

FSA 60 R

STIHL



2 - 21 Instruction Manual



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1 Introduction

Dear Customer,

Thank you for choosing STIHL. We develop and manufacture our quality products to meet our customers' requirements. The products are designed for reliability even under extreme conditions.

STIHL also stands for premium service quality. Our dealers guarantee competent advice and instruction as well as comprehensive service support.

STIHL expressly commit themselves to a sustainable and responsible handling of natural resources. This user manual is intended to help you use your STIHL product safely and in an environmentally friendly manner over a long service life.

We thank you for your confidence in us and hope you will enjoy working with your STIHL product.



Dr. Nikolas Stihl

IMPORTANT! READ BEFORE USING AND KEEP IN A SAFE PLACE FOR REFERENCE.

2 Guide to Using this Manual

2.1 Applicable Documentation

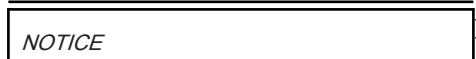
Local safety regulations apply.

- ▶ Read, understand and save the following documents in addition to this instruction manual:
 - Instruction manual and packaging of the cutting attachment you are using
 - Safety notices and precautions for STIHL AK battery.
 - Safety information for STIHL batteries and products with built-in batteries:
www.stihl.com/safety-data-sheets

2.2 Symbols used with warnings in the text



- This symbol indicates dangers that can cause serious injuries or death.
 - ▶ The measures indicated can avoid serious injuries or death.



- This symbol indicates dangers that can cause damage to property.
 - ▶ The measures indicated can avoid damage to property.

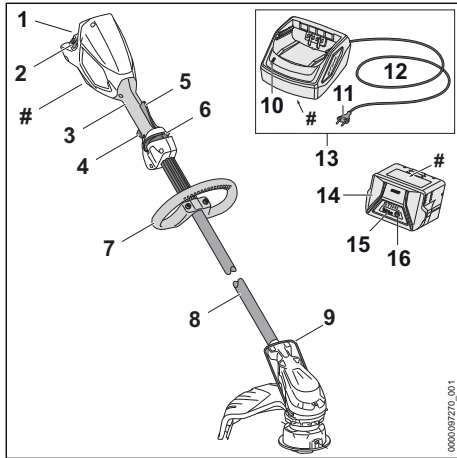
2.3 Symbols in Text



This symbol refers to a chapter in this instruction manual.

3 Overview

3.1 Brushcutter, battery and charger



1 Battery compartment

The battery compartment holds the battery.

2 Locking lever

The locking lever holds the battery in the battery compartment.

3 Control handle

The control handle is used for operating, holding and controlling the brushcutter.

4 Trigger

The trigger switches the brushcutter on and off.

5 Ergo lever

The Ergo lever holds the release slide in position when the trigger is released.

6 Release slide

The release slide releases the trigger.

7 Loop handle

For holding and controlling the brushcutter.

8 Shaft

The shaft connects all components.

9 Bump guard

The bump guard protect objects from contact with the cutting tool.

10 LED

The LED indicates the status of the charger.

11 Mains plug

The mains plug connects the connecting cable with a socket

12 Connecting cable

The connecting cable connects the charger to the mains plug.

13 Charger

The charger charges the battery.

14 Battery

The battery supplies power to the brushcutter.

15 LEDs

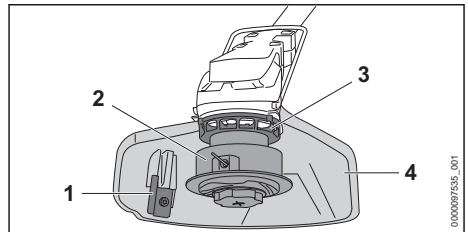
The LEDs indicate the state of charge of the battery and any faults.

16 Button

The button activates the LEDs on the battery.

Rating plate with machine number

3.2 Deflector and Cutting Attachments



1 Line limiting blade

Line limiting blade trims nylon lines to correct length.

2 Mowing head

Mowing head accommodates the mowing lines.

3 Fanwheel

Cools the electric motor.

4 Deflector

Protects the user from flying debris and contact with the cutting attachment.

3.3 Symbols

Meanings of symbols that may be on the trimmer, battery and charger:

← ■ ■ ■ This symbol indicates in what direction the release slide has to be pushed.



This symbol shows the rated speed of the cutting attachment.



1 LED glows red. Battery too hot or too cold.



4 LEDs flash red. There is a malfunction in the battery.



LED glows green and LEDs on battery glow or flash green. Battery is being charged.



LED flashes red. No electrical contact between battery and charger or malfunction in battery or charger.



Guaranteed sound power level according to directive 2000/14/EC in dB(A) in order to make sound emissions of products comparable.



The data next to this symbol indicates the energy content of the battery according to the cell manufacturer's specification. The energy content available during operation is lower.



Operate the electric product in a dry place, indoors only.



Do not dispose of the product with your household waste.

4 Safety Precautions

4.1 Warning Signs

4.1.1 Warning Symbols

Meanings of warning signs and labels on the brushcutter, battery and charger:



Observe safety notices and take the necessary precautions.



Read, understand and keep the User Manual.



Wear safety glasses.



Observe the safety advice concerning flying objects and associated measures.



Remove the battery during work stoppages, transport, storage, maintenance or repair.



Protect brushcutter and charger from rain and dampness.



Maintain a safety distance.



Protect battery from heat and fire.



Protect the battery from rain and moisture and do not immerse it in liquids.



Observe the permitted battery temperature range.

4.2 Intended Use

The STIHL FSA 60 R brushcutter is designed for mowing grass.

Never use the brushcutter in the rain.

The STIHL AK battery feeds the brushcutter with power.

The STIHL AL 101 charger is used to charge the STIHL AK battery.

▲ WARNING

- There is a risk that batteries and chargers that are not explicitly approved by STIHL for the brushcutter can cause fire or explosion. Persons may be seriously or fatally injured, and property may be damaged.
 - ▶ Use the brushcutter with a STIHL AK battery.
 - ▶ Recharge the STIHL AK battery with a STIHL AL 101, AL 301 or AL 500 charger.
- Using brushcutter, battery or charger for purposes for which they were not designed can cause material damage and serious or fatal injuries.
 - ▶ Use brushcutter, charger and battery as specified in this user manual.

4.3 The Operator

▲ WARNING

- Users without adequate training or instruction cannot recognize or assess the risks involved in using the trimmer, battery and charger. The user or other persons may sustain serious or fatal injuries.



- ▶ Read, understand and save the instruction manual.

- ▶ If you pass the trimmer, battery and charger on to another person: Always give them the instruction manual.
- ▶ Make sure the user meets the following requirements:
 - The user must be rested.
- The user must be in good physical condition and mental health to operate and work with the trimmer, battery and charger. If the user's physical, sensory or mental ability is restricted, he or she may work only under the supervision of or as instructed by a responsible person.
 - The user is able to recognize and assess the risks involved in using the trimmer, battery and charger.
- The user must be of legal age or is being trained in a trade under supervision in accordance with national rules and regulations.
- The user has received instruction from a STIHL servicing dealer or other experienced user before working with the trimmer for the first time.
 - The user must not be under the influence of alcohol, medication or drugs.
- ▶ If you have any queries: Contact a STIHL servicing dealer for assistance.

