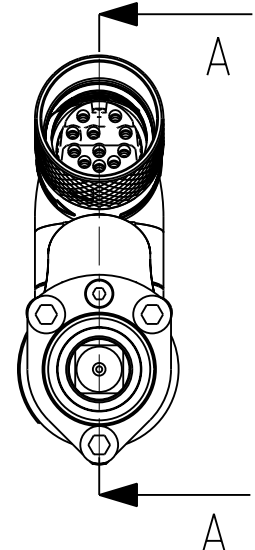
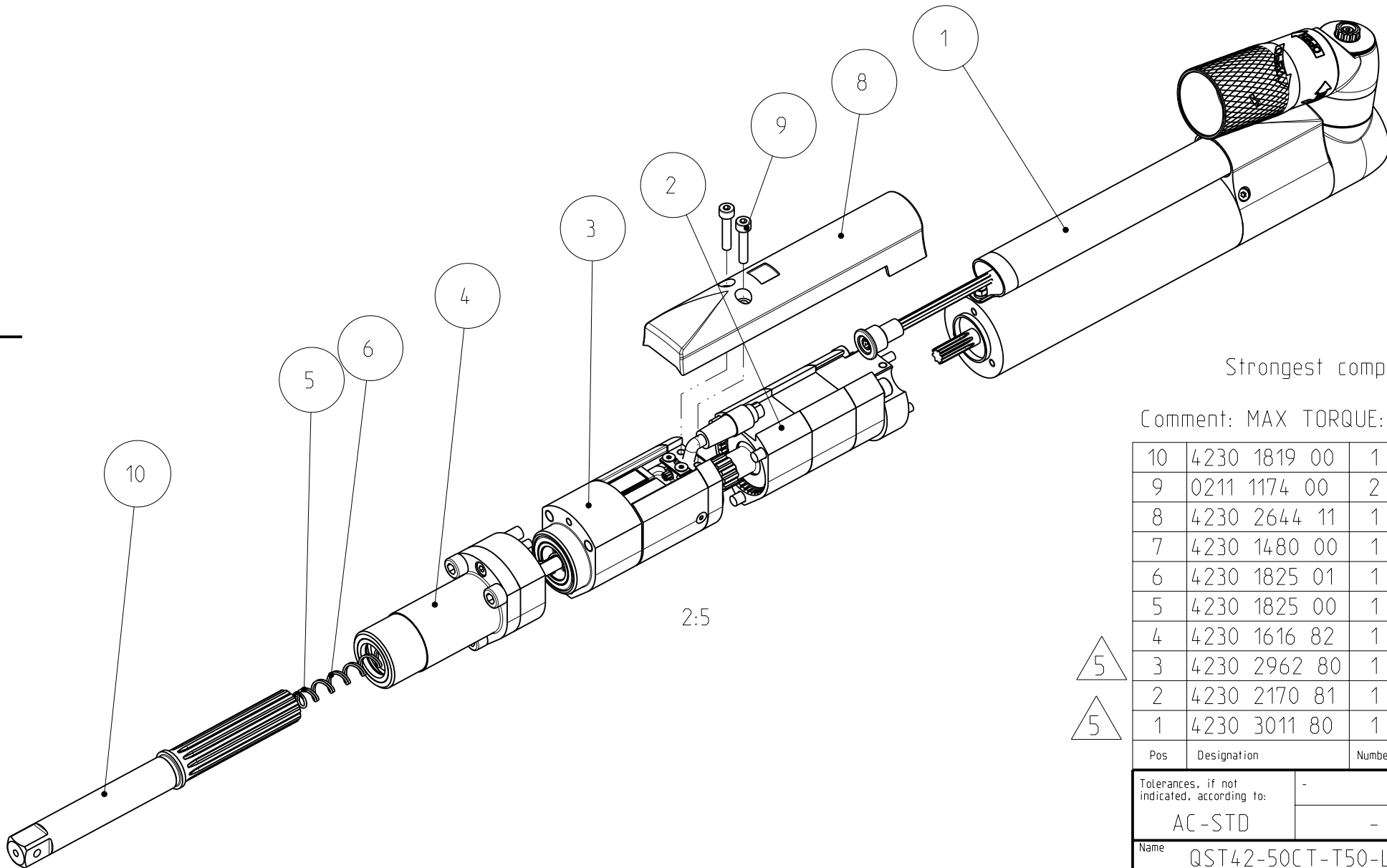


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* FOR GREASE INSTRUCTION SEE PZ 4113

Strongest compression spring mounted at delivery

Comment: MAX TORQUE: 50Nm. MAX SPEED 700 rpm.

