

SERVICE AND MAINTENANCE SCHEDULE

F, F Euro 5, FX, G, GX & E - Series Trucks 20,000km Only

F**
FX*
G**
GX*
E

CUSTOMER NAME : _____ KILOMETERS : _____
MODEL JOB : _____ DATE : _____
VIN : _____ JOB CARD NO : _____

PLEASE NOTE:

1. This Service Schedule will have preference over the Owner's Manual and Warranty & Service Guide (Refer to updated date).
2. Refer to the Warranty and Service Guide for Severe Driving Conditions.
3. Consult the Owner/Customer prior to any additional work being carried out as an additional cost will be charged for items not covered under warranty.

I = Inspect, clean, repair or replace / adjust as required R= Replace A= Adjust T = Tighten to the specified torque C= Clean L= Lubricate	Indicate service performed with a ✓								Please Note Additional Remarks
SERVICE INTERVAL every KMs (x1000) or MONTHS, whichever occurs first	20	40	60	80	100	120	140	160	Additional Remarks
Interval every 250 hours-excluding Compactors	12	24	36	48	60	72	84	96	
Interval every 400 hours-Compactors only	250	500	750	1000	1250	1500	1750	2000	
Labour hrs.	3,3	3,6	3,4	3,6	3,3	3,6	3,4	3,6	
ENGINE	BRAKE SYSTEM								Additional Remarks
Air cleaner element (Inner)	I	I	R	I	I	I	R	I	
Air cleaner element (Outer)	I	R	I	R	I	R	I	R	
Check engine for oil leaks	I	I	I	I	I	I	I	I	
Drive belt tension and Pulleys	I	I	I	I	I	I	I	I	Replace every 200 000 km or 24 months-add 0,5 hrs. Add 0,8 hours to recondition
Engine oil	R	R	R	R	R	R	R	R	
Engine oil filter	R	R	R	R	R	R	R	R	
Engine partial oil filter element	R	R	R	R	R	R	R	R	
Oil separator filter	I	I	I	R	I	I	I	R	Repl. every 24 months-add 0,6 hrs (F&G series)
Pre-fuel filter element (with water separator)	I	R	I	R	I	R	I	R	
Fuel filter	R	R	R	R	R	R	R	R	
Idling speed and acceleration (Tech 2 / GIDSS)	Test	Test	Test	Test	Test	Test	Test	Test	
Air compressor, governor and unloader functions	I	I	I	I	I	I	I	I	Add 0,3 hours-FX/GX/FY & GIGAMAX Euro3 & GIGAMAX-add 0,2 hrs for repl
Air restriction Indicator	I	I	I	I	I	I	I	I	
Clean and check engine breather	C	C	C	C	C	C	C	C	
Turbocharger to air duct connection and gasket	I	I	I	I	I	I	I	I	
COOLING	CAB								Additional Remarks
Coolant system for leaks (pressure test & cap)	I	I	I	I	I	I	I	I	
Engine coolant level check & test (50% Glycol)	I	I	I	I	I	I	I	I	
Engine Water Pump bearing	L	L	L	L	L	L	L	L	
Fan cowl rubber and radiator damage	I	I	I	I	I	I	I	I	Replace every 160,000km-add 0,3 hours
Radiator core for blockage	I	I	I	I	I	I	I	I	
Exhaust	I	I	I	I	I	I	I	I	
Check exhaust pipes, mountings, clamp, muffler	I	I	I	I	I	I	I	I	
Check exhaust system condition and mountings	I	I	I	I	I	I	I	I	Replace every 24 Months-add 0,3 hours
Intake and exhaust manifolds	I	I	I	I	I	I	I	I	
5TH WHEEL (If Equipped)	I	I	I	I	I	I	I	I	
King pin	I	I	I	I	I	I	I	I	
Check all specs in line with manufacturers specifications	I	I	I	I	I	I	I	I	Add 0,1 hours
Greasing of 5th wheel and grease nipples	L	L	L	L	L	L	L	L	
King pin-to-bearing clearance	I	I	I	I	I	I	I	I	
RETARDER (If Equipped)	I	I	I	I	I	I	I	I	
Hydraulic retarder oil (SAE 30) (VOITH)	I	R	I	R	I	R	I	R	Add 0,25 hours for replacement
Electromagnetic (TELMA)	I	I	I	I	I	I	I	I	
Inter differential gear oil & Filter (If equipped)	I	I	I	R	I	I	I	R	
Rear Axle Differential Gear Oil	I	I	I	R	I	I	I	R	
Clean and inspect diff breather	C	C	C	C	C	C	C	C	Add 0,25 hours for replacement
Front axle case oil (4 X 4)	I	I	I	R	I	I	I	R	
King pin	L/I	L/I	L/I	L/I	L/I	L/I	L/I	L/I	
WHEELS & TYRES	I	I	I	I	I	I	I	I	
Tyre pressures	I	I	I	I	I	I	I	I	Record out of line items
Wheel rims for damage	I	I	I	I	I	I	I	I	
Front and rear wheel hub bearing grease & seal	I	I	I	R	I	I	I	R	
Wheel nuts and bolts	T/I	T/I	T/I	T/I	T/I	T/I	T/I	T/I	
Front wheel hub bearing oil (MERITOR)	I	I	I	I	I	I	I	R	Add 3,0hrs for 4x2-add 1,5hrs for additional axles
Loose front and rear wheel hub bearings	I	I	I	I	I	I	I	I	
Tyre condition - Visual Inspection	I	I	I	I	I	I	I	I	
	I	I	I	I	I	I	I	I	

¹NOTE : For vehicles equipped with an hour meter which records engine run time.

