

Safety Data Sheet (SDS) Report

SDS number:

Issue Date: 2018-07-05

Sample Description:

The sample information was submitted and identified on client's behalf to be:

Product Name : Retractable Ballpoint Pen
Physical State : Oil ball-pen ink
Data Received : Liquid
Initial Version Date : Jul 03, 2018
Data Reviewed : Dec 15, 2015 Jul 05, 2018

Service Requested:

Based on the information provided by the applicant, the Safety Data Sheet (SDS) was generated according to requirements of Regulation (EC) No 1907/2006 (REACH) with its amendment Commission Regulation (EU) 2015/830, Regulation (EC) No 1272/2008, for details please refer to attached pages.

Retractable Ballpoint Pen

Version No:1.1
Safety Data Sheet (Conforms to Regulations (EC) No 2015/830)

Issue
Date:05/07/2018

SECTION 1 IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

1.1. Product Identifier

Product name	Retractable Ballpoint Pen
Synonyms	Not Available
Other means of identification	Not Available

1.2. Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	For writing
Uses advised against	Not Applicable

1.3. Details of the supplier of the safety data sheet


Registered company name	EVO GLOBAL HOLDINGS LIMITED
Address	Newland House, Unit 2, Express Way, Tuscany Park, Normanton, UK, WF6 2TZ
Emergency telephone	National Poisons Information Service (Birmingham Centre) City Hospital 0344 892 0111 National Poisons Information Centre Beaumont Hospital +353 1 809 2566 (Healthcare professionals- 24/7)
Email	info@evo-group.co.uk

SECTION 2 HAZARDS IDENTIFICATION

2.1. Classification of the substance or mixture

Classification according to regulation (EC) No 1272/2008 [CLP]	Acute Toxicity (Oral) Category 4, Skin Corrosion/Irritation Category 2, Eye Irritation Category 2
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2.2. Label elements

CLP label elements	
SIGNAL WORD	WARNING

Hazard statement(s)

H302	Harmful if swallowed
H315	Causes skin irritation
H319	Causes serious eye irritation

Supplementary statement(s)

Not Applicable

Precautionary statement(s) Prevention

Continued...

P101	If medical advice is needed, have product container or label at hand.
P102	Keep out of reach of children.
P103	Read label before use.
P270	Do not eat, drink or smoke when using this product.
P280	Wear protective gloves/protective clothing/eye protection/face protection.

Precautionary statement(s) Response

P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P337+P313	If eye irritation persists: Get medical advice/attention.
P301+P312	IF SWALLOWED: Call a POISON CENTER/doctor/physician/first aider/if you feel unwell.
P302+P352	IF ON SKIN: Wash with plenty of water and soap.
P330	Rinse mouth.
P332+P313	If skin irritation occurs: Get medical advice/attention.
P362+P364	Take off contaminated clothing and wash it before reuse.

Precautionary statement(s) Storage

Not Applicable

Precautionary statement(s) Disposal

P501	Dispose of contents/container in accordance with local regulations.
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2.3. Other hazards

Cumulative effects may result following exposure*.

REACH - Art.57-59: The mixture does not contain Substances of Very High Concern (SVHC) at the SDS print date.

SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS

3.1. Substances

See 'Composition on ingredients' in Section 3.2

3.2. Mixtures

1.CAS No 2.EC No 3.Index No 4.REACH No	%[weight]	Name	Classification according to regulation (EC) No 1272/2008 [CLP]
1.65113-55-5 2.265-449-9 3.Not Available 4.Not Available	30	<u>C.I. Solvent Black 46</u>	Not Applicable
1.100-51-6 2.202-859-9 3.603-057-00-5 4.Not Available	25	<u>benzyl alcohol</u>	Acute Toxicity (Inhalation) Category 4, Acute Toxicity (Oral) Category 4; H332, H302
1.122-99-6 2.204-589-7 3.603-098-00-9 4.Not Available	20	<u>ethylene glycol phenyl ether</u>	Acute Toxicity (Oral) Category 4, Eye Irritation Category 2; H302, H319
1.25054-06-2 2.Not Available 3.Not Available 4.Not Available	14	<u>keton resin</u>	Not Applicable
1.24969-06-0 2.Not Available 3.Not Available 4.Not Available	6	<u>Epoxy resin</u>	Not Applicable
1.102-71-6 2.203-049-8 3.Not Available 4.Not Available	4	<u>triethanolamine</u>	Not Available
1.90506-69-7 2.291-933-4 3.Not Available 4.Not Available	1	<u>phosphoric acid ester</u>	Skin Corrosion/Irritation Category 1; H314

