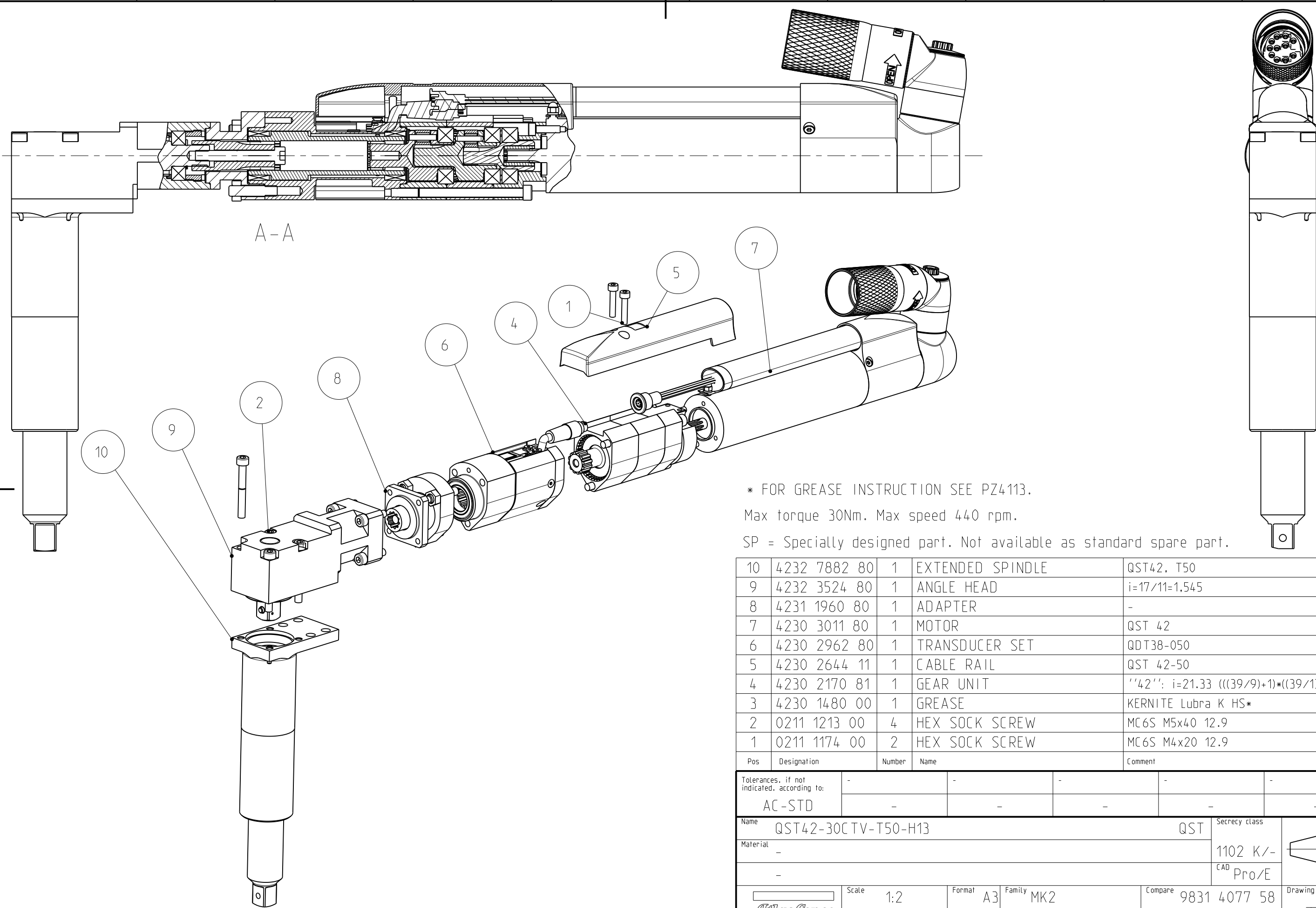




* FOR GREASE INSTRUCTION SEE PZ4113.
Max torque 30Nm. Max speed 440 rpm.
SP = Specially designed part. Not available as standard spare part.

10	4232 7882 80	1	EXTENDED SPINDLE	QST42, T50	SP
9	4232 3524 80	1	ANGLE HEAD	i=17/11=1,545	SP
8	4231 1960 80	1	ADAPTER	-	SP
7	4230 3011 80	1	MOTOR	QST 42	
6	4230 2962 80	1	TRANSDUCER SET	QDT38-050	
5	4230 2644 11	1	CABLE RAIL	QST 42-50	
4	4230 2170 81	1	GEAR UNIT	''42'': i=21.33 (((39/9)+1)*((39/13)+1)))	
3	4230 1480 00	1	GREASE	KERNITE Lubra K HS*	
2	0211 1213 00	4	HEX SOCK SCREW	MC6S M5x40 12.9	
1	0211 1174 00	2	HEX SOCK SCREW	MC6S M4x20 12.9	
Pos	Designation	Number	Name	Comment	Class

