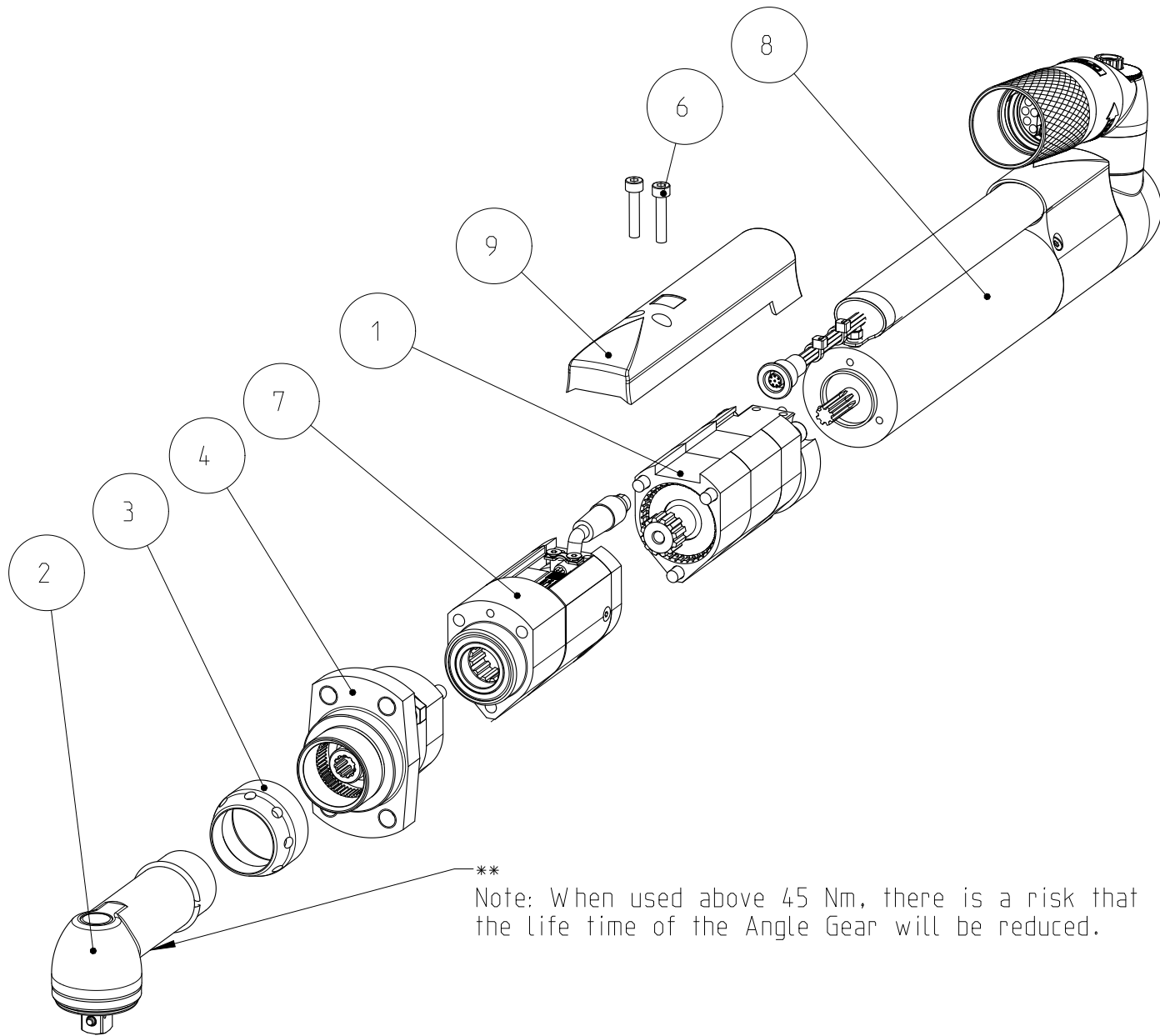
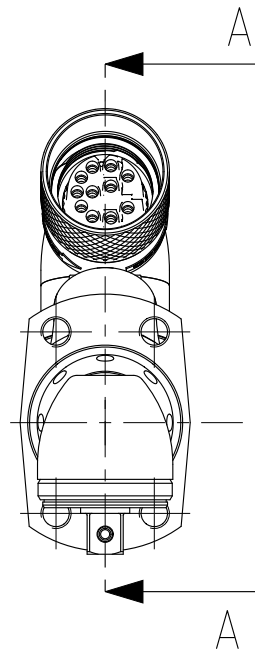
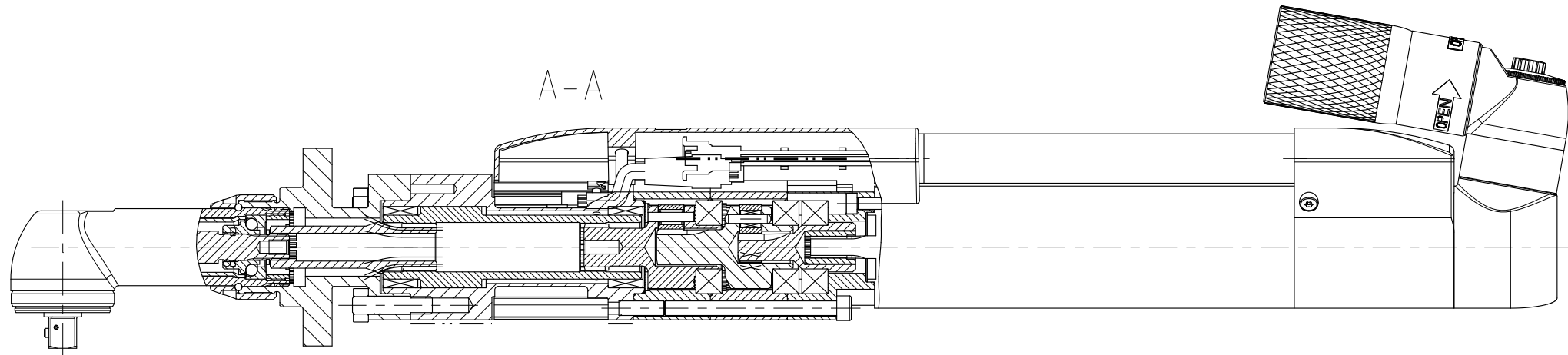


