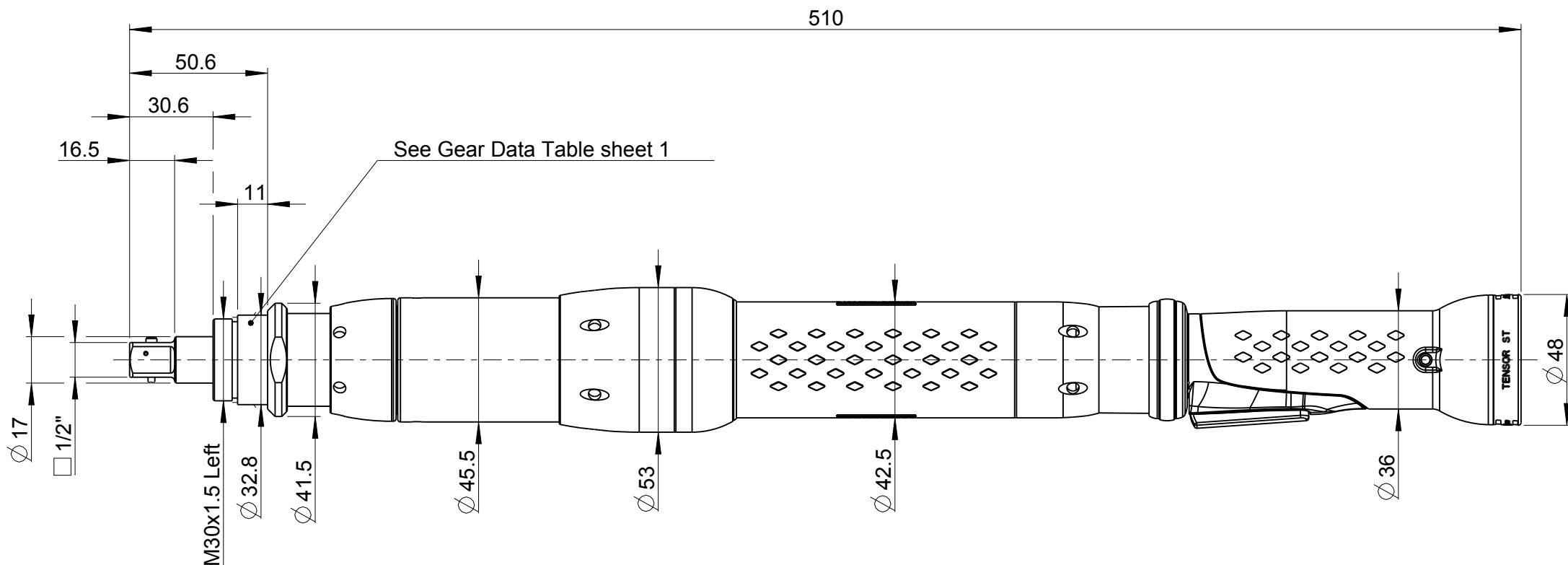
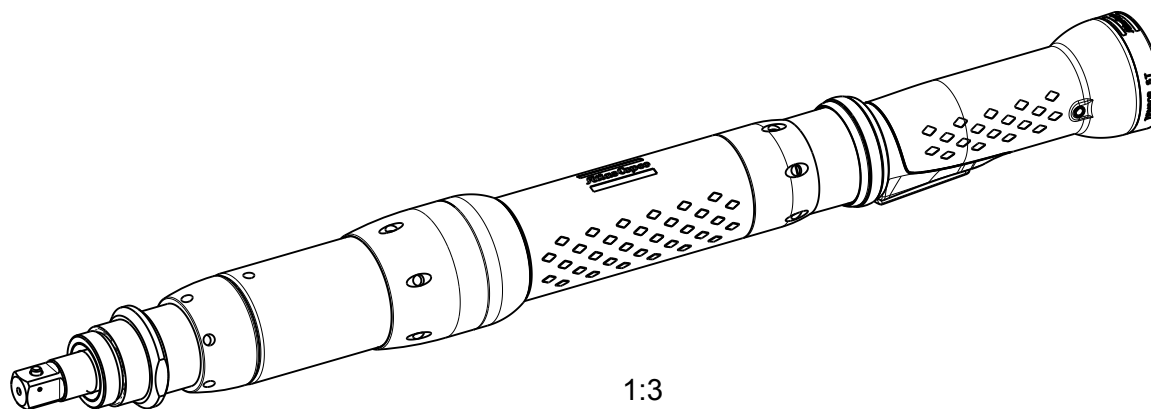




