</sup>	2	1.5 W	<ul style="list-style-type: none"> <li>Differential</li> <li>Output: 200 kHz x 2; Input: 200 kHz x 1</li> <li>Motion APIs</li> </ul>	CE/UL
	<b>New</b> AS04PU-A <sup>(*)</sup>	4		<ul style="list-style-type: none"> <li>Open collector</li> <li>Output: 100 kHz x 4</li> <li>Motion APIs</li> </ul>	
High-speed Counter Module	<b>New</b> AS02HC-A <sup>(*)</sup>	2		<ul style="list-style-type: none"> <li>Open collector / Differential</li> <li>200 kHz</li> <li>Incremental / absolute (SSI)</li> </ul>	

Note 1: Please contact our distributors for release date

## ■ Function Cards

Name	Model	Channel	Specifications	Certification
Communication Card	AS-F232	1	Serial COM, RS-232 interface, slave/host mode	CE
	AS-F422	1	Serial COM, RS-422 interface, slave/host mode	
	AS-F485	1	Serial COM, RS-485 interface, slave/host mode	
	AS-FCOPM	1	<ul style="list-style-type: none"> <li>CANopen port, supports DS301, AS Series remote control or Delta servo motor control</li> <li>Built-in switchable terminal resistor (120 Ω)</li> </ul>	
	AS-FEN02	1	Ethernet port, RJ45 x2 (Switch function), supports EtherNet/IP (Adapter mode)/Modbus TCP	
	<b>New</b> AS-FPFN02 <sup>(*)</sup>	1	PROFINET port, RJ45 x2 (Switch function), supports PROFINET (Slave mode)	
	<b>New</b> AS-FOPC02 <sup>(*)</sup>	1	Ethernet port, RJ45 x2 (Switch function), supports OPC-UA (Server mode)/Modbus TCP	
Analog I/O Card	AS-F2AD	2	2-channel analog input 0~10 V (12-bit resolution), 4~20 mA (11-bit resolution), conversion time: 3 ms/channel	
	AS-F2DA	2	2-channel analog Output 0~10 V, 4~20 mA (12-bit resolution), conversion time: 2 ms/channel	

Note 1: Please contact our distributors for release date

# Ordering Information

## ■ Accessories

Name	Model	Descriptions	Specifications		Applicable Module
			Length	Connector/ Terminal Block Type	
I/O Cable	UC-ET010-24B	I/O cable for connecting I/O modules and external terminal modules	1 m	I/O extension cable (MIL connector IDC40 to IDC40) (Shielded)	AS32AM/AS64AM/AS32AN/AS64AN
	UC-ET010-24D		1 m	I/O extension cable (MIL connector IDC40 to IDC20 x2) (Shielded)	AS332T/AS332P/AS324MT/AS32AM/AS64AM/AS32AN/AS64AN
	UC-ET020-24B		2 m	I/O extension cable (MIL connector IDC40 to IDC40) (Shielded)	AS32AM/AS64AM/AS32AN/AS64AN
	UC-ET020-24D		2 m	I/O extension cable (MIL connector IDC40 to IDC20 x2) (Shielded)	AS332T/AS332P/AS324MT/AS32AM/AS64AM/AS32AN/AS64AN
	UC-ET030-24B		3 m	I/O extension cable (MIL connector IDC40 to IDC40) (Shielded)	AS32AM/AS64AM/AS32AN/AS64AN
	UC-ET030-24D		3 m	I/O extension cable (MIL connector IDC40 to IDC20 x2) (Shielded)	AS332T/AS332P/AS324MT/AS32AM/AS64AM/AS32AN/AS64AN
Cables	UC-DN01Z-01A <sup>(*)</sup>	CANopen/ DeviceNet cables	305.0m	Thick/Trunk cable	AS200 CPU AS01DNET-A TAP-CN01 TAP-CN02 TAP-CN03
	UC-DN01Z-02A <sup>(*)</sup>		305.0m	Thin/Drop cable	
	UC-CMC003-01A	CANopen/ DeviceNet/ DMCNET cables	0.3m	RJ45	AS-FCOPM TAP-CN03
	UC-CMC005-01A		0.5m	RJ45	
	UC-CMC010-01A		1.0m	RJ45	
	UC-CMC015-01A		1.5m	RJ45	
	UC-CMC020-01A		2.0m	RJ45	
	UC-CMC030-01A		3.0m	RJ45	
	UC-CMC050-01A		5.0m	RJ45	
	UC-CMC100-01A		10.0m	RJ45	
	UC-CMC200-01A		20.0m	RJ45	

**Note:**

- Ordering unit: meter
- Not available in Taiwan

## ■ Accessories

Name	Model	Descriptions	Specifications		Applicable Module
			Length	Connector/ Terminal Block Type	
External terminal module	UB-10-ID16A	External terminal modules for digital modules	--	16 inputs or outputs (MIL connector, 20 Pins)	AS332T/AS332P/AS324MT/AS32AM/64AM/AS32AN/AS64AN
	UB-10-ID32A			32 inputs (MIL connector, 40 Pins)	AS32AM/AS64AM
	UB-10-OT32A			32 transistor outputs (MIL connector, for NPN output)	AS32AN/AS64AN
	UB-10-OR16A			16 relay outputs (MIL connector, for NPN output)	AS332T/AS32AN02T/AS64AN02T
	UB-10-OR16B			16 relay outputs (MIL connector, for PNP output)	AS332P
	UB-10-IO32D			Connector converter (MIL → Spring) <small>(Can NOT be installed on two consecutive high-density modules)</small>	AS332T/AS332P/AS324MT/AS32AM/AS32AN
Terminal resistors	TAP-TR01	CANopen/DeviceNet terminal resistors (RJ45)			
Distribution box	TAP-CP01	CANopen/DeviceNet distribution box	--	Power distribution box	
	TAP-CN01		--	1 for 2	
	TAP-CN02		--	1 for 4	
	TAP-CN03		--	1 for 4 (RJ45)	
Auxiliary connected power module	AS-ATXB	Moves the CPU power connector from left side to the bottom			
PLC programming cable	UC-PRG015-01A	Communication cable: PLC to PC	1.5m	PLC (mini USB)	
	UC-PRG030-01A		3m	PLC (mini USB)	
	UC-PRG030-20A	Communication cable: PLC/HMI (RJ45) to PC	3m	PLC/HMI (RJ45)	

## ■ Starter Kit

Name	Model	Specifications
Delta PLC starter kit	UT-AS332-C	AS332T-A CPU, a power module and accessories



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