



SERVICE AND MAINTENANCE SCHEDULE

F, F Euro 5, FX, G, GX & E - Series Trucks 20,000km Only



CUSTOMER NAME : _____ KILOMETERS : _____
 MODEL JOB : _____ DATE : _____
 VIN : _____ JOB CARD NO : _____

PLEASE NOTE:

- This Service Schedule will have preference over the Owner's Manual and Warranty & Service Guide (Refer to updated date).
- Refer to the Warranty and Service Guide for Severe Driving Conditions.
- Consult the Owner/Customer prior to any additional work being carried out as an additional cost will be charged for items not covered under warranty.

I = Inspect, clean, repair or replace / adjust as required	R= Replace	A= Adjust	T = Tighten to the specified torque					C= Clean	L= Lubricate	Indicate service performed with a ✓	Please Note Additional Remarks										
SERVICE INTERVAL every KMs (x1000) or MONTHS, whichever occurs first	20	40	60	80	100	120	140	160		SERVICE INTERVAL every KMs (x1000) or MONTHS, whichever occurs first	20	40	60	80	100	120	140	160		Additional Remarks	
¹ Interval every 250 hours-excluding Compactors	250	500	750	1000	1250	1500	1750	2000		¹ Interval every 250 hours-excluding Compactors	250	500	750	1000	1250	1500	1750	2000		Additional Remarks	
¹ Interval every 400 hours-Compactors only	400	800	1200	1600	2000	2400	2800	3200		¹ Interval every 400 hours-Compactors only	400	800	1200	1600	2000	2400	2800	3200			
Labour hrs.	3,3	3,6	3,4	3,6	3,3	3,6	3,4	3,6		Labour hrs.	3,3	3,6	3,4	3,6	3,3	3,6	3,4	3,6			
ENGINE										BRAKE SYSTEM											
Air cleaner element (Inner)	I	I	R	I	I	I	R	I		Air Dryer Cartridge or Filter	I	I	I	I	I	I	I	I		Replace every 200 000 km or 24 months-add 0,5 hrs. Add 0,8 hours to recondition	
Air cleaner element (Outer)	I	R	I	R	I	R	I	R		Brake fluid	I	I	I	I	I	I	I	I		Repl. every 24 months-add 0,6 hrs (F&G series)	
Check engine for oil leaks	I	I	I	I	I	I	I	I		Brake pedal stroke and free play	I	I	I	I	I	I	I	I			
Drive belt tension and Pulleys	I	I	I	I	I	I	I	I		Brake pipe and hoses for loose connections / leaks	I	I	I	I	I	I	I	I			
Engine oil	R	R	R	R	R	R	R	R		Brake shoe lining and drum wear	I	I	I	I	I	I	I	I			
Engine oil filter	R	R	R	R	R	R	R	R		Drain Air Tanks	I	I	I	I	I	I	I	I			
Engine partial oil filter element	R	R	R	R	R	R	R	R	Add 0,3 hours-FX/GX/FY & GIGAMAX	Parking brake functionality	I	I	I	I	I	I	I	I			
Oil separator filter	I	I	I	R	I	I	I	R	Euro3 & GIGAMAX-add 0,2 hrs for repl.	Function of brake valve (Foot valve)	I	I	I	I	I	I	I	I			
Pre-fuel filter element (with water separator)	I	R	I	R	I	R	I	R		Excessive wear of wheel brake cam (s-cam type) if equipped	I	I	I	I	I	I	I	I			
Fuel filter	R	R	R	R	R	R	R	R		CAB											
Idling speed and acceleration (Tech 2 / GIDSS)	Test	Test	Test	Test	Test	Test	Test	Test		Cab mounting	I	I	I	I	I	I	I	I			
Air compressor, governor and unloader functions	I	I	I	I	I	I	I	I		Door straps / hinges	L	L	L	L	L	L	L	L			
Air restriction Indicator	I	I	I	I	I	I	I	I		Electro hydraulic cab tilt pump oil	I	I	I	I	I	I	I	R		Replace every 160,000km-add 0,3 hours	
Clean and check engine breather	C	C	C	C	C	C	C	C		CLUTCH											
Turbocharger to air duct connection and gasket	I	I	I	I	I	I	I	I		Clutch fluid (Manual transmission)	I	I	I	I	I	I	I	I		Replace every 24 Months-add 0,3 hours	
COOLING										Clutch push rod free play (Manual transmission)	A	A	A	A	A	A	A	A	A		Add 0,1 hours
Coolant system for leaks (pressure test & cap)	I	I	I	I	I	I	I	I		Clutch pedal stroke and free play (Manual Transmission Model)	A	A	A	A	A	A	A	A			
Engine coolant level check & test (50% Glycol)	I	I	I	I	I	I	I	I	Repl. every 24 months-add 0,5 hours	Clutch system function	I	I	I	I	I	I	I	I		Lubricate grease nipples	
Engine Water Pump bearing	L	L	L	L	L	L	L	L	F - Series	DIFFERENTIAL / AXLES											
Fan cowl rubber and radiator damage	I	I	I	I	I	I	I	I		Inter differential gear oil & Filter (If equipped)	I	I	I	R	I	I	I	R		Add 0,1 hours for replacement - GIGAMAX only	
Radiator core for blockage	I	I	I	I	I	I	I	I		Rear Axle Differential Gear Oil	I	I	I	R	I	I	I	R		Front rear and Rear rear axles - Add 0,25 hours	
EXHAUST										Clean and inspect diff breather	C	C	C	C	C	C	C	C			
Check exhaust pipes, mountings, clamp, muffler	I	I	I	I	I	I	I	I		Front axle case oil (4 X 4)	I	I	I	R	I	I	I	R		Add 0,25 hours for replacement	
Check exhaust system condition and mountings	I	I	I	I	I	I	I	I		King pin	L/I	L/I	L/I	L/I	L/I	L/I	L/I	L/I			
Intake and exhaust manifolds	I	I	I	I	I	I	I	I		WHEELS & TYRES											
5TH WHEEL (If Equipped)										Tyre pressures	I	I	I	I	I	I	I	I	I		Record out of line items
King pin	I	I	I	I	I	I	I	I		Wheel rims for damage	I	I	I	I	I	I	I	I			
Check all specs in line with manufacturers specifications	I	I	I	I	I	I	I	I		Front and rear wheel hub bearing grease & seal	I	I	I	R	I	I	I	R		Add 3,0hrs for 4x2-add 1,5hrs for additional axles	
Greasing of 5th wheel and grease nipples	L	L	L	L	L	L	L	L		Wheel nuts and bolts	T/I	T/I	T/I	T/I	T/I	T/I	T/I	T/I			
King pin-to-bearing clearance	I	I	I	I	I	I	I	I		Front wheel hub bearing oil (MERITOR)	I	I	I	I	I	I	I	R		Replace every 160,000km-add 0,2 hrs	
RETARDER (If Equipped)										Loose front and rear wheel hub bearings	I	I	I	I	I	I	I	I			
Hydraulic retarder oil (SAE 30) (VOITH)	I	R	I	R	I	R	I	R	Add 0,5 hrs for replacement	Tyre condition - Visual Inspection	I	I	I	I	I	I	I	I			
Electromagnetic (TELMA)	I	I	I	I	I	I	I	I	Refer Telma service schedule												

¹NOTE : For vehicles equipped with an hour meter which records engine run time.