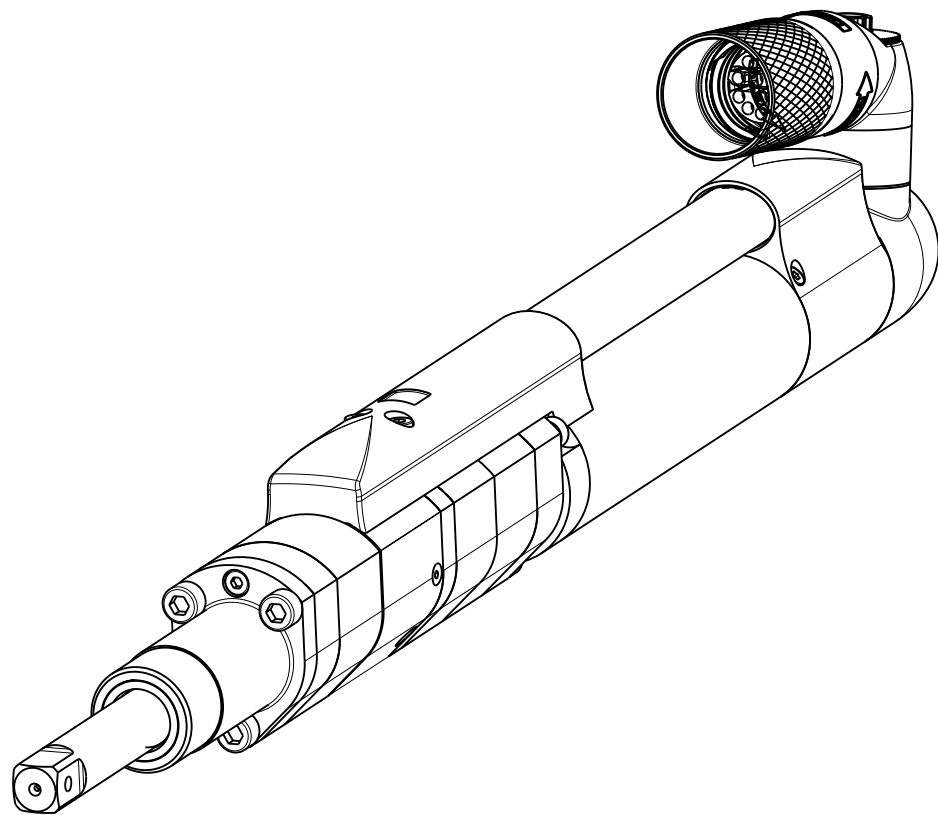
10	4230 1819 00	1	SOCKET HOLDER	QM.42: 1/2": ±0 :tra.50: hole
9	0211 1174 00	2	HEX SOCK SCREW	MC6S M4x20 12.9
8	4230 2644 11	1	CABLE RAIL	QST 42-50
7	4230 1480 00	1	GREASE	KERNITE Lubra K HS*
6	4230 1825 01	1	COMPRESSION SPRING	11-22N
5	4230 1825 00	1	COMPRESSION SPRING	29-40N
4	4230 1616 82	1	FRONT PART	QMX42
3	4230 2962 80	1	TRANSDUCER SET	QDT38-050
2	4230 2170 81	1	GEAR UNIT	"42": i=21.33 (((39/9)+1)*((39/13)+1)))
1	4230 3011 80	1	MOTOR	QST 42

Pos	Designation	Number	Name	Comment
	Tolerances, if not indicated, according to:	-	-	-
	AC-STD	-	-	-

Name QST42-50CT-T50-L134-H13				QST		Secrecy class	
Material -				1102 K/-			
-				CAD Pro/E			
		Scale 1:2	Format A3	Family MK2_G	Compare -		Drawing owner TOO
Drawn tooten		Blank -		Replaces -			
Transferred from -		Cons.class 1295 K/-	Rev 5	Status RELEASED	Designation		Sheet 1 (2)
		Mass/Volume 3.6 kg	Date 2006-12-05	8435 6030 10			

5	-	New connector: Motor & Transducer replaced = MK2	2013-03-01	CSR
Note	Pos.	Modified from	Date	Intr.

Rev. Ver	5.2
Rev. Ver	5.1

[illegible]

Tolerances, if not indicated, according to:		-	-	-	-	-
AC-STD		-	-	-	-	-
Name QST42-50CT-T50-L134-H13					QST	Secrecy class
Material -					1102 K/-	
-					CAD Pro/E	
<i>Atlas Copco</i>		Scale 1:2	Format A3	Family MK2_G	Compare -	Drawing owner
		Drawn tooten		Blank -	Replaces -	TOO
Transferred from -	Cons.class 1295 K/-	Rev 5	Status RELEASED	Designation		Sheet 2 (2)
	Mass/Volume 3.6 kg		Date 2006-12-05	8435 6030 10		