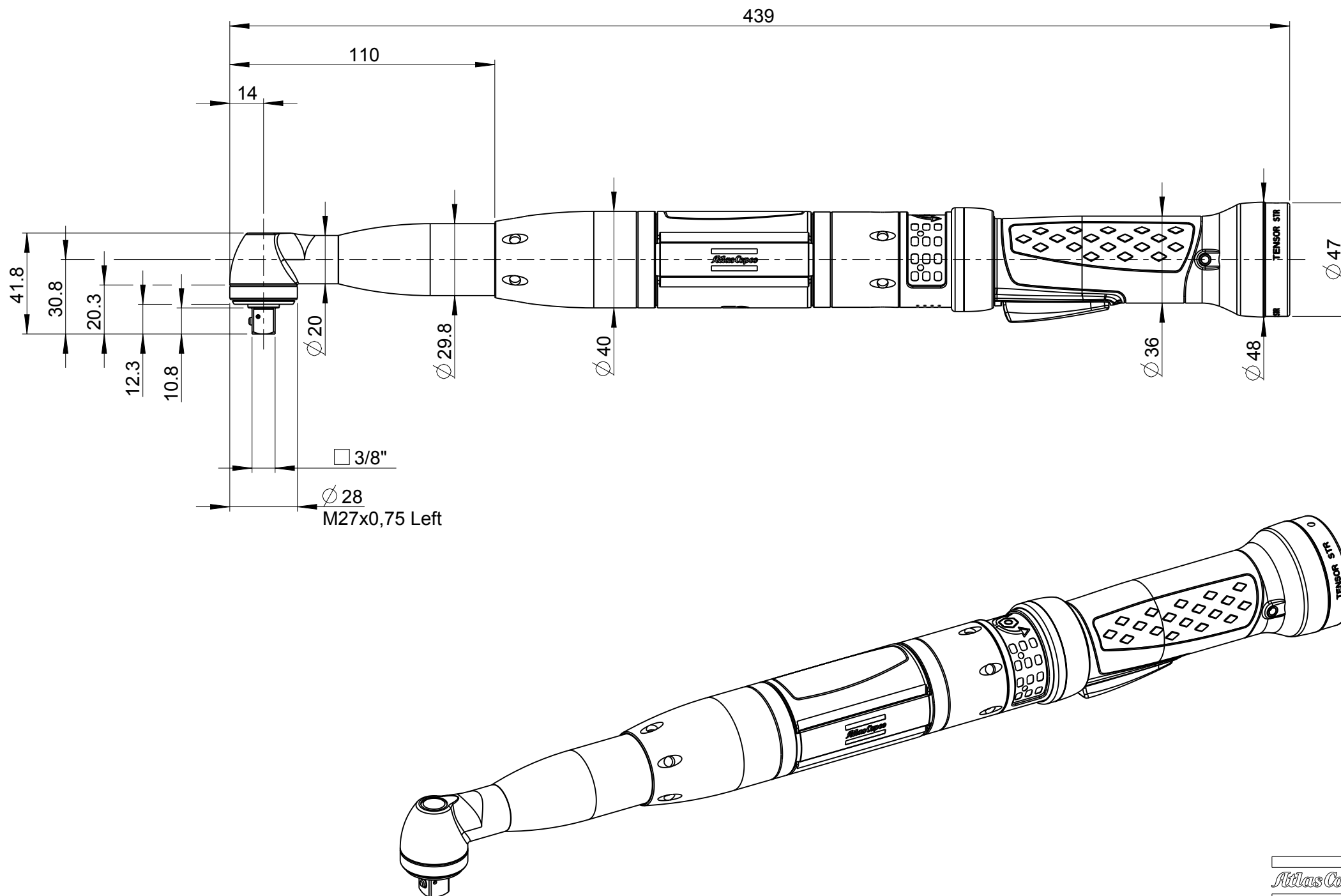
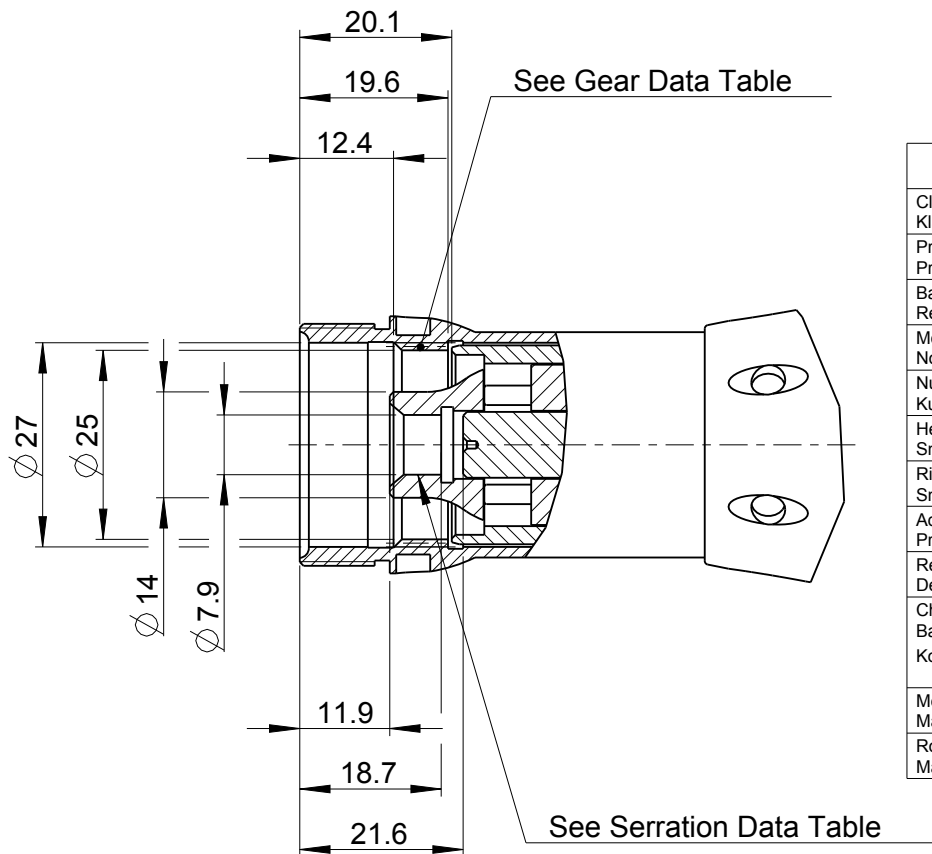
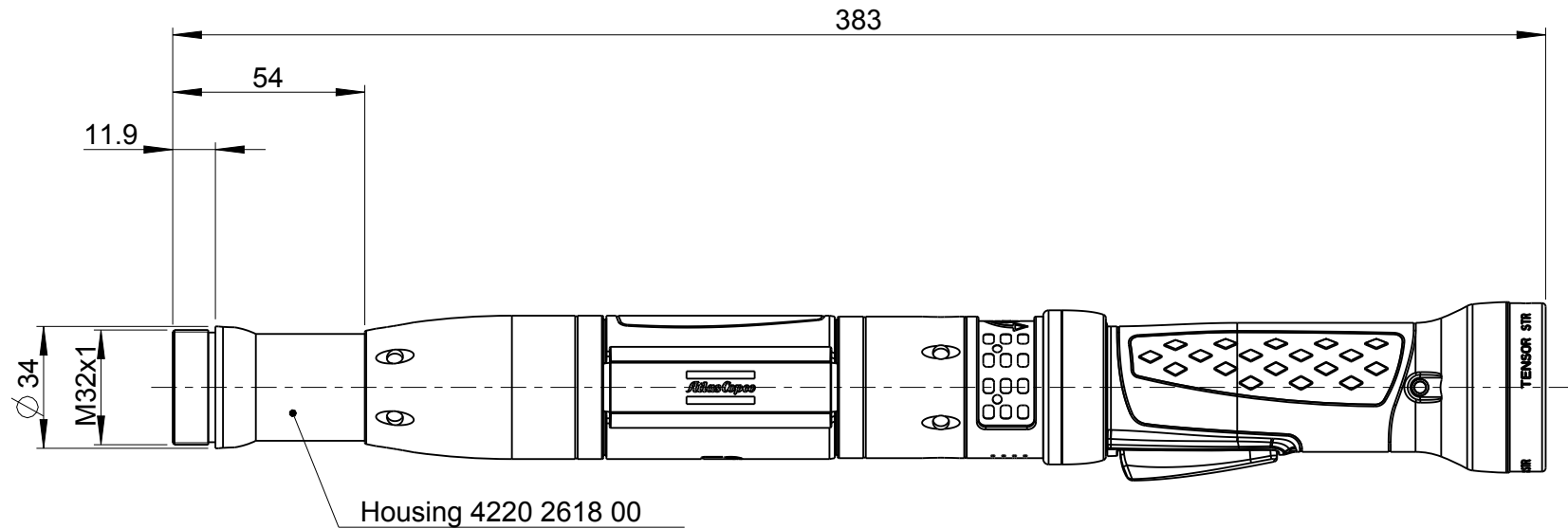




