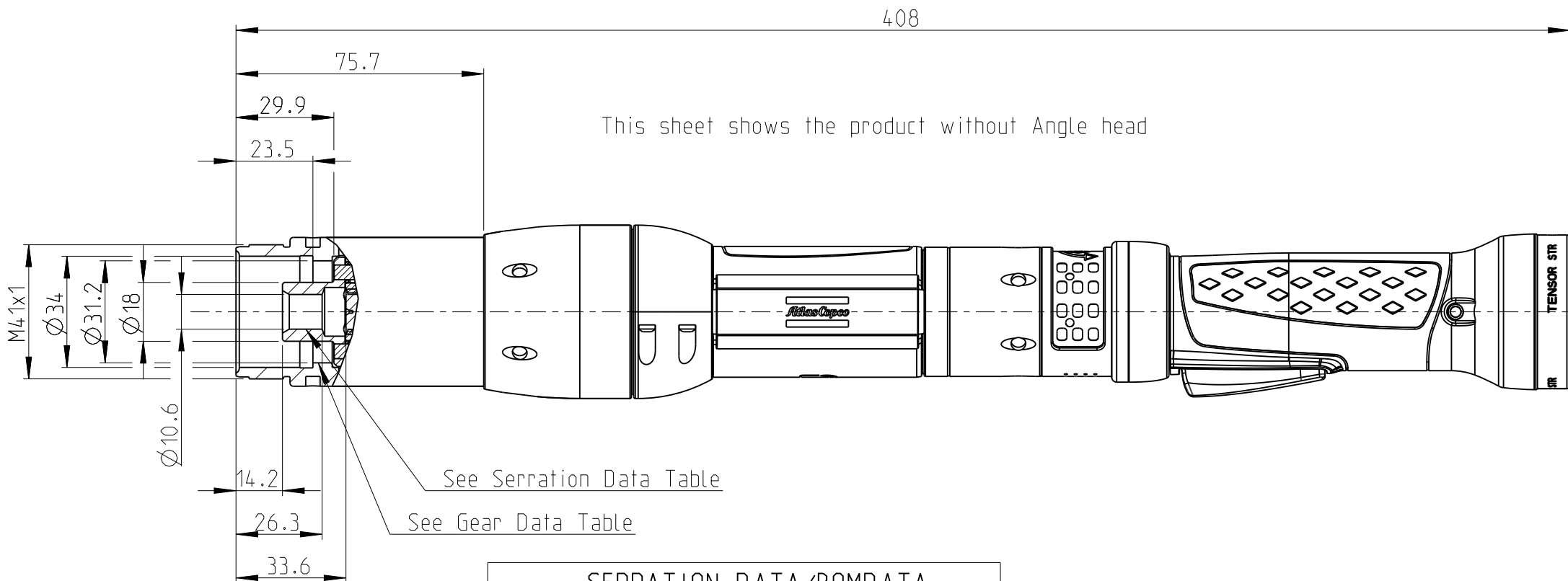


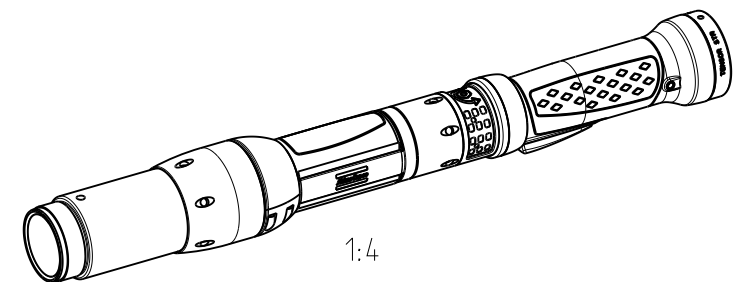


GEAR DATA/KUGGDATA

Class: SIS 1328 Klass:	8
Pressure angle Pressvinkel	20°
Basic rack Referensprofil	AC 4902
Module Normalmodul	0.6
Number of teeth Kuggtal	54
Helix angle Snedvinkel	-
Right or left hand teeth Snedriktning	-
Addendum modification coefficient Profiltörskjutningsfaktor	0.0
Reference diameter Delningsdiameter	Ø32.4
Chordal tooth thickness Base tangent length over _ teeth Kordakuggtjocklek kuggvidd över kuggar	- -
Measurement between/over rollers Mått mellan/över mättrullar	31.05 +0.02 +0.05
Rollers' diameter Mättrullarnas diameter	Ø1 -

SERRATION DATA/BOMDATA

Serration profile and root form Bomprofil och bottenform	
Tolerance Tolerans	
Guiding Styrning	
Pressure angle Pressvinkel	30°
Pitch -	24/48
Module Modul	
Serrations Bomantal	11
Pitch diameter Delningsdiameter	11.64
Root diameter Bottendiameter	12.7
Measurement between/over rollers Mått mellan/över mättrullar	4.82 +0.03 0
Rollers' diameter Mättrullarnas diameter	-
Axels detaljnummer	-



Atlas Copco

Date	Scale	Ordering No.	Model
2019-02-07	3:5	8436 6160 18	ETV STR61-180-13