



## 20,000 km or 12 Months SERVICE SCHEDULE

### F & G-series (4HK1/6HK1) , FYH, FX & GX-series (6UZ1), E-series (6WG1)



**PLEASE NOTE:** 1.This Service Schedule will have preference over the Owner's Manual and Warranty & Service Guide (Refer to updated date).  
 2.Refer to the Warranty and Service Guide for Severe Driving Conditions. 3.This Service Schedule must be used in addition with the CNG System (Dual Fuel) Service Schedule on vehicles equipped with the CNG system.  
 4.Consult the Owner/Customer prior to any additional work being carried out as an additional cost will be charged for items not covered under warranty.

**Job Card No.:** ..... **Customer Name:** ..... **Model :** ..... **KM Reading:** ..... **VIN :** .....

**Service Advisor :** ..... **Authorisation No.:** ..... **Technician (Print) :** ..... **Date :** .....

I = Inspect, clean, repair or replace / adjust as required	R= Replace	A= Adjust	T = Tighten to the specified torque					C= Clean	L= Lubricate	Indicate service performed with a ✓	Please Note Additional Remarks									
SERVICE INTERVAL every KMs (x1000) or MONTHS, whichever occurs first	20	40	60	80	100	120	140	160		SERVICE INTERVAL every KMs (x1000) or MONTHS, whichever occurs first	20	40	60	80	100	120	140	160		Additional Remarks
<sup>1</sup> Interval every 250 hours-excluding Compactors	250	500	750	1000	1250	1500	1750	2000		<sup>1</sup> Interval every 250 hours-excluding Compactors	250	500	750	1000	1250	1500	1750	2000		Additional Remarks
<sup>1</sup> Interval every 400 hours-Compactors only Labour hrs.	400	800	1200	1600	2000	2400	2800	3200		<sup>1</sup> Interval every 400 hours-Compactors only Labour hrs.	400	800	1200	1600	2000	2400	2800	3200		
	3,3	3,6	3,4	3,6	3,3	3,6	3,4	3,6			3,3	3,6	3,4	3,6	3,3	3,6	3,4	3,6		
<b>ENGINE</b>										<b>BRAKE SYSTEM</b>										
Air cleaner element (Inner)	I	I	R	I	I	I	R	I		Air Dryer Cartridge or Filter	I	I	I	I	I	I	I	I		Replace every 200 000 km or 24 months-add 0,5 hrs. Add 0,8 hours to recondition
Air cleaner element (Outer)	I	R	I	R	I	R	I	R		Brake fluid	I	I	I	I	I	I	I	I		Repl. every 24 months-add 0,6 hrs (F&G series)
Check engine for oil leaks	I	I	I	I	I	I	I	I		Brake pedal stroke and free play	I	I	I	I	I	I	I	I		
Drive belt tension and Pulleys	I	I	I	I	I	I	I	I		Brake pipe & hoses for loose connections/leaks	I	I	I	I	I	I	I	I		
Engine oil	R	R	R	R	R	R	R	R		Brake shoe lining and drum wear	I	I	I	I	I	I	I	I		
Engine oil filter	R	R	R	R	R	R	R	R		Drain Air Tanks	I	I	I	I	I	I	I	I		
Engine partial oil filter element	R	R	R	R	R	R	R	R	Add 0,3 hours-FX/GX/FY & GIGAMAX	Parking brake functionality	I	I	I	I	I	I	I	I		
Oil separator filter	I	I	I	R	I	I	I	R	Euro3 & GIGAMAX-add 0,2 hrs for repl.	Function of brake valve (Foot valve)	I	I	I	I	I	I	I	I		
Pre-fuel filter element (with water separator)	I	R	I	R	I	R	I	R		Excessive wear of wheel brake cam (s-cam type) - if equipped	I	I	I	I	I	I	I	I		
Fuel filter	R	R	R	R	R	R	R	R												
Air compressor, governor and unloader functions	I	I	I	I	I	I	I	I		<b>CAB</b>										
Air restriction Indicator	I	I	I	I	I	I	I	I		Cab mounting	I	I	I	I	I	I	I	I		
Clean and check engine breather	C	C	C	C	C	C	C	C		Door straps / hinges	L	L	L	L	L	L	L	L		
Turbocharger to air duct connection and gasket	I	I	I	I	I	I	I	I		Electro hydraulic cab tilt pump oil	I	I	I	I	I	I	I	R		Replace every 160,000km-add 0,3 hours
<b>COOLING</b>										<b>CLUTCH</b>										
Coolant system for leaks (pressure test & cap)	I	I	I	I	I	I	I	I		Clutch fluid (Manual transmission)	I	I	I	I	I	I	I	I		Replace every 24 Months-add 0,3 hours
Engine coolant level check & test (50% Glycol)	I	I	I	I	I	I	I	I	Repl. every 24 months-add 0,5 hours	Clutch push rod free play (Manual transmission)	A	A	A	A	A	A	A	A		Add 0,1 hours
Engine Water Pump bearing	L	L	L	L	L	L	L	L	F - Series	Clutch pedal stroke and free play (Manual Transmission Model)	A	A	A	A	A	A	A	A		
Fan cowling rubber and radiator damage	I	I	I	I	I	I	I	I		Clutch system function	I	I	I	I	I	I	I	I		Lubricate grease nipples
Radiator core for blockage	I	I	I	I	I	I	I	I		<b>DIFFERENTIAL / AXLES</b>										
<b>EXHAUST</b>										Inter differential gear oil & Filter (If equipped)	I	I	I	R	I	I	I	R		Add 0,1 hours for replacement - GIGAMAX only
Check exhaust pipes, mountings, clamp, muffler	I	I	I	I	I	I	I	I		Rear Axle Differential Gear Oil	I	I	I	R	I	I	I	R		Front rear and Rear rear axles - Add 0,25 hours
Check exhaust system condition and mountings	I	I	I	I	I	I	I	I		Clean and inspect diff breather	C	C	C	C	C	C	C	C		
Intake and exhaust manifolds	I	I	I	I	I	I	I	I		Front axle case oil (4 X 4)	I	I	I	R	I	I	I	R		Add 0,25 hours for replacement
<b>5TH WHEEL (If Equipped)</b>										King pin	L/I	L/I	L/I	L/I	L/I	L/I	L/I	L/I		
King pin	I	I	I	I	I	I	I	I		<b>WHEELS &amp; TYRES</b>										
Check all specs in line with manufacturers specifications	I	I	I	I	I	I	I	I		Tyre pressures	I	I	I	I	I	I	I	I		Record out of line items
Greasing of 5th wheel and grease nipples	L	L	L	L	L	L	L	L		Wheel rims for damage	I	I	I	I	I	I	I	I		
King pin-to-bearing clearance	I	I	I	I	I	I	I	I		Front and rear wheel hub bearing grease & seal	I	I	I	R	I	I	I	R		Add 3,0hrs for 4x2-add 1,5hrs for add.axles
<b>RETARDER (If Equipped)</b>										Wheel nuts and bolts	T/I	T/I	T/I	T/I	T/I	T/I	T/I	T/I		
Hydraulic retarder oil (SAE 30) (VOITH)	I	R	I	R	I	R	I	R	Add 0,5 hrs for replacement	Front wheel hub bearing oil (MERITOR)	I	I	I	I	I	I	I	R		Replace every 160,000km-add 0,2 hrs
Electromagnetic (TELMA)	I	I	I	I	I	I	I	I	Refer Telma service schedule	Loose front and rear wheel hub bearings	I	I	I	I	I	I	I	I		
										Tyre condition - Visual Inspection	I	I	I	I	I	I	I	I		