4.4 Clothing and equipment

⚠ WARNING

- Objects can be thrown at high speed during operation. This may result in injury to the user.
 - ▶ Wear close-fitting safety glasses. Suitable safety glasses are tested in accordance with EN 166 or national regulations and available commercially with the corresponding marking.
 - ▶ Wear face protection.
 - ▶ Wear long trousers made from resistant material.
- Dust can be whipped up during operation. Whipped up dust can damage the respiratory passages and cause allergic reactions.
 - ▶ If dust is generated: Wear a dust respirator mask.
- Inappropriate clothing can snag on wood, brush or the brushcutter. Users not wearing suitable clothing are at risk of serious injury.
 - ▶ Wear close-fitting clothing.
 - ▶ Remove scarves and jewelry.
- The user may come into contact with the rotating cutting attachment during operation. This may result in serious injury to the user.
 - ▶ Wear robust footwear.
 - ▶ Wear long trousers made from resistant material.
- There is a risk of the user coming into contact with the cutting attachment or the line limiting blade during cleaning and maintenance work and when the cutting attachment is mounted or removed. This may result in injury to the user.
 - ▶ Wear work gloves made from resistant material.
- Wearing unsuitable footwear may cause the user to slip. This may result in injury to the user.
 - ▶ Wear sturdy, closed-toed footwear with high-grip soles.



4.5 Work Area and Surroundings

4.5.1 Brushcutter

⚠ WARNING

- Bystanders, children and animals are not aware of the dangers of the brushcutter and objects being thrown into the air and cannot assess them. Bystanders, children and animals may be seriously injured and property may be damaged.



▶ Keep bystanders, children and animals at a distance of 15 m from the working area.

- ▶ Maintain a distance of 15 m from objects.
- ▶ Do not leave the brushcutter unattended.
- ▶ Ensure that children cannot play with the brushcutter.
- The brushcutter is not waterproof. If you work in the rain or in a damp environment, an electric shock may occur. The user may be injured and the brushcutter may be damaged.



▶ Do not work in the rain or in a damp environment.

- Electrical components of the brushcutter can produce sparks. Sparks can cause fires and explosions in a flammable or explosive environment. This can result in serious injuries or death and damage to property.
 - ▶ Do not work in a flammable environment or in an explosive environment.

4.5.2 Battery

⚠ WARNING

- Bystanders, children and animals cannot recognize or assess the dangers of the battery. Bystanders, children and animals may be seriously injured.
 - ▶ Keep bystanders, children and animals away from the work area.
 - ▶ Do not leave the battery unattended.
 - ▶ Make sure that children cannot play with the battery.
- The battery is not protected against all ambient conditions. If the battery is exposed to certain ambient conditions, the battery may catch fire, explode or be irreparably damaged. This may result in serious injury to people and damage to property.



▶ Protect battery from heat and fire.
▶ Do not throw the battery into a fire.



▶ Use and store the battery at temperatures between - 10 °C and + 50 °C.



▶ Protect the battery from rain and moisture and do not immerse it in liquids.

- ▶ Keep battery away from small metal parts.
- ▶ Do not expose the battery to high pressure.
- ▶ Do not expose the battery to microwaves.

- ▶ Protect the battery from chemicals and salts.

4.5.3 Charger

⚠ WARNING

- Bystanders, children and animals are not aware of and cannot assess the dangers of a charger or electric current. Bystanders, children and animals may be seriously or fatally injured.

▶ Keep bystanders, children and animals away from the work area.

▶ **Make sure that children cannot play with the charger.**

- The charger is not waterproof. If you work in the rain or in a damp environment, an electric shock may occur. The user may be injured and the charger may be damaged.



▶ Do not operate it in the rain or in a damp environment.

- The charger is not protected against all ambient conditions. If the charger is exposed to certain ambient conditions, it may catch fire or explode. This may result in serious injury to people and damage to property.
 - ▶ Operate the charger in an enclosed, dry room.
 - ▶ Do not operate the charger in a flammable environment or in an explosive environment.
 - ▶ Do not operate the charger on a readily combustible surface.
 - ▶ Use and store the charger at temperatures between + 5 °C and + 40 °C.
- The connecting cable is a trip hazard. People may be injured and the charger may be damaged.
 - ▶ Lay the connecting cable flat on the floor.

4.6 Safe Condition

4.6.1 Brushcutter

The brushcutter is in a safe condition if the following points are observed:

- The brushcutter is not damaged.
- The brushcutter is clean and dry.
- The controls function properly and have not been modified.
- A combination of cutting attachment and deflector recommended in this user manual is mounted.
- The cutting attachment and deflector are properly mounted.

- Genuine STIHL accessories for this brushcutter are fitted.
- The accessories are correctly attached.

▲ WARNING

- If not in safe condition, components may no longer operate correctly and safety devices may be disabled. This may result in serious or fatal injury to people.
 - ▶ Work only with an undamaged brushcutter.
 - ▶ If the brushcutter is dirty or wet: Clean the brushcutter and allow it to dry.
 - ▶ Never attempt to modify your brushcutter. Exception: Mounting one of the combinations of cutting attachment and deflector recommended in this user manual.
 - ▶ If the controls do not function properly: Do not use your brushcutter.
 - ▶ Never mount metal cutting attachments.
 - ▶ Fit genuine STIHL accessories for this brushcutter.
 - ▶ Mount the cutting attachment and deflector as described in this user manual.
 - ▶ Attach accessories as described in this User Manual or in the User Manual for the accessories.
 - ▶ Never insert objects in the openings of the brushcutter.
 - ▶ Replace worn or damaged labels.
 - ▶ If you have any doubts, be sure to consult a STIHL dealer.

4.6.2 Deflector

The deflector is in a safe condition if the following points are observed:

- The deflector is not damaged.
- The line limiter blade is correctly installed.

▲ WARNING

- If the product does not comply with safety requirements, components will no longer function properly or safety devices may be rendered inoperative. This can result in serious injuries.
 - ▶ Work only with an undamaged deflector.
 - ▶ Work with a correctly installed line limiter blade.
 - ▶ If you have any queries: Contact your STIHL servicing dealer.

4.6.3 Mowing Head

The mowing head is in a safe condition if the following points are observed:

- The mowing head is not damaged.
- The mowing head is not jammed.
- The mowing lines are properly installed.

- If a Polycut mowing head with polymer blades is used:
 - The polymer blades are free of damage and tears.
 - The polymer blades are properly mounted.
- The wear limits are not exceeded.

▲ WARNING

- If they are in an unsafe condition, parts of the mowing head, mowing lines or polymer blades may come off and be ejected at high speed. They may cause serious injury to persons.
 - ▶ Work only with an undamaged mowing head.
 - ▶ If a PolyCut mowing head with polymer blades is used: Never work with damaged polymer blades.
 - ▶ Never use metal objects in place of the nylon mowing lines or polymer blades.
 - ▶ Observe and remain inside the wear limits.
 - ▶ If you have any doubts, be sure to consult a STIHL dealer.

4.6.4 Battery

The battery is in safe condition when the following conditions are met:

- The battery is not damaged.
- The battery is clean and dry.
- The battery is working and has not been modified.

