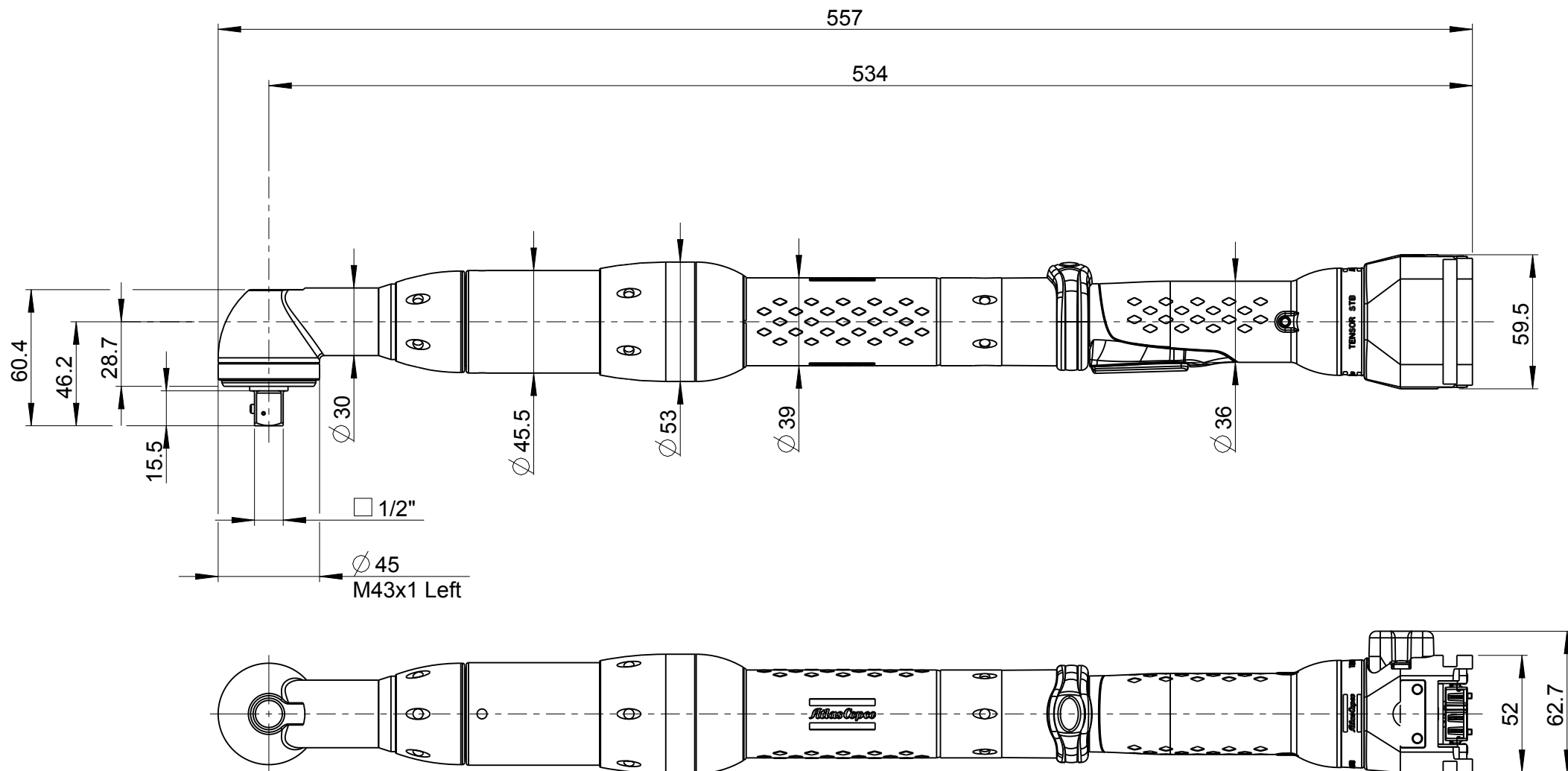


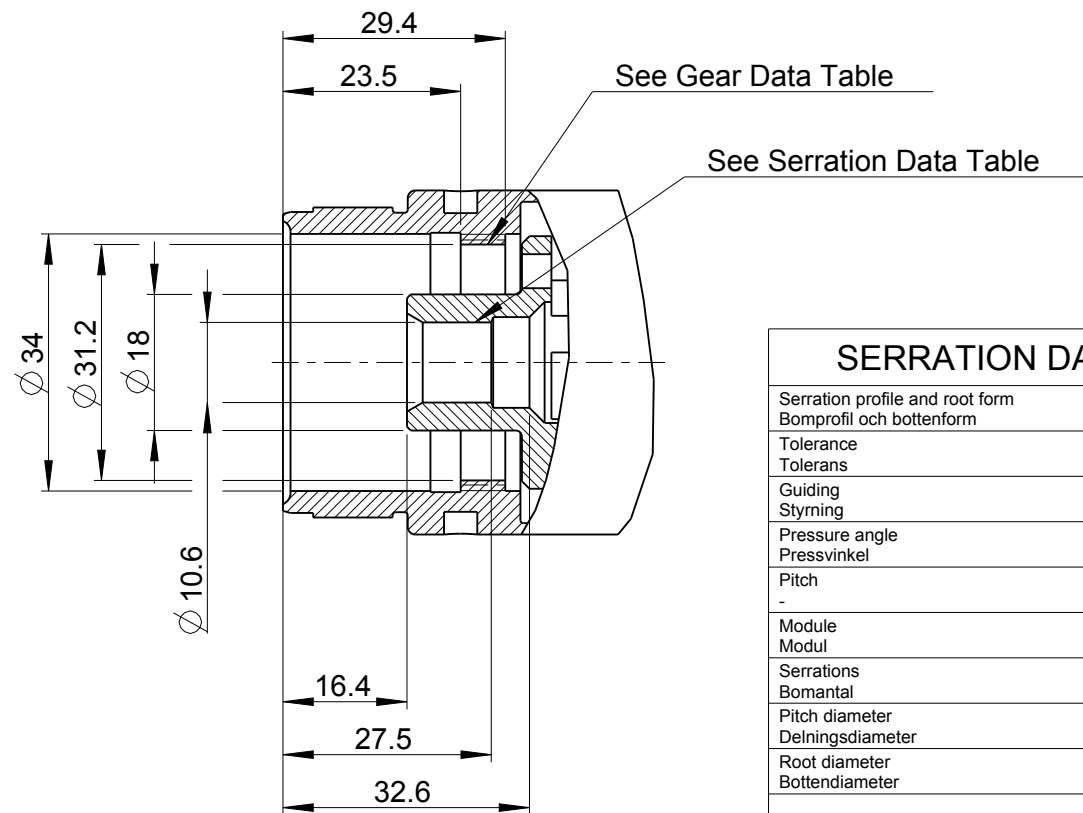
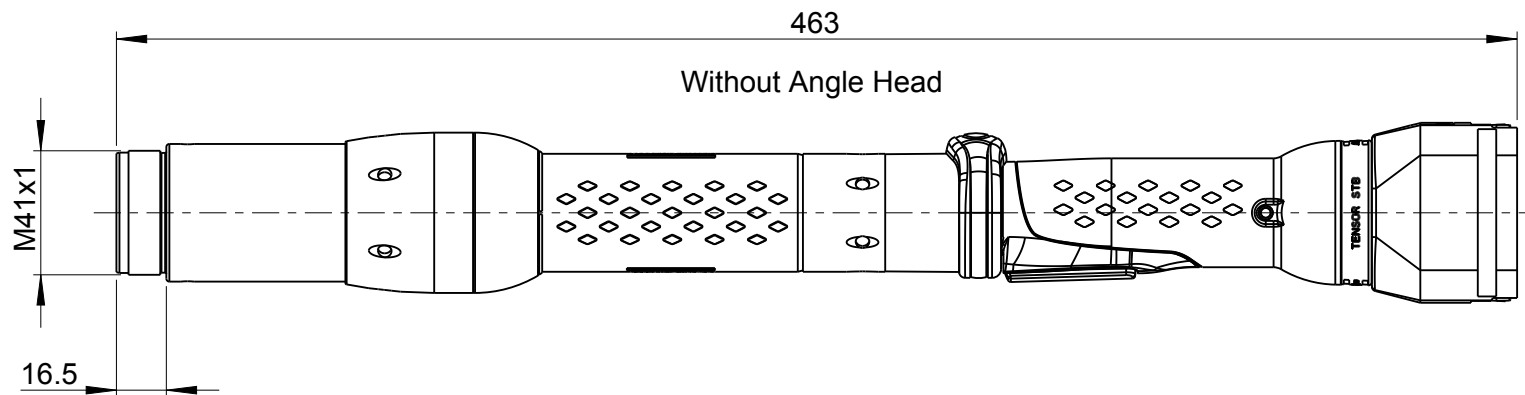


Old designation: ETV STB63-100-13-IRC-W

New designation: ETV STB63-100-13W



Date	Scale	Ordering No.	Model
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GEAR DATA/KUGGDATA

Class: SIS 1328 Klass:	8
Pressure angle Pressvinkel	20°
Basic rack Referensprofil	AC 4902
Module Normalmodul	0.6
Number of teeth Kuggtal	54
Helix angle Snedvinkel	-
Right or left hand teeth Snedriktning	-
Addendum modification coefficient Profilförskjutningsfaktor	0.0
Reference diameter Delningsdiameter	∅ 32.4
Chordal tooth thickness Base tangent length over - teeth Kordakuggtjocklek - kuggar kuggvidd över kuggar	- -
Measurement between/over rollers Mått mellan/över mättrullar	31.05 +0.02 +0.05
Rollers' diameter Mättrullarnas diameter	∅ 1 -

SERRATION DATA/BOMDATA

Serration profile and root form Bomprofil och bottenform	SMS1834 Flat bottom
Tolerance Tolerans	Symbol 5025
Guiding Styrning	Flank
Pressure angle Pressvinkel	30°
Pitch -	24/48
Module Modul	---
Serrations Bomantal	11
Pitch diameter Delningsdiameter	11.64
Root diameter Bottendiameter	12.7
Base tangent length over 2 teeth Mått över 2 kuggar på dragbrotsch}	-0 4.82 +0.03
Navets/Axelns detaljnummer Hub/Shaft part number	

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Date	Scale	Ordering No.	Model
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