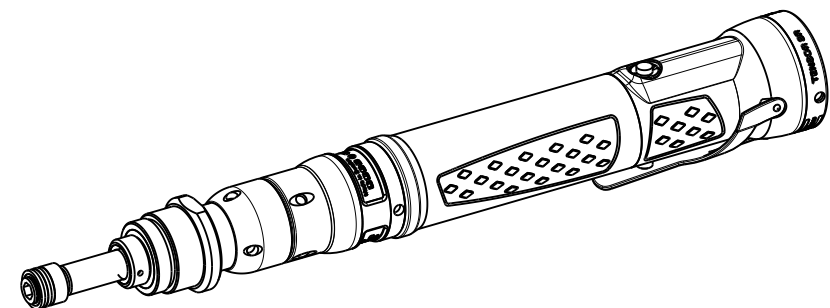
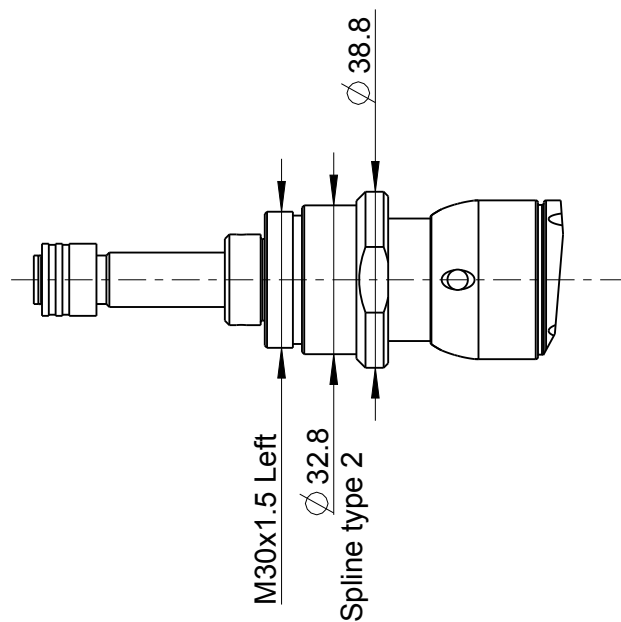
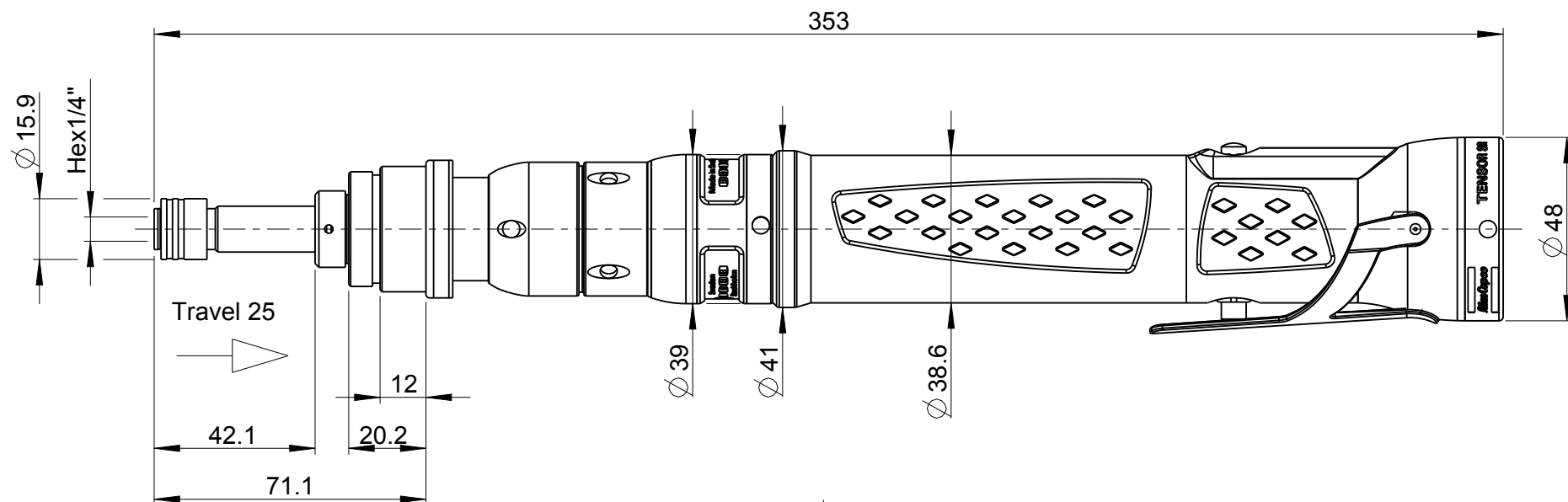