▲ WARNING

- The battery cannot function safely if it is not in safe condition. There is a risk of serious injury to persons.
 - ▶ Use an undamaged and functioning battery.
 - ▶ Do not charge a damaged or defective battery.
 - ▶ If the battery is dirty or wet: clean the battery and allow it to dry.
 - ▶ Do not modify the battery.
 - ▶ Do not insert objects into the apertures in the battery.
 - ▶ Never connect the battery terminals to metallic objects and cause a short circuit.
 - ▶ Do not open the battery.
 - ▶ Replace worn or damaged warning signs.
- Fluid may leak from a damaged battery. If the fluid contacts the skin or eyes, this may cause irritation.
 - ▶ Avoid contact with the fluid.
 - ▶ In the event of contact with the skin: wash the affected areas with plenty of soap and water.

- ▶ In the event of contact with the eyes: rinse the eyes with plenty of water for at least 15 minutes and seek medical attention.
- A damaged or defective battery may emit an unusual odour, smoke or catch fire. This may result in serious or fatal injury to people and damage to property.
 - ▶ If the battery emits an unusual odour or smoke: do not use the battery and keep it away from flammable materials.
 - ▶ If the battery catches fire: try to extinguish the battery using a fire extinguisher or water.

4.6.5 Charger

The charger is in a safe condition if the following points are observed:

- Charger is undamaged.
- Charger is clean and dry.

▲ WARNING

- If components do not comply with safety requirements, they will no longer function properly and safety devices may be rendered inoperative. This can result in serious or fatal injuries.
 - ▶ Do not use a damaged charger.
 - ▶ If the charger is dirty or wet: Clean the charger and allow it to dry.
 - ▶ Never attempt to modify the charger.
 - ▶ Never insert objects in the charger's openings.
 - ▶ Never bridge the charger's contacts with metallic objects (short circuit).
 - ▶ Do not open the charger.

4.7 Working

▲ WARNING

- In certain situations, the user may no longer be able to concentrate on their work. This may result in the user stumbling, falling and suffering serious injury.
 - ▶ Work carefully and calmly.
 - ▶ If light and visibility are poor: Do not use your trimmer.
 - ▶ Operate the trimmer alone.
 - ▶ Keep the cutting attachment close to the ground.
 - ▶ Watch out for obstacles.
 - ▶ Work standing on the ground and keep your balance.
 - ▶ If you feel tired, take a break.
- The rotating cutting attachment can cut the user. This may result in serious injury to the user.

- ▶ Do not touch the rotating cutting attachment.
- ▶ If the cutting attachment is blocked by an object: Switch off the brushcutter and remove the battery. Only then should you remove the object.
- If the behavior of the trimmer changes during operation or feels unusual, it may no longer be in a safe condition. There is a risk of serious injury to people and damage to property.
 - ▶ Stop working, remove the battery and consult a STIHL dealer.
- Vibrations may occur during brushcutter operation.
 - ▶ Wear gloves.
 - ▶ Take breaks.
 - ▶ If signs of a circulatory disturbance occur: Consult a doctor.
- If the cutting attachment makes contact with a foreign object during operation, the object or parts of it may be thrown at high speed. Persons may be injured or property damaged.
 - ▶ Remove foreign objects from the working area.
- If the rotating cutting attachment makes contact with a hard object, sparks may occur and the cutting attachment can be damaged. Sparks can cause fires in a flammable environment. Persons may be seriously or fatally injured and property may be damaged.
 - ▶ Do not use the tool in a flammable environment.
 - ▶ Make sure the cutting attachment is in a safe condition.
- Note that the cutting attachment continues to rotate for a short period after you release the trigger. There is a risk of serious injury to persons.
 - ▶ Wait until the cutting attachment comes to a complete stop.

4.8 Charging

▲ WARNING

- A damaged or defective charger may produce an unusual smell or emit smoke during the charging process. This may result in personal injuries and damage to property.
 - ▶ Disconnect the plug from the wall outlet.
- The charger can overheat and cause a fire if heat dissipation is inadequate. This can result in serious or fatal injuries and damage to property.
 - ▶ Do not cover the charger.

4.9 Connecting to the power supply

Contact with live components may occur for the following reasons:


- The connecting cable or the extension cord is damaged.
- The mains plug of the connecting cable or extension cord is damaged.
- The socket is not properly installed.

▲ DANGER

- Contact with live parts may result in electric shock. This may result in serious or fatal injury to the user.
 - ▶ Make sure that the connecting cable, extension cord and their mains plugs are undamaged.



If the connecting cable or the extension cord is damaged:

- ▶ Do not touch the damaged area.
- ▶ Disconnect the mains plug from the power supply.
- ▶ Make sure your hands are dry before touching the connecting cable, extension cord or mains plugs.
- ▶ Plug the mains plug of the connecting cable or extension cord into a properly installed, shockproof socket with the correct fuse rating.
- ▶ Install the charger with a ground fault circuit interrupter (30 mA, 30 ms).
- A damaged or unsuitable extension cable can result in electric shock. There is a risk of serious or fatal injury.
 - ▶ Use an extension cable with the correct cable cross-section,  20.4.

▲ WARNING

- Overvoltage can occur in the charger if the line voltage or frequency are incorrect during charging. The charger may be damaged.
 - ▶ Make sure that the mains voltage and the mains frequency of the power supply match the data on the rating plate of the charger.
- If the charger is connected to a power strip, electrical components may be overloaded during the charging process. The components may overheat and cause a fire. Persons may be seriously or fatally injured, and property may be damaged.
 - ▶ Ensure that the technical specifications for the power strip are not exceeded by the information on the rating plate of the charger and of all electrical devices connected to the power strip.
- An incorrectly routed connecting cable or extension cord may be damaged, and people

may trip over it. People may be injured, and the connecting cable or extension cord may be damaged.

- ▶ Route and mark the connecting cable and extension cord so that people will not trip over them.
- ▶ Route the connecting cable and extension cord so that they are not under tension or tangled.
- ▶ Route the connecting cable and extension cord so that they will not be damaged, kinked or crushed and will not be chafed.
- ▶ Protect the connecting cable and extension cord from heat, oil and chemicals.
- ▶ Lay the connecting cable and extension cord on a dry surface.
- The extension cable warms up in operation. If that heat cannot escape, it may cause a fire.
 - ▶ If using a cable reel: completely unroll the cable reel.
- If wiring and pipes are laid in the wall, they may be damaged if the charger is mounted on the wall. Contact with wiring can result in electric shock. This may result in serious injury to people and damage to property.
 - ▶ Make sure there is no wiring or pipes in the wall at the proposed mounting site.
- If the charger is not mounted on the wall as described in this User Manual, the charger or the battery may fall or the charger may overheat. This may result in injury to people and damage to property.
 - ▶ Mount the charger on a wall as described in this User Manual.
- If the charger is mounted on a wall with the battery inserted, the battery may fall out of the charger. This may result in injury to people and damage to property.
 - ▶ Mount the charger on the wall first before inserting the battery.

4.10 Transporting

4.10.1 Trimmer

▲ WARNING

- The trimmer may turn over or shift during transport. This may result in personal injuries and damage to property.
 - ▶ Remove the battery.
- ▶ Secure the trimmer with lashing straps or a net to prevent it turning over and moving.



4.10.2 Battery

⚠ WARNING

- The battery is not protected against all ambient conditions. The battery may be damaged if it is exposed to certain ambient conditions, and damage to property may occur.
 - ▶ Never transport a damaged battery.
- The battery may turn over or shift during transport. This may result in injury to people and damage to property.
 - ▶ Pack the battery in packaging in such a way that it cannot move.
 - ▶ Secure the packaging so that it cannot move.

