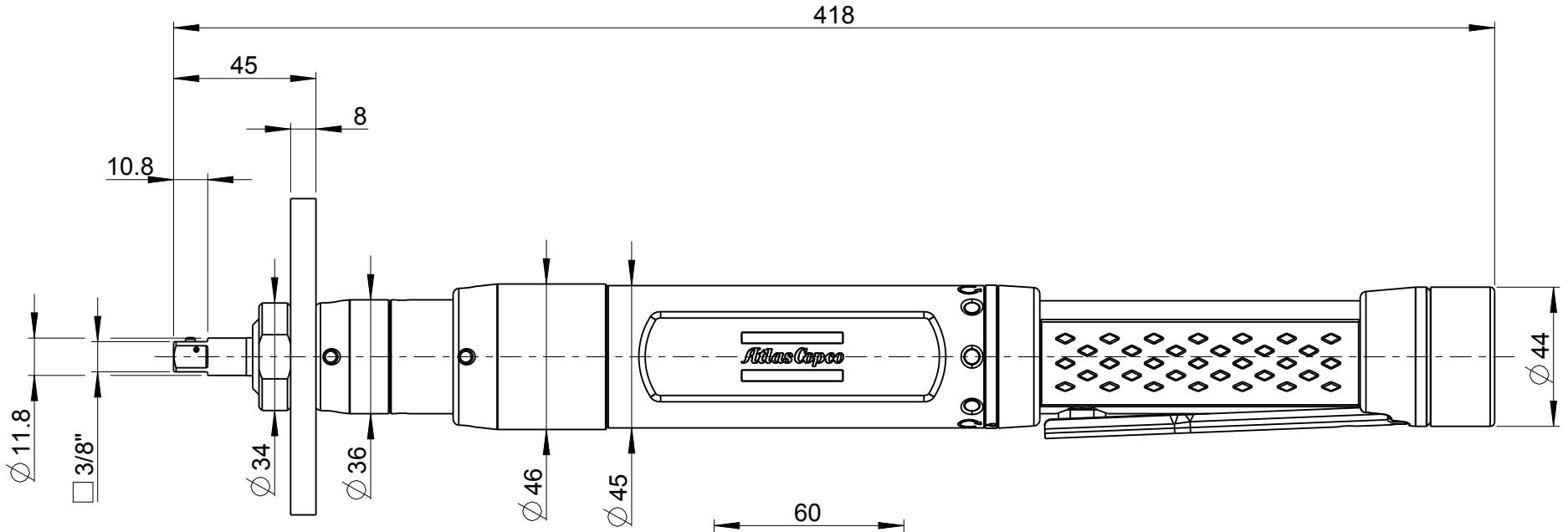
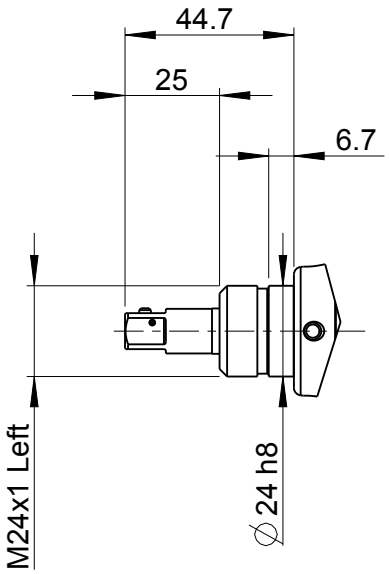