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CUSTOMER NAME : _____ KILOMETERS : _____
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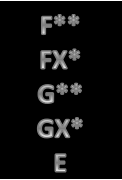
I = Inspect, clean, repair or replace / adjust as required T = Tighten to the specified torque										R= Replace C= Clean				A= Adjust L= Lubricate				Indicate service performed with a ✓										Please Note Additional Remarks																											
SERVICE INTERVAL every KMs (x1000) or MONTHS, whichever occurs first										20	40	60	80	100	120	140	160	Additional Remarks										SERVICE INTERVAL every KMs (x1000) or MONTHS, whichever occurs first										20	40	60	80	100	120	140	160	Additional Remarks									
1 ¹ Interval every 250 hours-excluding Compactors										250	500	750	1000	1250	1500	1750	2000											1 ¹ Interval every 250 hours-excluding Compactors										250	500	750	1000	1250	1500	1750	2000										
1 ¹ Interval every 400 hours-Compactors only										400	800	1200	1600	2000	2400	2800	3200											1 ¹ Interval every 400 hours-Compactors only										400	800	1200	1600	2000	2400	2800	3200										
Labour hrs.										3,3	3,6	3,4	3,6	3,3	3,6	3,4	3,6											Labour hrs.										3,3	3,6	3,4	3,6	3,3	3,6	3,4	3,6										
TRANSMISSION										FUEL																																													
Manual models:Gear control cable & mechanism										I	I	I	I	I	I	I	I	Drain water trap and clean										C	C	C	C	C	C	C	C																				
AMT models:Manual side Transmission oil										I	I	I	R	I	I	I	R	Fuel tank cap & fuel pipes / lines for loose connections or damage										I	I	I	I	I	I	I	I																				
AMT models:Auto side Transmission oil										I	R	I	R	I	R	I	R	Fuel injection pump strainer										I	I	I	I	I	I	I	I																				
Manual models:Transmission oil										I	I	I	R	I	I	I	R	STEERING																																					
Manual GIGAMAX models:Transmission oil										I	I	I	I	I	I	I	R	Fitting of knuckles and front axle for looseness										I	I	I	I	I	I	I	I																				
Manual models:Trans. & transfer case oil (4wd)										I	I	I	R	I	I	I	R	King pin										L	L	L	L	L	L	L	L																				
Manual models:Transmission and transfer case gear control cables (4WD MODEL)										A	A	A	A	A	A	A	A	Power steering fluid										I	I	I	I	I	I	I	R																				
Check Transmission for leaks										I	I	I	I	I	I	I	I	Power steering oil leakage										I	I	I	I	I	I	I	I																				
Clean and check Transmission breather										C	C	C	C	C	C	C	C	Steering function										I	I	I	I	I	I	I	I																				
ALLISON AUTOMATIC TRANSMISSION										Steering wheel free play										I	I	I	I	I	I	I	I																												
If prognostics is activated, the filter & oil must be replaced according to the transmission service indicator. If prognostics is not activated, refer table below (service interval based on vehicle application)										Add 0,3 hours for filter repl. / Add 0,3 hours for oil repl.										Ball stud, tie rod end and drag link of steering link arm										I	I	I	I	I	I	I	I																		
Waste compactors, Roto presses, Mixers, etc.										Replace filter and oil every 40,000 km / 1,000 hours										Add 0,6 hours for filter & oil repl.										Steering shaft universal joint and sliding sleeve										I	I	I	I	I	I	I	I								
Medium Haul - Distribution, general purpose										Replace filter every 40,000 km/repl. oil:every 120,000km										Add 0,3 hrs for filter/Add 0,3 hrs for oil										Grease all grease nipples										L	L	L	L	L	L	L	L								
Long Haul - All normal duty										Replace filter every 60,000 km/repl. oil:every 200,000km										Add 0,3 hrs for filter/Add 0,3 hrs for oil										Power steering filter										I	I	I	R	I	I	I	R								
ELECTRICAL										FRONT SUSPENSION																																													
Check function of reverse buzzer										I	I	I	I	I	I	I	I	Check for damage on front axle										I	I	I	I	I	I	I	I																				
Battery terminals										I/C	I/C	I/C	I/C	I/C	I/C	I/C	I/C	Front spring pins and shackles										I	I	I	I	I	I	I	I																				
Damage to or loose connection of wiring harness terminals										I	I	I	I	I	I	I	I	Check front suspension and mountings for looseness or damage										I	I	I	I	I	I	I	I																				
Diagnostic test with Tech 2 / GIDSS										Test	Test	Test	Test	Test	Test	Test	Test	Knuckle-to-front axle clearance										I	I	I	I	I	I	I	I																				
Function of alternator										I	I	I	I	I	I	I	I	Leaf spring damage										I	I	I	I	I	I	I	I																				
Function of starter motor										I	I	I	I	I	I	I	I	Leaf spring U-bolts										T	T	T	T	T	T	T	T																				
Interior dome light										I	I	I	I	I	I	I	I	Shock absorber mountings and leakage										I	I	I	I	I	I	I	I																				
Lights, horn, windshield, wiper and washer										I	I	I	I	I	I	I	I	UNDER CARRIAGE																																					
Specific gravity of battery fluid and level										I	I	I	I	I	I	I	I	Check for excessive play in front propeller caldan shaft joints & sliding sleeves (4WD MODEL)										I	I	I	I	I	I	I	I																				
REAR SUSPENSION										UNDER CARRIAGE																																													
Air leaks from air suspension										I	I	I	I	I	I	I	I	Lubricate cardan shaft joints & sliding sleeves (4WD MODEL)										L	L	L	L	L	L	L	L																				
Bolts and nuts on chassis and body										T/I	T/I	T/I	T/I	T/I	T/I	T/I	T/I	Check for excessive play in propeller shaft joints / connections										I	I	I	I	I	I	I	I																				
Trailer Coupler (if equipped)										I	I	I	I	I	I	I	I	Lubricate propellar shaft bearing, sliding and universal joints										L	L	L	L	L	L	L	L																				
Function of leveling valves										I	I	I	I	I	I	I	I	Suspension mountings for looseness or damage										I	I	I	I	I	I	I	I																				
Loose or damaged leaf spring U bolts										I/T	I/T	I/T	I/T	I/T	I/T	I/T	I/T	Clean and grease all grease nipples										L	L	L	L	L	L	L	L																				
Loose shock absorber mounting and leakage										I	I	I	I	I	I	I	I																																						
Rear spring shackle pins or rear spring sliding shackles										I/L	I/L	I/L	I/L	I/L	I/L	I/L	I/L																																						
Trunnion shaft (If equipped)										L	L	L	L	L	L	L	L																																						