4.10.3 Charger

⚠ WARNING

- The charger may turn over or move while being transported. This may result in personal injuries and damage to property.
 - ▶ Disconnect the plug from the wall outlet.
 - ▶ Remove the battery.
 - ▶ Secure the charger with lashing straps, belts or a net to prevent it turning over and moving.
- The connecting cable must not be used for carrying the charger. The connecting cable and the charger may be damaged.
 - ▶ Wind up the connecting cable and attach it to the charger.

4.11 Storing

4.11.1 Trimmer

⚠ WARNING

- Children are not aware of and cannot assess the dangers of a trimmer and can be seriously injured.



- ▶ Remove the battery.

- ▶ Store the trimmer out of the reach of children.

- Dampness can corrode the electrical contacts on the trimmer and metal components. This can damage the trimmer.



- ▶ Remove the battery.

- ▶ Store the trimmer in a clean and dry condition.

4.11.2 Battery

⚠ WARNING

- Children are not aware of and cannot assess the dangers of the battery. Children may be seriously injured.
 - ▶ Store the battery out of the reach of children.
- The battery is not protected against all ambient conditions. If the battery is exposed to certain ambient conditions, the battery may be irreparably damaged.
 - ▶ Store the battery in a clean and dry condition.
 - ▶ Store the battery in an enclosed space.
 - ▶ Store the battery separately from the brush-cutter.
 - ▶ If the battery is stored in the charger, disconnect the mains plug and store the rechargeable battery at a battery charge status between 40% and 60% (2 lit green LEDs).
 - ▶ Store the battery at a temperature range between - 10 °C and + 50 °C.

4.11.3 Charger

⚠ WARNING

- Children are not aware of and cannot assess the dangers of a charger. Children can be seriously injured or killed.
 - ▶ Disconnect the mains plug from the wall outlet.
 - ▶ Store the charger out of reach of children.
- The charger is not protected against all ambient conditions. If the charger is exposed to certain ambient conditions, the charger may be damaged.
 - ▶ Disconnect the mains plug from the wall outlet.
 - ▶ If the charger is hot: Allow charger to cool down.
 - ▶ Store the charger in a clean, dry place.
 - ▶ Store the charger in an enclosed room.
 - ▶ Store the charger at temperatures between + 5 °C and + 40 °C.
- The connecting cable should not be used for carrying the charger or hanging up the charger. The connecting cable and the charger may be damaged.
 - ▶ Hold the charger by the housing in a secure grip. The charger is provided with a handle recess to make it easy to pick up the charger.
 - ▶ Hang the charger on the wall mounting.

4.12 Cleaning, Maintenance and Repair

⚠ WARNING

- ▶ The brushcutter may start up unintentionally if the battery is left in place during cleaning, maintenance or repair operations. This may result in serious injury to people and damage to property.



- ▶ Remove the battery.

- ▶ Aggressive cleaning agents, a water jet or pointed objects can damage the trimmer, deflector, cutting attachment, battery and the charger. If the trimmer, deflector, cutting attachment, battery or charger are not cleaned correctly, components may no longer function properly or safety devices may be rendered inoperative. They may cause serious injury to persons.

- ▶ Clean the trimmer, deflector, cutting attachment, battery and charger as described in this instruction manual.

- ▶ If the trimmer, deflector, cutting attachment, battery and charger are not properly serviced or repaired, components may no longer function properly or safety devices may be rendered inoperative. This may result in serious or fatal injury to people.

- ▶ Do not attempt to service or repair the trimmer, deflector, cutting attachment, battery or charger.
- ▶ If the trimmer, deflector, cutting attachment, battery or the charger require servicing or repairs: Contact your STIHL servicing dealer for assistance.

5 Preparing Trimmer for Operation

5.1 Preparing the Brushcutter for Operation

The following steps must be performed before commencing work:

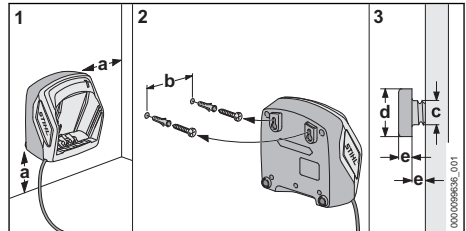
- ▶ Ensure that the following components are in safe condition:
 - Brushcutter, 4.6.1.
 - Deflector, 4.6.2.
 - Mowing head, 4.6.3.
 - Battery, 4.6.4.
 - Charger, 4.6.5.
- ▶ Check the battery, 11.2.

- ▶ Fully charge the battery, 6.2.
- ▶ Clean the brushcutter, 16.1.
- ▶ Mount the spacer, 7.1.
- ▶ Mount the deflector, 7.2.
- ▶ Mount the loop handle, 7.3.
- ▶ Mount the mowing head, 7.4.1.
- ▶ Adjust the loop handle, 8.1.
- ▶ Check the controls, 11.1.
- ▶ If you cannot carry out this work: Do not use your brushcutter and contact your STIHL dealer for assistance.

6 Charging the Battery, LEDs

6.1 Mounting the Charger on a Wall

The charger can be mounted on a wall.



- ▶ Check the following points when mounting the charger on a wall:

- Suitable fixing materials.
- The charger is level.

The following dimensions are observed:

- a = at least 100 mm
- b (for AL 101) = 75 mm
- b (for AL 301) = 100 mm
- b (for AL 500) = 120 mm
- c = 4.5 mm
- d = 9 mm
- e = 2.5 mm

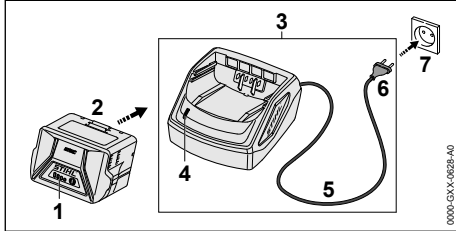
6.2 Charging the Battery

The charging time depends on several factors, e.g. temperature of the battery or the ambient temperature. The actual charging time may differ from the specified charging time. For specified charging times see www.stihl.com/charging-times.

The charging process starts automatically when the plug is inserted in a wall outlet and the

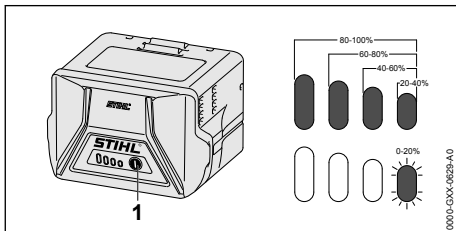
battery is fitted in the charger. The charger switches itself off automatically when the battery is fully charged.

The battery and charger become hot during the charging process.



- ▶ Insert the plug (6) in a convenient wall outlet (7).
The charger (3) runs a self test. The LED (4) glows green for about 1 second and then red for about 1 second.
- ▶ Fit the connecting cable (5).
- ▶ Insert the battery (2) in the guides in the charger (3) and press it home as far as stop. The LED (4) glows green. The LEDs (1) glow green and the battery (2) is being charged.
- ▶ If the LED (4) and the LEDs (1) stop glowing: The battery (2) is fully charged and can be taken out of the charger (3).
- ▶ If the charger (3) is no longer required. Disconnect the plug (6) from the wall outlet (7).

6.3 State of Charge



- ▶ Press the button (1).
The LEDs (5) glow green for about 5 seconds and indicate the state of charge.
- ▶ If the LED on the right flashes green: Charge the battery.