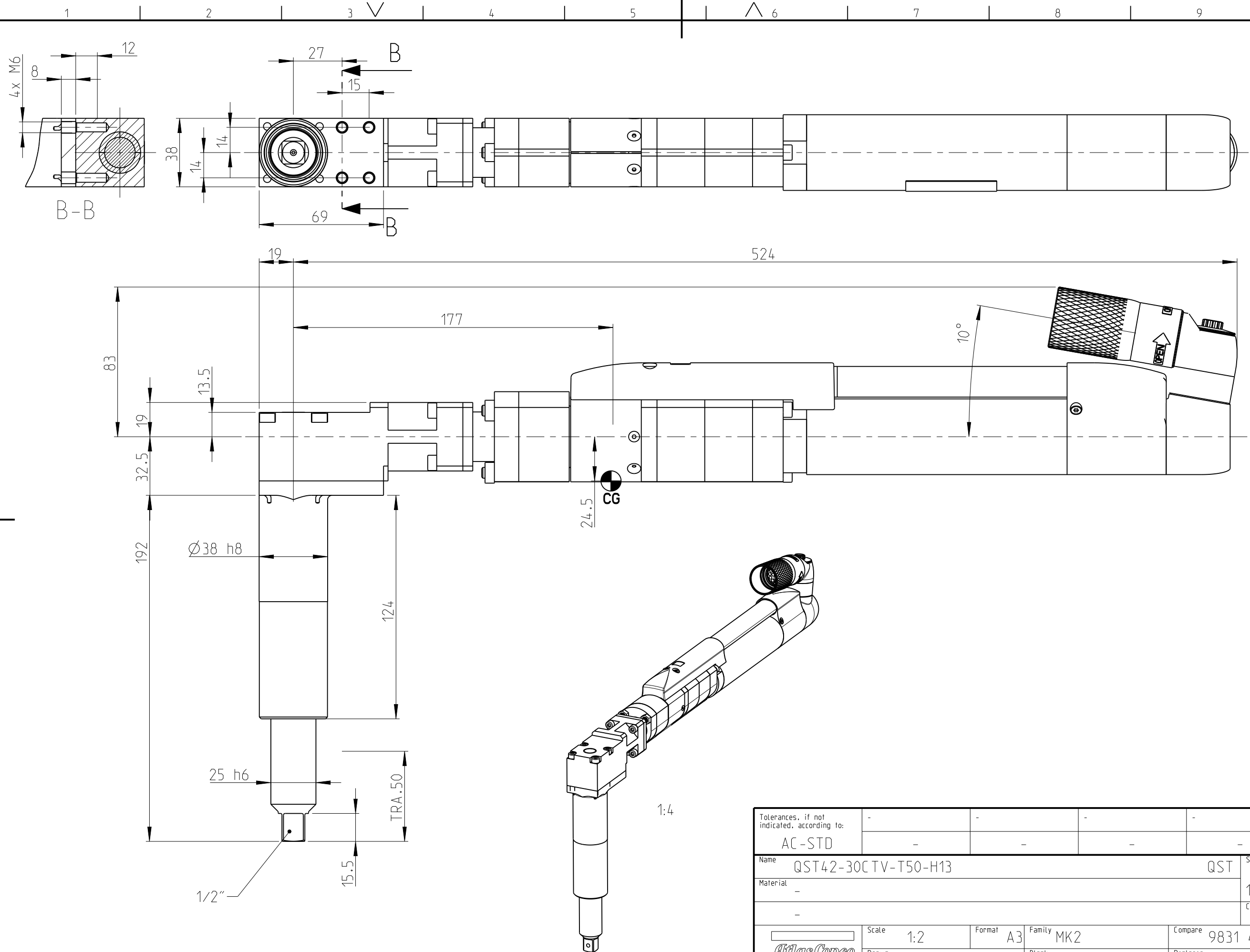
Tolerances, if not indicated, according to:		-	-	-	-	-
AC-STD		-	-	-	-	-
Name QST42-30CTV-T50-H13				QST		Secrecy class
Material -				1102 K/-		
-				CAD Pro/E		
		Scale 1:2	Format A3	Family MK2	Compare 9831 4077 58	Drawing owner
Drawn D Eklund		Blank -		Replaces -		T00
Transferred from -		Cons.class 1295 K/-	Rev 0	Status Released	Designation 9831 4108 18	Sheet 1 (2)
		Mass/Volume 5.4kg	Date 2017-08-22			

0	-	-	-	-
Note	Pos.	Modified from	Date	Intr.

Rev. Ver 0.1

[illegible]

0	-	-	-	-
Note	Pos.	Modified from	Date	Intr.



Tolerances, if not indicated, according to:		-	-	-	-	-
AC-STD		-	-	-	-	-
Name QST42-30C TV-T50-H13					QST	Secrecy class
Material -					1102 K/-	
-					CAD Pro/E	
Atlas Copco		Scale 1:2	Format A3	Family MK2	Compare 9831 4077 58	Drawing owner
Drawn D Eklund		Blank -		Replaces -		TOO
Cons.class 1295 K/-		Rev 0	Status Released	Designation		
Transferred from -		Mass/Volume 5.4kg		Date 2017-08-22	9831 4108 18	