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CUSTOMER NAME : _____ KILOMETERS : _____
MODEL JOB : _____ DATE : _____
VIN : _____ JOB CARD NO : _____

Dealer Stamp

Torque for F Series wheels.....6 Bolt = 450 - 500 Nm
Torque for F Series wheels.....8 Bolt = 550 - 600 Nm
Torque for F Series wheels.....10 Bolt = 500 - 550 Nm
Oil Specifications..... Refer to Lube Chart

Test drive vehicle :
Start km _____
End km: _____
Technician Name: _____
Technician Signature: _____

Workshop Foreman Signature: _____

TECHNICIAN NOTES AND TROUBLE CODE

Customer Signature: _____

Date: _____

ADDITIONAL NOTES:

1. Road Test Vehicle - Minimum 10 km : Test exhaust brake, check for vibration, warning buzzers, operation of all gauges, test brakes, clutch operation, excessive engine smoke, fluid leaks, clean vehicle thoroughly and report findings.
2. Attach one copy of service schedule to Customer's Invoice.
3. Attach one copy of service schedule to Job Card.

Updated
June 2022
Document No:
FSeries / 20

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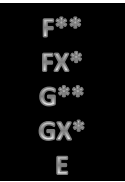
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SERVICE INTERVAL every KMs (x1000) or MONTHS, whichever occurs first																				Additional Remarks
180	200	220	240	260	280	300	320													
108	120	132	144	156	168	180	192													
2250	2500	2750	3000	3250	3500	3750	4000													
¹ Interval every 250 hours-excluding Compactors																				Additional Remarks
¹ Interval every 400 hours-Compactors only																				
3600	4000	4400	4800	5200	5600	6000	6400													
Labour hrs.																				
3,3	3,6	3,4	3,6	3,3	3,6	3,4	3,6													
ENGINE										BRAKE SYSTEM										
Air cleaner element (Inner)										Air Dryer Cartridge or Filter										Replace every 200 000 km or 24 months-add 0,5 hrs. Add 0,8 hours to recondition
Air cleaner element (Outer)										Brake fluid										Repl. every 24 months-add 0,6 hrs (F&G series)
Check engine for oil leaks										Brake pedal stroke and free play										
Drive belt tension and Pulleys										Brake pipe and hoses for loose connections / leaks										
Engine oil										Brake shoe lining and drum wear										
Engine oil filter										Drain Air Tanks										Add 0,3 hours-FX/GX/FY & GIGAMAX Euro3 & GIGAMAX-add 0,2 hrs for repl
Engine partial oil filter element										Parking brake functionality										
Oil separator filter										Function of brake valve (Foot valve)										
Pre-fuel filter element (with water separator)										Excessive wear of wheel brake cam (s-cam type) - if equipped										
Fuel filter																				
Idling speed and acceleration (Tech 2 / GIDSS)																				
Air compressor, governor and unloader functions																				
Air restriction indicator																				
Clean and check engine breather																				
Turbocharger to air duct connection and gasket																				Replace every 160,000km-add 0,3 hours
COOLING										CLUTCH										
Coolant system for leaks (pressure test & cap)										Clutch fluid (Manual transmission)										Replace every 24 Months-add 0,3 hours
Engine coolant level check & test (50% Glycol)										Clutch push rod free play (Manual transmission)										Add 0,1 hours
Engine Water Pump bearing										Clutch pedal stroke and free play (Manual Transmission Model)										
Fan cowling rubber and radiator damage										Clutch system function										Lubricate grease nipples
Radiator core for blockage																				
EXHAUST										DIFFERENTIAL / AXLES										
Check exhaust pipes, mountings, clamp, muffler										Inter differential gear oil & Filter (If equipped)										Add 0,1 hours for replacement - GIGAMAX only
Check exhaust system condition and mountings										Rear Axle Differential Gear Oil										Front rear and Rear rear axles - Add 0,25 hours
Intake and exhaust manifolds										Clean and inspect diff breather										
5TH WHEEL (If Equipped)										Front axle case oil (4 X 4)										Add 0,25 hours for replacement
King pin										King pin										
Check all specs in line with manufacturers specifications																				
Greasing of 5th wheel and grease nipples																				
King pin-to-bearing clearance																				
RETARDER (If Equipped)										WHEELS & TYRES										
Hydraulic retarder oil (SAE 30) (VOITH)										Tyre pressures										Record out of line items
Electromagnetic (TELMA)										Wheel rims for damage										
										Front and rear wheel hub bearing grease & seal										Add 3,0hrs for 4x2-add 1,5hrs for additional axles
										Wheel nuts and bolts										
										Front wheel hub bearing oil (MERITOR)										Replace every 160,000km-add 0,2 hrs
										Loose front and rear wheel hub bearings										
										Tyre condition - Visual Inspection										

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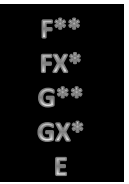