6.4 LEDs on Battery

The LEDs can show the state of charge or malfunctions. The LEDs can glow or flash green or red.

The state of charge is indicated when the LEDs glow or flash green.

- ▶ If the LEDs glow or flash red: Troubleshooting, 19.
Malfunction in trimmer or battery.

6.5 LED on Charger

The LED indicates the operating status of the charger.

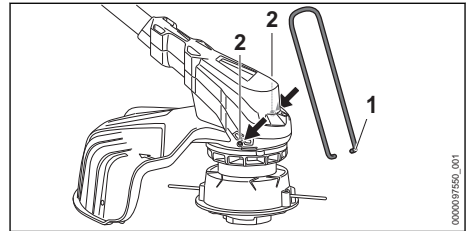
If the LED glows green, the battery is being charged.

- ▶ If the LED flashes red: Rectify the malfunction.
Malfunction in charger.

7 Assembling the Trimmer

7.1 Mounting the bump guard

- ▶ Switch off the brushcutter and remove the battery.

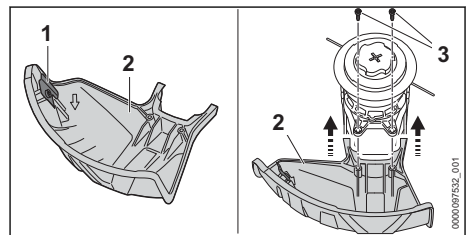


- ▶ Insert the ends of the bump guard (1) into the holes (2) in the housing.

The bump guard (1) need not be removed.

7.2 Mounting the guard

- ▶ Switch off the brushcutter and remove the battery.



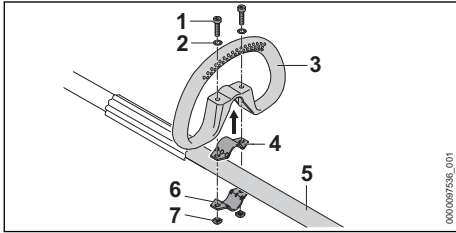
The line limiting blade (1) has already been installed in the guard (2) and must not be removed.

- ▶ Push the guard (2) into the guides on the housing until it hits the limit stop.
The guard (2) is flush with the housing.
- ▶ Insert and tighten down the screws (3).

The guard (2) must not be removed.

7.3 Mounting the Loop Handle

- ▶ Switch off the brushcutter and remove the battery.



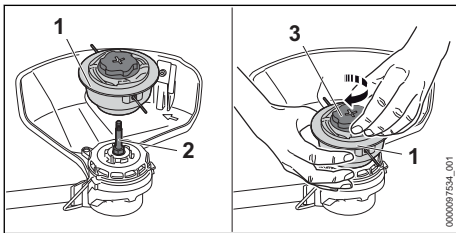
- ▶ Fit the clamp (4) in the loop handle (3).
- ▶ Place the loop handle (3) with clamp (4) on the shaft (5).
- ▶ Fit the washers (2) on the screws (1).
- ▶ Press the clamp (6) against the shaft (5).
- ▶ Insert the screws (1) through holes in the loop handle (3) and clamps (4 and 6).
- ▶ Fit and tighten down the nuts (7) firmly.

7.4 Mounting and Removing the Mowing Head

7.4.1 AutoCut C 6-2 mowing head

Mounting the Mowing Head

- ▶ Switch off the brushcutter and remove the battery.



- ▶ Position the mowing head (1) on the shaft (2).
- ▶ Hold the mowing head (1) with your hand.
- ▶ Manually rotate the cap (3) clockwise and tighten it.

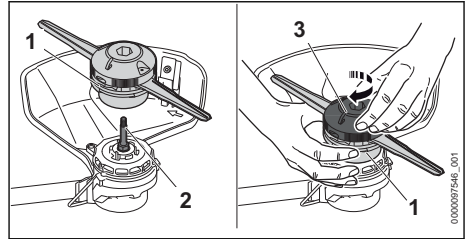
Removing the Mowing Head

- ▶ Switch off the brushcutter and remove the battery.
- ▶ Hold the mowing head with your hand.
- ▶ Manually rotate the cap counterclockwise until the mowing head can be removed.

7.4.2 PolyCut 6-2 mowing head

Mounting the Mowing Head

- ▶ Switch off the brushcutter and remove the battery.



- ▶ Position the mowing head (1) on the shaft (2).
- ▶ Hold the mowing head (1) with your hand.
- ▶ Manually rotate the upper part (3) clockwise and tighten it.

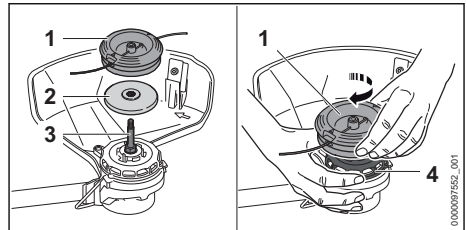
Removing the Mowing Head

- ▶ Switch off the brushcutter and remove the battery.
- ▶ Hold the mowing head with your hand.
- ▶ Manually rotate the upper part counterclockwise until the mowing head can be removed.

7.4.3 DuroCut 5-2 mowing head:

Mounting the Mowing Head

- ▶ Switch off the brushcutter and remove the battery.



- ▶ Place the thrust plate (2) on the shaft (3) so that its smaller diameter faces up.
- ▶ Position the mowing head (1) on the shaft (3).
- ▶ Hold the fanwheel (4) with your hand.
- ▶ Manually rotate the mowing head (1) clockwise and tighten it.

Removing the Mowing Head

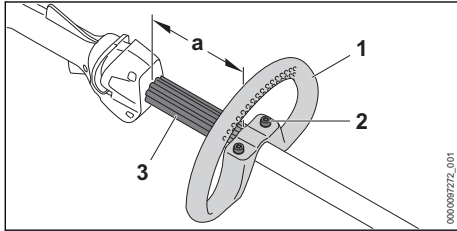
- ▶ Switch off the brushcutter and remove the battery.
- ▶ Hold the fanwheel with your hand.
- ▶ Unscrew the mowing head counterclockwise.
- ▶ Remove the thrust plate.

8 Adjusting Trimmer for User

8.1 Adjusting and Setting the Loop Handle

The loop handle can be set to different positions to suit the height and reach of the user.

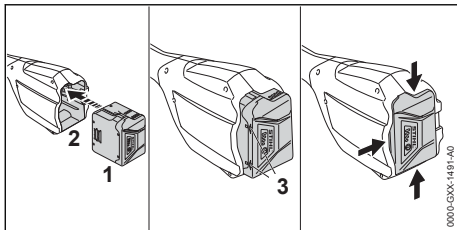
- ▶ Switch off the brushcutter and remove the battery.



- ▶ Undo the screws (2).
- ▶ Move the loop handle (1) to the required position and check that the following conditions are met:
 - The bump guard (3) fits between the loop handle (1) and the control handle.
 - a = no more than 30 cm.
- ▶ Tighten down the screws (2) so that the loop handle (1) cannot be rotated on the shaft.