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SERVICE INTERVAL every KMs (x1000) or MONTHS, whichever occurs first										20	40	60	80	100	120	140	160	Additional Remarks	SERVICE INTERVAL every KMs (x1000) or MONTHS, whichever occurs first										20	40	60	80	100	120	140	160	Additional Remarks							
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¹ . Interval every 250 hours-excluding Compactors										250	500	750	1000	1250	1500	1750	2000		¹ . Interval every 250 hours-excluding Compactors										250	500	750	1000	1250	1500	1750	2000								
¹ .Interval every 400 hours-Compactors only										400	800	1200	1600	2000	2400	2800	3200		¹ .Interval every 400 hours-Compactors only										400	800	1200	1600	2000	2400	2800	3200								
Labour hrs.										3,3	3,6	3,4	3,6	3,3	3,6	3,4	3,6		Labour hrs.										3,3	3,6	3,4	3,6	3,3	3,6	3,4	3,6								
TRANSMISSION																		FUEL																										
Manual models:Gear control cable & mechanism										I	I	I	I	I	I	I	I		Drain water trap and clean										C	C	C	C	C	C	C	C								
AMT models:Manual side Transmission oil										I	I	I	R	I	I	I	R	Add 0,25 hours for replacement	Fuel tank cap & fuel pipes / lines for loose connections or damage										I	I	I	I	I	I	I	I								
AMT models:Auto side Transmission oil										I	R	I	R	I	R	I	R	Add 0,5 hours for replacement																										
Manual models:Transmission oil										I	I	I	R	I	I	I	R	Add 0,25 hours for replacement	Fuel injection pump strainer										I	I	I	I	I	I	I	I								
Manual GIGAMAX models:Transmission oil										I	I	I	I	I	I	I	R	GIGAMAX only-add 0,3 hrs	STEERING																									
Manual models:Trans.& transfer case oil (4wd)										I	I	I	R	I	I	I	R	Add 0,25 hours for replacement	Fitting of knuckles and front axle for looseness										I	I	I	I	I	I	I	I								
Manual models:Transmission and transfer case gear control cables (4WD MODEL)										A	A	A	A	A	A	A	A		King pin										L	L	L	L	L	L	L	L								
Check Transmission for leaks										I	I	I	I	I	I	I	I		Power steering fluid										I	I	I	I	I	I	I	R	Replace every 160,000km-add 0,5 hrs							
Clean and check Transmission breather										C	C	C	C	C	C	C	C		Power steering oil leakage										I	I	I	I	I	I	I	I								
ALLISON AUTOMATIC TRANSMISSION																		Steering function																		I	I	I	I	I	I	I	I	
If prognostics is activated, the filter & oil must be replaced according to the transmission service indicator. If prognostics is not activated, refer table below (service interval based on vehicle application)										Add 0,3 hours for filter repl. / Add 0,3 hours for oil repl.				Steering wheel free play										I	I	I	I	I	I	I	I													
Waste compactors,Roto presses,Mixers,etc.										Replace filter and oil every 40,000 km / 1,000 hours				Add 0,6 hours for filter & oil repl.				Ball stud, tie rod end and drag link of steering link arm										I	I	I	I	I	I	I	I									
Medium Haul - Distribution, general purpose										Replace filter every 40,000 km/repl. oil:every 120,000km				Add 0,3 hrs for filter/Add 0,3 hrs for oil				Steering shaft universal joint and sliding sleeve										I	I	I	I	I	I	I	I									
Long Haul - All normal duty										Replace filter every 60,000 km/repl. oil:every 200,000km				Add 0,3 hrs for filter/Add 0,3 hrs for oil				Grease all grease nipples										L	L	L	L	L	L	L	L									
																		Power steering filter										I	I	I	R	I	I	I	I	R								
ELECTRICAL																		FRONT SUSPENSION																										
Check function of reverse buzzer										I	I	I	I	I	I	I	I		Check for damage on front axle										I	I	I	I	I	I	I	I								
Battery terminals										I/C	I/C	I/C	I/C	I/C	I/C	I/C	I/C		Front spring pins and shackles										I	I	I	I	I	I	I	I								
Damage to or loose connection of wiring harness terminals										I	I	I	I	I	I	I	I		Check front suspension and mountings for looseness or damage										I	I	I	I	I	I	I	I								
Diagnostic test with Tech 2 / GIDSS										Test	Test	Test	Test	Test	Test	Test	Test		Knuckle-to-front axle clearance										I	I	I	I	I	I	I	I								
Function of alternator										I	I	I	I	I	I	I	I		Leaf spring damage										I	I	I	I	I	I	I	I								
Function of starter motor										I	I	I	I	I	I	I	I		Leaf spring U-bolts										T	T	T	T	T	T	T	T								
Interior dome light										I	I	I	I	I	I	I	I		Shock absorber mountings and leakage										I	I	I	I	I	I	I	I								
Lights, horn, windshield, wiper and washer										I	I	I	I	I	I	I	I		UNDER CARRIAGE																									
Specific gravity of battery fluid and level										I	I	I	I	I	I	I	I		Check for excessive play in front propeller caldan shaft joints & sliding sleeves (4WD MODEL)										I	I	I	I	I	I	I	I								
REAR SUSPENSION																		Lubricate cardan shaft joints & sliding sleeves (4WD MODEL)																		L	L	L	L	L	L	L	L	
Air leaks from air suspension										I	I	I	I	I	I	I	I		Check for excessive play in propeller shaft joints / connections										I	I	I	I	I	I	I	I								
Bolts and nuts on chassis and body										T/I	T/I	T/I	T/I	T/I	T/I	T/I	T/I		Lubricate propellar shaft bearing, sliding and universal joints										L	L	L	L	L	L	L	L								
Trailer Coupler (if equipped)										I	I	I	I	I	I	I	I		Suspension mountings for looseness or damage										I	I	I	I	I	I	I	I								
Function of leveling valves										I	I	I	I	I	I	I	I		Clean and grease all grease nipples										L	L	L	L	L	L	L	L								
Loose or damaged leaf spring U bolts										I/T	I/T	I/T	I/T	I/T	I/T	I/T	I/T																											
Loose shock absorber mounting and leakage										I	I	I	I	I	I	I	I																											
Rear spring shackle pins or rear spring sliding shackles										I/L	I/L	I/L	I/L	I/L	I/L	I/L	I/L																											
Trunnion shaft (If equipped)										L	L	L	L	L	L	L	L																											

¹ NOTE : For vehicles equipped with an hour meter which records engine run time.