GEAR DATA/KUGGDATA

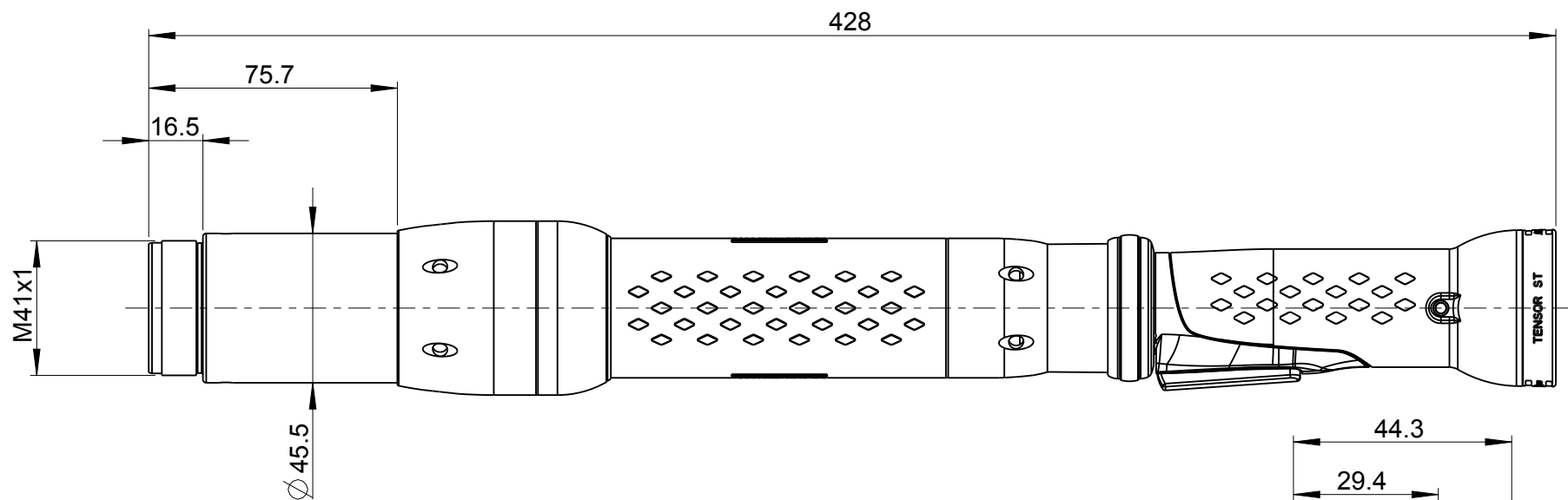
Class: ISO 1328	8
Klass:	
Pressure angle	
Pressvinkel	
Basic rack	AC 4902 K
Referensprofil	
Module	0.8
Normalmodul	
Number of teeth	39
Kuggtal	
Helix angle	
Snedvinkel	
Right or left hand teeth	
Snedriktning	
Addendum modification coefficient	
Profilförskjutningsfaktor	
Reference diameter	31.2
Delningsdiameter	
Chordal tooth thickness	5 teeth
Base tangent length over	10.95
Kordakuggtjocklek	0
kuggvidd över	-0.06
kuggar	
Measurment between/over rollers	
Mått mellan/över mättrullar	-
Motg.det.	



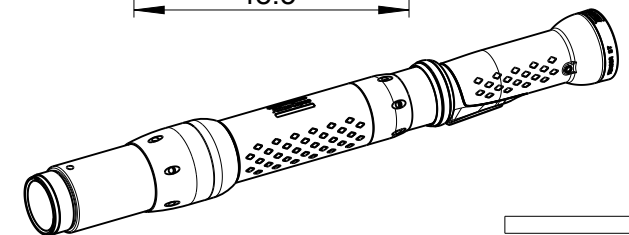
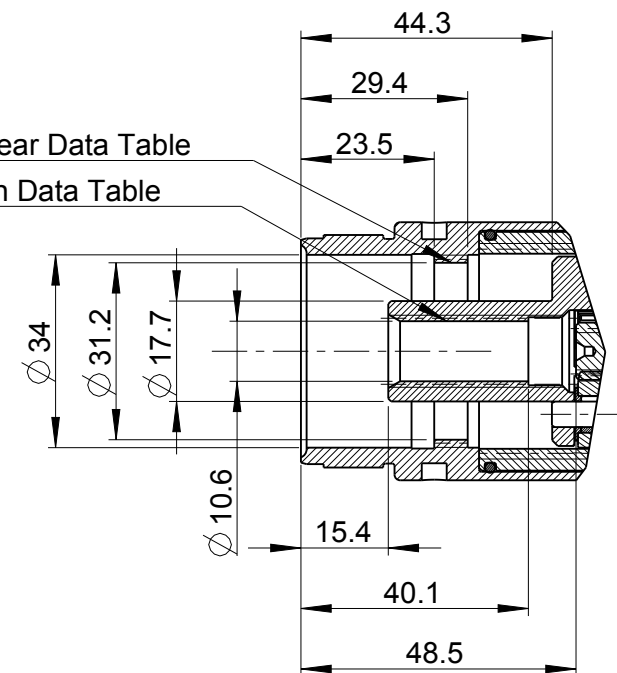
1:3

Atlas Copco

Date	Scale	Ordering No.	Model
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See Gear Data Table
See Serration Data Table



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Atlas Copco

GEAR DATA/KUGGDATA			
Class: SIS 1328	8		
Klass:			
Pressure angle	20°		
Pressvinkel			
Basic rack	AC 4902		
Referensprofil			
Module	0.6		
Normalmodul			
Number of teeth	54		
Kuggtal			
Helix angle	-		
Snedvinkel			
Right or left hand teeth	-		
Snedriktning			
Addendum modification coefficient	0.0		
Profilförskjutningsfaktor			
Reference diameter	32.4		
Delningsdiameter			
Chordal tooth thickness			
Base tangent length over	teeth	-	-
Kordakuggtjocklek			
kuggvidd över	kuggar		
Measurement between/over rollers	31.05	+0.02	
Mått mellan/över mättrullar		+0.05	
Rollers' diameter	1	-	
Mättrullarnas diameter			

SERRATION DATA/BOMDATA			
Serration profile and root form	-		
Bomprofil och bottenform			
Tolerance			
Tolerans			
Guiding	-		
Styrning			
Pressure angle	30°		
Pressvinkel			
Pitch	24/48		
-			
Module			
Modul			
Serrations	11		
Bomantal			
Pitch diameter	11.64		
Delningsdiameter			
Root diameter	12.7		
Bottendiameter			
Mått över 2 kuggar	4.82	+0.03	
på dragbroch.		-0	
Rollers' diameter	-		
Mättrullarnas diameter			
Navets/Axelns detaljnummer	-		

Date	Scale	Ordering No.	Model
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