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¹ Interval every 250 hours-excluding Compactors ¹ Interval every 400 hours-Compactors only Labour hrs.										108	120	132	144	156	168	180	192			¹ Interval every 250 hours-excluding Compactors ¹ Interval every 400 hours-Compactors only Labour hrs.										108	120	132	144	156	168	180	192												
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	3,3	3,6	3,4	3,6	3,3	3,6	3,4	3,6			3,3	3,6	3,4	3,6	3,3	3,6	3,4	3,6																															
TRANSMISSION										FUEL																																							
Manual models:Gear control cable & mechanism										I	I	I	I	I	I	I	I	I	I	Drain water trap and clean										C	C	C	C	C	C	C	C	C	C										
AMT models:Manual side Transmission oil										I	I	I	R	I	I	I	R	Fuel tank cap & fuel pipes / lines for loose connections or damage										I	I	I	I	I	I	I	I	I	I												
AMT models:Auto side Transmission oil										I	R	I	R	I	R	I	R	Fuel injection pump strainer										I	I	I	I	I	I	I	I	I	I												
Manual models:Transmission oil										I	I	I	R	I	I	I	R	STEERING																															
Manual GIGAMAX models:Transmission oil										I	I	I	I	I	I	I	R	Fitting of knuckles and front axle for looseness										I	I	I	I	I	I	I	I	I	I												
Manual models:Trans.& transfer case oil (4wd)										I	I	I	R	I	I	I	R	King pin										L	L	L	L	L	L	L	L	L	L												
Manual models:Transmission and transfer case gear control cables (4WD MODEL)										A	A	A	A	A	A	A	A	Power steering fluid										I	I	I	I	I	I	I	I	R	Replace every 160,000km-add 0,5 hrs												
Check Transmission for leaks										I	I	I	I	I	I	I	I	Power steering oil leakage										I	I	I	I	I	I	I	I	I	I												
Clean and check Transmission breather										C	C	C	C	C	C	C	C	Steering function										I	I	I	I	I	I	I	I	I	I												
ALLISON AUTOMATIC TRANSMISSION										FRONT SUSPENSION																																							
If prognostics is activated, the filter & oil must be replaced according to the transmission service indicator. If prognostics is not activated, refer table below (service interval based on vehicle application)										Add 0,3 hours for filter repl. / Add 0,3 hours for oil repl.										Ball stud, tie rod end and drag link of steering link arm										I	I	I	I	I	I	I	I	I	I										
Waste compactors,Roto presses,Mixers,etc.										Replace filter and oil every 40,000 km / 1,000 hours										Add 0,6 hours for filter & oil repl.										Steering shaft universal joint and sliding sleeve										I	I	I	I	I	I	I	I	I	I
Medium Haul - Distribution, general purpose										Replace filter every 40,000 km/repl. oil:every 120,000km										Add 0,3 hrs for filter/Add 0,3 hrs for oil										Grease all grease nipples										L	L	L	L	L	L	L	L	L	L
Long Haul - All normal duty										Replace filter every 60,000 km/repl. oil:every 200,000km										Add 0,3 hrs for filter/Add 0,3 hrs for oil										Power steering filter										I	I	I	R	I	I	I	R	I	I
ELECTRICAL										UNDER CARRIAGE																																							
Check function of reverse buzzer										I	I	I	I	I	I	I	I	I	I	Check for excessive play in front propeller caldan shaft joints & sliding sleeves (4WD MODEL)										I	I	I	I	I	I	I	I	I	I										
Battery terminals										I/C	I/C	I/C	I/C	I/C	I/C	I/C	I/C	I/C	I/C	Lubricate cardan shaft joints & sliding sleeves (4WD MODEL)										L	L	L	L	L	L	L	L	L	L										
Damage to or loose connection of wiring harness terminals										I	I	I	I	I	I	I	I	I	I	Check for excessive play in propeller shaft joints / connections										I	I	I	I	I	I	I	I	I	I										
Diagnostic test with Tech 2 / GIDSS										Test	Test	Test	Test	Test	Test	Test	Test	Test	Test	Lubricate propellar shaft bearing, sliding and universal joints										L	L	L	L	L	L	L	L	L	L										
Function of alternator										I	I	I	I	I	I	I	I	I	I	Suspension mountings for looseness or damage										I	I	I	I	I	I	I	I	I	I										
Function of starter motor										I	I	I	I	I	I	I	I	I	I	Clean and grease all grease nipples										L	L	L	L	L	L	L	L	L	L										
Interior dome light										I	I	I	I	I	I	I	I	I	I																														
Lights, horn, windshield, wiper and washer										I	I	I	I	I	I	I	I	I	I																														
Specific gravity of battery fluid and level										I	I	I	I	I	I	I	I	I	I																														
REAR SUSPENSION																																																	
Air leaks from air suspension										I	I	I	I	I	I	I	I	I	I																														
Bolts and nuts on chassis and body										T/I	T/I	T/I	T/I	T/I	T/I	T/I	T/I	T/I	T/I																														
Trailer Coupler (if equipped)										I	I	I	I	I	I	I	I	I	I																														
Function of leveling valves										I	I	I	I	I	I	I	I	I	I																														
Loose or damaged leaf spring U bolts										I/T	I/T	I/T	I/T	I/T	I/T	I/T	I/T	I/T	I/T																														
Loose shock absorber mounting and leakage										I	I	I	I	I	I	I	I	I	I																														
Rear spring shackle pins or rear spring sliding shackles										I/L	I/L	I/L	I/L	I/L	I/L	I/L	I/L	I/L	I/L																														
Trunnion shaft (If equipped)										L	L	L	L	L	L	L	L	L	L																														

¹NOTE : For vehicles equipped with an hour meter which records engine run time.

SERVICE AND MAINTENANCE SCHEDULE
F, FX, G, GX & E - Series Trucks 20,000km Only



CUSTOMER NAME : _____ KILOMETERS : _____
 MODEL JOB : _____ DATE : _____
 VIN : _____ JOB CARD NO : _____

Dealer Stamp

Torque for F Series wheels.....6 Bolt = 450 - 500 Nm
 Torque for F Series wheels.....8 Bolt = 550 - 600 Nm
 Torque for F Series wheels.....10 Bolt = 500 - 550 Nm
 Oil Specifications..... Refer to Lube Chart

Test drive vehicle :

Start km _____

End km: _____

Technician Name: _____

Technician Signature: _____

Workshop Foreman Signature: _____

TECHNICIAN NOTES AND TROUBLE CODE

Date: _____

Customer Signature: _____

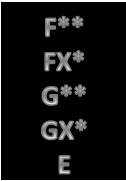
- ADDITIONAL NOTES:**
1. Road Test Vehicle - Minimum 10 km : Test exhaust brake, check for vibration, warning buzzers, operation of all gauges, test brakes, clutch operation, excessive engine smoke, fluid leaks, clean vehicle thoroughly and report findings.
 2. Attach one copy of service schedule to Customer's Invoice.
 3. Attach one copy of service schedule to Job Card.