<sup>1</sup>NOTE : For vehicles equipped with an hour meter which records engine run time.



## 20,000 km or 12 Months SERVICE SCHEDULE

### F & G-series (4HK1/6HK1) , FYH, FX & GX-series (6UZ1), E-series (6WG1)



Job Card No.: ..... Customer Name: ..... Model : ..... KM Reading: ..... VIN : .....

Service Advisor : ..... Authorisation No: ..... Technician (Print) : ..... Date : .....

I= Inspect, clean, repair or replace / adjust as required or MONTHS, whichever occurs first	R= Replace A= Adjust T=Tighten to the specified torque C= Clean								Additional Remarks	L= Lubricate	Indicate service performed with a ✓								Please Note Additional Remarks
	20	40	60	80	100	120	140	160			20	40	60	80	100	120	140	160	
SERVICE INTERVAL every KMs (x1000)	20	40	60	80	100	120	140	160		SERVICE INTERVAL every KMs (x1000)	20	40	60	80	100	120	140	160	
Interval every 250 hours-excluding Compactors	12	24	36	48	60	72	84	96		Interval every 250 hours-excluding Compactors	12	24	36	48	60	72	84	96	
Interval every 400 hours-Compactors only	250	500	750	1000	1250	1500	1750	2000		Interval every 400 hours-Compactors only	250	500	750	1000	1250	1500	1750	2000	
Labour hrs.	400	800	1200	1600	2000	2400	2800	3200		Labour hrs.	400	800	1200	1600	2000	2400	2800	3200	
	3,3	3,6	3,4	3,6	3,3	3,6	3,4	3,6			3,3	3,6	3,4	3,6	3,3	3,6	3,4	3,6	

TRANSMISSION										
Manual models:Gear control cable & mechanism	I	I	I	I	I	I	I	I	I	
AMT models:Manual side Transmission oil	I	I	I	R	I	I	I	I	R	Add 0,25 hours for replacement
AMT models:Auto side Transmission oil	I	R	I	R	I	R	I	R	I	Add 0,5 hours for replacement
Manual models:Transmission oil	I	I	I	R	I	I	I	I	R	Add 0,25 hours for replacement
Manual GIGAMAX models:Transmission oil	I	I	I	I	I	I	I	I	R	GIGAMAX only-add 0,3 hrs
Manual models:Trans.& transfer case oil (4wd)	I	I	I	R	I	I	I	I	R	Add 0,25 hours for replacement
Manual models:Transmission and transfer case gear control cables (4WD MODEL)	A	A	A	A	A	A	A	A	A	
Check Transmission for leaks	I	I	I	I	I	I	I	I	I	
Clean and check Transmission breather	C	C	C	C	C	C	C	C	C	

FUEL										
Drain water trap and clean	C	C	C	C	C	C	C	C	C	
Fuel tank cap & fuel pipes / lines for loose connections or damage	I	I	I	I	I	I	I	I	I	
Fuel injection pump strainer	I	I	I	I	I	I	I	I	I	
STEERING										
Fitting of knuckles and front axle for looseness	I	I	I	I	I	I	I	I	I	
King pin	L	L	L	L	L	L	L	L	L	
Power steering fluid	I	I	I	I	I	I	I	I	R	Replace every 160,000km-add 0,5 hrs
Power steering oil leakage	I	I	I	I	I	I	I	I	I	
Steering function	I	I	I	I	I	I	I	I	I	
Steering wheel free play	I	I	I	I	I	I	I	I	I	
Ball stud, tie rod end and drag link of steering link arm	I	I	I	I	I	I	I	I	I	
Steering shaft universal joint and sliding sleeve	I	I	I	I	I	I	I	I	I	
Grease all grease nipples	L	L	L	L	L	L	L	L	L	
Power steering filter	I	I	I	R	I	I	I	I	R	

ALLISON AUTOMATIC TRANSMISSION									
If prognostics is activated, the filter & oil must be replaced according to the transmission service indicator. If prognostics is not activated, refer table below (service interval based on vehicle application)									
Waste compactors,Roto presses,Mixers,etc.	Replace filter and oil every 40,000 km / 1,000 hours								Add 0,6 hours for filter & oil repl.
Medium Haul - Distribution, general purpose	Replace filter every 40,000 km/repl. oil:every 120,000km								Add 0,3 hrs for filter/Add 0,3 hrs for oil
Long Haul - All normal duty	Replace filter every 60,000 km/repl. oil:every 200,000km								Add 0,3 hrs for filter/Add 0,3 hrs for oil

ELECTRICAL										
Check function of reverse buzzer	I	I	I	I	I	I	I	I	I	
Battery terminals	I/C	I/C	I/C	I/C	I/C	I/C	I/C	I/C	I/C	
Damage to or loose connection of wiring harness terminals	I	I	I	I	I	I	I	I	I	
Diagnostic test with GIDSS	Test	Test	Test	Test	Test	Test	Test	Test	Test	
Function of alternator	I	I	I	I	I	I	I	I	I	
Function of starter motor	I	I	I	I	I	I	I	I	I	
Interior dome light	I	I	I	I	I	I	I	I	I	
Lights, horn, windshield, wiper and washer	I	I	I	I	I	I	I	I	I	
Specific gravity of battery fluid and level	I	I	I	I	I	I	I	I	I	

FRONT SUSPENSION										
Check for damage on front axle	I	I	I	I	I	I	I	I	I	
Front spring pins and shackles	I	I	I	I	I	I	I	I	I	
Check front suspension and mountings for looseness or damage	I	I	I	I	I	I	I	I	I	
Knuckle-to-front axle clearance	I	I	I	I	I	I	I	I	I	
Leaf spring damage	I	I	I	I	I	I	I	I	I	
Leaf spring U-bolts	T	T	T	T	T	T	T	T	T	
Shock absorber mountings and leakage	I	I	I	I	I	I	I	I	I	