20 000 km / 12 months up to 160 000 km / 96 months or 250 / 400 hours up to 2 000 / 3 200 hours

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CUSTOMER NAME : _____ KILOMETERS : _____
 MODEL JOB : _____ DATE : _____
 VIN : _____ JOB CARD NO : _____

Dealer Stamp

Torque for F Series wheels.....6 Bolt = 450 - 500 Nm
 Torque for F Series wheels.....8 Bolt = 550 - 600 Nm
 Torque for F Series wheels.....10 Bolt = 500 - 550 Nm
 Oil Specifications..... Refer to Lube Chart

Test drive vehicle :

Start km _____

End km: _____

Technician Name: _____

Technician Signature: _____

Workshop Foreman Signature: _____

TECHNICIAN NOTES AND TROUBLE CODE

Date: _____

Customer Signature: _____

ADDITIONAL NOTES:

1. Road Test Vehicle - Minimum 10 km : Test exhaust brake, check for vibration, warning buzzers, operation of all gauges, test brakes, clutch operation, excessive engine smoke, fluid leaks, clean vehicle thoroughly and report findings.
2. Attach one copy of service schedule to Customer's Invoice.
3. Attach one copy of service schedule to Job Card.

Updated
 June 2022
 Document No:
 FSeries / 20



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SERVICE INTERVAL every KMs (x1000) or MONTHS, whichever occurs first										180	200	220	240	260	280	300	320	Additional Remarks	SERVICE INTERVAL every KMs (x1000) or MONTHS, whichever occurs first										180	200	220	240	260	280	300	320	Additional Remarks																			
										108	120	132	144	156	168	180	192												108	120	132	144	156	168	180	192																				
¹ Interval every 250 hours-excluding Compactors										2250	2500	2750	3000	3250	3500	3750	4000		¹ Interval every 250 hours-excluding Compactors										2250	2500	2750	3000	3250	3500	3750	4000																				
¹ Interval every 400 hours-Compactors only										3600	4000	4400	4800	5200	5600	6000	6400		¹ Interval every 400 hours-Compactors only										3600	4000	4400	4800	5200	5600	6000	6400																				
Labour hrs.										3,3	3,6	3,4	3,6	3,3	3,6	3,4	3,6		Labour hrs.										3,3	3,6	3,4	3,6	3,3	3,6	3,4	3,6																				
TRANSMISSION																		FUEL																																						
Manual models:Gear control cable & mechanism										I	I	I	I	I	I	I	I		Drain water trap and clean										C	C	C	C	C	C	C	C																				
AMT models:Manual side Transmission oil										I	I	I	R	I	I	I	R	Add 0,25 hours for replacement	Fuel tank cap & fuel pipes / lines for loose connections or damage										I	I	I	I	I	I	I	I																				
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Manual GIGAMAX models:Transmission oil										I	I	I	I	I	I	I	R	GIGAMAX only-add 0,3 hrs	STEERING																																					
Manual models:Trans.& transfer case oil (4wd)										I	I	I	R	I	I	I	R	Add 0,25 hours for replacement	Fitting of knuckles and front axle for looseness										I	I	I	I	I	I	I	I																				
Manual models:Transmission and transfer case gear control cables (4WD MODEL)										A	A	A	A	A	A	A	A		King pin										L	L	L	L	L	L	L	L																				
Check Transmission for leaks										I	I	I	I	I	I	I	I		Power steering fluid										I	I	I	I	I	I	I	R	Replace every 160,000km-add 0,5 hrs																			
Clean and check Transmission breather										C	C	C	C	C	C	C	C		Power steering oil leakage										I	I	I	I	I	I	I	I																				
ALLISON AUTOMATIC TRANSMISSION																		Steering function																		I	I	I	I	I	I	I	I													
If prognostics is activated, the filter & oil must be replaced according to the transmission service indicator. If prognostics is not activated, refer table below (service interval based on vehicle application)										Add 0,3 hours for filter repl. / Add 0,3 hours for oil repl.										Steering wheel free play																		I	I	I	I	I	I	I	I											
Waste compactors,Roto presses,Mixers,etc.										Replace filter and oil every 40,000 km / 1,000 hours										Add 0,6 hours for filter & oil repl.										Ball stud, tie rod end and drag link of steering link arm																		I	I	I	I	I	I	I	I	
Medium Haul - Distribution, general purpose										Replace filter every 40,000 km/repl. oil:every 120,000km										Add 0,3 hrs for filter/Add 0,3 hrs for oil										Steering shaft universal joint and sliding sleeve																		I	I	I	I	I	I	I	I	
Long Haul - All normal duty										Replace filter every 60,000 km/repl. oil:every 200,000km										Add 0,3 hrs for filter/Add 0,3 hrs for oil										Grease all grease nipples																		L	L	L	L	L	L	L	L	
																														Power steering filter																		I	I	I	R	I	I	I	R	
ELECTRICAL																		FRONT SUSPENSION																																						
Check function of reverse buzzer										I	I	I	I	I	I	I	I		Check for damage on front axle																		I	I	I	I	I	I	I	I												
Battery terminals										I/C	I/C	I/C	I/C	I/C	I/C	I/C	I/C		Front spring pins and shackles																		I	I	I	I	I	I	I	I												
Damage to or loose connection of wiring harness terminals										I	I	I	I	I	I	I	I		Check front suspension and mountings for looseness or damage																		I	I	I	I	I	I	I	I												
Diagnostic test with Tech 2 / GIDSS										Test	Test	Test	Test	Test	Test	Test	Test		Knuckle-to-front axle clearance																		I	I	I	I	I	I	I	I												
Function of alternator										I	I	I	I	I	I	I	I		Leaf spring damage																		I	I	I	I	I	I	I	I												
Function of starter motor										I	I	I	I	I	I	I	I		Leaf spring U-bolts																		T	T	T	T	T	T	T	T												
Interior dome light										I	I	I	I	I	I	I	I		Shock absorber mountings and leakage																		I	I	I	I	I	I	I	I												
Lights, horn, windshield, wiper and washer										I	I	I	I	I	I	I	I		UNDER CARRIAGE																																					
Specific gravity of battery fluid and level										I	I	I	I	I	I	I	I		Check for excessive play in front propeller caldan shaft joints & sliding sleeves (4WD MODEL)																		I	I	I	I	I	I	I	I												
REAR SUSPENSION																		Lubricate cardan shaft joints & sliding sleeves (4WD MODEL)																		L	L	L	L	L	L	L	L													
Air leaks from air suspension										I	I	I	I	I	I	I	I		Check for excessive play in propeller shaft joints / connections																		I	I	I	I	I	I	I	I												
Bolts and nuts on chassis and body										T/I	T/I	T/I	T/I	T/I	T/I	T/I	T/I		Lubricate propellar shaft bearing, sliding and universal joints																		L	L	L	L	L	L	L	L												
Trailer Coupler (if equipped)										I	I	I	I	I	I	I	I		Suspension mountings for looseness or damage																		I	I	I	I	I	I	I	I												
Function of leveling valves										I	I	I	I	I	I	I	I		Clean and grease all grease nipples																		L	L	L	L	L	L	L	L												
Loose or damaged leaf spring U bolts										I/T	I/T	I/T	I/T	I/T	I/T	I/T	I/T																																							
Loose shock absorber mounting and leakage										I	I	I	I	I	I	I	I																																							
Rear spring shackle pins or rear spring sliding shackles										I/L	I/L	I/L	I/L	I/L	I/L	I/L	I/L																																							
Trunnion shaft (If equipped)										L	L	L	L	L	L	L	L																																							