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This sheet shows the product without Angle Head (Housing 4220 2618 00 is mounted in this case)



GEAR DATA/KUGGDATA		
Class: ISO 1328	8	
Klass:	8	
Pressure angle	20°	
Pressvinkel	20°	
Basic rack	AC 4902	
Referensprofil	AC 4902	
Module	0.5	
Normalmodul	0.5	
Number of teeth	52	
Kuggtal	52	
Helix angle	-	
Snedvinkel	-	
Right or left hand teeth	-	
Snedriktning	-	
Addendum modification coefficient	0	
Profilförskjutningsfaktor	0	
Reference diameter	26	
Delningsdiameter	26	
Chordal tooth thickness	8.49	+0.01 -0.03
Base tangent length over 6 teeth	8.49	
Kordakuggtjocklek	8.49	
kuggvidd över kuggar	8.49	
Measurement between/over rollers	25.150-25.260	
Mått mellan/över mätrollar	25.150-25.260	
Rollers' diameter	0.8	
Mätrollarnas diameter	0.8	

SERRATION DATA/BOMDATA	
Serration profile and root form	SS1834 flat botten
Bomprofil och bottenform	SS1834 flat botten
Tolerance	-
Tolerans	-
Guiding	-
Styrning	-
Pressure angle	-
Pressvinkel	-
Pitch	32/64
-	32/64
Module	-
Modul	-
Serrations	11
Bomantal	11
Pitch diameter	8.731
Delningsdiameter	8.731
Root diameter	9.525 H12
Bottendiameter	9.525 H12
Measurement between/over rollers	+0.100
Mått mellan/över mätrollar	6.599 +0.037
Rollers' diameter	1.372±0.001
Mätrollarnas diameter	1.372±0.001

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