REAR SUSPENSION										
Air leaks from air suspension	I	I	I	I	I	I	I	I	I	
Bolts and nuts on chassis and body	T/I	T/I	T/I	T/I	T/I	T/I	T/I	T/I	T/I	
Trailer Coupler (if equipped)	I	I	I	I	I	I	I	I	I	
Function of leveling valves	I	I	I	I	I	I	I	I	I	
Loose or damaged leaf spring U bolts	I/T	I/T	I/T	I/T	I/T	I/T	I/T	I/T	I/T	
Loose shock absorber mounting and leakage	I	I	I	I	I	I	I	I	I	
Rr spring shackle pins or rr spr.sliding shackles	I/L	I/L	I/L	I/L	I/L	I/L	I/L	I/L	I/L	
Trunnion shaft (If equipped)	L	L	L	L	L	L	L	L	L	

UNDER CARRIAGE										
Check for excessive play in front propeller caldan shaft joints & sliding sleeves (4WD MODEL)	I	I	I	I	I	I	I	I	I	
Lubricate cardan shaft joints & sliding sleeves (4WD MODEL)	L	L	L	L	L	L	L	L	L	
Check for excessive play in propeller shaft joints / connections	I	I	I	I	I	I	I	I	I	
Propellar shaft bearing, sliding & universal joints	L	L	L	L	L	L	L	L	L	
Suspension mountings for looseness or damage	I	I	I	I	I	I	I	I	I	
Clean and grease all grease nipples	L	L	L	L	L	L	L	L	L	

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**20,000 km or 12 Months SERVICE SCHEDULE**  
**F & G-series (4HK1/6HK1) , FYH, FX & GX-series (6UZ1), E-series (6WG1)**



Job Card No.: ..... Customer Name: ..... Model : ..... KM Reading: ..... VIN : .....  
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Dealer Stamp

Torque for F Series wheels.....6 Bolt = 450 - 500 Nm
Torque for F Series wheels.....8 Bolt = 550 - 600 Nm
Torque for F Series wheels.....10 Bolt = 500 - 550 Nm
Oil Specifications..... Refer to Lube Chart

Test drive vehicle :  
 Start km \_\_\_\_\_  
 End km: \_\_\_\_\_  
 Technician Name: \_\_\_\_\_  
 Technician Signature: \_\_\_\_\_

TECHNICIAN NOTES AND TROUBLE CODE

Customer Signature: \_\_\_\_\_ Workshop Foreman Signature: \_\_\_\_\_ Date: \_\_\_\_\_

- ADDITIONAL NOTES:**
- Road Test Vehicle - Minimum 10 km : Test exhaust brake, check for vibration, warning buzzers, operation of all gauges, test brakes, clutch operation, excessive engine smoke, fluid leaks, clean vehicle thoroughly and report findings.
  - Attach one copy of service schedule to Customer's Invoice.
  - Attach one copy of service schedule to Job Card.

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**PLEASE NOTE:** 1.This Service Schedule will have preference over the Owner's Manual and Warranty & Service Guide (Refer to updated date).  
2.Refer to the Warranty and Service Guide for Severe Driving Conditions. 3.This Service Schedule must be used in addition with the CNG System (Dual Fuel) Service Schedule on vehicles equipped with the CNG system.  
4.Consult the Owner/Customer prior to any additional work being carried out as an additional cost will be charged for items not covered under warranty.

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**Service Advisor :** ..... **Authorisation No.:** ..... **Technician (Print) :** ..... **Date :** .....

