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TECHNICAL DATA SHEET

Physical Properties						
No	Description	Unit	Test Reference	Basis Weight { gsm }		
				70	75	80
1	Basis Weight	gr/cm ²	ISO 536:2019	70 ± 4%	75 ± 4%	80 ± 4%
2	Thickness	µm	ISO 534:2011	96 ± 2	101 ± 2	106 ± 2
3	Moisture Content	%	ISO 287:2017	4.0 - 5.0	4.0 - 5.0	4.0 - 5.0
4	Opacity	%	ISO 2471:2008	≥ 90.0	≥ 90.0	≥ 90.0
5	Roughness	W	ml/min	ISO 8791-2:2013	≤ 250	≤ 250
		F				
6	Stiffness Bending (15 C)	MD	mNm	ISO 2493-1:2010	≥ 0.27	≥ 0.33
		CD				

Optical Properties				
No	Description	Unit	Test Reference	Grade Color
				Bluish White
1	Brightness	%	ISO 2470:2016	95 ± 1
2	CIE Whiteness	%	ISO 11475:2017	160.0 ± 3

Testing Condition (T 402 sp 08)

Temperature 23 ± 1°C

Relative Humidity 50 ± 2 %

Perawang, January 11th 2022

Quality Control Head



Andi Wibowo



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