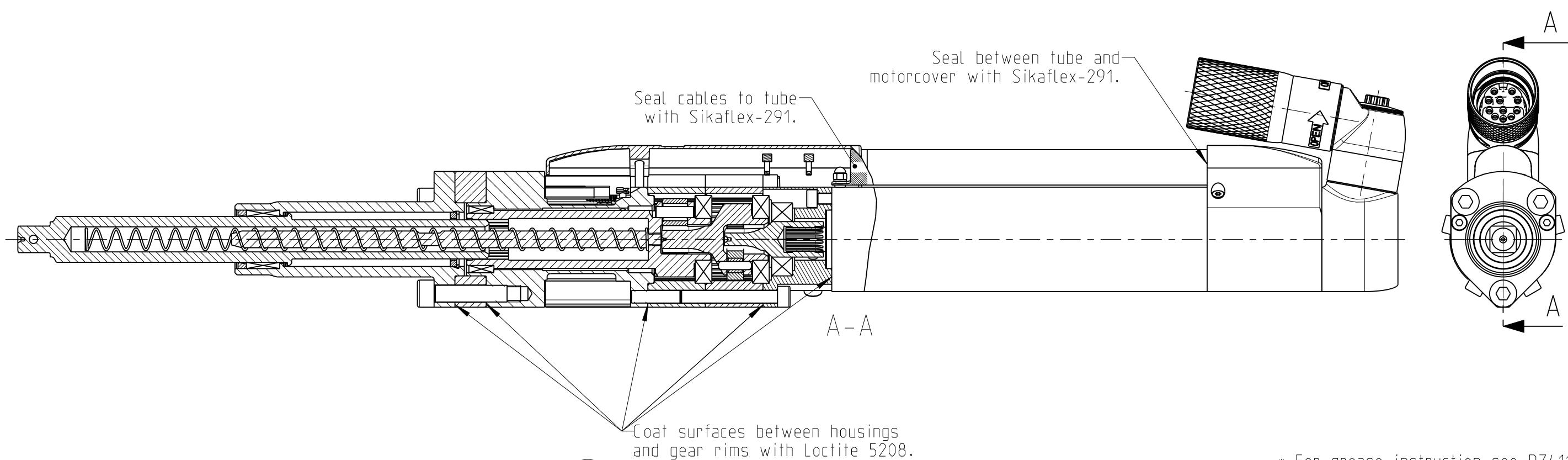


* For grease instruction see PZ4113

Strongest compression spring mounted at delivery.

SP = Specially designed part, not available as standard spare part.

Comment: Max torque 150 Nm. Max speed 350 rpm. Tra 3"

12	4230 3012 80	1	MOTOR	QST 50	
11	4230 2973 80	1	TRANSDUCER	QDT50-100	
10	4230 1480 00	1	GREASE	KERNITE Lubra K HS*	
9	0211 1965 27	2	HEX SOCK SCREW	MC6S M4x18 H 12.9	
8	4230 2645 10	1	CABLE RAIL	QST 50	
7	4230 2127 00	1	SOCKET HOLDER	1/2" ±0mm 3" travel QM5 thru hole	
6	4230 2128 00	1	COMPRESSION SPRING	20-30N Tra.3''	
5	4230 2129 00	1	COMPRESSION SPRING	38-51N Tra.3''	
4	4230 2121 80	1	FRONT PART	QMX50 tra. 3''	
2	4232 0980 80	1	GEAR UNIT	QMX50 l=13.24 tRA. 3''	sp
Pos	Designation	Number	Name	Comment	Class

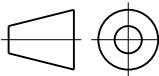
Tolerances, if not indicated, according to:		-		-		-		-		-	
AC-STD		-		-		-		-		-	
Name QST50-150CT-T76-L200-H13										Secrecy class	
Material -										1102 K/-	
-										CAD Pro/E	
Atlas Copco		Scale 1:2	Format A3	Family MK2_G		Compare -		Drawing owner		T00	
Transferred from -		Drawn PLK		Blank -		Replaces -		Status Released		Designation 9831 4078 70	
		Cons.class 1295 K/-		Rev 3		Date 2008-09-22		Mass/Volume 6 kg		Sheet 1 (2)	