Model name	9831411510	Rev.Ver	1.1
Drawing name	9831411510	Rev.Ver	1.1

This document and its content is the intellectual property of Atlas Copco Industrial Technique AB. Any use, including but not limited to reproduction, distribution, publication, modification and copying without prior written authorization is strictly prohibited.

1 2 3 4 5 6 7 8 9 10



**
Note: When used above 45 Nm, there is a risk that the life time of the Angle Gear will be reduced.

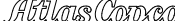
* FOR GREASE INSTRUCTION SEE PZ4113.

SP= Specially designed part, not available as standard spare part.

Max torque 55Nm **. Max speed 440 rpm.

9	4230 2644 11	1	CABLE RAIL	QST 42-50	
8	4230 3011 80	1	MOTOR	QST 42	
7	4230 2962 80	1	TRANSDUCER SET	QDT38-050	
6	0211 1174 00	2	HEX SOCK SCREW	MC6S M4x20 12.9	
5	4230 1480 00	1	GREASE	KERNITE Lubra K HS*	
4	4232 1568 80	1	CLAMP	-	SP
3	4220 0841 00	1	CAP NUT	-	
2	4224 2502 08	1	ANGLE GEAR	-	
1	4230 2170 81	1	GEAR UNIT	''42'': i=21.33 (((39/9)+1)*((39/13)+1)))	
Pos	Designation	Number	Name	Comment	Class

