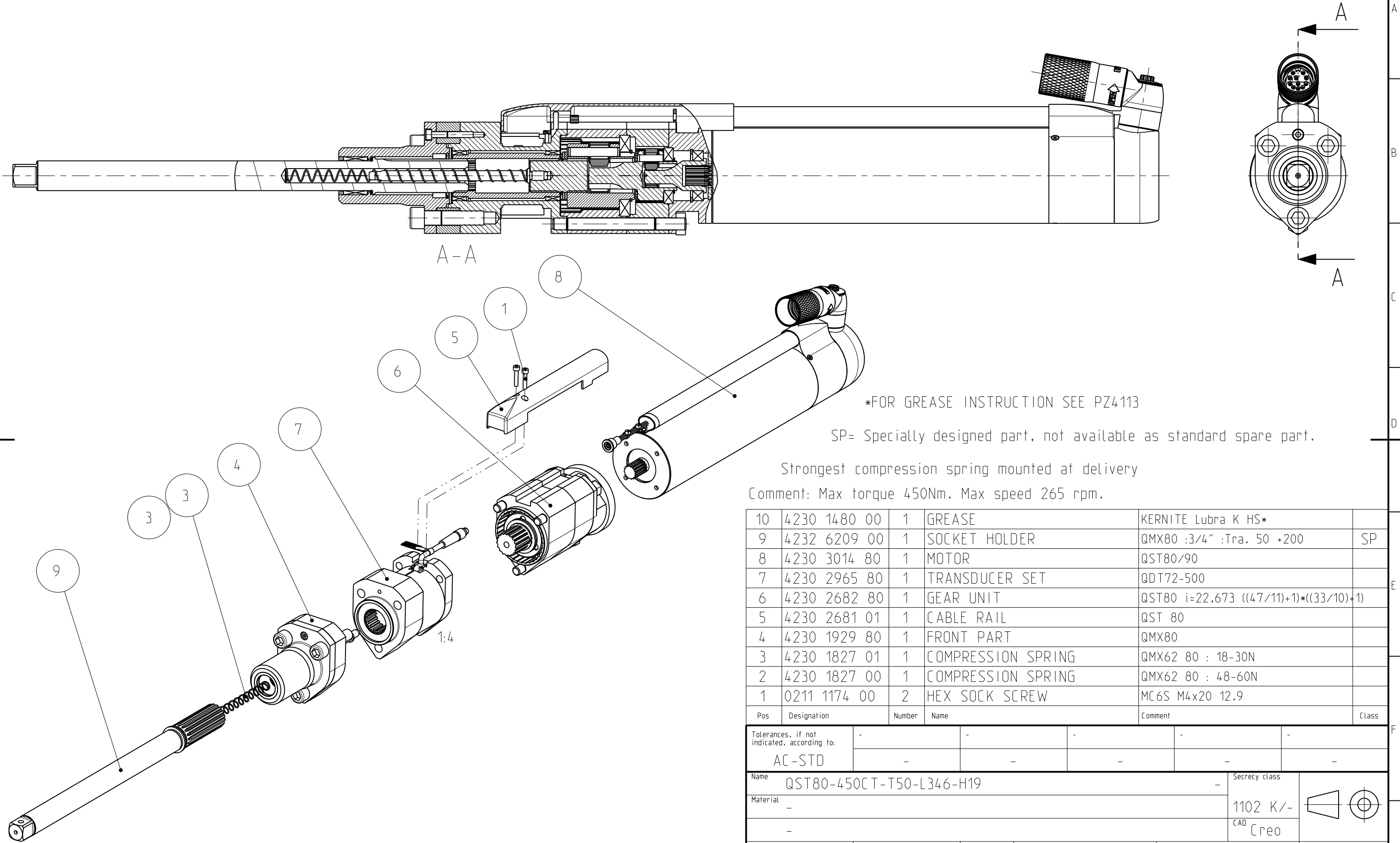


Model name	98314 104 16	Rev.Ver	0.3
Drawing name	98314 104 16	Rev.Ver	0.2

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*FOR GREASE INSTRUCTION SEE PZ4113

SP= Specially designed part, not available as standard spare part.

Strongest compression spring mounted at delivery
Comment: Max torque 450Nm. Max speed 265 rpm.

10	4230 1480 00	1	GREASE	KERNITE Lubra K HS*	
9	4232 6209 00	1	SOCKET HOLDER	QMX80 :3/4" :Tra. 50 +200	SP
8	4230 3014 80	1	MOTOR	QST80/90	
7	4230 2965 80	1	TRANSDUCER SET	QDT72-500	
6	4230 2682 80	1	GEAR UNIT	QST80 i=22.673 ((47/11)+1)*((33/10)+1)	
5	4230 2681 01	1	CABLE RAIL	QST 80	
4	4230 1929 80	1	FRONT PART	QMX80	
3	4230 1827 01	1	COMPRESSION SPRING	QMX62 80 : 18-30N	
2	4230 1827 00	1	COMPRESSION SPRING	QMX62 80 : 48-60N	
1	0211 1174 00	2	HEX SOCK SCREW	MC6S M4x20 12.9	
Pos	Designation	Number	Name	Comment	Class