SECTION 4 FIRST AID MEASURES

4.1. Description of first aid measures

General	<ul style="list-style-type: none"> ▶ IF SWALLOWED, REFER FOR MEDICAL ATTENTION, WHERE POSSIBLE, WITHOUT DELAY. ▶ For advice, contact a Poisons Information Centre or a doctor.
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	<ul style="list-style-type: none"> ▶ Urgent hospital treatment is likely to be needed. ▶ In the mean time, qualified first-aid personnel should treat the patient following observation and employing supportive measures as indicated by the patient's condition. ▶ If the services of a medical officer or medical doctor are readily available, the patient should be placed in his/her care and a copy of the SDS should be provided. Further action will be the responsibility of the medical specialist. ▶ If medical attention is not available on the worksite or surroundings send the patient to a hospital together with a copy of the SDS. <p>Where medical attention is not immediately available or where the patient is more than 15 minutes from a hospital or unless instructed otherwise:</p> <ul style="list-style-type: none"> ▶ INDUCE vomiting with fingers down the back of the throat, ONLY IF CONSCIOUS. Lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. <p>NOTE: Wear a protective glove when inducing vomiting by mechanical means.</p> <ul style="list-style-type: none"> ▶ If fumes or combustion products are inhaled remove from contaminated area. ▶ Lay patient down. Keep warm and rested. ▶ Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. ▶ Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. ▶ Transport to hospital, or doctor. <p>If this product comes in contact with the eyes:</p> <ul style="list-style-type: none"> ▶ Wash out immediately with fresh running water. ▶ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. ▶ Seek medical attention without delay; if pain persists or recurs seek medical attention. ▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel. <p>If skin or hair contact occurs:</p> <ul style="list-style-type: none"> ▶ Flush skin and hair with running water (and soap if available). ▶ Seek medical attention in event of irritation.
Eye Contact	<p>If this product comes in contact with the eyes:</p> <ul style="list-style-type: none"> ▶ Wash out immediately with fresh running water. ▶ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. ▶ Seek medical attention without delay; if pain persists or recurs seek medical attention. ▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	<p>If skin or hair contact occurs:</p> <ul style="list-style-type: none"> ▶ Flush skin and hair with running water (and soap if available). ▶ Seek medical attention in event of irritation.
Inhalation	<ul style="list-style-type: none"> ▶ If fumes or combustion products are inhaled remove from contaminated area. ▶ Lay patient down. Keep warm and rested. ▶ Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. ▶ Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. ▶ Transport to hospital, or doctor.
Ingestion	<ul style="list-style-type: none"> ▶ IF SWALLOWED, REFER FOR MEDICAL ATTENTION, WHERE POSSIBLE, WITHOUT DELAY. ▶ For advice, contact a Poisons Information Centre or a doctor. ▶ Urgent hospital treatment is likely to be needed. ▶ In the mean time, qualified first-aid personnel should treat the patient following observation and employing supportive measures as indicated by the patient's condition. ▶ If the services of a medical officer or medical doctor are readily available, the patient should be placed in his/her care and a copy of the SDS should be provided. Further action will be the responsibility of the medical specialist. ▶ If medical attention is not available on the worksite or surroundings send the patient to a hospital together with a copy of the SDS. <p>Where medical attention is not immediately available or where the patient is more than 15 minutes from a hospital or unless instructed otherwise:</p> <ul style="list-style-type: none"> ▶ INDUCE vomiting with fingers down the back of the throat, ONLY IF CONSCIOUS. Lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. <p>NOTE: Wear a protective glove when inducing vomiting by mechanical means.</p>

4.2 Most important symptoms and effects, both acute and delayed

See Section 11

4.3. Indication of any immediate medical attention and special treatment needed

As in all cases of suspected poisoning, follow the ABCDEs of emergency medicine (airway, breathing, circulation, disability, exposure), then the ABCDEs of toxicology (antidotes, basics, change absorption, change distribution, change elimination).

