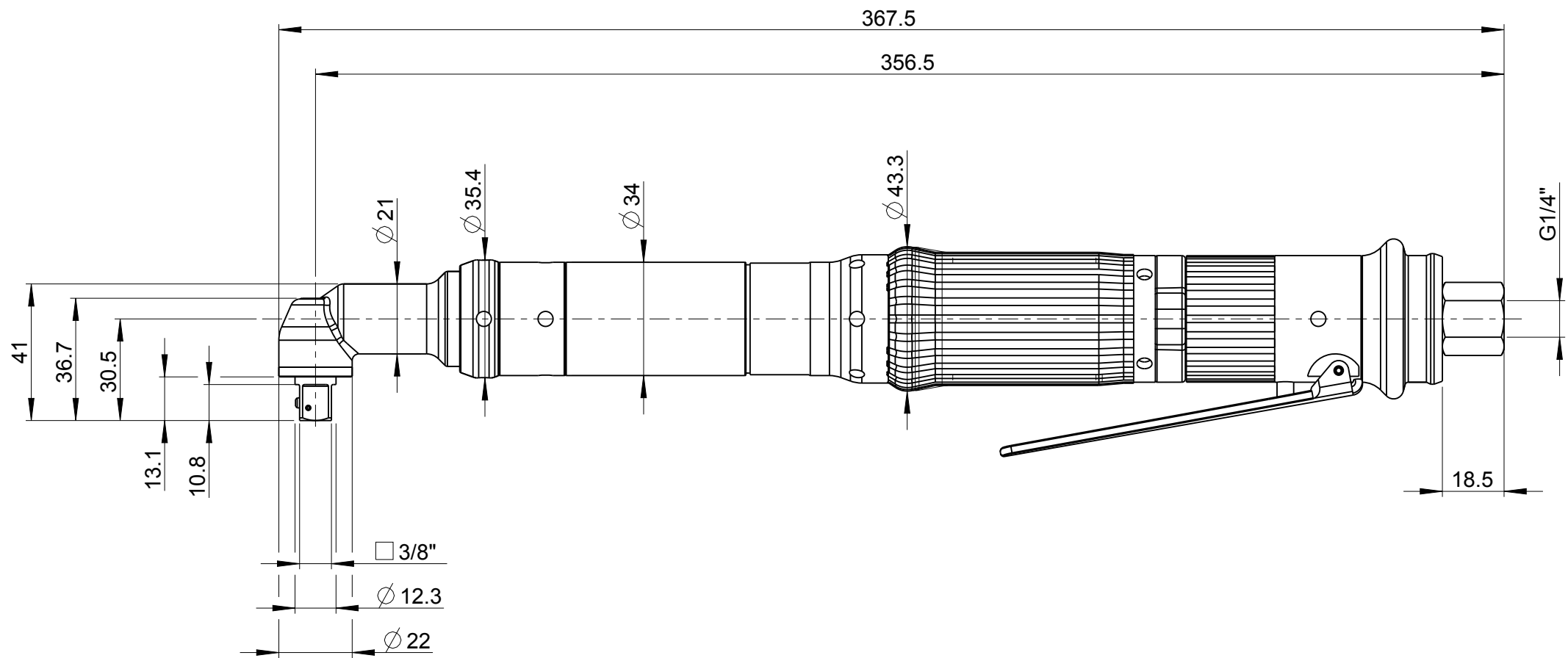
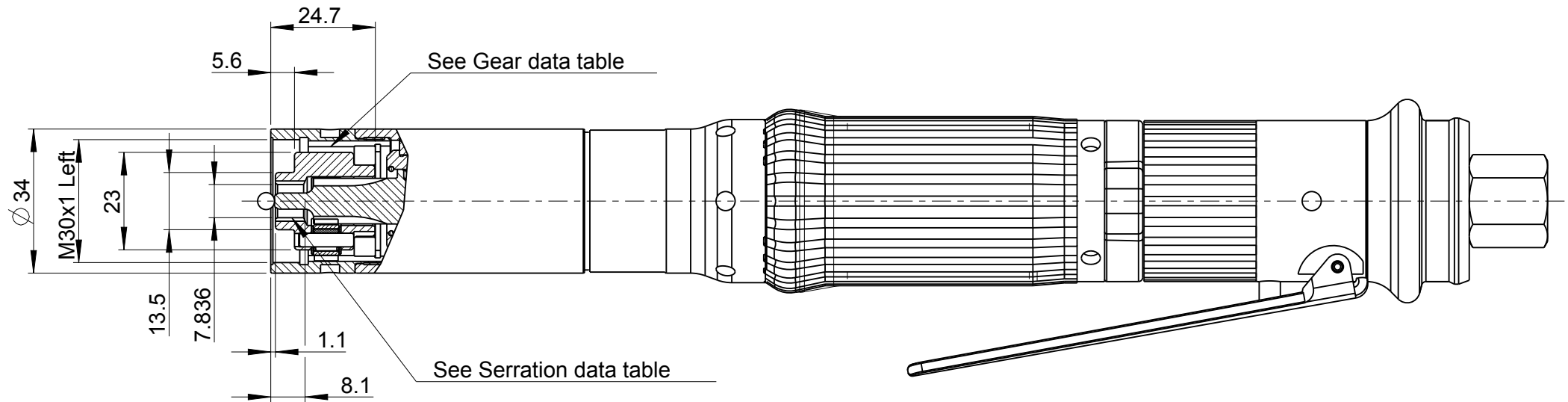




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GEAR DATA/KUGGDATA

Class Klass	ISO 1328-2	8
Pressure angle Pressvinkel		20°
Basic rack Referensprofil		AC 4902 K
Module Normalmodul		0.6
Number of teeth Kuggtal		45
Helix angle Snedvinkel		-
Right or left hand teeth Snedriktning		-
Addendum modification coefficient Profilförskjutningsfaktor		0.08
BASEDIAMETER:		Ø 28.45 -0.04
Reference diameter Delningsdiameter		Ø 27
Chordal tooth thickness Base tangent length over Kordakuggtjocklek kuggvidd över	6 teeth kuggar	10.15
Measurement between/over rollers Mått mellan/över mätrollar		25.736 +0.09 -0
Rollers' diameter Mätrollarnas diameter		Ø 1 ±0.002

SERRATION DATA/BOMDATA

Serration profile and root form Bomprofil och bottenform	SMS 1834
Tolerance Tolerans	-
Guiding Styrning	-
Pressure angle Pressvinkel	30°
Delning Pitch	32/64
Module Modul	-
Serrations Bomantal	11
Pitch diameter Delningsdiameter	8.731
Root diameter Bottendiameter	9.525 H12
Measurement between/over rollers Mått mellan/över mätrollar	6.599 +0.037 +0.1
Rollers' diameter Mätrollarnas diameter	Ø 1.372 +0.01 -0.01

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