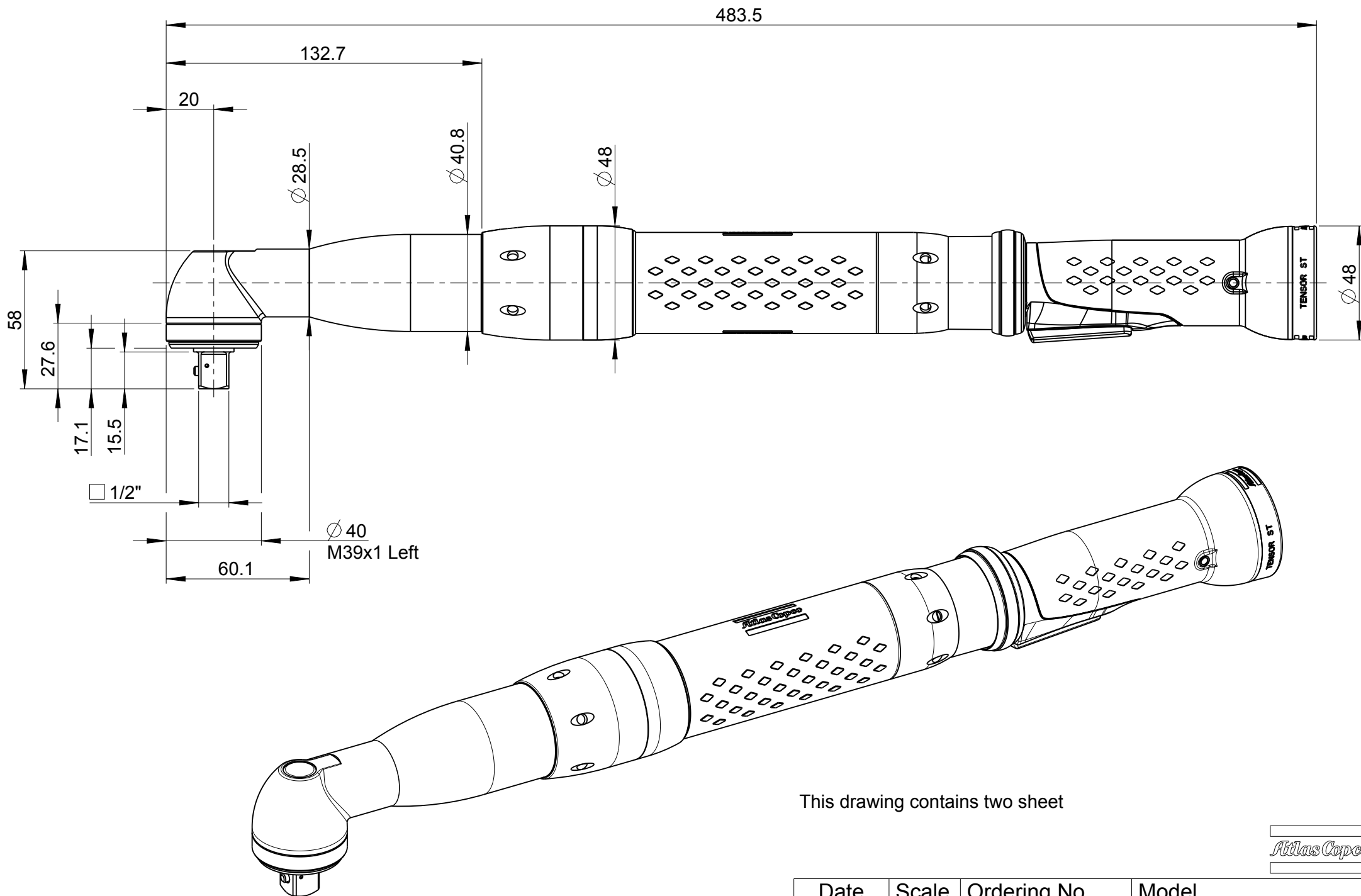


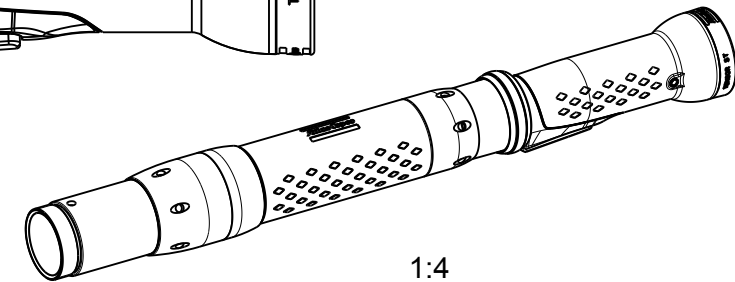
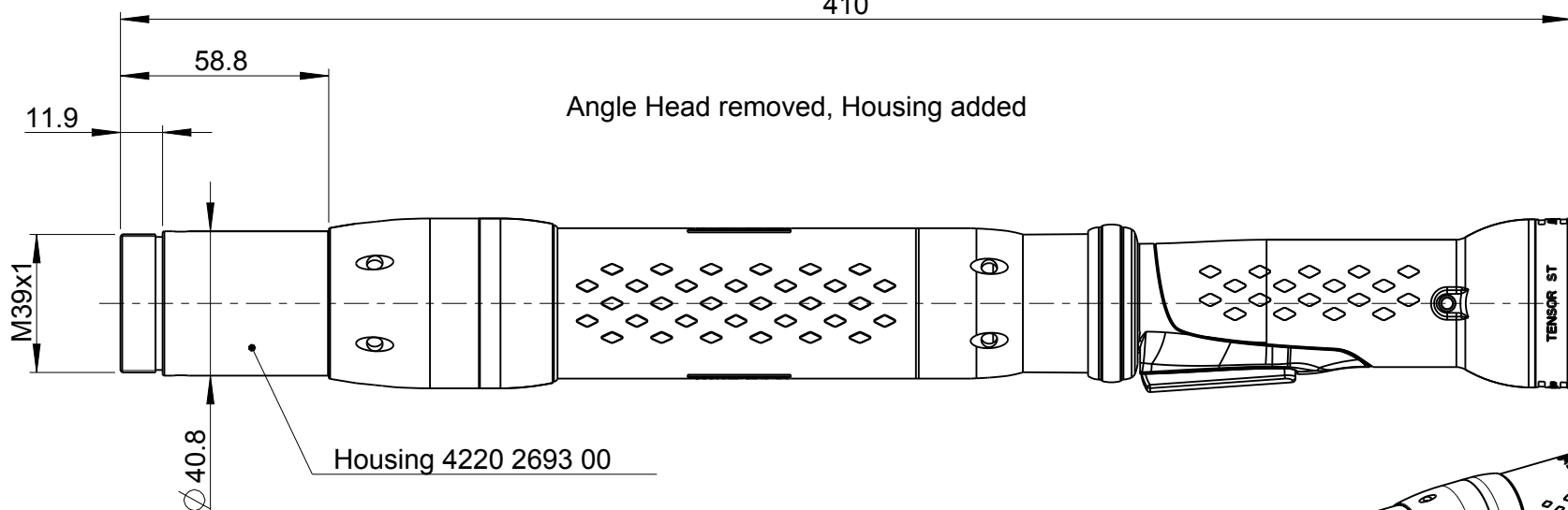
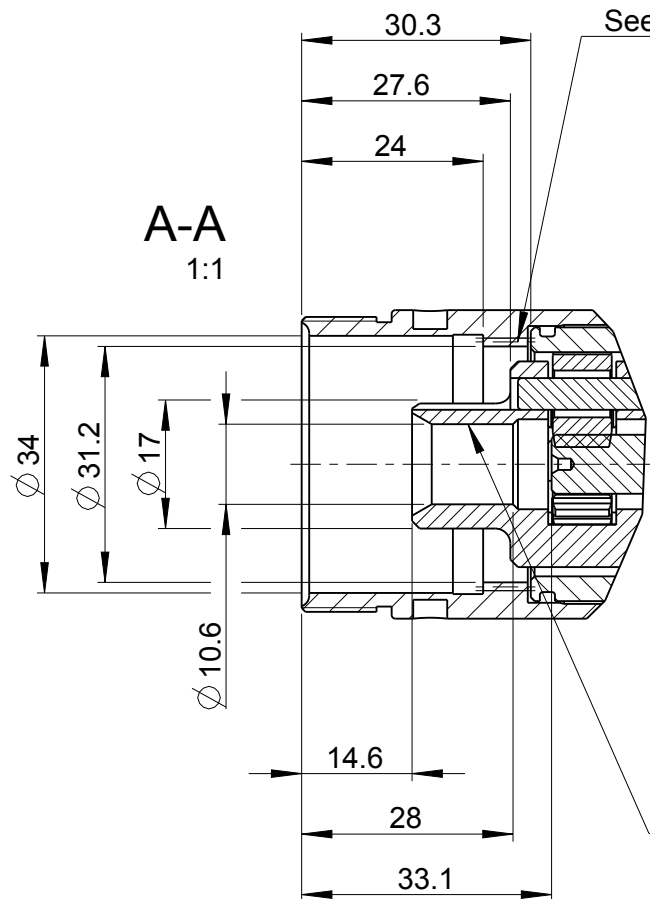


This drawing contains two sheet

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Date	Scale	Ordering No.	Model
2018-05-25	1:2	8433 2053 48	ETV ST81-70-13

410

A-A
1:1

See Gear Data Table

See Serration Data Table

GEAR DATA/KUGGDATA

Class ISO 1328	8
Klass	8
Pressure angle	20°
Pressvinkel	20°
Basic rack	AC 4902 K
Referensprofil	AC 4902 K
Module	0.6
Normalmodul	0.6
Number of teeth	54
Kuggtal	54
Helix angle	-
Snedvinkel	-
Right or left hand teeth	-
Snedriktning	-
Addendum modification coefficient	0
Profilförskjutningsfaktor	0
Reference diameter	32.4
Delningsdiameter	32.4
Measurement between/over rollers	31.05 +0.08
Mått mellan/över mättrullar	31.05 +0.02
Rollers' diameter	1.0
Mättrullarnas diameter	1.0

BOMDATA

Bomprofil och bottenform	
Tolerans	
Styrning	
Pressvinkel	30°
Pitch	24/48
Modul	
Bomantal	11
Delningsdiameter	11.64
Bottendiameter	12.7
Mått mellan/över mättrullar	+0.11 9.09 -0
Mättrullarnas diameter	1.75 med plan
Navets/Axelns detaljnummer	

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