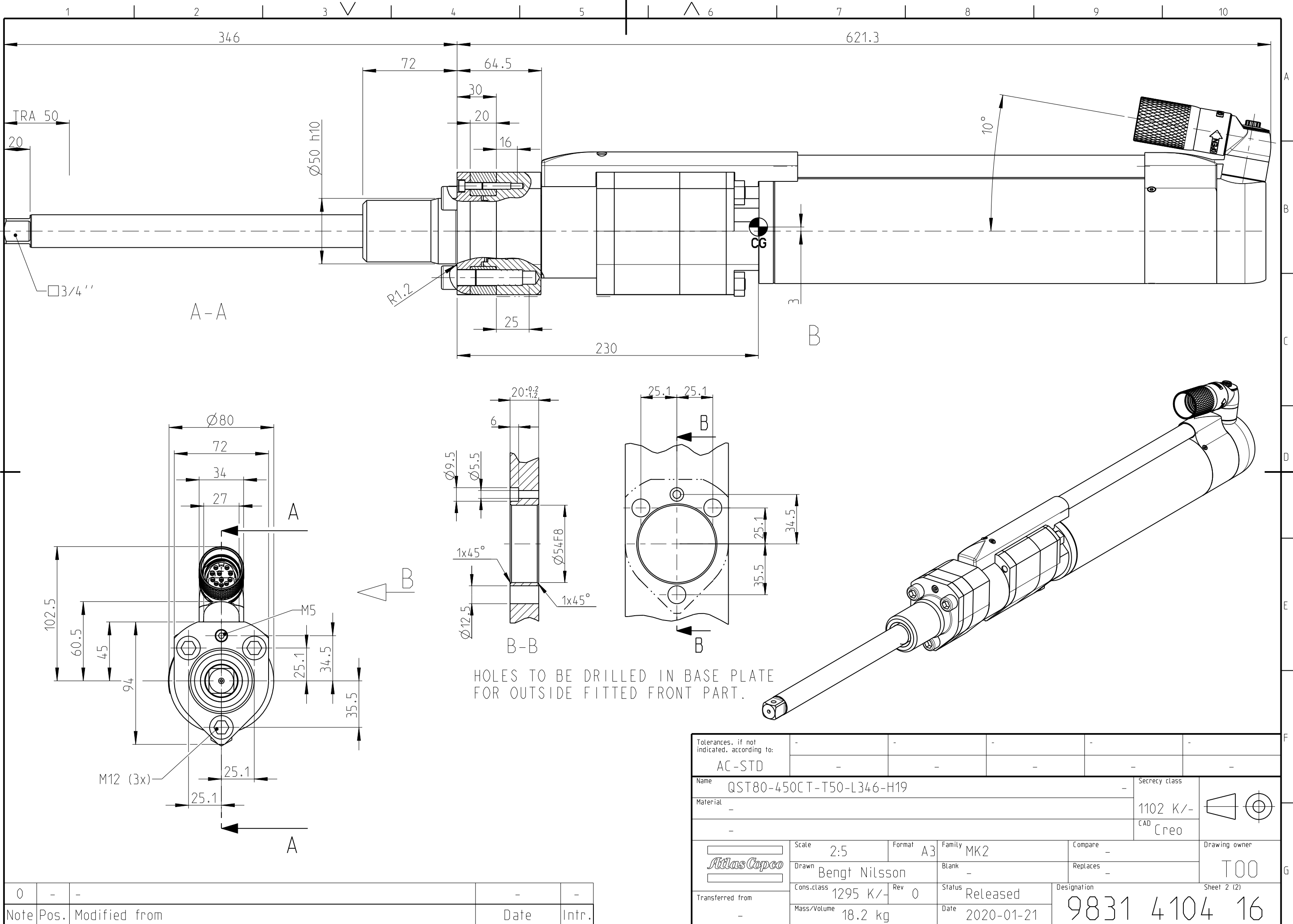
Tolerances, if not indicated, according to:	-	-	-	-	-
AC-STD	-	-	-	-	-

Name	QST80-450CT-T50-L346-H19				Secrecy class
Material	-				1102 K/-
	-				CAD Creo
Scale	1:3	Format	A3	Family	MK2
Drawn	Bengt Nilsson		Blank	Compare	-
Transferred from	Cons.class	1295 K/-	Rev	0	Status
	Mass/Volume	18.2 kg	Date	2020-01-21	Released
					Designation
					9831 4104 16
					Sheet 1 (2)
					T00
					Drawing owner

0	-	-	-	-
Note	Pos.	Modified from	Date	Intr.

Model name	9831410416	Rev.Ver	0.3
Drawing name	9831410416	Rev.Ver	0.2

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0	-	-	-	-
Note	Pos.	Modified from	Date	Intr.

Tolerances, if not indicated, according to:					AC-STD				
Name					QST80-450CT-T50-L346-H19				
Material					-				
Scale					2:5	Format	A3	Family	MK2
Drawn					Bengt Nilsson		Blank	-	Replaces
Cons.class					1295 K/-	Rev	0	Status	Released
Transferred from					-	Mass/Volume	18.2 kg	Date	2020-01-21
Designation					9831 4104 16				
Drawing owner					T00				
Sheet 2 (2)									