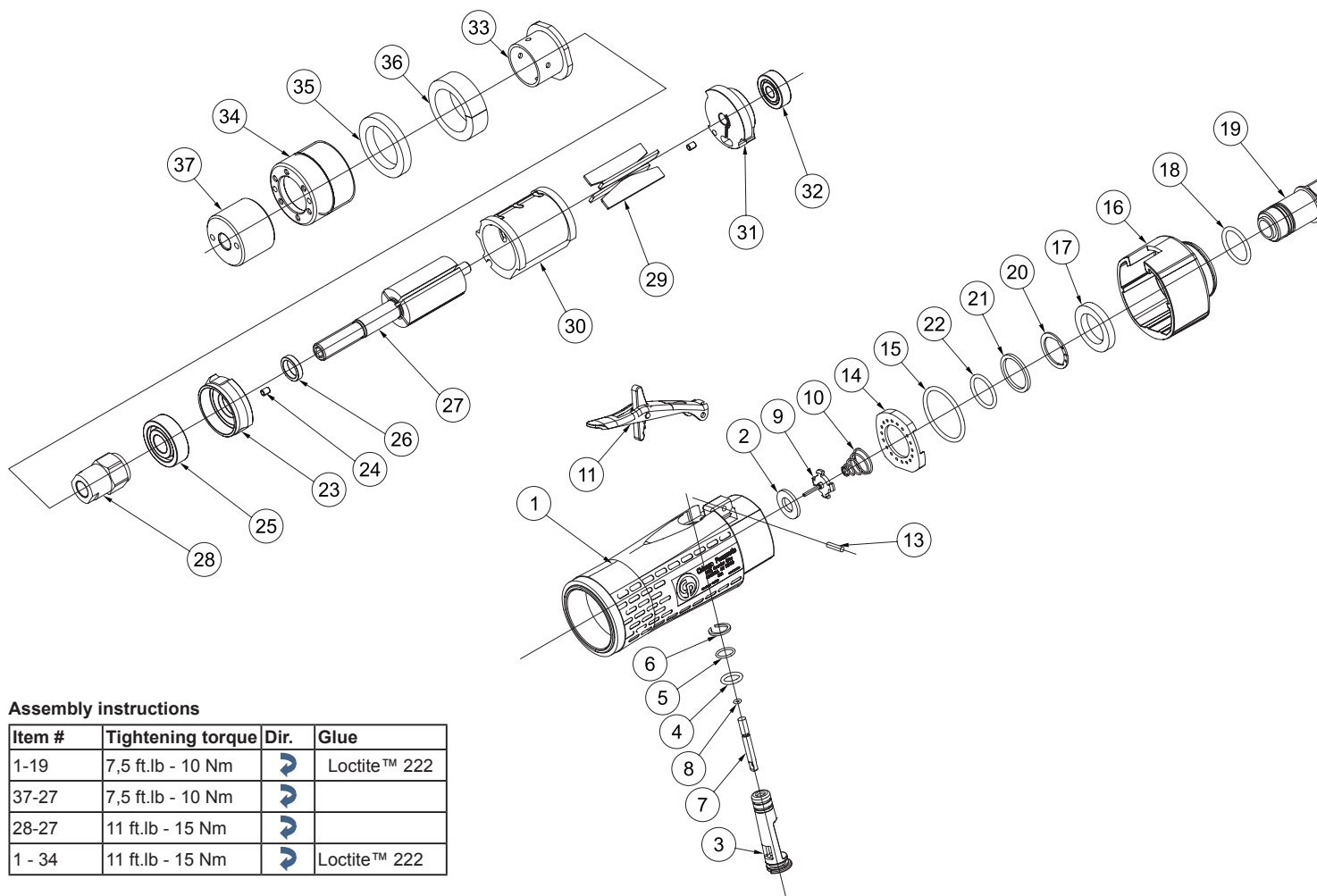


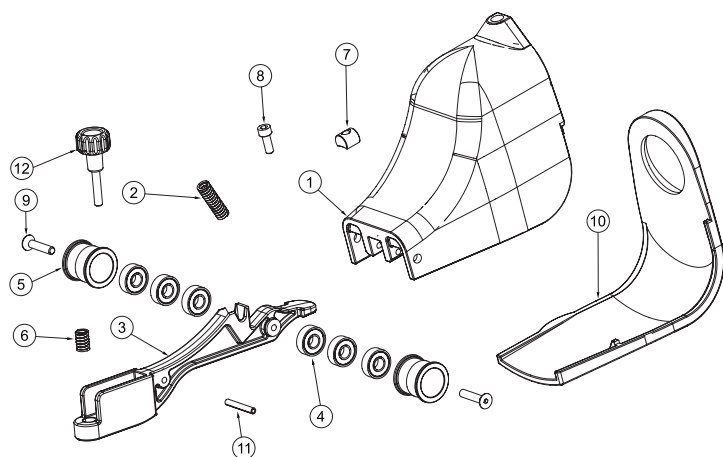

Assembly instructions

Item #	Tightening torque	Dir.	Glue
1-19	7,5 ft.lb - 10 Nm	↻	Loctite™ 222
37-27	7,5 ft.lb - 10 Nm	↻	
28-27	11 ft.lb - 15 Nm	↻	
1 - 34	11 ft.lb - 15 Nm	↻	Loctite™ 222

Index No	Part Ref	Description	Qty
A	2050547823	REGULATOR ASSEMBLY	
3		REGULATOR	1
4		O-RING 8.1x1.6	1
5		O-RING 8x1	1
6		SPRING RING WR9	1
7		VALVE STEM	1
8		O-RING 2x1	1
B	2050546343	VALVE KIT	
9		TIP VALVE	1
10		SPRING	1
C	2050547893	FRONT PLATE ASSEMBLY	
23		FRONT PLATE	1
24		PIN SPRING 3x4	1
25	6157580520	BEARING 10x26x8	1
26		WASHER	1
D	2050547843	REAR PLATE ASSEMBLY	
24		PIN SPRING 3x4	1
31		REAR PLATE	1
32	6157581390	BEARING 6x19x6 626ZZ	1
E	2050547853	MOTOR ASSEMBLY	
C	2050547893	FRONT PLATE ASSEMBLY	1
D	2050547843	REAR PLATE ASSEMBLY	1
27	6154261220	ROTOR	1
29	2050547793	BLADES (SET OF 4)	1
30	6154001490	CYLINDER	1

	2050552903	EC declaration
	6159948770	Safety instructions
	2050552743	Operator's manual

Index No	Part Ref	Description	Qty
F	2050546413	SMALL PARTS KIT	
6		SPRING RING WR9	1
9		O-RING 2x1	1
13		NEEDLE 2.5x11.8	1
15		O-RING 27x2	1
18		O-RING 17x2	1