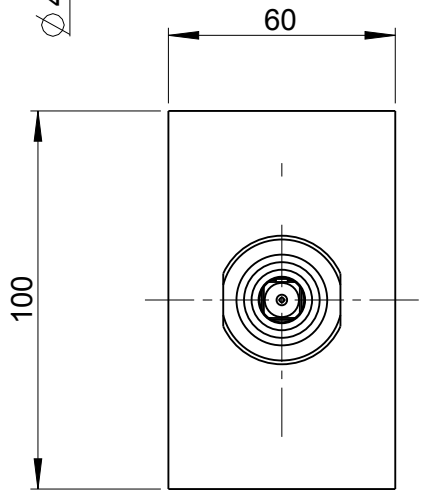
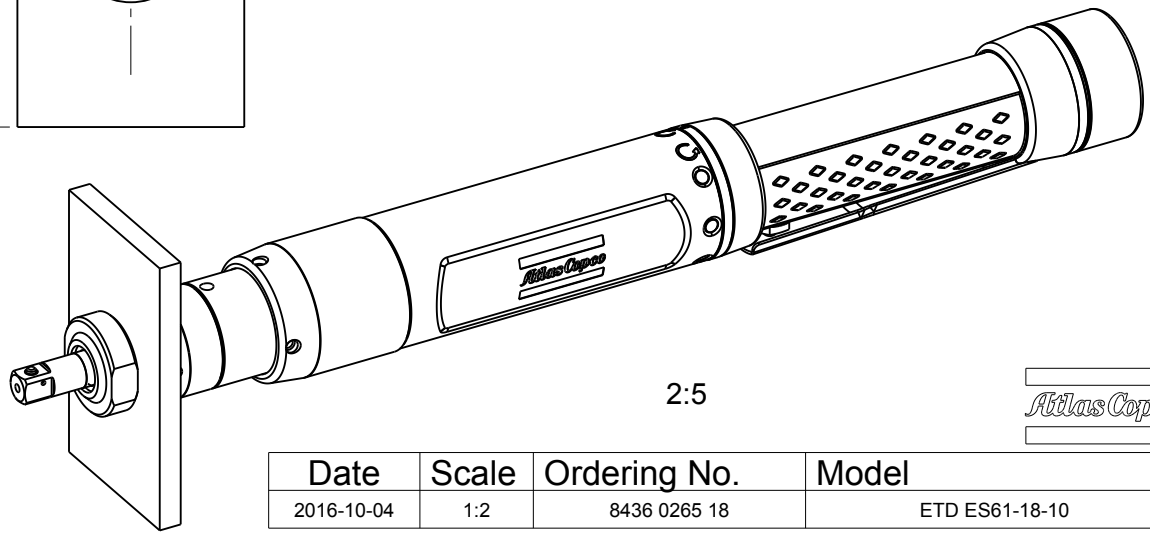






