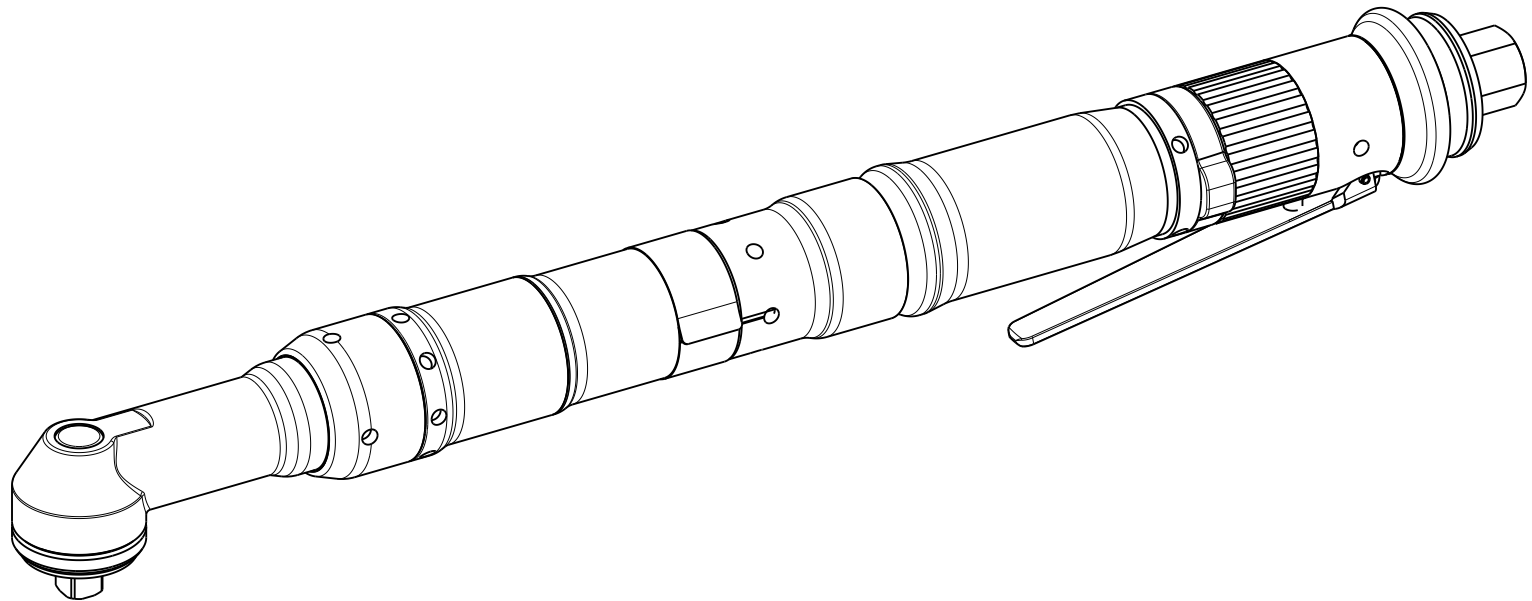
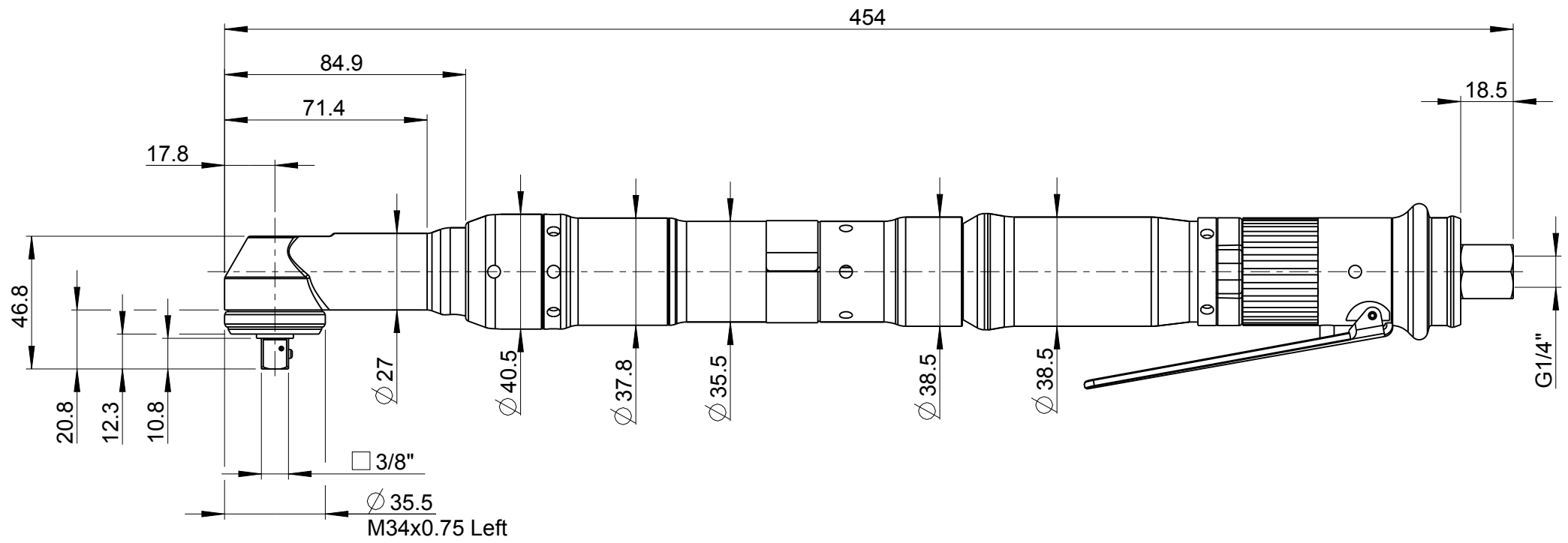
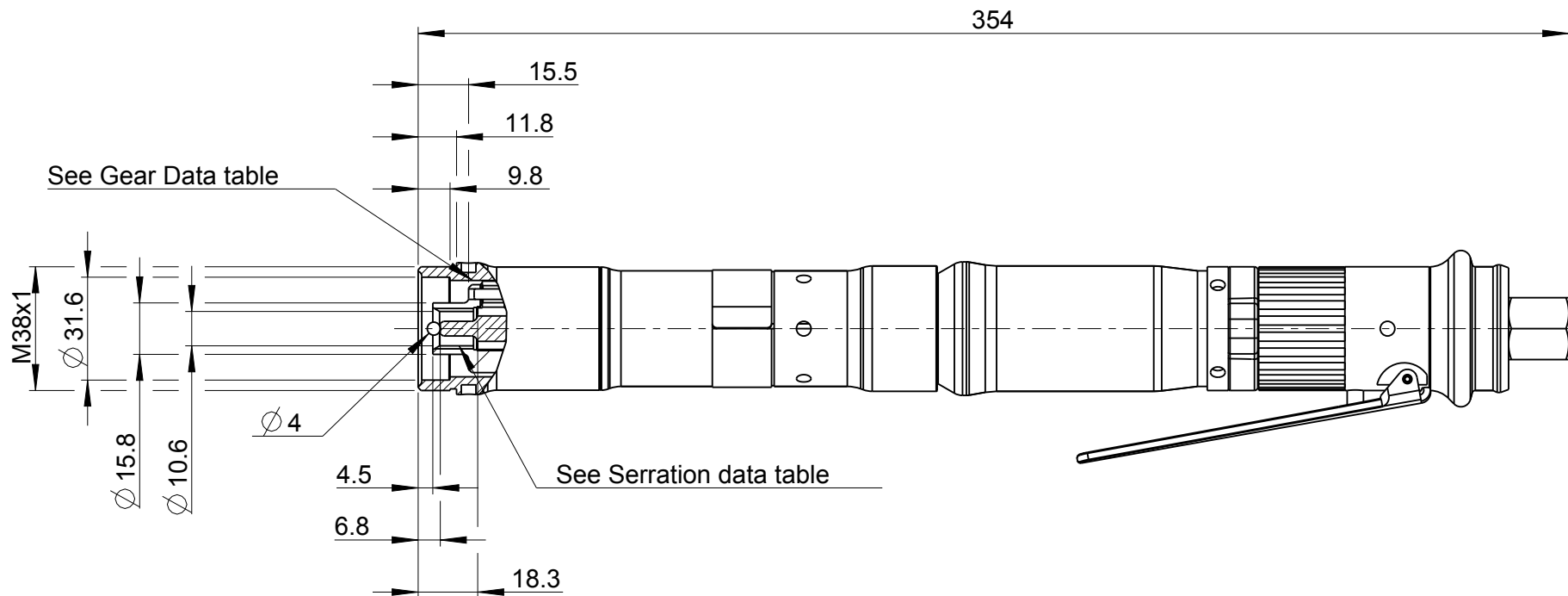