I = Inspect, clean, repair or replace / adjust as required R= Replace A= Adjust T = Tighten to the specified torque C= Clean L= Lubricate	Indicate service performed with a ✓								Please Note Additional Remarks
	180	200	220	240	260	280	300	320	
SERVICE INTERVAL every KM (x1000) or MONTHS, whichever occurs first	180	200	220	240	260	280	300	320	<b>Additional Remarks</b>
<sup>1</sup> Interval every 250 hours-excluding Compactors	108	120	132	144	156	168	180	192	
<sup>1</sup> Interval every 400 hours-Compactors only	2250	2500	2750	3000	3250	3500	3750	4000	
Labour hrs.	3,3	3,6	3,4	3,6	3,3	3,6	3,4	3,6	
<b>ENGINE</b>									
Air cleaner element (Inner)	I	I	R	I	I	I	R	I	<b>Additional Remarks</b>
Air cleaner element (Outer)	I	R	I	R	I	R	I	R	
Check engine for oil leaks	I	I	I	I	I	I	I	I	
Drive belt tension and Pulleys	I	I	I	I	I	I	I	I	
Engine oil	R	R	R	R	R	R	R	R	
Engine oil filter	R	R	R	R	R	R	R	R	
Engine partial oil filter element	R	R	R	R	R	R	R	R	
Oil separator filter	I	I	I	R	I	I	I	R	
Pre-fuel filter element (with water separator)	I	R	I	R	I	R	I	R	
Fuel filter	R	R	R	R	R	R	R	R	
Air compressor, governor and unloader functions	I	I	I	I	I	I	I	I	
Air restriction Indicator	I	I	I	I	I	I	I	I	
Clean and check engine breather	C	C	C	C	C	C	C	C	
Turbocharger to air duct connection and gasket	I	I	I	I	I	I	I	I	
<b>COOLING</b>									
Coolant system for leaks (pressure test & cap)	I	I	I	I	I	I	I	I	<b>Additional Remarks</b>
Engine coolant level check & test (50% Glycol)	I	I	I	I	I	I	I	I	
Engine Water Pump bearing	L	L	L	L	L	L	L	L	
Fan cowling rubber and radiator damage	I	I	I	I	I	I	I	I	
Radiator core for blockage	I	I	I	I	I	I	I	I	
<b>EXHAUST</b>									
Check exhaust pipes, mountings, clamp, muffler	I	I	I	I	I	I	I	I	<b>Additional Remarks</b>
Check exhaust system condition and mountings	I	I	I	I	I	I	I	I	
Intake and exhaust manifolds	I	I	I	I	I	I	I	I	
<b>5TH WHEEL (If Equipped)</b>									
King pin	I	I	I	I	I	I	I	I	<b>Additional Remarks</b>
Check all specs in line with manufacturers specifications	I	I	I	I	I	I	I	I	
Greasing of 5th wheel and grease nipples	L	L	L	L	L	L	L	L	
King pin-to-bearing clearance	I	I	I	I	I	I	I	I	
<b>RETARDER (If Equipped)</b>									
Hydraulic retarder oil (SAE 30) (VOITH)	I	R	I	R	I	R	I	R	<b>Additional Remarks</b>
Electromagnetic (TELMA)	I	I	I	I	I	I	I	I	
<b>BRAKE SYSTEM</b>									
Air Dryer Cartridge or Filter	I	I	I	I	I	I	I	I	<b>Additional Remarks</b>
Brake fluid	I	I	I	I	I	I	I	I	
Brake pedal stroke and free play	I	I	I	I	I	I	I	I	
Brake pipe & hoses for loose connections/leaks	I	I	I	I	I	I	I	I	
Brake shoe lining and drum wear	I	I	I	I	I	I	I	I	
Drain Air Tanks	I	I	I	I	I	I	I	I	
Parking brake functionality	I	I	I	I	I	I	I	I	
Function of brake valve (Foot valve)	I	I	I	I	I	I	I	I	
Excessive wear of wheel brake cam (s-cam type) - if equipped	I	I	I	I	I	I	I	I	
<b>CAB</b>									
Cab mounting	I	I	I	I	I	I	I	I	<b>Additional Remarks</b>
Door straps / hinges	L	L	L	L	L	L	L	L	
Electro hydraulic cab tilt pump oil	I	I	I	I	I	I	I	R	
<b>CLUTCH</b>									
Clutch fluid (Manual transmission)	I	I	I	I	I	I	I	I	<b>Additional Remarks</b>
Clutch push rod free play (Manual transmission)	A	A	A	A	A	A	A	A	
Clutch pedal stroke and free play (Manual Transmission Model)	A	A	A	A	A	A	A	A	
Clutch system function	I	I	I	I	I	I	I	I	
<b>DIFFERENTIAL / AXLES</b>									
Inter differential gear oil & Filter (If equipped)	I	I	I	R	I	I	I	R	<b>Additional Remarks</b>
Rear Axle Differential Gear Oil	I	I	I	R	I	I	I	R	
Clean and inspect diff breather	C	C	C	C	C	C	C	C	
Front axle case oil (4 X 4)	I	I	I	R	I	I	I	R	
King pin	L/I	L/I	L/I	L/I	L/I	L/I	L/I	L/I	
<b>WHEELS &amp; TYRES</b>									
Tyre pressures	I	I	I	I	I	I	I	I	<b>Additional Remarks</b>
Wheel rims for damage	I	I	I	I	I	I	I	I	
Front and rear wheel hub bearing grease & seal	I	I	I	R	I	I	I	R	
Wheel nuts and bolts	T/I	T/I	T/I	T/I	T/I	T/I	T/I	T/I	
Front wheel hub bearing oil (MERITOR)	I	I	I	I	I	I	I	R	
Loose front and rear wheel hub bearings	I	I	I	I	I	I	I	I	
Tyre condition - Visual Inspection	I	I	I	I	I	I	I	I	

<sup>1</sup> NOTE : For vehicles equipped with an hour meter which records engine run time.



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<sup>1</sup> Interval every 400 hours-Compactors only	3600	4000	4400	4800	5200	5600	6000	6400		<sup>1</sup> Interval every 400 hours-Compactors only	3600	4000	4400	4800	5200	5600	6000	6400			
Labour hrs.	3,3	3,6	3,4	3,6	3,3	3,6	3,4	3,6		Labour hrs.	3,3	3,6	3,4	3,6	3,3	3,6	3,4	3,6			
<b>TRANSMISSION</b>										<b>FUEL</b>											
Manual models:Gear control cable & mechanism										Drain water trap and clean											
AMT models:Manual side Transmission oil										Fuel tank cap & fuel pipes / lines for loose connections or damage											
AMT models:Auto side Transmission oil										Fuel injection pump strainer											
Manual models:Transmission oil										<b>STEERING</b>											
Manual GIGAMAX models:Transmission oil										Fitting of knuckles and front axle for looseness											
Manual models:Trans. & transfer case oil (4wd)										King pin											
Manual models:Transmission and transfer case gear control cables (4WD MODEL)										Power steering fluid										Replace every 160,000km-add 0,5 hrs	
Check Transmission for leaks										Power steering oil leakage											
Clean and check Transmission breather										Steering function											
<b>ALLISON AUTOMATIC TRANSMISSION</b>										Steering wheel free play											
If prognostics is activated, the filter & oil must be replaced according to the transmission service indicator. If prognostics is not activated, refer table below (service interval based on vehicle application)										Ball stud, tie rod end and drag link of steering link arm											
Waste compactors,Roto presses,Mixers,etc.										Steering shaft universal joint and sliding sleeve											
Medium Haul - Distribution, general purpose										Grease all grease nipples											
Long Haul - All normal duty										Power steering filter											
<b>ELECTRICAL</b>										<b>FRONT SUSPENSION</b>											
Check function of reverse buzzer										Check for damage on front axle											
Battery terminals										Front spring pins and shackles											
Diagnostic test with GIDSS										Check front suspension and mountings for looseness or damage											
Diagnostic test with Tech 2 / GIDSS										Knuckle-to-front axle clearance											
Function of alternator										Leaf spring damage											
Function of starter motor										Leaf spring U-bolts											
Interior dome light										Shock absorber mountings and leakage											
Lights, horn, windshield, wiper and washer										<b>UNDER CARRIAGE</b>											
Specific gravity of battery fluid and level										Check for excessive play in front propeller caldan shaft joints & sliding sleeves (4WD MODEL)											
<b>REAR SUSPENSION</b>										Lubricate cardan shaft joints & sliding sleeves (4WD MODEL)											
Air leaks from air suspension										Check for excessive play in propeller shaft joints / connections											
Bolts and nuts on chassis and body										Propellar shaft bearing, sliding & universal joints											
Trailer Coupler (if equipped)										Suspension mountings for looseness or damage											
Function of leveling valves										Clean and grease all grease nipples											
Loose or damaged leaf spring U bolts																					
Rr spring shackle pins or rr spr.sliding shackles																					
Rr spring shackle pins or rr spr.sliding shackles																					
Trunnion shaft (if equipped)																					

<sup>1</sup> NOTE : For vehicles equipped with an hour meter which records engine run time.