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Dealer Stamp

Torque for F Series wheels.....6 Bolt = 450 - 500 Nm
 Torque for F Series wheels.....8 Bolt = 550 - 600 Nm
 Torque for F Series wheels.....10 Bolt = 500 - 550 Nm
 Oil Specifications..... Refer to Lube Chart

Test drive vehicle :

Start km _____

End km: _____

Technician Name: _____

Technician Signature: _____

Workshop Foreman Signature: _____

TECHNICIAN NOTES AND TROUBLE CODE

Date: _____

Customer Signature: _____

ADDITIONAL NOTES:

1. Road Test Vehicle - Minimum 10 km : Test exhaust brake, check for vibration, warning buzzers, operation of all gauges, test brakes, clutch operation, excessive engine smoke, fluid leaks, clean vehicle thoroughly and report findings.
2. Attach one copy of service schedule to Customer's Invoice.
3. Attach one copy of service schedule to Job Card.

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 June 2022
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SERVICE INTERVAL every KMs (x1000) or MONTHS, whichever occurs first										340	360	380	400	420	440	460	480	Additional Remarks											
										204	216	228	240	252	264	276	288												
¹ Interval every 250 hours-excluding Compactors										4250	4500	4750	5000	5250	5500	5750	6000												
¹ Interval every 400 hours-Compactors only										6800	7200	7600	8000	8400	8800	9200	9600												
Labour hrs.										3,3	3,6	3,4	3,6	3,3	3,6	3,4	3,6												
ENGINE										BRAKE SYSTEM																			
Air cleaner element (Inner)										I	I	R	I	I	I	R	I	Replace every 200 000 km or 24 months-add 0,5 hrs. Add 0,8 hours to recondition											
Air cleaner element (Outer)										I	R	I	R	I	R	I	R												
Check engine for oil leaks										I	I	I	I	I	I	I	I	Repl. every 24 months-add 0,6 hrs (F&G series)											
Drive belt tension and Pulleys										I	I	I	I	I	I	I	I												
Engine oil										R	R	R	R	R	R	R	R												
Engine oil filter										R	R	R	R	R	R	R	R												
Engine partial oil filter element										R	R	R	R	R	R	R	R	Add 0,3 hours-FX/GX/FY & GIGAMAX	Drain Air Tanks										
Oil separator filter										I	I	I	R	I	I	I	R	Euro3 & GIGAMAX-add 0,2 hrs for repl											
Pre-fuel filter element (with water separator)										I	R	I	R	I	R	I	R	Parking brake functionality											
Fuel filter										R	R	R	R	R	R	R	R											Function of brake valve (Foot valve)	
Idling speed and acceleration (Tech 2 / GIDSS)										Test	Test	Test	Test	Test	Test	Test	Test	Excessive wear of wheel brake cam (s-cam type) - if equipped											
Air compressor, governor and unloader functions										I	I	I	I	I	I	I	I											I	
Air restriction Indicator										I	I	I	I	I	I	I	I	CAB											
Clean and check engine breather										C	C	C	C	C	C	C	C											Cab mounting	
Turbocharger to air duct connection and gasket										I	I	I	I	I	I	I	I	L	Door straps / hinges										
										I	I	I	I	I	I	I	R	Electro hydraulic cab tilt pump oil											
COOLING										CLUTCH																			
Coolant system for leaks (pressure test & cap)										I	I	I	I	I	I	I	I	Replace every 24 Months-add 0,3 hours											
Engine coolant level check & test (50% Glycol)										I	I	I	I	I	I	I	I											Repl. every 24 months-add 0,5 hours	
Engine Water Pump bearing										L	L	L	L	L	L	L	L	F - Series	Clutch push rod free play (Manual transmission)										
Fan cowl rubber and radiator damage										I	I	I	I	I	I	I	I	A											A
Radiator core for blockage										I	I	I	I	I	I	I	I	Clutch pedal stroke and free play (Manual Transmission Model)											
										I	I	I	I	I	I	I	I											A	A
										I	I	I	I	I	I	I	I	Clutch system function											
										I	I	I	I	I	I	I	I											I	I
EXHAUST										DIFFERENTIAL / AXLES																			
Check exhaust pipes, mountings, clamp, muffler										I	I	I	I	I	I	I	I	Inter differential gear oil & Filter (If equipped)											
Check exhaust system condition and mountings										I	I	I	I	I	I	I	I											I	I
Intake and exhaust manifolds										I	I	I	I	I	I	I	I	Rear Axle Differential Gear Oil											
										I	I	I	I	I	I	I	I											C	C
5TH WHEEL (If Equipped)										Front axle case oil (4 X 4)										Add 0,25 hours for replacement									
King pin										I	I	I	I	I	I	I	I	I	I										
Check all specs in line with manufacturers specifications										I	I	I	I	I	I	I	I	King pin											
Greasing of 5th wheel and grease nipples										L	L	L	L	L	L	L	L											L/I	L/I
King pin-to-bearing clearance										I	I	I	I	I	I	I	I	WHEELS & TYRES											
										I	I	I	I	I	I	I	I											I	I
RETARDER (If Equipped)										Tyre pressures										Wheel rims for damage									
Hydraulic retarder oil (SAE 30) (VOITH)										I	R	I	R	I	R	I	R	I	I										
Electromagnetic (TELMA)										I	I	I	I	I	I	I	I	Front wheel hub bearing oil (MERITOR)											
										I	I	I	I	I	I	I	I											I	I
										Loose front and rear wheel hub bearings																			
										Tyre condition - Visual Inspection																			
¹ NOTE : For vehicles equipped with an hour meter which records engine run time.																													