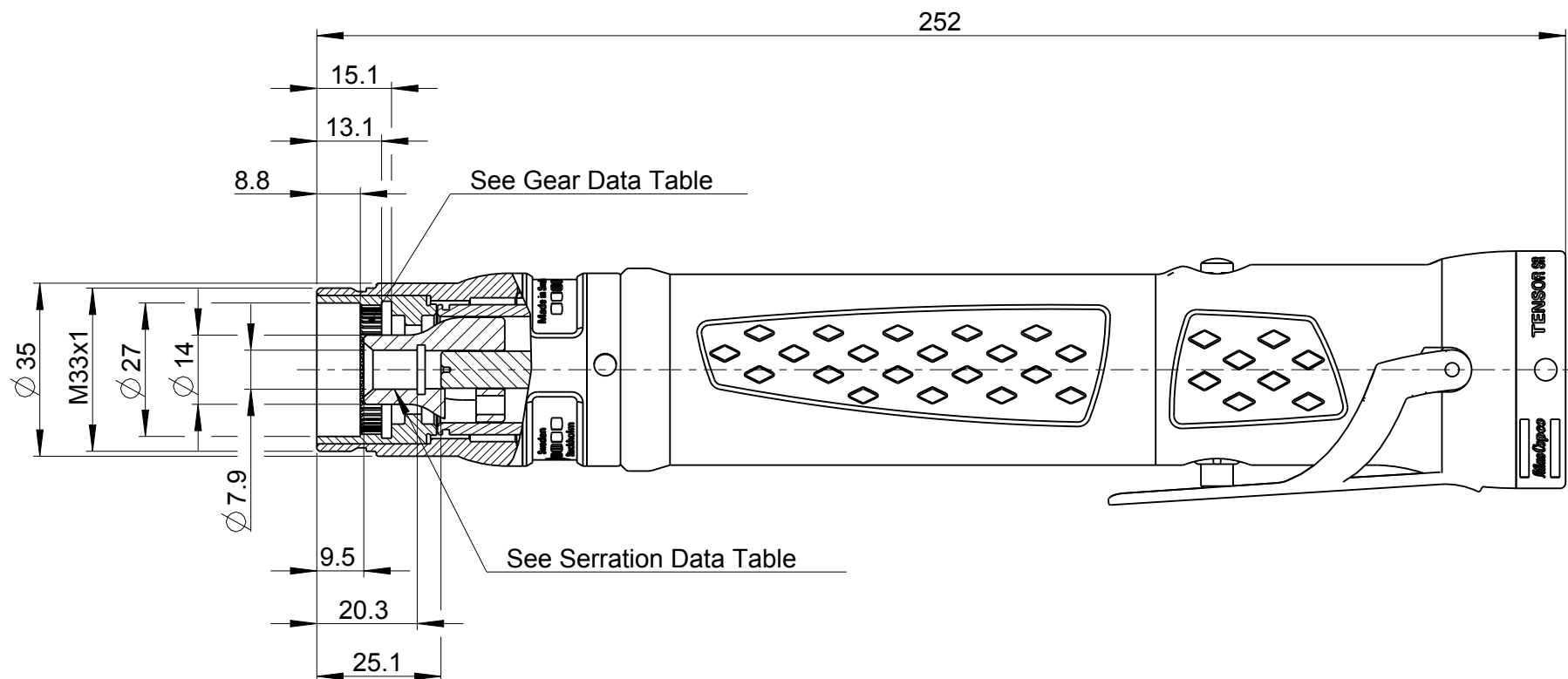
1:3

GEAR DATA/KUGGDATA

Class ISO 1328 Klass	8		
Pressure angle Pressvinkel	20°		
Basic rack Referensprofil	AC 4902 K		
Module Normalmodul	0.8		
Number of teeth Kuggtal	39		
Helix angle Snedvinkel			
Right or left hand teeth Snedriktning			
Addendum modification coefficient Profilförskjutningsfaktor	0		
Reference diameter Delningsdiameter	31.2		
Chordal tooth thickness Base tangent length over Kordakuggtjocklek kuggvidd över	5 teeth kuggar	10.95	-0.01 -0.06
Measurement between/over rollers Mått mellan/över mättrullar	-		
Motg.det.			

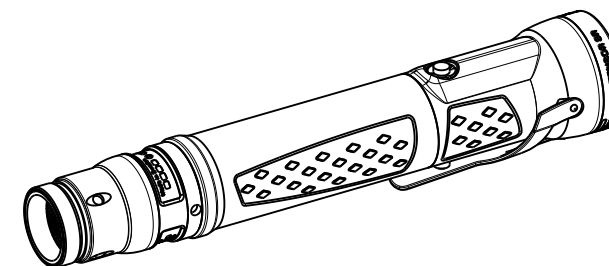
Date	Scale	Ordering No.	Model
2017-06-15	3:5	8436 4224 16	ETD SR21-16-I06-T25

Atlas Copco



GEAR DATA/KUGGDATA			
Class Klass	ISO 1328-2	8	
Pressure angle Pressvinkel		20°	
Basic rack Referensprofil		AC 4902 K	
Module Normalmodul		0.5	
Number of teeth Kuggtal		52	
Helix angle Snedvinkel		-	
Right or left hand teeth Snedriktning		-	
Addendum modification coefficient Profilförskjutningsfaktor		0.0	
Reference diameter Delningsdiameter		Ø 26	
Chordal tooth thickness Base tangent length over Kordakuggtjocklek kuggvidd över	6 teeth kuggar	8.49	+0.01 -0.03
Measurement between/over rollers Mått mellan/över mättrullar		25,150-25,260	
Rollers' diameter Mättrullarnas diameter		Ø 0,8	-

SERRATION DATA/BOMDATA	
Serration profile and root form Bomprofil och bottenform	SS1834 flat botten
Tolerance Tolerans	-
Guiding Styrning	Flank
Pressure angle Pressvinkel	-
Pitch -	32/64
Module Modul	-
Serrations Bomantal	11
Pitch diameter Delningsdiameter	8.731
Root diameter Bottendiameter	9.525 H12
Measurement between/over rollers Mått mellan/över mättrullar	+0.100 6.599 +0.037
Rollers' diameter Mättrullarnas diameter	Ø 1.372 ± 0.001



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Date	Scale	Ordering No.	Model
2017-06-15	3:4	8436 4224 16	ETD SR21-16-I06-T25