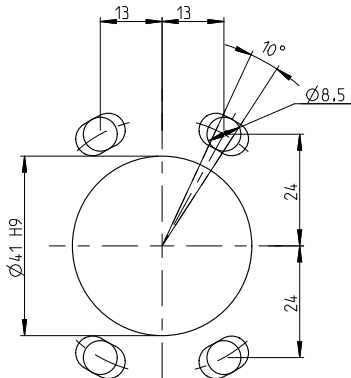
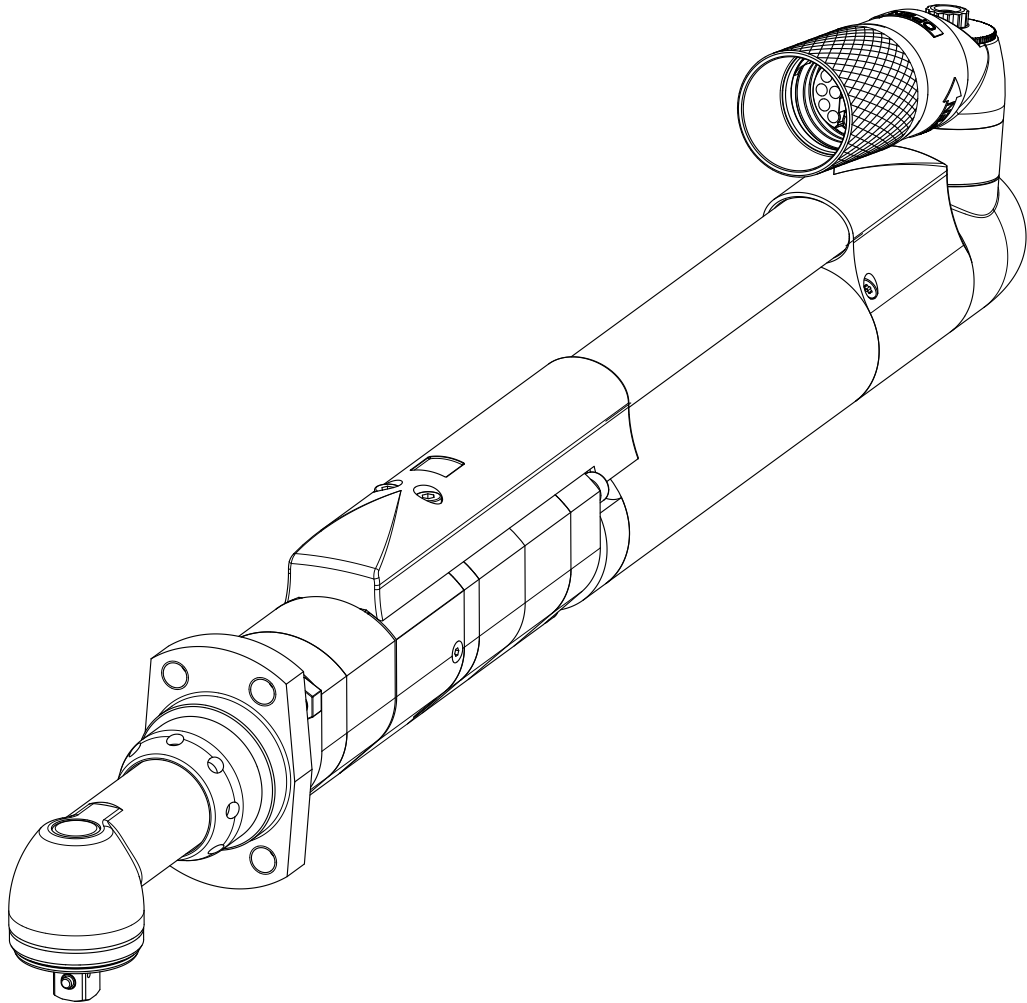
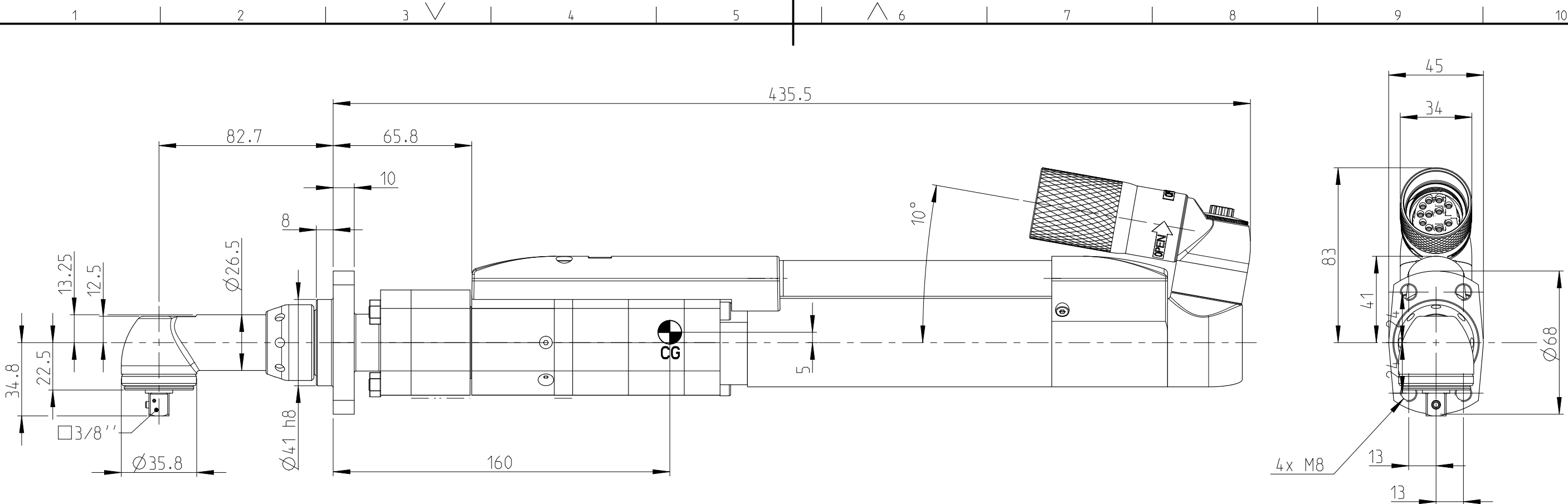
Tolerances, if not indicated, according to:	-	-	-	-	-
AC-STD	-	-	-	-	-