9 Removing and Fitting the Battery

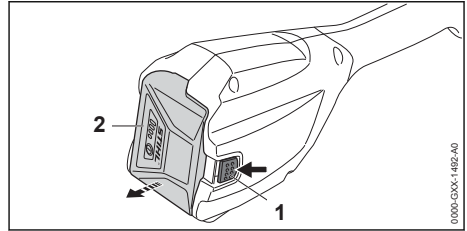
9.1 Fitting the Battery



- ▶ Insert the battery (1) in the battery compartment (2) and press it home until you hear a click. Arrows (3) on battery (1) are still visible and battery (1) is held securely in battery compartment (2). There is no electrical contact between the trimmer and battery (1).
- ▶ Push the battery (1) into the battery compartment (2) as far as stop. The battery (1) engages with a second click and is flush with the trimmer's housing.

9.2 Removing the Battery

- ▶ Stand the trimmer on a level surface.
- ▶ Hold one hand in front of the battery compartment to ensure the battery does not fall out.

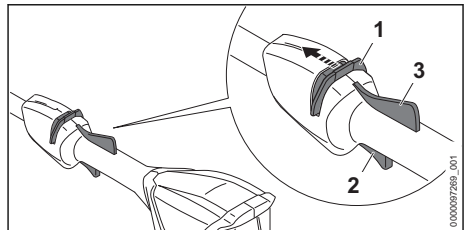


- ▶ Press the locking lever (1) with your other hand. The battery (2) is unlocked and can be removed.

10 Switching the Trimmer On/Off

10.1 Switching the Brushcutter on

- ▶ Hold the brushcutter firmly with one hand on the control handle – wrap your thumb around the handle.
- ▶ Hold the brushcutter firmly with your other hand on the loop handle or the handle hose such that your thumb holds the loop handle or the handle hose.



- ▶ Push the release slide (1) in the direction of the loop handle with your thumb and hold it there.
- ▶ Squeeze and hold the trigger (2) with your index finger. The brushcutter accelerates and the cutting attachment rotates. The release slide can be released (1).

If the Ergo lever (3) is pressed, the trigger (2) remains unlocked. This means that the trigger can be released and pressed again without pushing the release slide again in the direction of the loop handle.

If the trigger (2) and the Ergo lever (3) are released, the trigger (2) is locked. To unlock the trigger (2), push and hold the release slide (1) again towards the loop handle.

10.2 Switching off the brushcutter

- ▶ Release the trigger and the Ergo lever.
- ▶ Wait for the cutting attachment to stop rotating.
- ▶ If the cutting attachment continues to rotate: Remove the battery and contact your STIHL dealer. The brushcutter is defective.

11 Testing the Trimmer and Battery

11.1 Checking the controls

Release slide, Ergo lever and trigger

- ▶ Remove the battery.
- ▶ Try squeezing the trigger switch without activating the release slide.
- ▶ If you can press the trigger: Stop using your brushcutter and contact a STIHL dealer. The release slide is faulty.
- ▶ Push the release slide in the direction of the loop handle with your thumb and hold it there.
- ▶ Press and hold Ergo lever.
- ▶ Press the trigger. The release slide can be released.
- ▶ Release the trigger and the Ergo lever.
- ▶ If release slide, trigger or Ergo lever is stiff or does not spring back to the initial position: Stop using the brushcutter and contact a STIHL dealer. The release slide, trigger or the Ergo lever is defective.

Switching the Brushcutter on

- ▶ Insert battery.
- ▶ Push and hold the release slide towards the loop handle.
- ▶ Press and hold the trigger. The cutting attachment rotates.
- ▶ If 3 LEDs flash red: Remove the battery and consult a STIHL dealer. The brushcutter has a malfunction.
- ▶ Release the trigger. The cutting attachment stops rotating after a brief delay.
- ▶ If the cutting attachment continues to rotate: Remove the battery and contact your STIHL dealer. The brushcutter is defective.

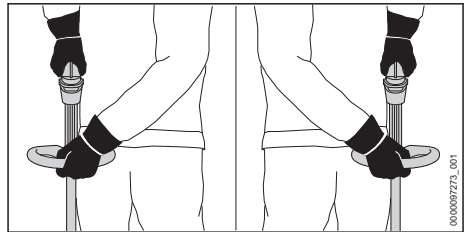
11.2 Testing the Battery

- ▶ Press button on battery. The LEDs glow or flash.

- ▶ If the LEDs do not glow or flash: Do not use the battery and contact your STIHL servicing dealer. There is a malfunction in the battery.

12 Operating the Trimmer

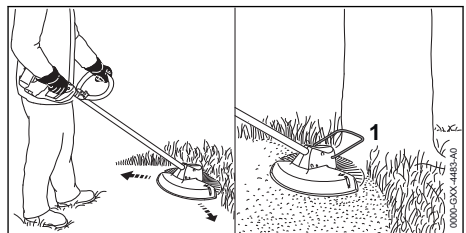
12.1 Holding and Controlling the Brushcutter



- ▶ Hold the brushcutter firmly with one hand on the control handle – wrap your thumb around the handle.
- ▶ Hold the brushcutter with the other hand on the loop handle such that your thumb holds the loop handle.

12.2 Mowing

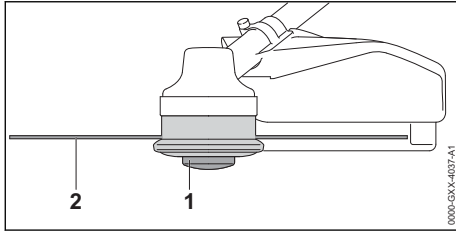
The cutting height is determined by the distance of the cutting attachment from the ground.



- ▶ Swing the brushcutter steadily back and forth in an arc.
- ▶ Move forward slowly in a controlled manner.
- ▶ If you work with a bump guard (1): Extend the bump guard (1) fully.

12.3 Line Feed on AutoCut Mowing Heads

- ▶ Briefly tap the rotating mowing head on the ground. About 30 mm of fresh nylon line is advanced. The line limiting blade in the deflector automatically cuts the mowing lines to the correct length.



Automatic feed will not take place if the mowing lines are shorter than 25 mm.

- ▶ Switch off the brushcutter and remove the battery.
- ▶ Depress the spool (1) on the mowing head and hold it depressed.
- ▶ Pull out the mowing lines (2) by hand.
- ▶ If the mowing lines (2) cannot be pulled out to the required length: Replace the spool (1) or the mowing lines (2).
The spool is empty.

13 After Finishing Work

13.1 After Finishing Work

- ▶ Switch off the trimmer and remove the battery.
- ▶ If the trimmer is wet: Allow the trimmer to dry.
- ▶ If the battery is wet: Allow the battery to dry.
- ▶ Clean the trimmer.
- ▶ Clean the deflector.
- ▶ Clean the cutting attachment.
- ▶ Clean the battery.

14 Transporting

14.1 Transporting the brushcutter

- ▶ Switch off the brushcutter and remove the battery.

Carrying the Brushcutter

- ▶ Carry the brushcutter in one hand properly balanced by the shaft, with the cutting attachment behind you.

Transporting the brushcutter in the car

- ▶ Secure the brushcutter to prevent turnover and movement.

14.2 Transporting the Battery

- ▶ Switch off the brushcutter and remove the battery.
- ▶ Check that the battery is in a safe condition.
- ▶ Pack the battery in packaging in such a way that it cannot move inside the packaging.
- ▶ Secure the packaging so that it cannot move.

The battery is subject to the Carriage of Dangerous Goods regulations. The battery is classified

as UN 3480 (lithium ion batteries) and has been tested pursuant to UN Manual Tests and Criteria Part III, Subsection 38.3.