**20,000 km or 12 Months SERVICE SCHEDULE**  
**F & G-series (4HK1/6HK1) , FYH, FX & GX-series (6UZ1), E-series (6WG1)**



**Job Card No.:** ..... **Customer Name:** ..... **Model :** ..... **KM Reading:** ..... **VIN :** .....

**Service Advisor :** ..... **Authorisation No:** ..... **Technician (Print) :** ..... **Date :** .....

Dealer Stamp

Torque for F Series wheels.....6 Bolt = 450 - 500 Nm  
 Torque for F Series wheels.....8 Bolt = 550 - 600 Nm  
 Torque for F Series wheels.....10 Bolt = 500 - 550 Nm  
 Oil Specifications..... Refer to Lube Chart

TECHNICIAN NOTES AND TROUBLE CODE

**Test drive vehicle :**

**Start km** \_\_\_\_\_

**End km:** \_\_\_\_\_

**Technician Name:** \_\_\_\_\_

**Technician Signature:** \_\_\_\_\_

**Customer Signature:** \_\_\_\_\_ **Workshop Foreman Signature:** \_\_\_\_\_ **Date:** \_\_\_\_\_

- ADDITIONAL NOTES:**
1. Road Test Vehicle - Minimum 10 km : Test exhaust brake, check for vibration, warning buzzers, operation of all gauges, test brakes, clutch operation, excessive engine smoke, fluid leaks, clean vehicle thoroughly and report findings.
  2. Attach one copy of service schedule to Customer's Invoice.
  3. Attach one copy of service schedule to Job Card.

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## 20,000 km or 12 Months SERVICE SCHEDULE F & G-series (4HK1/6HK1) , FYH, FX & GX-series (6UZ1), E-series (6WG1)



**PLEASE NOTE:** 1.This Service Schedule will have preference over the Owner's Manual and Warranty & Service Guide (Refer to updated date).  
2.Refer to the Warranty and Service Guide for Severe Driving Conditions. 3.This Service Schedule must be used in addition with the CNG System (Dual Fuel) Service Schedule on vehicles equipped with the CNG system.  
4.Consult the Owner/Customer prior to any additional work being carried out as an additional cost will be charged for items not covered under warranty.

Job Card No. : ..... Customer Name : ..... Model : ..... KM Reading : ..... VIN : .....  
 Service Advisor : ..... Authorisation No. : ..... Technician (Print) : ..... Date : .....

I = Inspect, clean, repair or replace / adjust as required	R= Replace	A= Adjust	T = Tighten to the specified torque	C= Clean	L= Lubricate	Indicate service performed with a ✓								Please Note Additional Remarks											
SERVICE INTERVAL every KMs (x1000) or MONTHS, whichever occurs first	340	360	380	400	420	440	460	480																	
	204	216	228	240	252	264	276	288																	
<sup>1</sup> Interval every 250 hours-excluding Compactors	4250	4500	4750	5000	5250	5500	5750	6000																	
<sup>1</sup> Interval every 400 hours-Compactors only	6800	7200	7600	8000	8400	8800	9200	9600																	
Labour hrs.	3,3	3,6	3,4	3,6	3,3	3,6	3,4	3,6																	
<b>ENGINE</b>													<b>Additional Remarks</b>												
Air cleaner element (Inner)	I	I	R	I	I	I	R	I																	
Air cleaner element (Outer)	I	R	I	R	I	R	I	R																	
Check engine for oil leaks	I	I	I	I	I	I	I	I																	
Drive belt tension and Pulleys	I	I	I	I	I	I	I	I																	
Engine oil	R	R	R	R	R	R	R	R																	
Engine oil filter	R	R	R	R	R	R	R	R																	
Engine partial oil filter element	R	R	R	R	R	R	R	R	Add 0,3 hours-FX/GX/FY & GIGAMAX																
Oil separator filter	I	I	I	R	I	I	I	R	Euro3 & GIGAMAX-add 0,2 hrs for repl.																
Pre-fuel filter element (with water separator)	I	R	I	R	I	R	I	R																	
Fuel filter	R	R	R	R	R	R	R	R																	
Air compressor, governor and unloader functions	I	I	I	I	I	I	I	I																	
Air restriction Indicator	I	I	I	I	I	I	I	I																	
Clean and check engine breather	C	C	C	C	C	C	C	C																	
Turbocharger to air duct connection and gasket	I	I	I	I	I	I	I	I																	
<b>COOLING</b>													<b>Additional Remarks</b>												
Coolant system for leaks (pressure test & cap)	I	I	I	I	I	I	I	I																	
Engine coolant level check & test (50% Glycol)	I	I	I	I	I	I	I	I	Repl. every 24 months-add 0,5 hours																
Engine Water Pump bearing	L	L	L	L	L	L	L	L	F - Series																
Fan cowl rubber and radiator damage	I	I	I	I	I	I	I	I																	
Radiator core for blockage	I	I	I	I	I	I	I	I																	
<b>EXHAUST</b>													<b>Additional Remarks</b>												
Check exhaust pipes, mountings, clamp, muffler	I	I	I	I	I	I	I	I																	
Check exhaust system condition and mountings	I	I	I	I	I	I	I	I																	
Intake and exhaust manifolds	I	I	I	I	I	I	I	I																	
<b>5TH WHEEL (If Equipped)</b>													<b>Additional Remarks</b>												
King pin	I	I	I	I	I	I	I	I																	
Check all specs in line with manufacturers specifications	I	I	I	I	I	I	I	I																	
Greasing of 5th wheel and grease nipples	L	L	L	L	L	L	L	L																	
King pin-to-bearing clearance	I	I	I	I	I	I	I	I																	
<b>RETARDER (If Equipped)</b>													<b>Additional Remarks</b>												
Hydraulic retarder oil (SAE 30) (VOITH)	I	R	I	R	I	R	I	R	Add 0,5 hrs for replacement																
Electromagnetic (TELMA)	I	I	I	I	I	I	I	I	Refer Telma service schedule																
<b>BRAKE SYSTEM</b>													<b>Additional Remarks</b>												
Air Dryer Cartridge or Filter	I	I	I	I	I	I	I	I									Replace every 200 000 km or 24 months-add 0,5 hrs. Add 0,8 hours to recondition								
Brake fluid	I	I	I	I	I	I	I	I									Repl. every 24 months-add 0,6 hrs (F&G series)								
Brake pedal stroke and free play	I	I	I	I	I	I	I	I																	
Brake pipe & hoses for loose connections/leaks	I	I	I	I	I	I	I	I																	
Brake shoe lining and drum wear	I	I	I	I	I	I	I	I																	
Drain Air Tanks	I	I	I	I	I	I	I	I																	
Parking brake functionality	I	I	I	I	I	I	I	I																	
Function of brake valve (Foot valve)	I	I	I	I	I	I	I	I																	
Excessive wear of wheel brake cam (s-cam type) - if equipped	I	I	I	I	I	I	I	I																	
<b>CAB</b>													<b>Additional Remarks</b>												
Cab mounting	I	I	I	I	I	I	I	I																	
Door straps / hinges	L	L	L	L	L	L	L	L																	
Electro hydraulic cab tilt pump oil	I	I	I	I	I	I	I	I	R								Replace every 160,000km-add 0,3 hours								
<b>CLUTCH</b>													<b>Additional Remarks</b>												
Clutch fluid (Manual transmission)	I	I	I	I	I	I	I	I									Replace every 24 Months-add 0,3 hours								
Clutch push rod free play (Manual transmission)	A	A	A	A	A	A	A	A									Add 0,1 hours								
Clutch pedal stroke and free play (Manual Transmission Model)	A	A	A	A	A	A	A	A																	
Clutch system function	I	I	I	I	I	I	I	I									Lubricate grease nipples								
<b>DIFFERENTIAL / AXLES</b>													<b>Additional Remarks</b>												
Inter differential gear oil & Filter (If equipped)	I	I	I	R	I	I	I	R									Add 0,1 hours for replacement - GIGAMAX only								
Rear Axle Differential Gear Oil	I	I	I	R	I	I	I	R									Front rear and Rear rear axles - Add 0,25 hours								
Clean and inspect diff breather	C	C	C	C	C	C	C	C																	
Front axle case oil (4 X 4)	I	I	I	R	I	I	I	R									Add 0,25 hours for replacement								
King pin	L/I	L/I	L/I	L/I	L/I	L/I	L/I	L/I																	
<b>WHEELS &amp; TYRES</b>													<b>Additional Remarks</b>												
Tyre pressures	I	I	I	I	I	I	I	I									Record out of line items								
Wheel rims for damage	I	I	I	I	I	I	I	I																	
Front and rear wheel hub bearing grease & seal	I	I	I	R	I	I	I	R									Add 3,0hrs for 4x2-add 1,5hrs for add.axles								
Wheel nuts and bolts	T/I	T/I	T/I	T/I	T/I	T/I	T/I	T/I																	
Front wheel hub bearing oil (MERITOR)	I	I	I	I	I	I	I	I	R								Replace every 160,000km-add 0,2 hrs								
Loose front and rear wheel hub bearings	I	I	I	I	I	I	I	I																	
Tyre condition - Visual Inspection	I	I	I	I	I	I	I	I																	