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SERVICE AND MAINTENANCE SCHEDULE

F, F Euro 5, FX, G, GX & E - Series Trucks 20,000km Only



CUSTOMER NAME : _____ KILOMETERS : _____
 MODEL JOB : _____ DATE : _____
 VIN : _____ JOB CARD NO : _____

PLEASE NOTE:

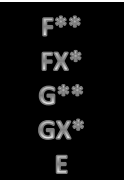
- This Service Schedule will have preference over the Owner's Manual and Warranty & Service Guide (Refer to updated date).
- Refer to the Warranty and Service Guide for Severe Driving Conditions.
- Consult the Owner/Customer prior to any additional work being carried out as an additional cost will be charged for items not covered under warranty.

I = Inspect, clean, repair or replace / adjust as required	R= Replace	A= Adjust	T = Tighten to the specified torque						C= Clean	L= Lubricate	Indicate service performed with a ✓	Please Note Additional Remarks									
SERVICE INTERVAL every KMs (x1000) or MONTHS, whichever occurs first	340	360	380	400	420	440	460	480			SERVICE INTERVAL every KMs (x1000) or MONTHS, whichever occurs first	340	360	380	400	420	440	460	480		
¹ Interval every 250 hours-excluding Compactors	204	216	228	240	252	264	276	288			¹ Interval every 250 hours-excluding Compactors	204	216	228	240	252	264	276	288		
¹ Interval every 400 hours-Compactors only	4250	4500	4750	5000	5250	5500	5750	6000			¹ Interval every 400 hours-Compactors only	4250	4500	4750	5000	5250	5500	5750	6000		
Labour hrs.	6800	7200	7600	8000	8400	8800	9200	9600			Labour hrs.	6800	7200	7600	8000	8400	8800	9200	9600		
	3,3	3,6	3,4	3,6	3,3	3,6	3,4	3,6				3,3	3,6	3,4	3,6	3,3	3,6	3,4	3,6		
ENGINE										Additional Remarks											
Air cleaner element (Inner)	I	I	R	I	I	I	R	I			ENGINE										
Air cleaner element (Outer)	I	R	I	R	I	R	I	R			BRAKE SYSTEM										
Check engine for oil leaks	I	I	I	I	I	I	I	I			Air Dryer Cartridge or Filter										
Drive belt tension and Pulleys	I	I	I	I	I	I	I	I			Brake fluid										
Engine oil	R	R	R	R	R	R	R	R			Brake pedal stroke and free play										
Engine oil filter	R	R	R	R	R	R	R	R			Brake pipe and hoses for loose connections / leaks										
Engine partial oil filter element	R	R	R	R	R	R	R	R			Brake shoe lining and drum wear										
Oil separator filter	I	I	I	R	I	I	I	R			Drain Air Tanks										
Pre-fuel filter element (with water separator)	I	R	I	R	I	R	I	R			Parking brake functionality										
Fuel filter	R	R	R	R	R	R	R	R			Function of brake valve (Foot valve)										
Idling speed and acceleration (Tech 2 / GIDSS)	Test	Test	Test	Test	Test	Test	Test	Test			Excessive wear of wheel brake cam (s-cam type) if equipped										
Air compressor, governor and unloader functions	I	I	I	I	I	I	I	I			CAB										
Air restriction Indicator	I	I	I	I	I	I	I	I			Cab mounting										
Clean and check engine breather	C	C	C	C	C	C	C	C			Door straps / hinges										
Turbocharger to air duct connection and gasket	I	I	I	I	I	I	I	I			Electro hydraulic cab tilt pump oil										
COOLING										CLUTCH											
Coolant system for leaks (pressure test & cap)	I	I	I	I	I	I	I	I			Clutch fluid (Manual transmission)										
Engine coolant level check & test (50% Glycol)	I	I	I	I	I	I	I	I			Clutch push rod free play (Manual transmission)										
Engine Water Pump bearing	L	L	L	L	L	L	L	L			Clutch pedal stroke and free play (Manual Transmission Model)										
Fan cowling rubber and radiator damage	I	I	I	I	I	I	I	I			Clutch system function										
Radiator core for blockage	I	I	I	I	I	I	I	I			DIFFERENTIAL / AXLES										
EXHAUST										5TH WHEEL (If Equipped)											
Check exhaust pipes, mountings, clamp, muffler	I	I	I	I	I	I	I	I			King pin										
Check exhaust system condition and mountings	I	I	I	I	I	I	I	I			Check all specs in line with manufacturers specifications										
Intake and exhaust manifolds	I	I	I	I	I	I	I	I			Greasing of 5th wheel and grease nipples										
5TH WHEEL (If Equipped)										RETARDER (If Equipped)											
King pin	I	I	I	I	I	I	I	I			Hydraulic retarder oil (SAE 30) (VOITH)										
Check all specs in line with manufacturers specifications	I	I	I	I	I	I	I	I			Electromagnetic (TELMA)										
Greasing of 5th wheel and grease nipples	L	L	L	L	L	L	L	L			Inter differential gear oil & Filter (If equipped)										
King pin-to-bearing clearance	I	I	I	I	I	I	I	I			Rear Axle Differential Gear Oil										
RETARDER (If Equipped)										WHEELS & TYRES											
Hydraulic retarder oil (SAE 30) (VOITH)	I	R	I	R	I	R	I	R			Tyre pressures										
Electromagnetic (TELMA)	I	I	I	I	I	I	I	I			Wheel rims for damage										
NOTE : For vehicles equipped with an hour meter which records engine run time.										Front and rear wheel hub bearing grease & seal											
										Wheel nuts and bolts											
										Front wheel hub bearing oil (MERITOR)											
										Loose front and rear wheel hub bearings											
										Tyre condition - Visual Inspection											



SERVICE AND MAINTENANCE SCHEDULE

F, F Euro 5, FX, G, GX & E - Series Trucks 20,000km Only



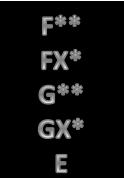
CUSTOMER NAME : _____ KILOMETERS : _____
 MODEL JOB : _____ DATE : _____
 VIN : _____ JOB CARD NO : _____