20		RING	1
21		SPACER	1
22		O-RING 15.6x1.78	1
	2050547863	TUNE-UP KIT	
2		SEAL	1
17		FELT	1
29	2050547793	BLADES (SET OF 4)	1
23		PAPER GASKET	1
1	2050547813	HANDLE ASSY (incl. Part # 15)	1
11	2050541493	SAFETY LEVER	1
14	6155740710	AIR CONTROL RING	1
16		REAR CAP	1
19	2050542533	INLET ASSY	1
28	6156080520	ROTOR NUT	1
33	2050550023	BLOCK PLATE	1
34	6156731420	COVER	1
35	2050549963	ROUND FELT	1
36	2050549973	FELT	1
37	2050547533	WHEEL	1
	6158727980	WARNING STICKER	1
	2050547993	WAVE SPRING (NOT SHOWN)	1
	2050554273	9/64" HEX. WRENCH	1



2050545413 Arm support

Index No	Part Ref	Description	Qty
	2050546313	SMALL PARTS KITS	
2		Spring	1
6		Arm Spring	1
7		Lock	1
8		Screw	1
11		Spring	1
12		Knob	1
	2050546333	TUNE-UP KIT	
5		Wheel + ball bearings	2
9		Screw	2

10	2050546523	COVER incl. Wave spring	1
1		HOUSING	1
3		ARM	1

Recommended accessories

Picture	DESCRIPTION	CP part #	Wheel assy description	Wheel assy ref. #	Platen pad description	Platen pad ref. #
	CONTACT ARM 1/2"x24"	2050545423	WHEEL ASSY 1/2"	2050546443	Platten pad set 12,5x50	"2050546233 - use Loctite 411 or equivalent"
	CONTACT ARM 1/4" to 1/2"x24"	2050545433	WHEEL ASSY 1/4"	2050546473		