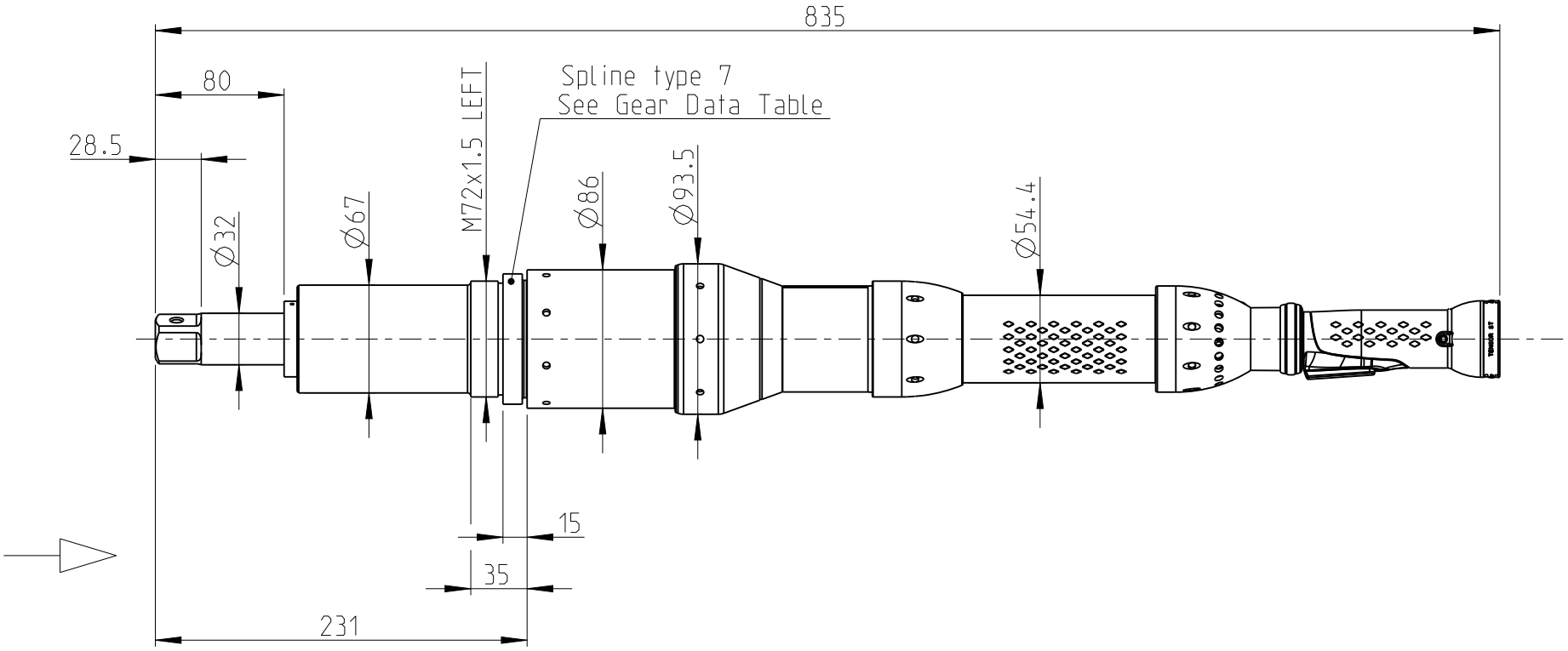
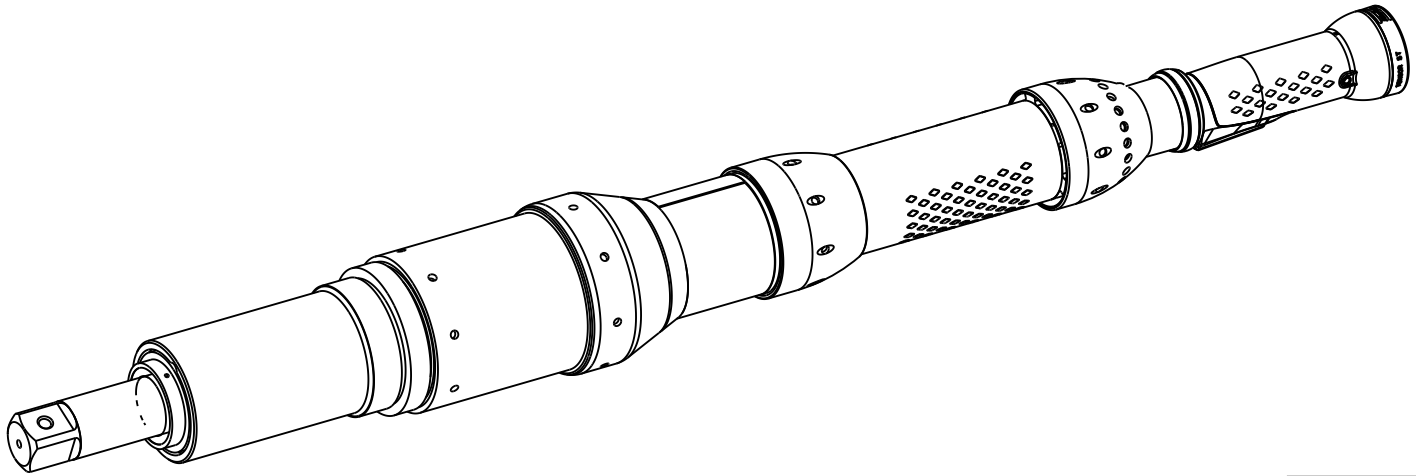


GEAR DATA/KUGGDATA	
Class Klass ISO 1328	8
Pressure angle Pressvinkel	20°
Basic rack Referensprofil	AC 4902 K
Module Normalmodul	1.5
Number of teeth Kuggtal	52
Helix angle Snedvinkel	-
Right or left hand teeth Snedriktning	-
Addendum modification coefficient Profilförskjutningsfaktor	0
Reference diameter Delningsdiameter	Ø78
Chordal tooth thickness Base tangent length over 6 teeth Kordakuggtjocklek kuggvidd över kuggar	25.44 -0.03 -0.08
Fit against part/Motg. det.	4220 1445 00
Exeptions from standard 1328 Tooth-to-tooth radial composite dev.	0.015



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Date	Scale	Ordering No.	Model
	1:4	8433 2196 12	ETD ST101-1200-25T50SF