I = Inspect, clean, repair or replace / adjust as required T = Tighten to the specified torque	R= Replace C= Clean								A= Adjust L= Lubricate		Indicate service performed with a ✓								Please Note Additional Remarks		
SERVICE INTERVAL every KMs (x1000) or MONTHS, whichever occurs first	340	360	380	400	420	440	460	480	Additional Remarks		SERVICE INTERVAL every KMs (x1000) or MONTHS, whichever occurs first	340	360	380	400	420	440	460	480	Additional Remarks	
¹ Interval every 250 hours-excluding Compactors	4250	4500	4750	5000	5250	5500	5750	6000			¹ Interval every 250 hours-excluding Compactors	4250	4500	4750	5000	5250	5500	5750	6000		
¹ Interval every 400 hours-Compactors only	6800	7200	7600	8000	8400	8800	9200	9600			¹ Interval every 400 hours-Compactors only	6800	7200	7600	8000	8400	8800	9200	9600		
Labour hrs.	3,3	3,6	3,4	3,6	3,3	3,6	3,4	3,6			Labour hrs.	3,3	3,6	3,4	3,6	3,3	3,6	3,4	3,6		
TRANSMISSION										FUEL											
Manual models: Gear control cable & mechanism										Drain water trap and clean											
AMT models: Manual side Transmission oil										Fuel tank cap & fuel pipes / lines for loose connections or damage											
AMT models: Auto side Transmission oil										Fuel injection pump strainer											
Manual models: Transmission oil										STEERING											
Manual GIGAMAX models: Transmission oil										Fitting of knuckles and front axle for looseness											
Manual models: Trans. & transfer case oil (4wd)										King pin											
Manual models: Transmission and transfer case gear control cables (4WD MODEL)										Power steering fluid											
Check Transmission for leaks										Power steering oil leakage											
Clean and check Transmission breather										Steering function											
ALLISON AUTOMATIC TRANSMISSION										Steering wheel free play											
If prognostics is activated, the filter & oil must be replaced according to the transmission service indicator. If prognostics is not activated, refer table below (service interval based on vehicle application)										Ball stud, tie rod end and drag link of steering link arm											
Waste compactors, Roto presses, Mixers, etc.										Steering shaft universal joint and sliding sleeve											
Medium Haul - Distribution, general purpose										Grease all grease nipples											
Long Haul - All normal duty										Power steering filter											
ELECTRICAL										FRONT SUSPENSION											
Check function of reverse buzzer										Check for damage on front axle											
Battery terminals										Front spring pins and shackles											
Damage to or loose connection of wiring harness terminals										Check front suspension and mountings for looseness or damage											
Diagnostic test with Tech 2 / GIDSS										Knuckle-to-front axle clearance											
Function of alternator										Leaf spring damage											
Function of starter motor										Leaf spring U-bolts											
Interior dome light										Shock absorber mountings and leakage											
Lights, horn, windshield, wiper and washer										UNDER CARRIAGE											
Specific gravity of battery fluid and level										Check for excessive play in front propeller caldan shaft joints & sliding sleeves (4WD MODEL)											
REAR SUSPENSION										Lubricate cardan shaft joints & sliding sleeves (4WD MODEL)											
Air leaks from air suspension										Check for excessive play in propeller shaft joints / connections											
Bolts and nuts on chassis and body										Lubricate propellar shaft bearing, sliding and universal joints											
Trailer Coupler (if equipped)										Suspension mountings for looseness or damage											
Function of leveling valves										Clean and grease all grease nipples											
Loose or damaged leaf spring U bolts																					
Loose shock absorber mounting and leakage																					
Rear spring shackle pins or rear spring sliding shackles																					
Trunnion shaft (If equipped)																					

¹NOTE : For vehicles equipped with an hour meter which records engine run time.



F, FX, G, GX & E - Series Trucks 20,000km Only



CUSTOMER NAME : _____ KILOMETERS : _____

MODEL JOB : _____ DATE : _____

VIN : _____ JOB CARD NO : _____

Dealer Stamp

Torque for F Series wheels.....6 Bolt = 450 - 500 Nm
Torque for F Series wheels.....8 Bolt = 550 - 600 Nm
Torque for F Series wheels.....10 Bolt = 500 - 550 Nm
Oil Specifications..... Refer to Lube Chart

Test drive vehicle :

Start km _____

End km: _____

Technician Name: _____

Technician Signature: _____

Workshop Foreman Signature: _____

TECHNICIAN NOTES AND TROUBLE CODE

Customer Signature: _____

Date: _____

ADDITIONAL NOTES:

1. Road Test Vehicle - Minimum 10 km : Test exhaust brake, check for vibration, warning buzzers, operation of all gauges, test brakes, clutch operation, excessive engine smoke, fluid leaks, clean vehicle thoroughly and report findings.
2. Attach one copy of service schedule to Customer's Invoice.
3. Attach one copy of service schedule to Job Card.

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SERVICE AND MAINTENANCE SCHEDULE

F, F Euro 5, FX, G, GX & E - Series Trucks 20,000km Only



CUSTOMER NAME : _____ KILOMETERS : _____
 MODEL JOB : _____ DATE : _____
 VIN : _____ JOB CARD NO : _____

PLEASE NOTE:

- This Service Schedule will have preference over the Owner's Manual and Warranty & Service Guide (Refer to updated date).
- Refer to the Warranty and Service Guide for Severe Driving Conditions.
- Consult the Owner/Customer prior to any additional work being carried out as an additional cost will be charged for items not covered under warranty.