For poisons (where specific treatment regime is absent):

BASIC TREATMENT

- ▶ Establish a patent airway with suction where necessary.
- ▶ Watch for signs of respiratory insufficiency and assist ventilation as necessary.
- ▶ Administer oxygen by non-rebreather mask at 10 to 15 L/min.
- ▶ Monitor and treat, where necessary, for pulmonary oedema.
- ▶ Monitor and treat, where necessary, for shock.
- ▶ Anticipate seizures.
- ▶ **DO NOT** use emetics. Where ingestion is suspected rinse mouth and give up to 200 ml water (5 ml/kg recommended) for dilution where patient is able to swallow, has a strong gag reflex and does not drool.

ADVANCED TREATMENT

- ▶ Consider orotracheal or nasotracheal intubation for airway control in unconscious patient or where respiratory arrest has occurred.
- ▶ Positive-pressure ventilation using a bag-valve mask might be of use.
- ▶ Monitor and treat, where necessary, for arrhythmias.
- ▶ Start an IV D5W TKO. If signs of hypovolaemia are present use lactated Ringers solution. Fluid overload might create complications.

Continued...

- ▶ Drug therapy should be considered for pulmonary oedema.
- ▶ Hypotension with signs of hypovolaemia requires the cautious administration of fluids. Fluid overload might create complications.
- ▶ Treat seizures with diazepam.
- ▶ Proparacaine hydrochloride should be used to assist eye irrigation.

BRONSTEIN, A.C. and CURRANCE, P.L.

EMERGENCY CARE FOR HAZARDOUS MATERIALS EXPOSURE: 2nd Ed. 1994

Treat symptomatically.

Clinical experience of benzyl alcohol poisoning is generally confined to premature neonates in receipt of preserved intravenous salines.

- ▶ Metabolic acidosis, bradycardia, skin breakdown, hypotonia, hepatorenal failure, hypotension and cardiovascular collapse are characteristic.
- ▶ High urine benzoate and hippuric acid as well as elevated serum benzoic acid levels are found.
- ▶ The so-called 'gaspings syndrome' describes the progressive neurological deterioration of poisoned neonates.
- ▶ Management is essentially supportive.

SECTION 5 FIREFIGHTING MEASURES

5.1. Extinguishing media

- ▶ Foam.
- ▶ Dry chemical powder.
- ▶ BCF (where regulations permit).
- ▶ Carbon dioxide.

5.2. Special hazards arising from the substrate or mixture

Fire Incompatibility	▶ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result
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5.3. Advice for firefighters

Fire Fighting	<ul style="list-style-type: none"> ▶ Alert Fire Brigade and tell them location and nature of hazard. ▶ Wear full body protective clothing with breathing apparatus. ▶ Prevent, by any means available, spillage from entering drains or water course. ▶ Use water delivered as a fine spray to control fire and cool adjacent area.
Fire/Explosion Hazard	<ul style="list-style-type: none"> ▶ Slight fire hazard when exposed to heat or flame. ▶ Heating may cause expansion or decomposition leading to violent rupture of containers. ▶ On combustion, may emit toxic fumes of carbon monoxide (CO). <p>Combustion products include; carbon dioxide (CO₂) aldehydes nitrogen oxides (NO_x) sulfur oxides (SO_x) other pyrolysis products typical of burning organic material. May emit poisonous fumes. May emit corrosive fumes. WARNING: Long standing in contact with air and light may result in the formation of potentially explosive peroxides.</p>