<sup>1</sup>NOTE : For vehicles equipped with an hour meter which records engine run time.



## 20,000 km or 12 Months SERVICE SCHEDULE

### F & G-series (4HK1/6HK1) , FYH, FX & GX-series (6UZ1), E-series (6WG1)



Job Card No.: ..... Customer Name: ..... Model : ..... KM Reading: ..... VIN : .....

Service Advisor : ..... Authorisation No: ..... Technician (Print) : ..... Date : .....

I = Inspect, clean, repair or replace / adjust as required or MONTHS, whichever occurs first	R= Replace A= Adjust								Additional Remarks	Indicate service performed with a ✓	Please Note Additional Remarks								
	340	360	380	400	420	440	460	480			340	360	380	400	420	440	460	480	
1. Interval every 250 hours-excluding Compactors	204	216	228	240	252	264	276	288		1. Interval every 250 hours-excluding Compactors	204	216	228	240	252	264	276	288	
1. Interval every 400 hours-Compactors only	4250	4500	4750	5000	5250	5500	5750	6000		1. Interval every 400 hours-Compactors only	4250	4500	4750	5000	5250	5500	5750	6000	
Labour hrs.	3,3	3,6	3,4	3,6	3,3	3,6	3,4	3,6		Labour hrs.	3,3	3,6	3,4	3,6	3,3	3,6	3,4	3,6	

#### TRANSMISSION

Manual models: Gear control cable & mechanism	I	I	I	I	I	I	I	I	
AMT models: Manual side Transmission oil	I	I	I	R	I	I	I	R	Add 0,25 hours for replacement
AMT models: Auto side Transmission oil	I	R	I	R	I	R	I	R	Add 0,5 hours for replacement
Manual models: Transmission oil	I	I	I	R	I	I	I	R	Add 0,25 hours for replacement
Manual GIGAMAX models: Transmission oil	I	I	I	I	I	I	I	R	GIGAMAX only-add 0,3 hrs
Manual models: Trans. & transfer case oil (4wd)	I	I	I	R	I	I	I	R	Add 0,25 hours for replacement
Manual models: Transmission and transfer case gear control cables (4WD MODEL)	A	A	A	A	A	A	A	A	
Check Transmission for leaks	I	I	I	I	I	I	I	I	
Clean and check Transmission breather	C	C	C	C	C	C	C	C	

#### FUEL

Drain water trap and clean	C	C	C	C	C	C	C	C	
Fuel tank cap & fuel pipes / lines for loose connections or damage	I	I	I	I	I	I	I	I	
Fuel injection pump strainer	I	I	I	I	I	I	I	I	

#### STEERING

Fitting of knuckles and front axle for looseness	I	I	I	I	I	I	I	I	
King pin	L	L	L	L	L	L	L	L	
Power steering fluid	I	I	I	I	I	I	I	R	Replace every 160,000km-add 0,5 hrs
Power steering oil leakage	I	I	I	I	I	I	I	I	
Steering function	I	I	I	I	I	I	I	I	
Steering wheel free play	I	I	I	I	I	I	I	I	

#### ALLISON AUTOMATIC TRANSMISSION

If prognostics is activated, the filter & oil must be replaced according to the transmission service indicator. If prognostics is not activated, refer table below (service interval based on vehicle application)		Add 0,3 hours for filter repl. / Add 0,3 hours for oil repl.
Waste compactors, Roto presses, Mixers, etc.	Replace filter and oil every 40,000 km / 1,000 hours	Add 0,6 hours for filter & oil repl.
Medium Haul - Distribution, general purpose	Replace filter every 40,000 km/repl. oil: every 120,000km	Add 0,3 hrs for filter/Add 0,3 hrs for oil
Long Haul - All normal duty	Replace filter every 60,000 km/repl. oil: every 200,000km	Add 0,3 hrs for filter/Add 0,3 hrs for oil

Ball stud, tie rod end and drag link of steering link arm	I	I	I	I	I	I	I	I	
Steering shaft universal joint and sliding sleeve	I	I	I	I	I	I	I	I	
Grease all grease nipples	L	L	L	L	L	L	L	L	
Power steering filter	I	I	I	R	I	I	I	R	