The transport regulations can be found at www.stihl.com/safety-data-sheets.

14.3 Transporting the Charger

- ▶ Disconnect the plug from the wall outlet.
- ▶ Remove the battery.
- ▶ Wind up the connecting cable and attach it to the charger.
- ▶ Transporting the charger in a vehicle: Secure the charger with lashing straps, belts or a net to prevent it turning over and moving.

15 Storing

15.1 Storing the Trimmer

- ▶ Switch off the trimmer and remove the battery.
- ▶ Remove the spool.
- ▶ Observe the following points when storing the trimmer:
 - The trimmer is out of the reach of children.
 - The trimmer is clean and dry.

15.2 Storing the Battery

STIHL recommends keeping the battery in a charging state between 40% and 60 % (2 green LEDs lit).

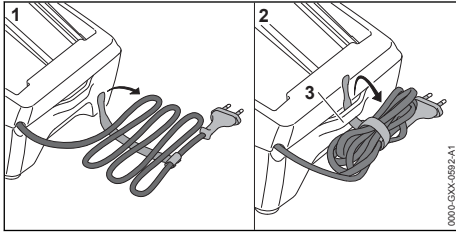
- ▶ The battery should be stored in such a way that the following conditions are fulfilled:
 - The battery is out of the reach of children.
 - The battery is clean and dry.
 - The battery is in an enclosed space.
 - The battery is separated from the brushcutter.
 - If the battery is stored in the charger, disconnect the mains plug and store the rechargeable battery at a battery charge status between 40 % and 60 % (2 lit green LEDs).
 - The battery is in a temperature range between - 10 °C and + 50 °C.

NOTICE

- If the battery is not stored as described in this user manual, the battery may become deeply discharged and irreparably damaged.
 - ▶ Charge a discharged battery before storing it. STIHL recommends keeping the battery in a charging state between 40% and 60% (2 lit green LEDs).
 - ▶ Store the battery separately from the brushcutter.

15.3 Storing the Charger

- ▶ Disconnect the mains plug from the power supply.



- ▶ Wind up the connecting cable and attach it to the charger.
- ▶ Observe the following points when storing the charger:
 - Charger is out of the reach of children.
 - The charger is clean and dry.
 - The charger is in an enclosed space.
 - The charger is not suspended from the connecting cable or the holder (3) for the connecting cable.
 - The charger is in a temperature range between + 5°C and + 40°C.

16 Cleaning

16.1 Cleaning the Brushcutter

- ▶ Switch off the brushcutter and remove the battery.
- ▶ Clean the brushcutter with a damp cloth.
- ▶ Clean vents with a paintbrush.
- ▶ Remove foreign objects from the battery compartment and clean the battery compartment with a damp cloth.
- ▶ Clean the electrical contacts in the battery compartment with a paintbrush or soft brush.
- ▶ Clean the area underneath the fanwheel with a soft brush.

16.2 Cleaning the Deflector and Cutting Attachment

- ▶ Switch off the trimmer and remove the battery.

19 Troubleshooting

19.1 Troubleshooting Trimmer or Battery

Condition	LEDs on Battery	Cause	Remedy
Trimmer does not start when switched on.	1 LED flashes green.	Battery has low charge.	▶ Charge the battery.
	1 LED glows red.	Battery too hot or too cold.	▶ Remove the battery. ▶ Allow battery to cool down or warm up.

- ▶ Clean the deflector and cutting attachment with a damp cloth or a soft brush.

16.3 Cleaning the Battery

- ▶ Clean the battery with a damp cloth.

16.4 Cleaning the Charger

- ▶ Disconnect the mains plug from the power supply.
- ▶ Clean the charger with a damp cloth.
- ▶ Clean vents with a paintbrush.
- ▶ Clean the charger's electrical contacts with a paintbrush or a soft brush.

17 Maintenance

17.1 Maintenance Intervals

The maintenance intervals are dependent on the environmental and operating conditions. STIHL recommends the following maintenance intervals:

Every 12 months

- ▶ Have the trimmer checked by a STIHL servicing dealer.

18 Repairing

18.1 Repairing the Trimmer, Battery and Charger

The trimmer, cutting attachment, battery and charger are not user serviceable.

- ▶ If the trimmer or cutting attachment is damaged: Do not use your trimmer or cutting attachment and contact your STIHL servicing dealer.
- ▶ If the battery has a malfunction or is damaged: Replace the battery.
- ▶ If the charger has a malfunction or is damaged: Replace the charger.
- ▶ If the connecting cable has a malfunction or is damaged: Do not use the charger and have connecting cable replaced by a STIHL servicing dealer.

Condition	LEDs on Battery	Cause	Remedy
	3 LEDs flash red.	There is a malfunction in the trimmer.	<ul style="list-style-type: none"> ▶ Remove the battery. ▶ Clean contacts in battery compartment. ▶ Fit the battery. ▶ Switch on the trimmer. ▶ If 3 LEDs continue to flash red: Do not use your trimmer and contact your STIHL dealer for assistance.
	3 LEDs glow red.	Trimmer is too hot.	<ul style="list-style-type: none"> ▶ Remove the battery. ▶ Allow trimmer to cool down.
	4 LEDs flash red	There is a malfunction in the battery.	<ul style="list-style-type: none"> ▶ Remove battery and insert it again. ▶ Switch on the trimmer. ▶ If 4 LEDs continue to flash red: Do not use the battery and contact your STIHL dealer for assistance.
		No electrical contact between trimmer and battery.	<ul style="list-style-type: none"> ▶ Remove the battery. ▶ Clean contacts in battery compartment. ▶ Fit the battery.
		Trimmer or battery damp.	<ul style="list-style-type: none"> ▶ Allow trimmer or battery to dry.
Trimmer cuts out during operation.	3 LEDs glow red.	Trimmer is too hot.	<ul style="list-style-type: none"> ▶ Remove the battery. ▶ Allow trimmer to cool down.
		There is a electrical malfunction.	<ul style="list-style-type: none"> ▶ Remove battery and insert it again. ▶ Switch on the trimmer.
Trimmer runtime is too short.		Battery not fully charged.	<ul style="list-style-type: none"> ▶ Fully charge the battery.
		Normal battery life has been exceeded.	<ul style="list-style-type: none"> ▶ Replace the battery.
Mowing head cannot be unscrewed by hand.		Mowing head over-tightened.	<ul style="list-style-type: none"> ▶ Block the fanwheel with the stop pin. ▶ Unscrew mowing head by hand. ▶ Remove stop pin.
Charge process does not start when battery is inserted in the charger.	1 LED glows red.	Battery too hot or too cold.	<ul style="list-style-type: none"> ▶ Leave battery in the charger. Charge process starts automatically as soon as permissible temperature range is reached.

19.2 Troubleshooting the Charger

Fault	LED on Charger	Cause	Remedy
Battery not being charged.	The LED flashes red.	No electrical contact between charger and battery.	<ul style="list-style-type: none"> ▶ Remove the battery. ▶ Clean contacts on charger. ▶ Insert battery.
		There is a malfunction in the charger.	<ul style="list-style-type: none"> ▶ Do not use the charger and contact your STIHL dealer for assistance.

20 Specifications

20.1 STIHL FSA 60 R Brushcutter

- Approved battery: STIHL AK
- Weight without battery, with cutting tool and with deflector 3.1 kg
- Length without cutting attachment: 1680 mm

For runtime, see www.stihl.com/battery-life.