SECTION 6 ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures

See section 8

6.2. Environmental precautions

See section 12

6.3. Methods and material for containment and cleaning up

Minor Spills	<ul style="list-style-type: none"> ▶ Remove all ignition sources. ▶ Clean up all spills immediately. ▶ Avoid breathing vapours and contact with skin and eyes. ▶ Control personal contact with the substance, by using protective equipment.
Major Spills	<p>Moderate hazard.</p> <ul style="list-style-type: none"> ▶ Clear area of personnel and move upwind. ▶ Alert Fire Brigade and tell them location and nature of hazard. ▶ Wear breathing apparatus plus protective gloves.

6.4. Reference to other sections

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 HANDLING AND STORAGE

7.1. Precautions for safe handling

Safe handling	<p>The tendency of many ethers to form explosive peroxides is well documented. Ethers lacking non-methyl hydrogen atoms adjacent to the ether link are thought to be relatively safe</p> <ul style="list-style-type: none"> ▶ DO NOT concentrate by evaporation, or evaporate extracts to dryness, as residues may contain explosive peroxides with DETONATION potential. ▶ Any static discharge is also a source of hazard. ▶ Before any distillation process remove trace peroxides by shaking with excess 5% aqueous ferrous sulfate solution or by percolation through a column of activated alumina. <p>The substance accumulates peroxides which may become hazardous only if it evaporates or is distilled or otherwise treated to concentrate the peroxides. The substance may concentrate around the container opening for example.</p> <p>Purchases of peroxidisable chemicals should be restricted to ensure that the chemical is used completely before it can become peroxidised.</p> <ul style="list-style-type: none"> ▶ A responsible person should maintain an inventory of peroxidisable chemicals or annotate the general chemical inventory to indicate which chemicals are subject to peroxidation. ▶ Avoid all personal contact, including inhalation. ▶ Wear protective clothing when risk of exposure occurs. ▶ Use in a well-ventilated area. ▶ Prevent concentration in hollows and sumps.
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Fire and explosion protection	See section 5
Other information	<ul style="list-style-type: none"> ▶ Store in original containers. ▶ Keep containers securely sealed. ▶ No smoking, naked lights or ignition sources. ▶ Store in a cool, dry, well-ventilated area.

7.2. Conditions for safe storage, including any incompatibilities

Suitable container	<ul style="list-style-type: none"> ▶ Polythene drum. ▶ Packaging as recommended by manufacturer. ▶ Check all containers are clearly labelled and free from leaks.
Storage incompatibility	<p>Benzyl alcohol:</p> <ul style="list-style-type: none"> ▶ may froth in contact with water ▶ slowly oxidises in air, oxygen forming benzaldehyde ▶ is incompatible with mineral acids, caustics, aliphatic amines, isocyanates ▶ reacts violently with strong oxidisers, and explosively with sulfuric acid at elevated temperatures ▶ corrodes aluminium at high temperatures ▶ is incompatible with aluminum, iron, steel ▶ attacks some nonfluorinated plastics; may attack, extract and dissolve polypropylene <p>Benzyl alcohol contaminated with 1.4% hydrogen bromide and 1.2% of dissolved iron(II) polymerises exothermically above 100 deg. C.</p> <ul style="list-style-type: none"> ▶ Glycol ethers may form peroxides under certain conditions; the potential for peroxide formation is enhanced when these substances are used in processes such as distillation where they are concentrated or even evaporated to near-dryness or dryness; storage under a nitrogen atmosphere is recommended to minimise the possible formation of highly reactive peroxides ▶ Nitrogen blanketing is recommended if transported in containers at temperatures within 15 deg C of the flash-point and at or above the flash-point - large containers may first need to be purged and inerted with nitrogen prior to loading ▶ In the presence of strong bases or the salts of strong bases, at elevated temperatures, the potential exists for runaway reactions. ▶ Contact with aluminium should be avoided; release of hydrogen gas may result- glycol ethers will corrode scratched aluminium surfaces. ▶ May discolour in mild steel/ copper; lined containers, glass or stainless steel is preferred ▶ Glycols and their ethers undergo violent decomposition in contact with 70% perchloric acid. This seems likely to involve formation of the glycol perchlorate esters (after scission of ethers) which are explosive, those of ethylene glycol and 3-chloro-1,2-propanediol being more powerful than glyceryl nitrate, and the former so sensitive that it explodes on addition of water . ▶ Avoid strong acids, acid chlorides, acid anhydrides and chloroformates. ▶ Avoid strong bases. ▶ Avoid reaction with oxidising agents