¹NOTE : For vehicles equipped with an hour meter which records engine run time.



F**
FX*
G**
GX*
E

CUSTOMER NAME : _____ KILOMETERS : _____
 MODEL JOB : _____ DATE : _____
 VIN : _____ JOB CARD NO : _____

I = Inspect, clean, repair or replace / adjust as required T = Tighten to the specified torque										R= Replace C= Clean		A= Adjust L= Lubricate		Indicate service performed with a ✓										Please Note Additional Remarks																							
SERVICE INTERVAL every KMs (x1000) or MONTHS, whichever occurs first										340	360	380	400	420	440	460	480	Additional Remarks	SERVICE INTERVAL every KMs (x1000) or MONTHS, whichever occurs first										340	360	380	400	420	440	460	480	Additional Remarks										
										204	216	228	240	252	264	276	288												204	216	228	240	252	264	276	288											
¹ Interval every 250 hours-excluding Compactors										4250	4500	4750	5000	5250	5500	5750	6000		¹ Interval every 250 hours-excluding Compactors										4250	4500	4750	5000	5250	5500	5750	6000											
¹ Interval every 400 hours-Compactors only Labour hrs.										6800	7200	7600	8000	8400	8800	9200	9600		¹ Interval every 400 hours-Compactors only Labour hrs.										6800	7200	7600	8000	8400	8800	9200	9600											
										3,3	3,6	3,4	3,6	3,3	3,6	3,4	3,6												3,3	3,6	3,4	3,6	3,3	3,6	3,4	3,6											
TRANSMISSION														FUEL																																	
Manual models:Gear control cable & mechanism										I	I	I	I	I	I	I	I	Add 0,25 hours for replacement	Drain water trap and clean										C	C	C	C	C	C	C	C											
AMT models:Manual side Transmission oil										I	I	I	R	I	I	I	R		Fuel tank cap & fuel pipes / lines for loose connections or damage										I	I	I	I	I	I	I	I											
AMT models:Auto side Transmission oil										I	R	I	R	I	R	I	R		Add 0,5 hours for replacement																												
Manual models:Transmission oil										I	I	I	R	I	I	I	R		Add 0,25 hours for replacement										Fuel injection pump strainer										I	I	I	I	I	I	I	I	
Manual GIGAMAX models:Transmission oil										I	I	I	I	I	I	I	R	GIGAMAX only-add 0,3 hrs	STEERING																												
Manual models:Trans.& transfer case oil (4wd)										I	I	I	R	I	I	I	R		Add 0,25 hours for replacement										Fitting of knuckles and front axle for looseness										I	I	I	I	I	I	I	I	
Manual models:Transmission and transfer case gear control cables (4WD MODEL)										A	A	A	A	A	A	A	A												King pin										L	L	L	L	L	L	L	L	
Check Transmission for leaks										I	I	I	I	I	I	I	I												Power steering fluid										I	I	I	I	I	I	I	R	Replace every 160,000km-add 0,5 hrs
Clean and check Transmission breather										C	C	C	C	C	C	C	C											Power steering oil leakage										I	I	I	I	I	I	I	I		
ALLISON AUTOMATIC TRANSMISSION														STEERING																																	
If prognostics is activated, the filter & oil must be replaced according to the transmission service indicator. If prognostics is not activated, refer table below (service interval based on vehicle application)										Add 0,3 hours for filter repl. / Add 0,3 hours for oil repl.		Steering function										I	I	I	I	I	I	I	I																		
Steering wheel free play										I	I	I	I	I	I	I	I											Steering wheel free play										I	I	I	I	I	I	I	I		
Ball stud, tie rod end and drag link of steering link arm										I	I	I	I	I	I	I	I											Steering shaft universal joint and sliding sleeve										I	I	I	I	I	I	I	I		
Waste compactors, Roto presses,Mixers,etc.										Replace filter and oil every 40,000 km / 1,000 hours		Add 0,6 hours for filter & oil repl.		Steering shaft universal joint and sliding sleeve										I	I	I	I	I	I	I	I																
Medium Haul - Distribution, general purpose										Replace filter every 40,000 km/repl. oil:every 120,000km		Add 0,3 hrs for filter/Add 0,3 hrs for oil		Grease all grease nipples										L	L	L	L	L	L	L	L	L															
Long Haul - All normal duty										Replace filter every 60,000 km/repl. oil:every 200,000km		Add 0,3 hrs for filter/Add 0,3 hrs for oil		Power steering filter										I	I	I	R	I	I	I	R																
ELECTRICAL														FRONT SUSPENSION																																	
Check function of reverse buzzer										I	I	I	I	I	I	I	I		Check for damage on front axle										I	I	I	I	I	I	I	I											
Battery terminals										I/C	I/C	I/C	I/C	I/C	I/C	I/C	I/C		Front spring pins and shackles										I	I	I	I	I	I	I	I											
Damage to or loose connection of wiring harness terminals										I	I	I	I	I	I	I	I		Check front suspension and mountings for looseness or damage										I	I	I	I	I	I	I	I											
Diagnostic test with Tech 2 / GIDSS										Test	Test	Test	Test	Test	Test	Test	Test		Knuckle-to-front axle clearance										I	I	I	I	I	I	I	I											
Function of alternator										I	I	I	I	I	I	I	I		Leaf spring damage										I	I	I	I	I	I	I	I											
Function of starter motor										I	I	I	I	I	I	I	I		Leaf spring U-bolts										T	T	T	T	T	T	T	T											
Interior dome light										I	I	I	I	I	I	I	I		Shock absorber mountings and leakage										I	I	I	I	I	I	I	I											
Lights, horn, windshield, wiper and washer										I	I	I	I	I	I	I	I		UNDER CARRIAGE																												
Specific gravity of battery fluid and level										I	I	I	I	I	I	I	I	Check for excessive play in front propeller caldan shaft joints & sliding sleeves (4WD MODEL)										I	I	I	I	I	I	I	I												
REAR SUSPENSION														Lubricate cardan shaft joints & sliding sleeves (4WD MODEL)																																	
Air leaks from air suspension										I	I	I	I	I	I	I	I		Lubricate cardan shaft joints & sliding sleeves (4WD MODEL)										L	L	L	L	L	L	L	L											
Bolts and nuts on chassis and body										T/I	T/I	T/I	T/I	T/I	T/I	T/I	T/I		Check for excessive play in propeller shaft joints / connections										I	I	I	I	I	I	I	I											
Trailer Coupler (if equipped)										I	I	I	I	I	I	I	I		Lubricate propellar shaft bearing, sliding and universal joints										L	L	L	L	L	L	L	L											
Function of leveling valves										I	I	I	I	I	I	I	I		Suspension mountings for looseness or damage										I	I	I	I	I	I	I	I											
Loose or damaged leaf spring U bolts										I/T	I/T	I/T	I/T	I/T	I/T	I/T	I/T		Clean and grease all grease nipples										L	L	L	L	L	L	L	L											
Loose shock absorber mounting and leakage										I	I	I	I	I	I	I	I																														
Rear spring shackle pins or rear spring sliding shackles										I/L	I/L	I/L	I/L	I/L	I/L	I/L	I/L																														
Trunnion shaft (If equipped)										L	L	L	L	L	L	L	L																														

