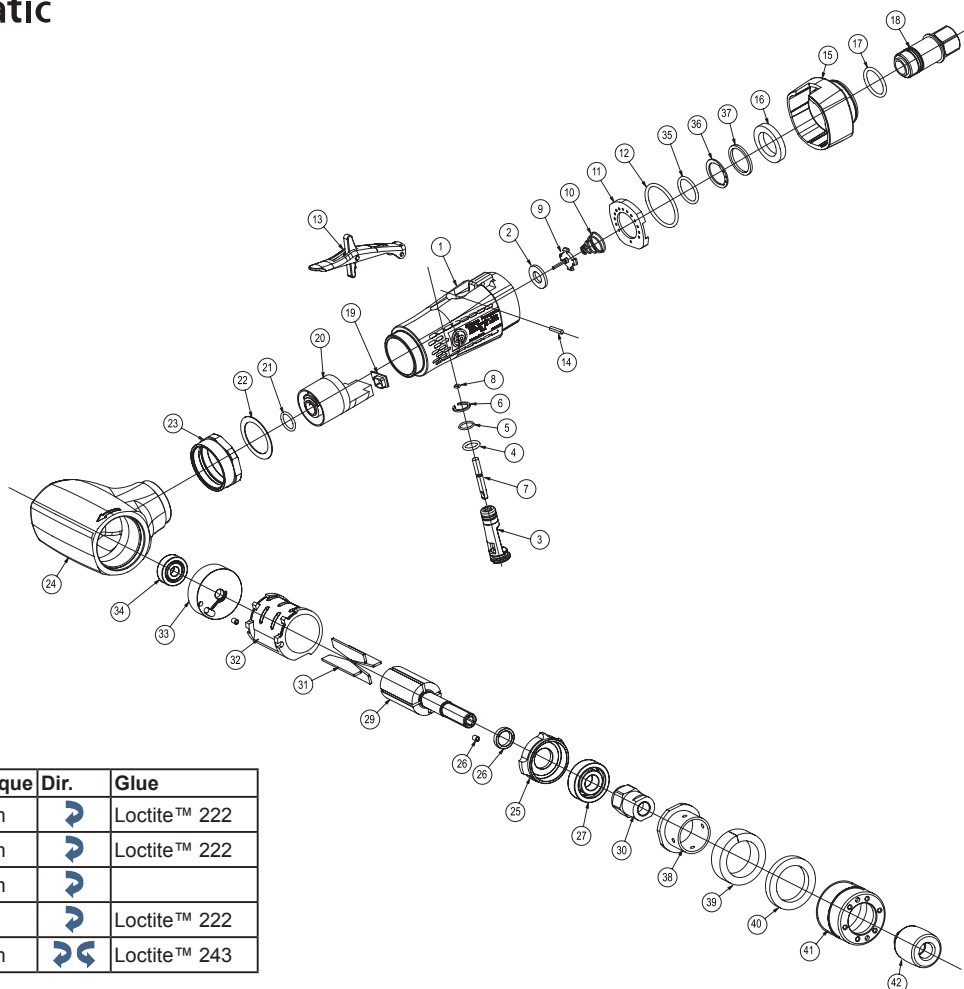



Assembly instructions

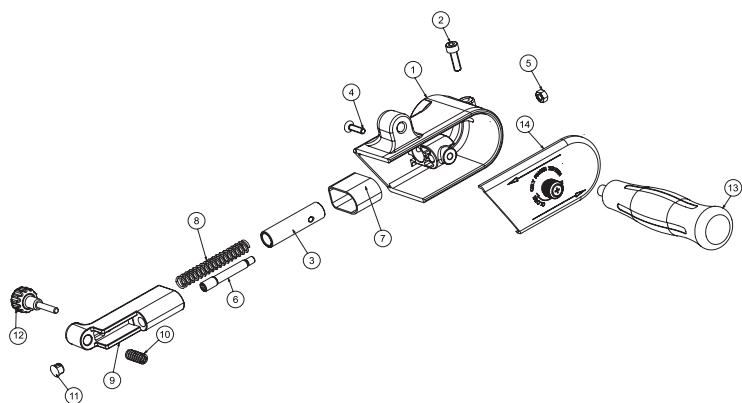
Item #	Tightening torque	Dir.	Glue
01 - 18	7,5 ft.lb - 10 Nm		Loctite™ 222
29-30	7,5 ft.lb - 10 Nm		Loctite™ 222
29 - 42	7,5 ft.lb - 10 Nm		
24-41	11 ft.lb - 15 Nm		Loctite™ 222
1 - 23 - 24	26 ft.lb - 35 Nm		Loctite™ 243