7.3. Specific end use(s)

See section 1.2

SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1. Control parameters

DERIVED NO EFFECT LEVEL (DNEL)

Not Available

PREDICTED NO EFFECT LEVEL (PNEC)

Not Available

OCCUPATIONAL EXPOSURE LIMITS (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Germany Recommended Exposure Limits - Substances for which no MAK value can be established at present	benzyl alcohol	Benzyl alcohol	Not Available	Not Available	Not Available	Not Available
Germany Recommended Exposure Limits - MAK Values (English)	ethylene glycol phenyl ether	2-Phenoxyethanol	110 mg/m3 / 20 ppm	1 (2) ppm	Not Available	Not Available
Germany TRGS 900 - Limit Values for the Workplace Atmosphere (German)	ethylene glycol phenyl ether	2-Phenoxyethanol	110 mg/m3 / 20 ppm	Not Available	Not Available	Not Available
Germany Recommended Exposure Limits - MAK Values (English)	triethanolamine	Triethanolamine	5 mg/m3	1(4) ppm	Not Available	Not Available


EMERGENCY LIMITS

Ingredient	Material name	TEEL-1	TEEL-2	TEEL-3
benzyl alcohol	Benzyl alcohol	30 ppm	49 ppm	49 ppm
ethylene glycol phenyl ether	Phenoxyethanol, 2-; (Phenyl cellosolve)	20 ppm	20 ppm	44 ppm
triethanolamine	Triethanolamine; (Trihydroxytriethylamine)	15 mg/m3	51 mg/m3	1100 mg/m3

Ingredient	Original IDLH	Revised IDLH
All ingredients	Not Available	Not Available

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8.2. Exposure controls

8.2.1. Appropriate engineering controls	<p>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.</p> <p>The basic types of engineering controls are:</p> <p>Process controls which involve changing the way a job activity or process is done to reduce the risk.</p> <p>Enclosure and/or isolation of emission source which keeps a selected hazard 'physically' away from the worker and ventilation that strategically 'adds' and 'removes' air in the work environment.</p>
8.2.2. Personal protection	
Eye and face protection	<ul style="list-style-type: none"> ▶ Safety glasses with side shields. ▶ Chemical goggles. ▶ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task.
Skin protection	See Hand protection below
Hands/feet protection	<ul style="list-style-type: none"> ▶ Wear chemical protective gloves, e.g. PVC. ▶ Wear safety footwear or safety gumboots, e.g. Rubber <p>The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.</p> <p>The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.</p> <p>Suitability and durability of glove type is dependent on usage.</p>
Body protection	See Other protection below
Other protection	<ul style="list-style-type: none"> ▶ Overalls. ▶ P.V.C. apron. ▶ Barrier cream.
Thermal hazards	Not Available

Respiratory protection

Type ABK-P Filter of sufficient capacity, (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

8.2.3. Environmental exposure controls

See section 12

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on basic physical and chemical properties

Appearance	Black liquid		
Physical state	Liquid	Relative density (Water = 1)	Not Available
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	Not Available	Decomposition temperature	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	Not Available	Molecular weight (g/mol)	Not Available
Flash point (°C)	Not Available	Taste	Not Available
Evaporation rate	Not Available	Explosive properties	Not Available
Flammability	Not Flammable	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Available	Gas group	Not Available
Solubility in water (g/L)	Not Available	pH as a solution (1%)	Not Available
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available

