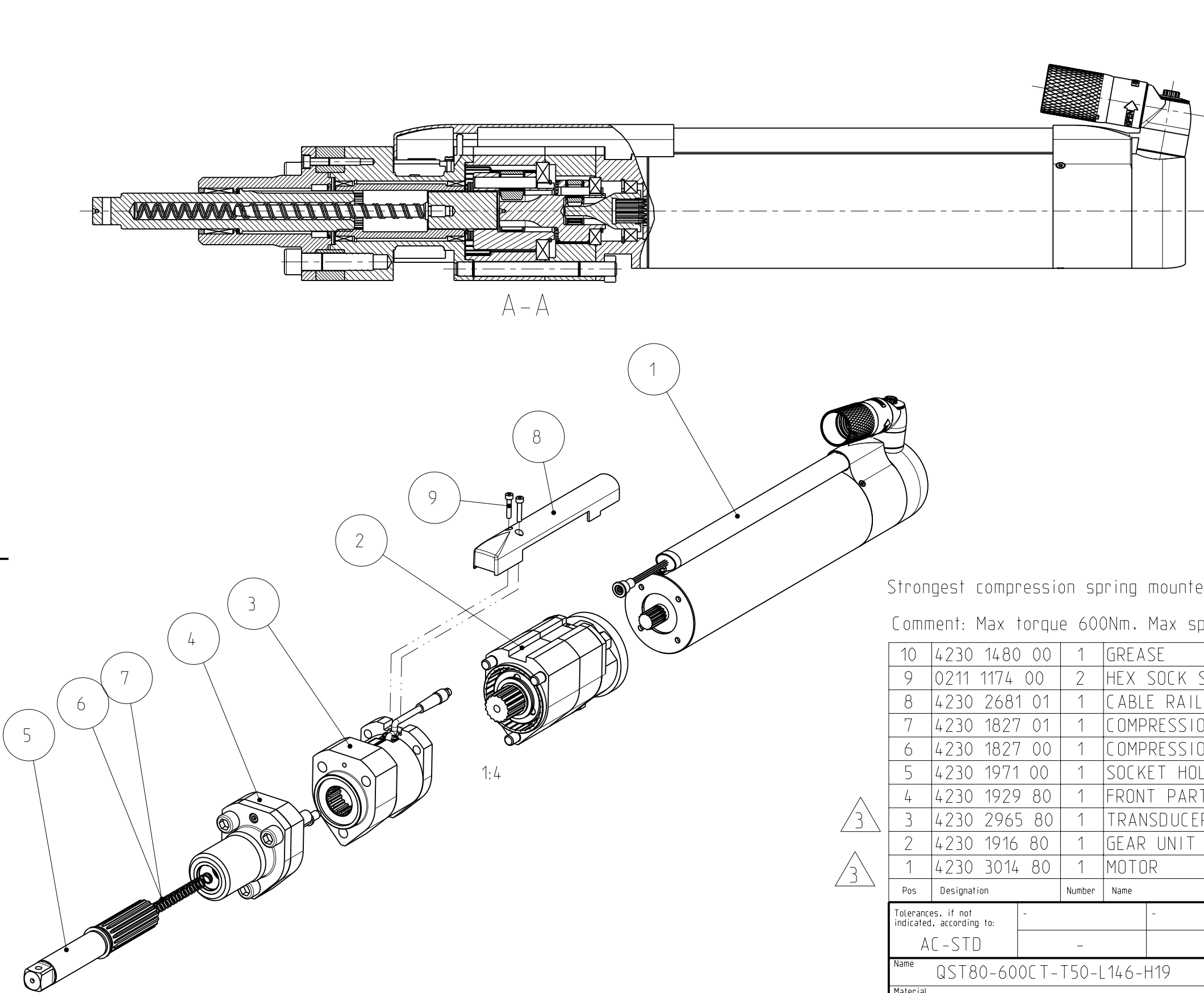


\*FOR GREASE INSTRUCTION SEE PZ4113

Strongest compression spring mounted at delivery

Comment: Max torque 600Nm. Max speed 200 rpm.