¹.NOTE : For vehicles equipped with an hour meter which records engine run time.



CUSTOMER NAME : _____ KILOMETERS : _____

MODEL JOB : _____ DATE : _____

VIN : _____ JOB CARD NO : _____

Dealer Stamp

Torque for F Series wheels.....6 Bolt = 450 - 500 Nm
Torque for F Series wheels.....8 Bolt = 550 - 600 Nm
Torque for F Series wheels.....10 Bolt = 500 - 550 Nm
Oil Specifications..... Refer to Lube Chart

Test drive vehicle :

Start km _____

End km: _____

Technician Name: _____

Technician Signature: _____

Workshop Foreman Signature: _____

TECHNICIAN NOTES AND TROUBLE CODE

Customer Signature: _____

Date: _____

ADDITIONAL NOTES:

1. Road Test Vehicle - Minimum 10 km : Test exhaust brake, check for vibration, warning buzzers, operation of all gauges, test brakes, clutch operation, excessive engine smoke, fluid leaks, clean vehicle thoroughly and report findings.
2. Attach one copy of service schedule to Customer's Invoice.
3. Attach one copy of service schedule to Job Card.

Updated
June 2022
Document No:
FSeries / 20

SERVICE AND MAINTENANCE SCHEDULE

F, F Euro 5, FX, G, GX & E - Series Trucks 20,000km Only

F**
FX*
G**
GX*
E

CUSTOMER NAME : _____ KILOMETERS : _____
MODEL JOB : _____ DATE : _____
VIN : _____ JOB CARD NO : _____

PLEASE NOTE:

1. This Service Schedule will have preference over the Owner's Manual and Warranty & Service Guide (Refer to updated date).
2. Refer to the Warranty and Service Guide for Severe Driving Conditions.
3. Consult the Owner/Customer prior to any additional work being carried out as an additional cost will be charged for items not covered under warranty.