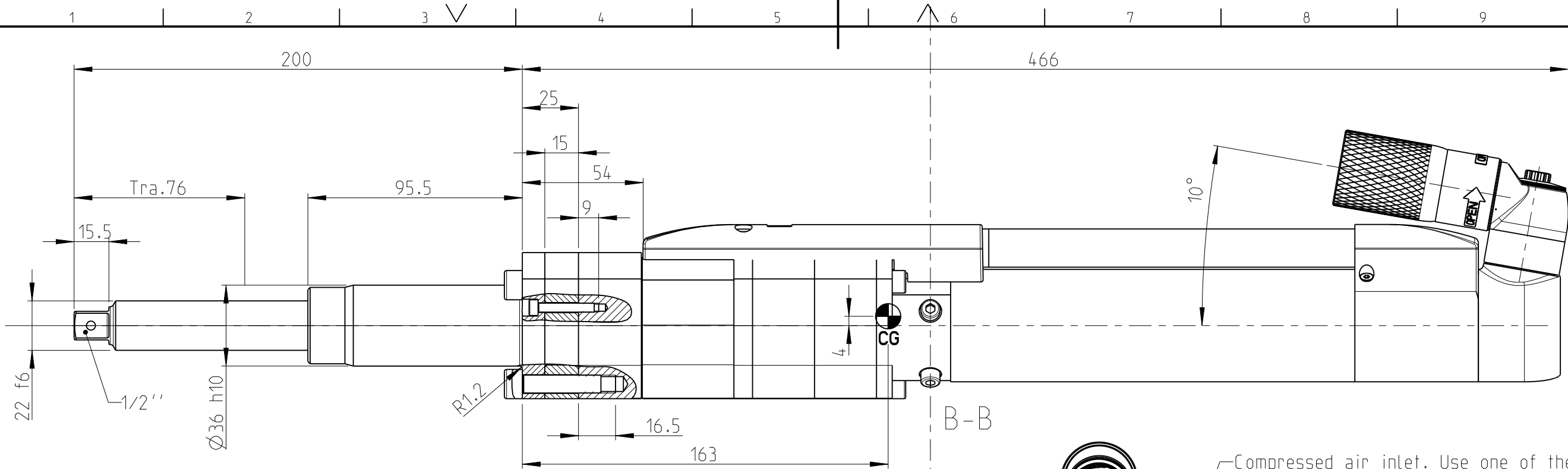
3	D8	Added info about pressure level and air quality.	2019-04-03	MiK
Note	Pos.	Modified from	Date	Intr.

Model name	9831407870	Rev.Ver	3.1
Drawing name	9831407870	Rev.Ver	3.1

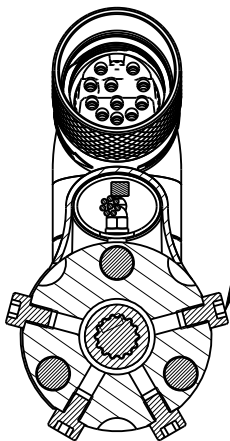
This document is our property and shall not without our permission be altered, copied, used for manufacturing or communicated to any other person or company.