20.2 STIHL AK Battery

- Battery technology: Lithium-ion
- Voltage: 36 V
- Capacity in Ah: see rating label
- Energy content in Wh: see rating label
- Weight in kg: see rating label
- Permissible temperature range for operation and storage: -10°C to +50°C

20.3 Charger STIHL AL 101

- Rated voltage: see rating plate
- Frequency: see rating plate
- Rated power: see rating plate
- Charging current: see rating plate
- Permissible temperature range for use and storage: + 5 °C to + 40 °C

The charging times are indicated at www.stihl.com/charging-times.

20.4 Extension Cords

If an extension cord is used, the cross sectional area of its conductors must meet the following minimum requirements – depending on the line voltage and length of the extension cord:

If rated voltage on the rating label is 220V to 240V:

- Cord length up to 20 m: AWG 15 / 1.5 mm²
- Cord length 20 m up to 50 m: AWG 13 / 2.5 mm²

If rated voltage on the rating label is 100V to 127V:

- Cord length up to 10 m: AWG 14 / 2.0 mm²
- Cord length 10 m up to 30 m: AWG 12 / 3.5 mm²

20.5 Sound Values and Vibration Values

K-value (uncertainty) for sound pressure levels is 2 dB(A). K-value for sound power levels is 2 dB(A). K-value for vibration level is 2 m/s².

STIHL recommends wearing ear defenders.

Using with a mowing head except PolyCut 6-2

- Sound pressure level L_{pA} measured according to EN 50636-2-91: 77 dB(A)
- Sound power level L_{WA} measured according to EN 50636-2-91: 91 dB(A)
- Vibration level a_{hv} measured as specified in EN 50636-2-91
 - Control handle: 2.0 m/s².
 - Loop handle: 3.7 m/s².

Using with a mowing head PolyCut 6-2

- Sound pressure level L_{pA} measured as specified in EN 50636-2-91: 81 dB(A)
- Sound power level L_{WA} measured as specified in EN 50636-2-91: 94 dB(A)
- Vibration level a_{hv} measured as specified in EN 50636-2-91
 - Control handle: 2.0 m/s².
 - Loop handle: 3.7 m/s².

The vibration levels indicated were measured according to a standardized test method and can be used as a basis for comparing electric power tools. The vibration levels actually occurring may vary from the values indicated, depending on the type of application. The vibration levels indicated can be used for an initial estimate of the vibration stress. The actual vibration stress has to be estimated. The times when the power tool is switched off and the times when it is switched on but running under no load can be taken into account in the estimate.

For information on compliance with Employers' Vibration Directive 2002/44/EC see www.stihl.com/vib.

20.6 REACH

REACH is an EC regulation and stands for the Registration, Evaluation, Authorisation and Restriction of Chemical substances.

For information on compliance with the REACH regulation see www.stihl.com/reach.

21 Combinations of Cutting Attachments and Deflectors


21.1 STIHL FSA 60 R Brushcutter

The following mowing heads may be mounted with the deflector:

- STIHL AutoCut C 6-2 mowing head:
 - with round, low-noise mowing line with a diameter of 2.0 mm or 2.4 mm
- PolyCut 6-2 mowing head
 - with blades
 - with round, low-noise mowing line with a diameter of 2.0 mm or 2.4 mm
- DuroCut 5-2 mowing head:
 - with "round, low-noise" mowing line with a diameter of 2.0 mm or 2.4 mm

22 Spare Parts and Accessories

22.1 Spare parts and accessories

STIHL  These symbols indicate original STIHL spare parts and original STIHL accessories.

STIHL recommends the use of original STIHL spare parts and accessories.

Despite ongoing market observation, STIHL is unable to judge the reliability, safety and suitability

ity of other manufacturers' spare parts and accessories; accordingly, STIHL cannot warrant for the use of those parts.

Original STIHL spare parts and original STIHL accessories are available from STIHL dealers.

23 Disposal

23.1 Disposal of Brushcutter, Battery and Charger

Contact the local authorities or your STIHL dealer for information on disposal.

Improper disposal can be harmful to health and pollute the environment.

- ▶ Take STIHL products including packaging to a suitable collection point for recycling in accordance with local regulations.
- ▶ Do not dispose with domestic waste.

24 EC Declaration of Conformity

24.1 STIHL FSA 60 R Brushcutter

ANDREAS STIHL AG & Co. KG
Badstraße 115
D-71336 Waiblingen

Germany

declare under our sole responsibility that

- category: Cordless brushcutter
- Manufacturer's brand: STIHL
- model: FSA 60 R
- serial number: FA04

conforms to the relevant provisions of Directives 2011/65/EU, 2006/42/EC, 2014/30/EU and 2000/14/EC and has been developed and manufactured in compliance with the following standards in the versions valid on the date of production: EN 55014-1, EN 55014-2, EN 60335-1 and EN ISO 12100 taking EN 50636-2-91 into account.

The measured and guaranteed sound power levels were determined according to Directive 2000/14/EC, Annex VI.

Participating notified body: VDE Prüf- u. Zertifizierungsinstitut, Merianstraße 28, 63069 Offenbach, Germany

- Measured sound power level: 91 dB(A)
- Guaranteed sound power level: 93 dB(A)

The technical documents are stored at ANDREAS STIHL AG & Co. KG Produktzulassung.

The year of manufacture, country of manufacture and serial number are specified on the rating plate of the brushcutter.

Waiblingen, 15.07.2021

ANDREAS STIHL AG & Co. KG

J. Hoffmann
pp

Dr. Jürgen Hoffmann, Director Product Certification & Regulatory Affairs

25 UKCA Declaration of Conformity

25.1 STIHL FSA 60 R Brushcutter

**UK
CA**

ANDREAS STIHL AG & Co. KG
Badstraße 115
D-71336 Waiblingen

Germany

declare under our sole responsibility that

- category: Cordless brushcutter
- Manufacturer's brand: STIHL
- model: FSA 60 R
- Serial number: FA04

complies with the relevant provisions of the UK regulations The Restriction of the Use of Certain Hazardous Substances in Electrical and Electronic Equipment Regulations 2012, Supply of Machinery (Safety) Regulations 2008, Electro-magnetic Compatibility Regulations 2016 and Noise Emission in the Environment by Equipment for use Outdoors Regulations 2001 and has been developed and manufactured in accordance with the versions of the following standards valid on the date of manufacture: EN 55014-1, EN 55014-2, EN 60335-1 and EN ISO 12100 taking into account the standard EN 50636-2-91.

The measured and the guaranteed sound power level have been determined in accordance with UK regulation Noise Emission in the Environment by Equipment for use Outdoors Regulations 2001, Schedule 9.

Participating notified body: INTERTEK Testing & Certification Ltd, Academy Place, 1-9 Brook

Street, Brentwood, Essex, CM14 5NQ, United Kingdom

- Measured sound power level: 91 dB(A)
- Guaranteed sound power level: 93 dB(A)

The technical documents are stored at ANDREAS STIHL AG & Co. KG.

The year of manufacture, country of manufacture and serial number are specified on the rating plate of the brushcutter.

Waiblingen, 15.07.2021

ANDREAS STIHL AG & Co. KG

Handwritten signature of J. Hoffmann in black ink.

pp

Dr. Jürgen Hoffmann, Director Product Certification & Regulatory Affairs

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