#### ELECTRICAL

Check function of reverse buzzer	I	I	I	I	I	I	I	I	
Battery terminals	I/C	I/C	I/C	I/C	I/C	I/C	I/C	I/C	
Diagnostic test with GIDSS	I	I	I	I	I	I	I	I	
Diagnostic test with Tech 2 / GIDSS	Test	Test	Test	Test	Test	Test	Test	Test	
Function of alternator	I	I	I	I	I	I	I	I	
Function of starter motor	I	I	I	I	I	I	I	I	
Interior dome light	I	I	I	I	I	I	I	I	
Lights, horn, windshield, wiper and washer	I	I	I	I	I	I	I	I	
Specific gravity of battery fluid and level	I	I	I	I	I	I	I	I	

#### FRONT SUSPENSION

Check for damage on front axle	I	I	I	I	I	I	I	I	
Front spring pins and shackles	I	I	I	I	I	I	I	I	
Check front suspension and mountings for looseness or damage	I	I	I	I	I	I	I	I	
Knuckle-to-front axle clearance	I	I	I	I	I	I	I	I	
Leaf spring damage	I	I	I	I	I	I	I	I	
Leaf spring U-bolts	T	T	T	T	T	T	T	T	
Shock absorber mountings and leakage	I	I	I	I	I	I	I	I	

#### UNDER CARRIAGE

Check for excessive play in front propeller caldan shaft joints & sliding sleeves (4WD MODEL)	I	I	I	I	I	I	I	I	
Lubricate cardan shaft joints & sliding sleeves (4WD MODEL)	L	L	L	L	L	L	L	L	
Check for excessive play in propeller shaft joints / connections	I	I	I	I	I	I	I	I	
Propellar shaft bearing, sliding & universal joints	L	L	L	L	L	L	L	L	
Suspension mountings for looseness or damage	I	I	I	I	I	I	I	I	
Clean and grease all grease nipples	L	L	L	L	L	L	L	L	

#### REAR SUSPENSION

Air leaks from air suspension	I	I	I	I	I	I	I	I	
Bolts and nuts on chassis and body	T/I	T/I	T/I	T/I	T/I	T/I	T/I	T/I	
Trailer Coupler (if equipped)	I	I	I	I	I	I	I	I	
Function of leveling valves	I	I	I	I	I	I	I	I	
Loose or damaged leaf spring U bolts	I/T	I/T	I/T	I/T	I/T	I/T	I/T	I/T	
Rr spring shackle pins or rr spr.sliding shackles	I	I	I	I	I	I	I	I	
Rr spring shackle pins or rr spr.sliding shackles	I/L	I/L	I/L	I/L	I/L	I/L	I/L	I/L	
Trunnion shaft (If equipped)	L	L	L	L	L	L	L	L	

<sup>1</sup> NOTE : For vehicles equipped with an hour meter which records engine run time.





**20,000 km or 12 Months SERVICE SCHEDULE**  
**F & G-series (4HK1/6HK1) , FYH, FX & GX-series (6UZ1), E-series (6WG1)**



Job Card No.: ..... Customer Name: ..... Model : ..... KM Reading: ..... VIN : .....  
 Service Advisor : ..... Authorisation No: ..... Technician (Print) : ..... Date : .....

Dealer Stamp

Torque for F Series wheels.....6 Bolt = 450 - 500 Nm  
 Torque for F Series wheels.....8 Bolt = 550 - 600 Nm  
 Torque for F Series wheels.....10 Bolt = 500 - 550 Nm  
 Oil Specifications..... Refer to Lube Chart

TECHNICIAN NOTES AND TROUBLE CODE

Test drive vehicle :  
 Start km \_\_\_\_\_  
 End km: \_\_\_\_\_  
 Technician Name: \_\_\_\_\_  
 Technician Signature: \_\_\_\_\_

Customer Signature: \_\_\_\_\_

Workshop Foreman Signature: \_\_\_\_\_

Date: \_\_\_\_\_

- ADDITIONAL NOTES:**
- Road Test Vehicle - Minimum 10 km : Test exhaust brake, check for vibration, warning buzzers, operation of all gauges, test brakes, clutch operation, excessive engine smoke, fluid leaks, clean vehicle thoroughly and report findings.
  - Attach one copy of service schedule to Customer's Invoice.
  - Attach one copy of service schedule to Job Card.

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## 20,000 km or 12 Months SERVICE SCHEDULE F & G-series (4HK1/6HK1) , FYH, FX & GX-series (6UZ1), E-series (6WG1)



**PLEASE NOTE:** 1.This Service Schedule will have preference over the Owner's Manual and Warranty & Service Guide (Refer to updated date).  
2.Refer to the Warranty and Service Guide for Severe Driving Conditions. 3.This Service Schedule must be used in addition with the CNG System (Dual Fuel) Service Schedule on vehicles equipped with the CNG system.  
4.Consult the Owner/Customer prior to any additional work being carried out as an additional cost will be charged for items not covered under warranty.

**Job Card No.:** ..... **Customer Name:** ..... **Model :** ..... **KM Reading:** ..... **VIN :** .....  
**Service Advisor :** ..... **Authorisation No.:** ..... **Technician (Print) :** ..... **Date :** .....