I = Inspect, clean, repair or replace / adjust as required R= Replace A= Adjust T = Tighten to the specified torque C= Clean L= Lubricate										Indicate service performed with a ✓										Please Note Additional Remarks	
SERVICE INTERVAL every KMs (x1000) or MONTHS, whichever occurs first										Additional Remarks	SERVICE INTERVAL every KMs (x1000) or MONTHS, whichever occurs first										Additional Remarks
¹ Interval every 250 hours-excluding Compactors											¹ Interval every 250 hours-excluding Compactors										
¹ Interval every 400 hours-Compactors only											¹ Interval every 400 hours-Compactors only										
Labour hrs.											Labour hrs.										
ENGINE										BRAKE SYSTEM											
Air cleaner element (Inner)	I	I	R	I	I	I	R	I		Air Dryer Cartridge or Filter	I	I	I	I	I	I	I	I	Replace every 200 000 km or 24 months-add 0,5 hrs. Add 0,8 hours to recondition		
Air cleaner element (Outer)	I	R	I	R	I	R	I	R		Brake fluid	I	I	I	I	I	I	I	I	Repl. every 24 months-add 0,6 hrs (F&G series)		
Check engine for oil leaks	I	I	I	I	I	I	I	I		Brake pedal stroke and free play	I	I	I	I	I	I	I	I			
Drive belt tension and Pulleys	I	I	I	I	I	I	I	I		Brake pipe & hoses for loose connections / leaks	I	I	I	I	I	I	I	I			
Engine oil	R	R	R	R	R	R	R	R		Brake shoe lining and drum wear	I	I	I	I	I	I	I	I			
Engine oil filter	R	R	R	R	R	R	R	R		Drain Air Tanks	I	I	I	I	I	I	I	I			
Engine partial oil filter element	R	R	R	R	R	R	R	R	Add 0,3 hours-FX/GX/FY & GIGAMAX	Parking brake functionality	I	I	I	I	I	I	I	I			
Oil separator filter	I	I	I	R	I	I	I	R	Euro3 & GIGAMAX-add 0,2 hrs for rep	Function of brake valve (Foot valve)	I	I	I	I	I	I	I	I			
Pre-fuel filter element (with water separator)	I	R	I	R	I	R	I	R		Excessive wear of wheel brake cam (s-cam type) - if equipped	I	I	I	I	I	I	I	I			
Fuel filter	R	R	R	R	R	R	R	R		CAB											
Idling speed and acceleration (Tech 2 / GIDSS)	Test	Test	Test	Test	Test	Test	Test	Test		Cab mounting	I	I	I	I	I	I	I	I			
Air compressor, governor and unloader functions	I	I	I	I	I	I	I	I		Door straps / hinges	L	L	L	L	L	L	L	L			
Air restriction Indicator	I	I	I	I	I	I	I	I		Electro hydraulic cab tilt pump oil	I	I	I	I	I	I	I	R	Replace every 160,000km-add 0,3 hours		
Clean and check engine breather	C	C	C	C	C	C	C	C		CLUTCH											
Turbocharger to air duct connection and gasket	I	I	I	I	I	I	I	I		Clutch fluid (Manual transmission)	I	I	I	I	I	I	I	I	Replace every 24 Months-add 0,3 hours		
COOLING										Clutch push rod free play (Manual transmission)	A	A	A	A	A	A	A	A	A	Add 0,1 hours	
Coolant system for leaks (pressure test & cap)	I	I	I	I	I	I	I	I		Clutch pedal stroke and free play (Manual Transmission Model)	A	A	A	A	A	A	A	A			
Engine coolant level check & test (50% Glycol)	I	I	I	I	I	I	I	I	Repl. every 24 months-add 0,5 hours	Clutch system function	I	I	I	I	I	I	I	I	Lubricate grease nipples		
Engine Water Pump bearing	L	L	L	L	L	L	L	L	F - Series	DIFFERENTIAL / AXLES											
Fan cowl rubber and radiator damage	I	I	I	I	I	I	I	I		Inter differential gear oil & Filter (If equipped)	I	I	I	R	I	I	I	R	Add 0,1 hours for replacement - GIGAMAX only		
Radiator core for blockage	I	I	I	I	I	I	I	I		Rear Axle Differential Gear Oil	I	I	I	R	I	I	I	R	Front rear and Rear rear axles - Add 0,25 hours		
EXHAUST										Clean and inspect diff breather	C	C	C	C	C	C	C	C	C		
Check exhaust pipes, mountings, clamp, muffler	I	I	I	I	I	I	I	I		Front axle case oil (4 X 4)	I	I	I	R	I	I	I	R	Add 0,25 hours for replacement		
Check exhaust system condition and mountings	I	I	I	I	I	I	I	I		King pin	L/I	L/I	L/I	L/I	L/I	L/I	L/I	L/I			
Intake and exhaust manifolds	I	I	I	I	I	I	I	I		WHEELS & TYRES											
5TH WHEEL (If Equipped)										Tyre pressures	I	I	I	I	I	I	I	I	I	Record out of line items	
King pin	I	I	I	I	I	I	I	I		Wheel rims for damage	I	I	I	I	I	I	I	I			
Check all specs in line with manufacturers specifications	I	I	I	I	I	I	I	I		Front and rear wheel hub bearing grease & seal	I	I	I	R	I	I	I	R	Add 3,0hrs for 4x2-add 1,5hrs for additional axl		
Greasing of 5th wheel and grease nipples	L	L	L	L	L	L	L	L		Wheel nuts and bolts	T/I	T/I	T/I	T/I	T/I	T/I	T/I	T/I			
King pin-to-bearing clearance	I	I	I	I	I	I	I	I		Front wheel hub bearing oil (MERITOR)	I	I	I	I	I	I	I	R	Replace every 160,000km-add 0,2 hrs		
RETARDER (If Equipped)										Loose front and rear wheel hub bearings	I	I	I	I	I	I	I	I	I		
Hydraulic retarder oil (SAE 30) (VOITH)	I	R	I	R	I	R	I	R	Add 0,5 hrs for replacement	Tyre condition - Visual Inspection	I	I	I	I	I	I	I	I			
Electromagnetic (TELMA)	I	I	I	I	I	I	I	I	Refer Telma service schedule												
¹ NOTE : For vehicles equipped with an hour meter which records engine run time.																					

¹NOTE : For vehicles equipped with an hour meter which records engine run time.