I = Inspect, clean, repair or replace / adjust as required	R= Replace	A= Adjust	T = Tighten to the specified torque	C= Clean	L= Lubricate	Indicate service performed with a ✓	Please Note Additional Remarks		
SERVICE INTERVAL every KMs (x1000) or MONTHS, whichever occurs first	500	520	540	560	580	600	620	640	Additional Remarks
Interval every 250 hours-excluding Compactors	6250	6500	6750	7000	7250	7500	7750	8000	
Interval every 400 hours-Compactors only	10000	10400	10800	11200	11600	12000	12400	12800	
Labour hrs.	3,3	3,6	3,4	3,6	3,3	3,6	3,4	3,6	
ENGINE									
Air cleaner element (Inner)	I	I	R	I	I	I	R	I	
Air cleaner element (Outer)	I	R	I	R	I	R	I	R	
Check engine for oil leaks	I	I	I	I	I	I	I	I	
Drive belt tension and Pulleys	I	I	I	I	I	I	I	I	
Engine oil	R	R	R	R	R	R	R	R	
Engine oil filter	R	R	R	R	R	R	R	R	
Engine partial oil filter element	R	R	R	R	R	R	R	R	Add 0,3 hours-FX/GX/FY & GIGAMAX
Oil separator filter	I	I	I	R	I	I	I	R	Euro3 & GIGAMAX-add 0,2 hrs for rep
Pre-fuel filter element (with water separator)	I	R	I	R	I	R	I	R	
Fuel filter	R	R	R	R	R	R	R	R	
Idling speed and acceleration (Tech 2 / GIDSS)	Test	Test	Test	Test	Test	Test	Test	Test	
Air compressor, governor and unloader functions	I	I	I	I	I	I	I	I	
Air restriction Indicator	I	I	I	I	I	I	I	I	
Clean and check engine breather	C	C	C	C	C	C	C	C	
Turbocharger to air duct connection and gasket	I	I	I	I	I	I	I	I	
COOLING									
Coolant system for leaks (pressure test & cap)	I	I	I	I	I	I	I	I	
Engine coolant level check & test (50% Glycol)	I	I	I	I	I	I	I	I	Repl. every 24 months-add 0,5 hours
Engine Water Pump bearing	L	L	L	L	L	L	L	L	F - Series
Fan cowling rubber and radiator damage	I	I	I	I	I	I	I	I	
Radiator core for blockage	I	I	I	I	I	I	I	I	
EXHAUST									
Check exhaust pipes, mountings, clamp, muffler	I	I	I	I	I	I	I	I	
Check exhaust system condition and mountings	I	I	I	I	I	I	I	I	
Intake and exhaust manifolds	I	I	I	I	I	I	I	I	
5TH WHEEL (If Equipped)									
King pin	I	I	I	I	I	I	I	I	
Check all specs in line with manufacturers specifications	I	I	I	I	I	I	I	I	
Greasing of 5th wheel and grease nipples	L	L	L	L	L	L	L	L	
King pin-to-bearing clearance	I	I	I	I	I	I	I	I	
RETARDER (If Equipped)									
Hydraulic retarder oil (SAE 30) (VOITH)	I	R	I	R	I	R	I	R	Add 0,5 hrs for replacement
Electromagnetic (TELMA)	I	I	I	I	I	I	I	I	Refer Telma service schedule
BRAKE SYSTEM									
Air Dryer Cartridge or Filter	I	I	I	I	I	I	I	I	Replace every 200 000 km or 24 months-add 0,5 hrs. Add 0,8 hours to recondition
Brake fluid	I	I	I	I	I	I	I	I	Repl. every 24 months-add 0,6 hrs (F&G series)
Brake pedal stroke and free play	I	I	I	I	I	I	I	I	
Brake pipe & hoses for loose connections / leaks	I	I	I	I	I	I	I	I	
Brake shoe lining and drum wear	I	I	I	I	I	I	I	I	
Drain Air Tanks	I	I	I	I	I	I	I	I	
Parking brake functionality	I	I	I	I	I	I	I	I	
Function of brake valve (Foot valve)	I	I	I	I	I	I	I	I	
Excessive wear of wheel brake cam (s-cam type) - if equipped	I	I	I	I	I	I	I	I	
CAB									
Cab mounting	I	I	I	I	I	I	I	I	
Door straps / hinges	L	L	L	L	L	L	L	L	
Electro hydraulic cab tilt pump oil	I	I	I	I	I	I	I	R	Replace every 160,000km-add 0,3 hours
CLUTCH									
Clutch fluid (Manual transmission)	I	I	I	I	I	I	I	I	Replace every 24 Months-add 0,3 hours
Clutch push rod free play (Manual transmission)	A	A	A	A	A	A	A	A	Add 0,1 hours
Clutch pedal stroke and free play (Manual Transmission Model)	A	A	A	A	A	A	A	A	
Clutch system function	I	I	I	I	I	I	I	I	Lubricate grease nipples
DIFFERENTIAL / AXLES									
Inter differential gear oil & Filter (If equipped)	I	I	I	R	I	I	I	R	Add 0,1 hours for replacement - GIGAMAX only
Rear Axle Differential Gear Oil	I	I	I	R	I	I	I	R	Front rear and Rear rear axles - Add 0,25 hours
Clean and inspect diff breather	C	C	C	C	C	C	C	C	
Front axle case oil (4 X 4)	I	I	I	R	I	I	I	R	Add 0,25 hours for replacement
King pin	L/I	L/I	L/I	L/I	L/I	L/I	L/I	L/I	
WHEELS & TYRES									
Tyre pressures	I	I	I	I	I	I	I	I	Record out of line items
Wheel rims for damage	I	I	I	I	I	I	I	I	
Front and rear wheel hub bearing grease & seal	I	I	I	R	I	I	I	R	Add 3,0hrs for 4x2-add 1,5hrs for additional axle
Wheel nuts and bolts	T/I	T/I	T/I	T/I	T/I	T/I	T/I	T/I	
Front wheel hub bearing oil (MERITOR)	I	I	I	I	I	I	I	R	Replace every 160,000km-add 0,2 hrs
Loose front and rear wheel hub bearings	I	I	I	I	I	I	I	I	
Tyre condition - Visual Inspection	I	I	I	I	I	I	I	I	

¹NOTE : For vehicles equipped with an hour meter which records engine run time.