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GEAR DATA/KUGGDATA

Class Klass	ISO 1328-2	8
Pressure angle Pressvinkel		20°
Basic rack Referensprofil		AC 4902 K
Module Normalmodul		0.8
Number of teeth Kuggtal		39
Helix angle Snedvinkel		-
Right or left hand teeth Snedriktning		-
Addendum modification coefficient Profilförskjutningsfaktor		0
Reference diameter Delningsdiameter		∅ 31.2
Chordal tooth thickness Base tangent length over Kordakuggtjocklek kuggvidd över	6 teeth kuggar	11.06 +0.038 -0.00
Measurement between/over rollers Mått mellan/över mättrullar		29.51 +0.09 -0.00
Rollers' diameter Mättrullarnas diameter		∅ 1.3 ±0.002

SERRATION DATA/BOMDATA

Serration profile and root form Bomprofil och bottenform	AC 4902 K
Tolerance Tolerans	8
Guiding Styrning	-
Pressure angle Pressvinkel	30°
Delning Pitch	24/80
Module Modul	-
Serrations Bomantal	11
Pitch diameter Delningsdiameter	11.64
Root diameter Bottendiameter	12.7 ±0.1
Measurement between 2 cogs for broatsch	4.82 +0.03 +0
Topdiameter broatsch	∅ 12.7 +0.1 0

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