Index No	Part Ref	Description	Qty
A	6154600400	REGULATOR ASSEMBLY	
3		REGULATOR	1
4		O-RING 8.1x1.6	1
5		O-RING 8x1	1
6		SPRING RING WR9	1
7		VALVE STEM	1
8		O-RING 2x1	1
B	2050546343	VALVE KIT	
9		TIP VALVE	1
10		SPRING	1
C	2050547893	FRONT PLATE ASSEMBLY	
25		FRONT PLATE	1
26		PIN SPRING 3x4	1
27	6157580520	BEARING 10x26x8	1
28		WASHER	1
D	2050547873	REAR PLATE ASSEMBLY	
26		PIN SPRING 3x4	1
33		REAR PLATE	1
34	6157581390	BEARING 6x19x6	1
E	2050547883	MOTOR ASSEMBLY	
C	2050547893	FRONT PLATE ASSEMBLY	1
D	2050547873	REAR PLATE ASSEMBLY	1
32	6154001490	CYLINDER	1
29	6154261220	ROTOR	1
31	2050547793	BLADES (SET OF 4)	1
F	2050546413	SMALL PARTS KIT	
6		SPRING RING WR9	1
8		O-RING 2x1	1

	2050552903	EC declaration
	6159948770	Safety instructions
	2050552743	Operator's manual

Index No	Part Ref	Description	Qty
12		O-RING 27x2	1
14		NEEDLE 2.5x11.8	1
17		O-RING 17x2	1
21		O-RING 10.5x1.5	1
35		RING	1
36		SPACER	1
37		O-RING 15.6x1.78	1
G	2050547863	TUNE-UP KIT	
2		SEAL	1
16		FELT	1
22		GASKETS (x2)	1
31	2050547793	BLADES (SET OF 4)	1
1	2050547773	HANDLE ASSY (incl. Part # 15)	1
11	6155740640	AIR CONTROL RING	1
13	2050541493	SAFETY LEVER	1
15		REAR CAP	1
18	2050542533	INLET ASSY	1
19	6153212410	INSERT	1
20	6156561900	RUBBER GASKET	1
23	6157301890	NUT	1
24	6155653220	MOTOR HOUSING	1
30	6156080520	ROTOR NUT	1
35	6154600420	BLOCK PLATE	1
36	2050547413	COVER	1
38	6154600420	BLOCK PLATE 400W	1
39	2050549973	FELT	1
40	2050549963	RING FELT	1
41	6156731430	COVER 7° 400W	1
42	6159901840	WHEEL FOR 400W BELT SANDER	1
	2050500263	4mm HEX. WRENCH (not shown)	1
	6158727980	WARNING STICKER	1

2050547953 Arm support w/side handle



Index No	Part Ref	Description	Qty
	2050546323	Small parts kit CP5080-4200 series 18"	
2		Screw	1
4		screw	1
5		Hex Nut	1
6		Guide post	1
7		Dust cover	1
8		Spring	1
10		Spring	1
11		Plug	1
12		Knob	1

14	2050545823	COVER	
1		GUARD SUPPORT	
9		ARM	
13		HANDLE	

Recommended accessories

Picture	DESCRIPTION	CP part #	Wheel assy description	Wheel assy ref. #	Platen pad description	Platen pad ref. #
	CONTACT ARM 5/8" to 3/4"x 18"	2050545453	WHEEL ASSY 5/8"	2050546433	Platen pad set 19,5x54	2050546263 - use Loctite™ 411 or equivalent
	CONTACT ARM 1/2"x18"	2050545463	WHEEL ASSY 1/2"	2050550273	Platen pad set 17,5x49	2050546273 - use Loctite™ 411 or equivalent
	CONTACT ARM 1/8" to 1/2" x 18"	2050545473	WHEEL ASSY 1/8"	2050546473		
	CONTACT ARM 1/2"x18"	2050545483	WHEEL ASSY 1/2"	2050546483	Platen pad set 12,5x54	2050546283 - use Loctite™ 411 or equivalent
	CONTACT ARM 1/4"x18"	2050545493	WHEEL ASSY 1/4"	2050546493	Platen pad set 7,5x52	2050546253 - use Loctite™ 411 or equivalent
	CONTACT ARM 1"x18"	2050545503	WHEEL ASSY 1"	2050546423	Platen pad set for 26x55	2050546293 - use Loctite™ 411 or equivalent

Other accessory available:2050545443 Arm support without side handle