Name					QST42-55C TV-P10		QST		Secrecy class										
Material					-					1102 K/-									
					-					CAD Pro/E									
		Scale		1:2		Format		A3		Family		MK2		Compare		-		Drawing owner	
		Drawn		H Petrén				Blank		-				Replaces		-		TOO	
Transferred from		Cons.class		1295 K/-		Rev		1		Status		Released		Designation				Sheet 1 (2)	
-		Mass/Volume		3.9 kg				Date		2022-02-08		9831 4115 10							

1	-	Spare part note removed	2024-02-16	BNn
Note	Pos.	Modified from	Date	Intr.

Model name	9831411510	Rev.Ver	1.1
Drawing name	9831411510	Rev.Ver	1.1

This document and its content is the intellectual property of Atlas Copco Industrial Technique AB. Any use, including but not limited to reproduction, distribution, publication, modification and copying without prior written authorization is strictly prohibited.



HOLES TO BE DRILLED IN BASE PLATE

Tolerances, if not indicated, according to:		-	-	-	-	-
AC-STD		-	-	-	-	-
Name QST42-55CTV-P10					QST	Secrecy class
Material -						1102 K/-
-						CAD Pro/E
Atlas Copco		Scale 1:2	Format A3	Family MK2	Compare -	Drawing owner
		Drawn H Petrén		Blank -	Replaces -	T00
Transferred from -		Cons.class 1295 K/-	Rev 1	Status Released	Designation	Sheet 2 (2)
		Mass/Volume 3.9 kg		Date 2022-02-08	9831 4115 10	

1	-	Spare part note removed	2024-02-16	BNn
Note	Pos.	Modified from	Date	Intr.