SERVICE AND MAINTENANCE SCHEDULE

F, F Euro 5, FX, G, GX & E - Series Trucks 20,000km Only



CUSTOMER NAME : _____ KILOMETERS : _____
 MODEL JOB : _____ DATE : _____
 VIN : _____ JOB CARD NO : _____

I = Inspect, clean, repair or replace / adjust as required T = Tighten to the specified torque										R= Replace C= Clean				A= Adjust L= Lubricate				Indicate service performed with a ✓								Please Note Additional Remarks																																					
SERVICE INTERVAL every KMs (x1000) or MONTHS, whichever occurs first										500	520	540	560	580	600	620	640	Additional Remarks										SERVICE INTERVAL every KMs (x1000) or MONTHS, whichever occurs first										500	520	540	560	580	600	620	640	Additional Remarks																	
¹ Interval every 250 hours-excluding Compactors										6250	6500	6750	7000	7250	7500	7750	8000	Additional Remarks										¹ Interval every 250 hours-excluding Compactors										6250	6500	6750	7000	7250	7500	7750	8000	Additional Remarks																	
¹ Interval every 400 hours-Compactors only Labour hrs.										10000	10400	10800	11200	11600	12000	12400	12800											Additional Remarks										¹ Interval every 400 hours-Compactors only Labour hrs.																		10000	10400	10800	11200	11600	12000	12400	12800
TRANSMISSION																		FUEL																												STEERING																	
Manual models:Gear control cable & mechanism										I	I	I	I	I	I	I	I	Drain water trap and clean										C	C	C	C	C	C	C	C	Fitting of knuckles and front axle for looseness										I	I	I	I	I	I	I	I										
AMT models:Manual side Transmission oil										I	I	I	R	I	I	I	R	Fuel tank cap & fuel pipes / lines for loose connections or damage										I	I	I	I	I	I	I	I	Power steering fluid										I	I	I	I	I	I	I	R										
AMT models:Auto side Transmission oil										I	R	I	R	I	R	I	R	Fuel injection pump strainer										I	I	I	I	I	I	I	I	Power steering oil leakage										I	I	I	I	I	I	I	I										
Manual models:Transmission oil										I	I	I	R	I	I	I	R	STEERING										Steering function										I	I	I	I	I	I	I	I	Steering wheel free play										I	I	I	I	I	I	I	I
Manual GIGAMAX models:Transmission oil										I	I	I	I	I	I	I	R	King pin										L	L	L	L	L	L	L	L	Ball stud, tie rod end and drag link of steering link arm										I	I	I	I	I	I	I	I										
Manual models:Trans. & transfer case oil (4wd)										I	I	I	R	I	I	I	R	Power steering fluid										I	I	I	I	I	I	I	R	Steering shaft universal joint & sliding sleeve										I	I	I	I	I	I	I	I										
Manual models:Transmission and transfer case gear control cables (4WD MODEL)										A	A	A	A	A	A	A	A	Power steering oil leakage										I	I	I	I	I	I	I	I	Grease all grease nipples										L	L	L	L	L	L	L	L										
Check Transmission for leaks										I	I	I	I	I	I	I	I	Steering function										I	I	I	I	I	I	I	I	Power steering filter										I	I	I	R	I	I	I	R										
Clean and check Transmission breather										C	C	C	C	C	C	C	C	Steering wheel free play										I	I	I	I	I	I	I	I	FRONT SUSPENSION																											
ALLISON AUTOMATIC TRANSMISSION										If prognostics is activated, the filter & oil must be replaced according to the transmission service indicator. If prognostics is not activated, refer table below (service interval based on vehicle application)										Add 0,3 hours for filter repl. / Add 0,3 hours for oil repl.										Check for damage on front axle										I	I	I	I	I	I	I	I																
Waste compactors, Roto presses, Mixers, etc.										Replace filter and oil every 40,000 km / 1,000 hours										Add 0,6 hours for filter & oil repl.										Front spring pins and shackles										I	I	I	I	I	I	I	I																
Medium Haul - Distribution, general purpose										Replace filter every 40,000 km/repl. oil:every 120,000K										Add 0,3 hrs for filter/Add 0,3 hrs for oil										Check front suspension and mountings for looseness or damage										I	I	I	I	I	I	I	I																
Long Haul - All normal duty										Replace filter every 60,000 km/repl. oil:every 200,000K										Add 0,3 hrs for filter/Add 0,3 hrs for oil										Knuckle-to-front axle clearance										I	I	I	I	I	I	I	I																
ELECTRICAL																		Leaf spring damage										I	I	I	I	I	I	I	I	Leaf spring U-bolts										T	T	T	T	T	T	T	T										
Check function of reverse buzzer										I	I	I	I	I	I	I	I	Shock absorber mountings and leakage										I	I	I	I	I	I	I	I	UNDER CARRIAGE																											
Battery terminals										I/C	I/C	I/C	I/C	I/C	I/C	I/C	I/C	Check for excessive play in front propeller caldan shaft joints & sliding sleeves (4WD MODEL)										I	I	I	I	I	I	I	I	Lubricate cardan shaft joints & sliding sleeves (4WD MODEL)										L	L	L	L	L	L	L	L										
Damage to or loose connection of wiring harness terminals										I	I	I	I	I	I	I	I	Check for excessive play in propeller shaft joints / connections										I	I	I	I	I	I	I	I	Lubricate propellar shaft bearing, sliding and universal joints										L	L	L	L	L	L	L	L										
Diagnostic test with Tech 2 / GIDSS										Test	Test	Test	Test	Test	Test	Test	Test	Susp. mountings for looseness or damage										I	I	I	I	I	I	I	I	Clean and grease all grease nipples										L	L	L	L	L	L	L	L										
Function of alternator										I	I	I	I	I	I	I	I	Rear spring shackle pins or rr spring sliding shackles										I/L	I/L	I/L	I/L	I/L	I/L	I/L	I/L	REAR SUSPENSION																											
Function of starter motor										I	I	I	I	I	I	I	I	Trunnion shaft (If equipped)										L	L	L	L	L	L	L	L	Air leaks from air suspension										I	I	I	I	I	I	I	I										
Interior dome light										I	I	I	I	I	I	I	I	Bolts and nuts on chassis and body										T/I	T/I	T/I	T/I	T/I	T/I	T/I	T/I	Trailer Coupler (if equipped)										I	I	I	I	I	I	I	I										
Lights, horn, windshield, wiper and washer										I	I	I	I	I	I	I	I	Function of leveling valves										I	I	I	I	I	I	I	I	Loose or damaged leaf spring U bolts										I/T	I/T	I/T	I/T	I/T	I/T	I/T	I/T										
Specific gravity of battery fluid and level										I	I	I	I	I	I	I	I	Loose shock absorber mounting and leakage										I	I	I	I	I	I	I	I	Rear spring shackle pins or rr spring sliding shackles										I/L	I/L	I/L	I/L	I/L	I/L	I/L	I/L										

¹NOTE : For vehicles equipped with an hour meter which records engine run time.



CUSTOMER NAME : _____ KILOMETERS : _____

MODEL JOB : _____ DATE : _____

VIN : _____ JOB CARD NO : _____

Dealer Stamp

Torque for F Series wheels.....6 Bolt = 450 - 500 Nm
 Torque for F Series wheels.....8 Bolt = 550 - 600 Nm
 Torque for F Series wheels.....10 Bolt = 500 - 550 Nm
 Oil Specifications..... Refer to Lube Chart

TECHNICIAN NOTES AND TROUBLE CODE

Test drive vehicle :

Start km _____

End km: _____

Technician Name: _____

Technician Signature: _____

Workshop Foreman Signature: _____

Date: _____

Customer Signature: _____

ADDITIONAL NOTES:

1. Road Test Vehicle - Minimum 10 km : Test exhaust brake, check for vibration, warning buzzers, operation of all gauges, test brakes, clutch operation, excessive engine smoke, fluid leaks, clean vehicle thoroughly and report findings.
2. Attach one copy of service schedule to Customer's Invoice.
3. Attach one copy of service schedule to Job Card.

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