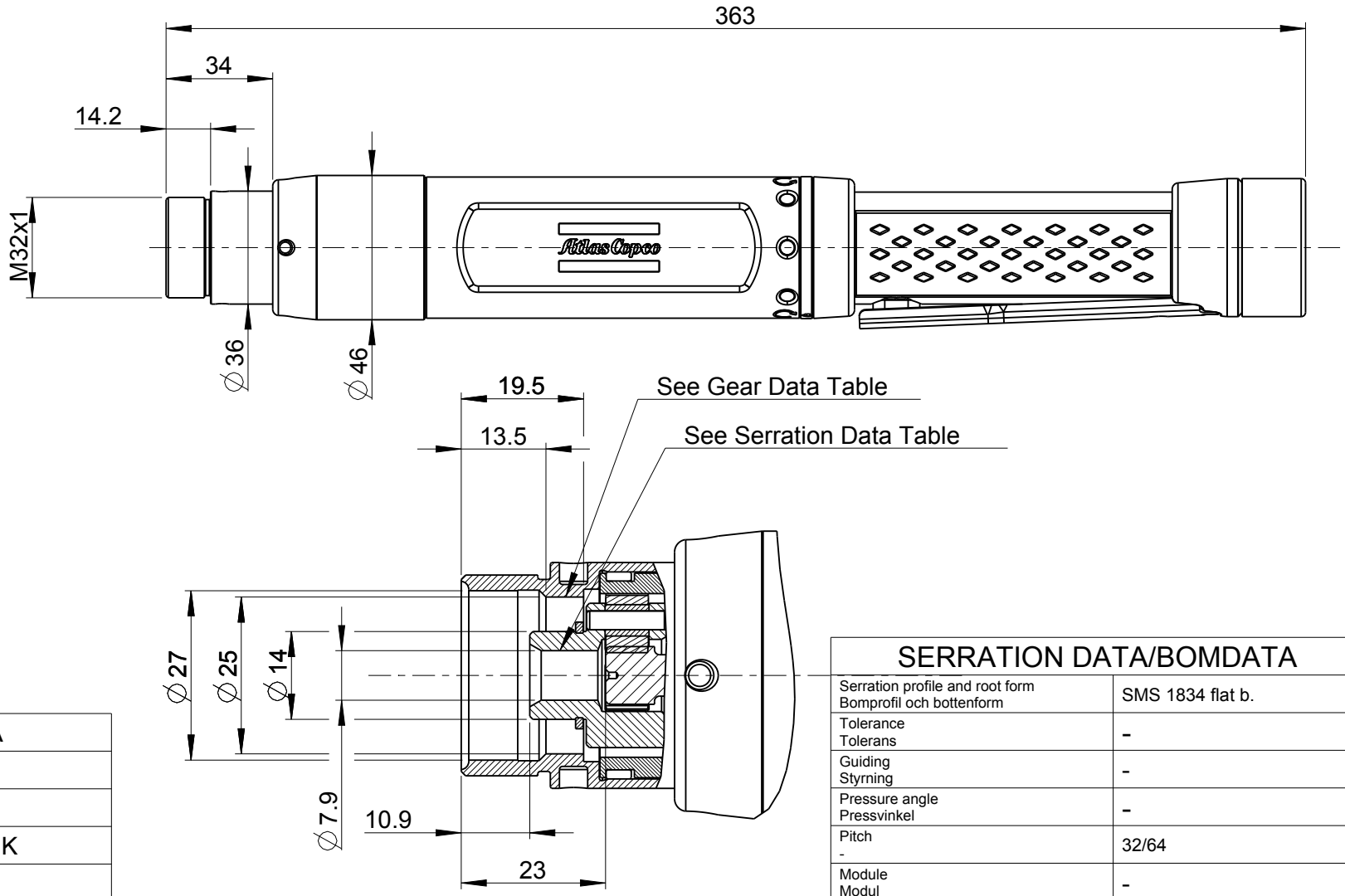


Reaction bar and Nut removed

2:5

Date	Scale	Ordering No.	Model
2016-10-04	1:2	8436 0265 18	ETD ES61-18-10

This sheet shows the product without Front Part



GEAR DATA/KUGGDATA	
Class ISO 1328 Klass	8
Pressure angle Pressvinkel	20°
Basic rack Referensprofil	AC 4902 K
Module Normalmodul	0.5
Number of teeth Kuggtal	52
Helix angle Snedvinkel	-
Right or left hand teeth Snedriktning	-
Addendum modification coefficient Profilförskjutningsfaktor	0
Reference diameter Delningsdiameter	∅26
Chordal tooth thickness Base tangent length over 6 teeth Kordakuggtjocklek kuggvidd över kuggar	8.49 +0.01 +0.03
Measurment between/over rollers Mått mellan/över mätrullar	25.150-25.260
Rollers' diameter Mätrullarnas diameter	∅0.800

SERRATION DATA/BOMDATA	
Serration profile and root form Bomprofil och bottenform	SMS 1834 flat b.
Tolerance Tolerans	-
Guiding Styrning	-
Pressure angle Pressvinkel	-
Pitch -	32/64
Module Modul	-
Serrations Bomantal	11
Pitch diameter Delningsdiameter	8.731
Root diameter Bottendiameter	9.525 H12
Measurement between/over rollers Mått mellan/över mätrullar	+0.100 6.599 +0.037
Rollers' diameter Mätrullarnas diameter	∅1.372 ±0.001

Date	Scale	Ordering No.	Model
2016-10-04	1:2	8436 0265 18	ETD ES61-18-10