SERVICE AND MAINTENANCE SCHEDULE

F, F Euro 5, FX, G, GX & E - Series Trucks 20,000km Only

F**
FX*
G**
GX*
E

CUSTOMER NAME : _____ KILOMETERS : _____
MODEL JOB : _____ DATE : _____
VIN : _____ JOB CARD NO : _____

I = Inspect, clean, repair or replace / adjust as required T = Tighten to the specified torque										R= Replace C= Clean	A= Adjust L= Lubricate	Indicate service performed with a ✓										Please Note Additional Remarks																	
SERVICE INTERVAL every KMs (x1000) or MONTHS, whichever occurs first										Additional Remarks	SERVICE INTERVAL every KMs (x1000) or MONTHS, whichever occurs first										500	520	540	560	580	600	620	640	Additional Remarks										
																					300	312	324	336	348	360	372	384											
¹ .Interval every 250 hours-excluding Compactors											¹ .Interval every 250 hours-excluding Compactors										6250	6500	6750	7000	7250	7500	7750	8000											
¹ .Interval every 400 hours-Compactors only											¹ .Interval every 400 hours-Compactors only										10000	10400	10800	11200	11600	12000	12400	12800											
Labour hrs.											Labour hrs.										3,3	3,6	3,4	3,6	3,3	3,6	3,4	3,6											
TRANSMISSION											FUEL																												
Manual models:Gear control cable & mechanism										I	I	I	I	I	I	I	I	I	Drain water trap and clean										C	C	C	C	C	C	C	C			
AMT models:Manual side Transmission oil										I	I	I	R	I	I	I	R	Add 0,25 hours for replacement	Fuel tank cap & fuel pipes / lines for loose connections or damage										I	I	I	I	I	I	I	I			
AMT models:Auto side Transmission oil										I	R	I	R	I	R	I	R	Add 0,5 hours for replacement																					
Manual models:Transmission oil										I	I	I	R	I	I	I	R	Add 0,25 hours for replacement	Fuel injection pump strainer										I	I	I	I	I	I	I	I			
Manual GIGAMAX models:Transmission oil										I	I	I	I	I	I	I	R	GIGAMAX only-add 0,3 hrs																					
Manual models:Trans.& transfer case oil (4wd)										I	I	I	R	I	I	I	R	Add 0,25 hours for replacement	Fitting of knuckles and front axle for looseness										I	I	I	I	I	I	I	I			
Manual models:Transmission and transfer case gear control cables (4WD MODEL)										A	A	A	A	A	A	A	A		King pin										L	L	L	L	L	L	L	L	Replace every 160,000km-add 0,5 hrs		
Check Transmission for leaks										I	I	I	I	I	I	I	I		Power steering fluid										I	I	I	I	I	I	I	R			
Clean and check Transmission breather										C	C	C	C	C	C	C	C		Power steering oil leakage										I	I	I	I	I	I	I	I			
ALLISON AUTOMATIC TRANSMISSION											STEERING																												
If prognostics is activated, the filter & oil must be replaced according to the transmission service indicator. If prognostics is not activated, refer table below (service interval based on vehicle application)										Add 0,3 hours for filter repl. / Add 0,3 hours for oil repl.	Ball stud, tie rod end and drag link of steering link arm										I	I	I	I	I	I	I	I											
Waste compactors,Roto presses,Mixers,etc.										Replace filter and oil every 40,000 km / 1,000 hours										Add 0,6 hours for filter & oil repl.	Steering shaft universal joint & sliding sleeve										I	I	I	I	I	I	I	I	
Medium Haul - Distribution, general purpose										Replace filter every 40,000 km/repl. oil:every 120,000k										Add 0,3 hrs for filter/Add 0,3 hrs for oil	Grease all grease nipples										L	L	L	L	L	L	L	L	
Long Haul - All normal duty										Replace filter every 60,000 km/repl. oil:every 200,000k										Add 0,3 hrs for filter/Add 0,3 hrs for oil	Power steering filter										I	I	I	I	R	I	I	I	R
ELECTRICAL											FRONT SUSPENSION																												
Check function of reverse buzzer										I	I	I	I	I	I	I	I		Check for damage on front axle										I	I	I	I	I	I	I	I			
Battery terminals										I/C	I/C	I/C	I/C	I/C	I/C	I/C	I/C		Front spring pins and shackles										I	I	I	I	I	I	I	I			
Damage to or loose connection of wiring harness terminals										I	I	I	I	I	I	I	I		Check front suspension and mountings for looseness or damage										I	I	I	I	I	I	I	I			
Diagnostic test with Tech 2 / GIDSS										Test	Test	Test	Test	Test	Test	Test	Test		Knuckle-to-front axle clearance										I	I	I	I	I	I	I	I			
Function of alternator										I	I	I	I	I	I	I	I		Leaf spring damage										I	I	I	I	I	I	I	I			
Function of starter motor										I	I	I	I	I	I	I	I		Leaf spring U-bolts										T	T	T	T	T	T	T	T			
Interior dome light										I	I	I	I	I	I	I	I		Shock absorber mountings and leakage										I	I	I	I	I	I	I	I			
Lights, horn, windshield, wiper and washer										I	I	I	I	I	I	I	I		UNDER CARRIAGE																				
Specific gravity of battery fluid and level										I	I	I	I	I	I	I	I		Check for excessive play in front propeller caldan shaft joints & sliding sleeves (4WD MODEL)										I	I	I	I	I	I	I	I			
REAR SUSPENSION																																							
Air leaks from air suspension										I	I	I	I	I	I	I	I		Lubricate cardan shaft joints & sliding sleeves (4WD MODEL)										L	L	L	L	L	L	L	L			
Bolts and nuts on chassis and body										T/I	T/I	T/I	T/I	T/I	T/I	T/I	T/I																						
Trailer Coupler (if equipped)										I	I	I	I	I	I	I	I		Check for excessive play in propeller shaft joints / connections										I	I	I	I	I	I	I	I			
Function of leveling valves										I	I	I	I	I	I	I	I		Lubricate propellar shaft bearing, sliding and universal joints										L	L	L	L	L	L	L	L			
Loose or damaged leaf spring U bolts										I/T	I/T	I/T	I/T	I/T	I/T	I/T	I/T		Susp.mountings for looseness or damage										I	I	I	I	I	I	I	I			
Loose shock absorber mounting and leakage										I	I	I	I	I	I	I	I		Clean and grease all grease nipples										L	L	L	L	L	L	L	L			
Rear spring shackle pins or rr spring sliding shackles										I/L	I/L	I/L	I/L	I/L	I/L	I/L	I/L																						
Trunnion shaft (If equipped)										L	L	L	L	L	L	L	L																						

¹NOTE : For vehicles equipped with an hour meter which records engine run time.

500 000 km / 300 months up to 640 000 km / 384 months or 6 250 / 10 000 hours up to 8 000 / 12 800 hours

CUSTOMER NAME : _____ KILOMETERS : _____

MODEL JOB : _____ DATE : _____

VIN : _____ JOB CARD NO : _____

Dealer Stamp

Torque for F Series wheels.....6 Bolt = 450 - 500 Nm
Torque for F Series wheels.....8 Bolt = 550 - 600 Nm
Torque for F Series wheels.....10 Bolt = 500 - 550 Nm
Oil Specifications..... Refer to Lube Chart

Test drive vehicle :

Start km _____

End km: _____

Technician Name: _____

Technician Signature: _____

Workshop Foreman Signature: _____

TECHNICIAN NOTES AND TROUBLE CODE

Customer Signature: _____

Date: _____

ADDITIONAL NOTES:

1. Road Test Vehicle - Minimum 10 km : Test exhaust brake, check for vibration, warning buzzers, operation of all gauges, test brakes, clutch operation, excessive engine smoke, fluid leaks, clean vehicle thoroughly and report findings.
2. Attach one copy of service schedule to Customer's Invoice.
3. Attach one copy of service schedule to Job Card.

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