I= Inspect, clean, repair or replace / adjust as required	R= Replace	A= Adjust	T = Tighten to the specified torque	C= Clean	L= Lubricate	Indicate service performed with a ✓								Please Note Additional Remarks																
SERVICE INTERVAL every KMs (x1000) or MONTHS, whichever occurs first	500	520	540	560	580	600	620	640																						
<sup>1</sup> Interval every 250 hours-excluding Compactors	300	312	324	336	348	360	372	384																						
<sup>1</sup> Interval every 400 hours-Compactors only	6250	6500	6750	7000	7250	7500	7750	8000																						
Labour hrs.	3,3	3,6	3,4	3,6	3,3	3,6	3,4	3,6																						
<b>ENGINE</b>														<b>BRAKE SYSTEM</b>																
Air cleaner element (Inner)	I	I	R	I	I	I	R	I									Air Dryer Cartridge or Filter	I	I	I	I	I	I	I	I	I	I	Replace every 200 000 km or 24 months-add 0,5 hrs. Add 0,8 hours to recondition		
Air cleaner element (Outer)	I	R	I	R	I	R	I	R									Brake fluid	I	I	I	I	I	I	I	I	I	I	Repl. every 24 months-add 0,6 hrs (F&G seri		
Check engine for oil leaks	I	I	I	I	I	I	I	I									Brake pedal stroke and free play	I	I	I	I	I	I	I	I	I	I			
Drive belt tension and Pulleys	I	I	I	I	I	I	I	I									Brake pipe & hoses for loose connections/leaks	I	I	I	I	I	I	I	I	I	I			
Engine oil	R	R	R	R	R	R	R	R									Brake shoe lining and drum wear	I	I	I	I	I	I	I	I	I	I			
Engine oil filter	R	R	R	R	R	R	R	R									Drain Air Tanks	I	I	I	I	I	I	I	I	I	I			
Engine partial oil filter element	R	R	R	R	R	R	R	R	Add 0,3 hours-FX/GX/FY & GIGAMAX								Parking brake functionality	I	I	I	I	I	I	I	I	I	I			
Oil separator filter	I	I	I	R	I	I	I	R	Euro3 & GIGAMAX-add 0,2 hrs for rep								Function of brake valve (Foot valve)	I	I	I	I	I	I	I	I	I	I			
Pre-fuel filter element (with water separator)	I	R	I	R	I	R	I	R									Excessive wear of wheel brake cam (s-cam type) - if equipped	I	I	I	I	I	I	I	I	I	I			
Fuel filter	R	R	R	R	R	R	R	R									<b>CAB</b>													
Air compressor, governor and unloader functions	I	I	I	I	I	I	I	I									Cab mounting	I	I	I	I	I	I	I	I	I	I			
Air restriction Indicator	I	I	I	I	I	I	I	I									Door straps / hinges	L	L	L	L	L	L	L	L	L	L			
Clean and check engine breather	C	C	C	C	C	C	C	C									Electro hydraulic cab tilt pump oil	I	I	I	I	I	I	I	I	I	R	Replace every 160,000km-add 0,3 hours		
Turbocharger to air duct connection and gasket	I	I	I	I	I	I	I	I									<b>CLUTCH</b>													
<b>COOLING</b>														Clutch fluid (Manual transmission)	I	I	I	I	I	I	I	I	I	I	I	I	I	Replace every 24 Months-add 0,3 hours		
Coolant system for leaks (pressure test & cap)	I	I	I	I	I	I	I	I									Clutch push rod free play (Manual transmission)	A	A	A	A	A	A	A	A	A	A	Add 0,1 hours		
Engine coolant level check & test (50% Glycol)	I	I	I	I	I	I	I	I	Repl. every 24 months-add 0,5 hours								Clutch pedal stroke and free play (Manual Transmission Model)	A	A	A	A	A	A	A	A	A				
Engine Water Pump bearing	L	L	L	L	L	L	L	L	F - Series								Clutch system function	I	I	I	I	I	I	I	I	I	I	Lubricate grease nipples		
Fan cowling rubber and radiator damage	I	I	I	I	I	I	I	I									<b>DIFFERENTIAL / AXLES</b>													
Radiator core for blockage	I	I	I	I	I	I	I	I									Inter differential gear oil & Filter (If equipped)	I	I	I	R	I	I	I	I	R	Add 0,1 hours for replacement - GIGAMAX o			
<b>EXHAUST</b>														Rear Axle Differential Gear Oil	I	I	I	R	I	I	I	I	R	Front rear and Rear rear axles - Add 0,25 ho						
Check exhaust pipes, mountings, clamp, muffler	I	I	I	I	I	I	I	I									Clean and inspect diff breather	C	C	C	C	C	C	C	C	C	C			
Check exhaust system condition and mountings	I	I	I	I	I	I	I	I									Front axle case oil (4 X 4)	I	I	I	R	I	I	I	I	R	Add 0,25 hours for replacement			
Intake and exhaust manifolds	I	I	I	I	I	I	I	I									King pin	L/I	L/I	L/I	L/I	L/I	L/I	L/I	L/I	L/I				
<b>5TH WHEEL (If Equipped)</b>														<b>WHEELS &amp; TYRES</b>																
King pin	I	I	I	I	I	I	I	I									Tyre pressures	I	I	I	I	I	I	I	I	I	I	Record out of line items		
Check all specs in line with manufacturers specifications	I	I	I	I	I	I	I	I									Wheel rims for damage	I	I	I	I	I	I	I	I	I	I			
Greasing of 5th wheel and grease nipples	L	L	L	L	L	L	L	L									Front and rear wheel hub bearing grease & seal	I	I	I	R	I	I	I	I	R	Add 3,0hrs for 4x2-add 1,5hrs for add.axles			
King pin-to-bearing clearance	I	I	I	I	I	I	I	I									Wheel nuts and bolts	T/I	T/I	T/I	T/I	T/I	T/I	T/I	T/I	T/I				
<b>RETARDER (If Equipped)</b>														Front wheel hub bearing oil (MERITOR)	I	I	I	I	I	I	I	I	I	I	I	I	R	Replace every 160,000km-add 0,2 hrs		
Hydraulic retarder oil (SAE 30) (VOITH)	I	R	I	R	I	R	I	R	Add 0,5 hrs for replacement								Loose front and rear wheel hub bearings	I	I	I	I	I	I	I	I	I				
Electromagnetic (TELMA)	I	I	I	I	I	I	I	I	Refer Telma service schedule								Tyre condition - Visual Inspection	I	I	I	I	I	I	I	I	I				

<sup>1</sup> NOTE : For vehicles equipped with an hour meter which records engine run time.





**20,000 km or 12 Months SERVICE SCHEDULE**  
**F & G-series (4HK1/6HK1) , FYH, FX & GX-series (6UZ1), E-series (6WG1)**



Job Card No.: ..... Customer Name: ..... Model : ..... KM Reading: ..... VIN : .....  
 Service Advisor : ..... Authorisation No: ..... Technician (Print) : ..... Date : .....

Dealer Stamp

Torque for F Series wheels.....6 Bolt = 450 - 500 Nm  
 Torque for F Series wheels.....8 Bolt = 550 - 600 Nm  
 Torque for F Series wheels.....10 Bolt = 500 - 550 Nm  
 Oil Specifications..... Refer to Lube Chart

Test drive vehicle :  
 Start km \_\_\_\_\_  
 End km: \_\_\_\_\_  
 Technician Name: \_\_\_\_\_  
 Technician Signature: \_\_\_\_\_

Workshop Foreman Signature: \_\_\_\_\_

TECHNICIAN NOTES AND TROUBLE CODE

Date: \_\_\_\_\_

Customer Signature: \_\_\_\_\_

- ADDITIONAL NOTES:**
- Road Test Vehicle - Minimum 10 km : Test exhaust brake, check for vibration, warning buzzers, operation of all gauges, test brakes, clutch operation, excessive engine smoke, fluid leaks, clean vehicle thoroughly and report findings.
  - Attach one copy of service schedule to Customer's Invoice.
  - Attach one copy of service schedule to Job Card.

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