

Characteristics of Product																							
Name	Kingshill Natural Mineral Water (Contract Packer)																						
Type	Still Drinking Water (Table Water)																						
Key physical and chemical characteristics	<p>Water Typical Analysis:</p> <table border="1"> <tbody> <tr> <td>Calcium</td> <td>6.73 mg/l</td> </tr> <tr> <td>Chloride</td> <td>13.4 mg/l</td> </tr> <tr> <td>Fluoride</td> <td>0.3 mg/l</td> </tr> <tr> <td>Iron</td> <td>0.01mg/l</td> </tr> <tr> <td>Magnesium</td> <td>3.66 mg/l</td> </tr> <tr> <td>Nitrate</td> <td>3.12 mg/l</td> </tr> <tr> <td>Potassium</td> <td><3 mg/l</td> </tr> <tr> <td>Sodium</td> <td>7.25 mg/l</td> </tr> <tr> <td>Sulphate</td> <td>15.8 mg/l</td> </tr> <tr> <td>pH value</td> <td>7..38</td> </tr> <tr> <td></td> <td></td> </tr> </tbody> </table>	Calcium	6.73 mg/l	Chloride	13.4 mg/l	Fluoride	0.3 mg/l	Iron	0.01mg/l	Magnesium	3.66 mg/l	Nitrate	3.12 mg/l	Potassium	<3 mg/l	Sodium	7.25 mg/l	Sulphate	15.8 mg/l	pH value	7..38		
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Key processing steps:	Filtration at 1 micron – no other treatment																						

Materials	
Raw materials / Ingredients (or attach list with RM numbers)	Natural Mineral Water Only
High risk ingredient(s) (e.g. allergens, microbial risks, foreign body source)	None
Packaging materials	Returnable Polycarbonate bottles, Single use LDPE closures PET bottles
Rework	No rework used

Regulatory Requirements (Food Safety Related)	
Product specific regulatory requirements	Natural Mineral Water, Spring Water, and Bottled Drinking Water (Scotland) Regulations 2015

Packaging	
Packaging description	Packaged in 11ltr, 15ltr or 18.9ltr bottles.

Claims and Label Information	
Instruction for use by consumers	<p>This product must be dispensed from an appliance sanitised in accordance with the code of practice of the Water Dispenser and Hydration Association. (WHA)</p> <p>Bottled water should be stored in a cool, dry environment away from chemicals such as household cleaning products. Bottled and Bagged water should also be kept out of direct sunlight at all times.</p>

Distribution / Storage / Description	
Distribution instructions	Transport as a food product at ambient temperature. Transportation must be checked for tainting odours before loading. Do not transport with tainting materials.
Storage instructions	Ambient storage, away from strong light and odours
Shelf life conditions	6 months 11ltr & 18.9ltr bottles. 12 months 15ltr bottles

Use by Consumers	
Intended use	Drinking water for the supply of water coolers
Target group of users and special consumer considerations	For all consumer groups. Special consideration of potential bacterial content may be required for immuno-suppressed patients and young infants.
Reasonably expected mishandling and misuse	Cap label not removed before engaging bottle with cooler. The "In-use Life" of bottled water, defined as the period from the date of installation of the bottle or bag onto the water cooler to the date when it is removed/exchanged, should not exceed 3 weeks.