3	D8	Added info about pressure level and air quality.	2019-04-03	MiK
Note	Pos.	Modified from	Date	Intr.

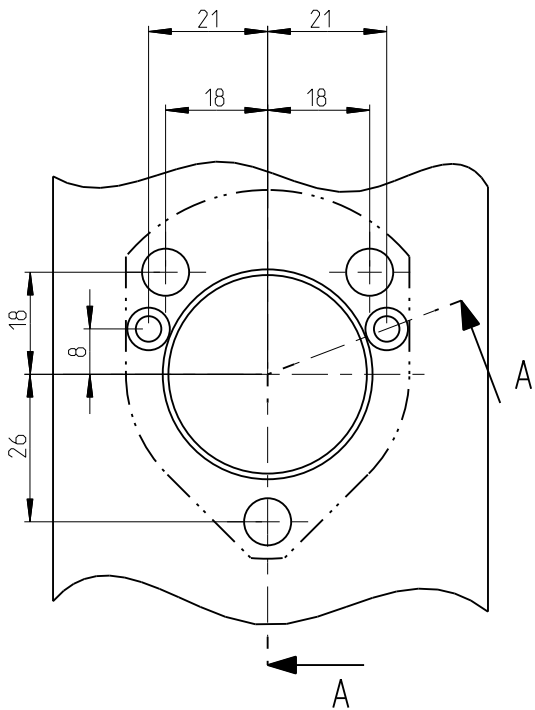
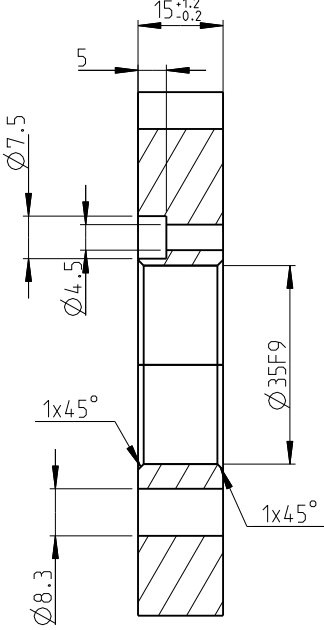
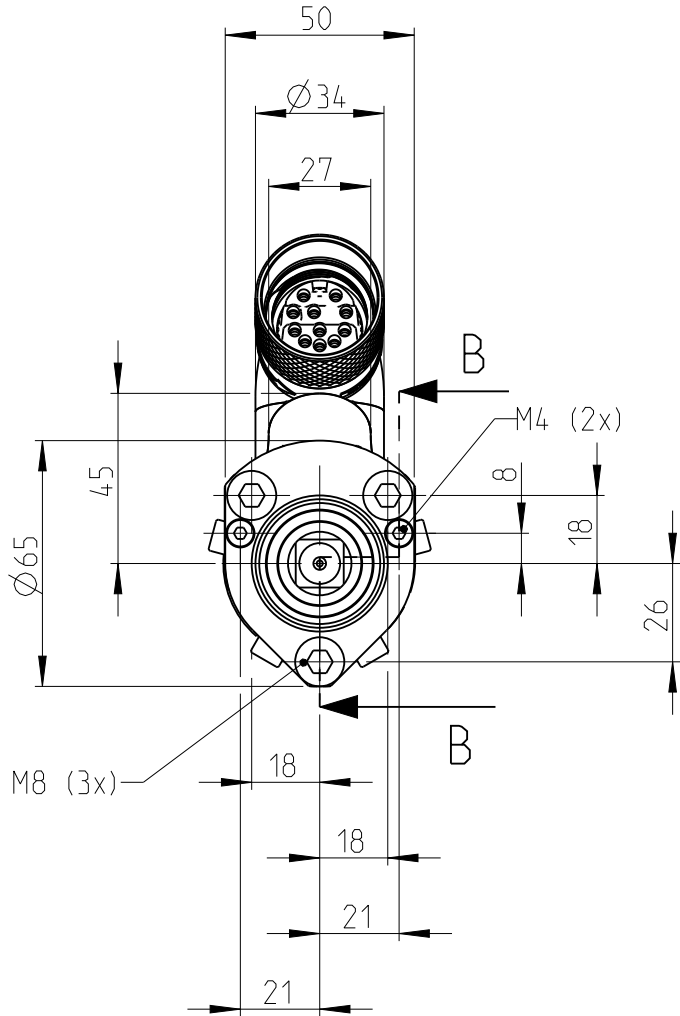
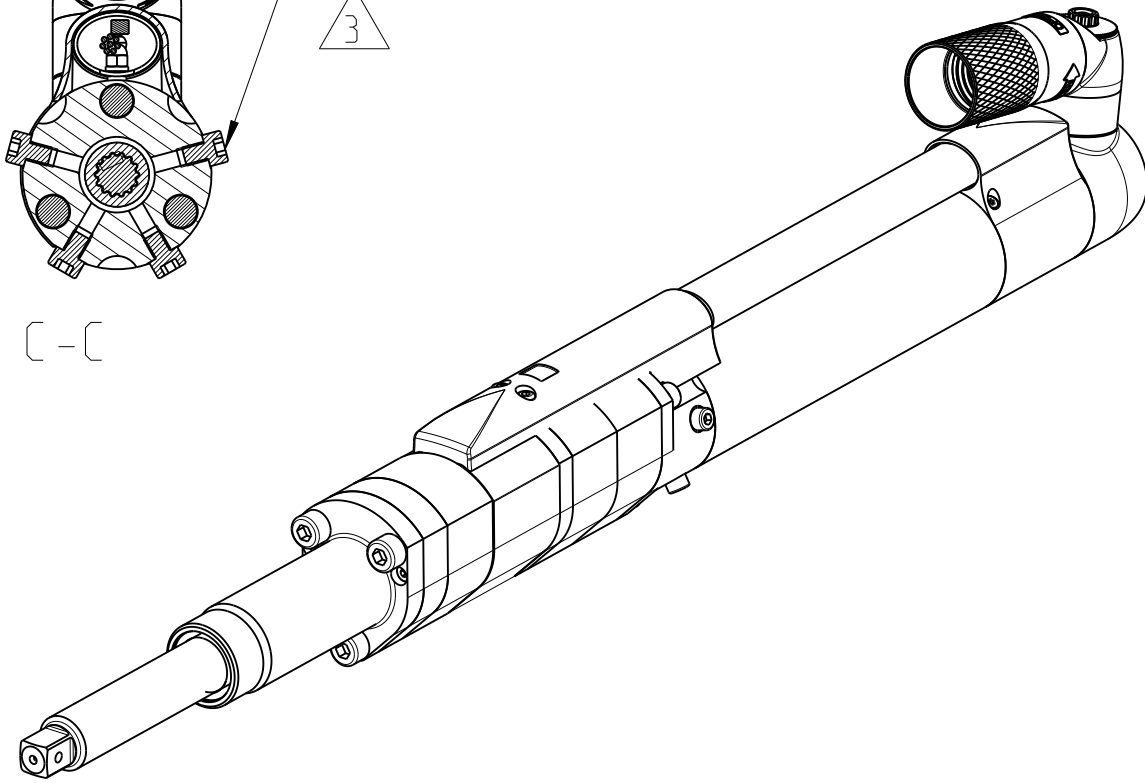
Tolerances, if not indicated, according to:				-	-	-	-	-	
AC-STD				-	-	-	-	-	
Name QST50-150CT-T76-L200-H13							Secrecy class		
Material -							1102 K/-		
-							CAD Pro/E		
		Scale 1:2		Format A3	Family MK2_G		Compare -		Drawing owner
		Drawn PLK			Blank -		Replaces -		T00
Transferred from -		Cons.class 1295 K/-		Rev 3	Status Released		Designation		Sheet 2 (2)
		Mass/Volume 6 kg			Date 2008-09-22		9831 4078 70		



Compressed air inlet. Use one of these 4 M5-holes. Recommended pressure: 0.1-0.3 bar; 1.45-4.35 psi. Filtered and dried air.



C - C



HOLES MUST BE DRILLED IN BASE PLATE FOR OUTSIDE FITTED FRONT PART.