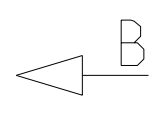
|     |              |        |                    |                                      |
|-----|--------------|--------|--------------------|--------------------------------------|
| 10  | 4230 1480 00 | 1      | GREASE             | KERNITE Lubra K HS*                  |
| 9   | 0211 1174 00 | 2      | HEX SOCK SCREW     | MC6S M4x20 12.9                      |
| 8   | 4230 2681 01 | 1      | CABLE RAIL         | QST 80                               |
| 7   | 4230 1827 01 | 1      | COMPRESSION SPRING | QMX62 80 : 18-30N                    |
| 6   | 4230 1827 00 | 1      | COMPRESSION SPRING | QMX62 80 : 48-60N                    |
| 5   | 4230 1971 00 | 1      | SOCKET HOLDER      | QMX80 :3/4" :Tra. 50                 |
| 4   | 4230 1929 80 | 1      | FRONT PART         | QMX80                                |
| 3   | 4230 2965 80 | 1      | TRANSDUCER SET     | QDT72-500                            |
| 2   | 4230 1916 80 | 1      | GEAR UNIT          | QMX80 i=29.56 = ((47/8+1)*(33/10+1)) |
| 1   | 4230 3014 80 | 1      | MOTOR              | QST80/90                             |
| Pos | Designation  | Number | Name               | Comment                              |

|                                             |   |   |   |   |   |
|---------------------------------------------|---|---|---|---|---|
| Tolerances, if not indicated, according to: | - | - | - | - | - |
| AC-STD                                      | - | - | - | - | - |

|                  |                          |            |            |             |              |               |          |
|------------------|--------------------------|------------|------------|-------------|--------------|---------------|----------|
| Name             | QST80-600CT-T50-L146-H19 |            |            |             | QST          | Secrecy class |          |
| Material         | -                        |            |            |             | 1102 K/-     | CAD Pro/E     |          |
| Scale            | 1:3                      | Format     | A3         | Family      | MK2_G        | Compare       | -        |
| Drawn            | tooten                   | Blank      | -          | Replaces    | -            | Drawing owner | T00      |
| Transferred from | SW                       | Cons.class | 1295 K/-   | Rev         | 3            | Status        | RELEASED |
| Mass/Volume      | 17.6 kg                  | Date       | 2007-01-02 | Designation | 8435 6080 10 | Sheet 1 (2)   |          |

|      |      |               |                                                  |            |       |
|------|------|---------------|--------------------------------------------------|------------|-------|
| Note | 3    | -             | New connector: Motor & Transducer replaced = MK2 | 2013-03-05 | ASH   |
|      | Pos. | Modified from |                                                  | Date       | Intr. |

|                           |
|---------------------------|
| Rev. Ver 3.0 <sup>+</sup> |
| Rev. Ver 3.1 <sup>+</sup> |

[illegible]

| Note | Pos. | Modified from | Date | Intr. |
|------|------|---------------|------|-------|
|------|------|---------------|------|-------|

|                                             |   |   |   |   |   |
|---------------------------------------------|---|---|---|---|---|
| Tolerances, if not indicated, according to: | - | - | - | - | - |
| AC-STD                                      | - | - | - | - | - |

|          |                          |     |               |                                                                                       |
|----------|--------------------------|-----|---------------|---------------------------------------------------------------------------------------|
| Name     | QST80-600CT-T50-L146-H19 | QST | Secrecy class |  |
| Material | -                        |     | 1102 K/-      |                                                                                       |
|          | -                        |     | CAD Pro/E     |                                                                                       |

|                            |                        |              |                           |                             |                              |
|----------------------------|------------------------|--------------|---------------------------|-----------------------------|------------------------------|
| <div></div>                | Scale<br>2:5           | Format<br>A3 | Family<br>MK2_G           | Compare<br>-                | Drawing owner<br><div></div> |
| <i>Atlas Copco</i>         | Drawn<br>tooten        |              | Blank<br>-                | Replaces<br><div></div>     | T00                          |
| <div></div>                | Cons.class<br>1295 K/- | Rev<br>3     | Status<br><b>RELEASED</b> | Designation<br>8435 6080 10 | Sheet 2 (2)                  |
| Transferred from<br><br>SW | Mass/Volume<br>17.6 kg |              | Date<br>2007-01-02        |                             |                              |