9.2. Other information

Not Available

SECTION 10 STABILITY AND REACTIVITY

10.1.Reactivity	See section 7.2
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10.2. Chemical stability	<ul style="list-style-type: none"> ▶ Unstable in the presence of incompatible materials. ▶ Product is considered stable. ▶ Hazardous polymerisation will not occur.
10.3. Possibility of hazardous reactions	See section 7.2
10.4. Conditions to avoid	See section 7.2
10.5. Incompatible materials	See section 7.2
10.6. Hazardous decomposition products	See section 5.3

SECTION 11 TOXICOLOGICAL INFORMATION

11.1. Information on toxicological effects

Inhaled	<p>Inhalation of vapours or aerosols (mists, fumes), generated by the material during the course of normal handling, may be harmful. The material is not thought to produce respiratory irritation (as classified by EC Directives using animal models). Nevertheless inhalation of vapours, fumes or aerosols, especially for prolonged periods, may produce respiratory discomfort and occasionally, distress.</p> <p>Inhalation of benzyl alcohol may affect breathing (causing depression and paralysis of breathing and lower blood pressure).</p>
Ingestion	<p>Accidental ingestion of the material may be harmful; animal experiments indicate that ingestion of less than 150 gram may be fatal or may produce serious damage to the health of the individual.</p> <p>Ingestion of large doses of benzyl alcohol may cause abdominal pain, nausea, vomiting, diarrhea. It may affect behavior/central nervous system and cause headache, somnolence, excitement, dizziness, ataxia, coma, convulsions, and other symptoms of central nervous system depression.</p> <p>Exposure to excessive amounts of benzyl alcohol has been associated with toxicity (hypotension, metabolic acidosis), particularly in neonates, and an increased incidence of kernicterus (a neurological condition that occurs in severe jaundice), particularly in small preterm infants. There have been rare reports of deaths, primarily in preterm infants, associated with exposure to excessive amounts of benzyl alcohol.</p>
Skin Contact	<p>Skin contact is not thought to produce harmful health effects (as classified under EC Directives using animal models). Systemic harm, however, has been identified following exposure of animals by at least one other route and the material may still produce health damage following entry through wounds, lesions or abrasions.</p> <p>Toxic effects may result from skin absorption</p> <p>Open cuts, abraded or irritated skin should not be exposed to this material</p> <p>Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.</p>
Eye	This material can cause eye irritation and damage in some persons.
Chronic	<p>There has been some concern that this material can cause cancer or mutations but there is not enough data to make an assessment.</p> <p>Substance accumulation, in the human body, may occur and may cause some concern following repeated or long-term occupational exposure.</p> <p>Reactions to benzoic acid have been reported. It may worsen asthma, skin rash or skin disease (angio-oedema). Effect may be worse if exposed persons are also taking aspirin tablets.</p> <p>Prolonged or repeated exposure to benzyl alcohol may cause allergic contact dermatitis.</p> <p>Prolonged or repeated ingestion may affect behavior/central nervous system with symptoms similar to acute ingestion. It may also affect the liver, kidneys, cardiovascular system, and metabolism (weight loss).</p> <p>Animal studies have shown this compound to cause lung, liver, kidney and CNS disorders.</p> <p>Ethylene glycol esters and their ethers cause wasting of the testicles, reproductive changes, infertility and changes to kidney function. Shorter chain compounds are more dangerous.</p> <p>Case studies indicate that ethylene glycol phenyl ether (EGPE) causes acute damage to the nervous system, and chronic solvent-induced brain syndrome with repeated exposure. Constant irritability, depression, impaired memory and mental function may occur after 1-2 years of occupational exposure (e.g. among constantly exposed fish hatchery workers). Other symptoms include alcohol intolerance, abnormal breathing and heart rate, motor imbalance and rash.</p> <p>Excessive exposure may cause breakdown of red blood cells.</p>

Oil ball- pen ink	TOXICITY	IRRITATION
	Not Available	Not Available
benzyl alcohol	TOXICITY	IRRITATION
	dermal (rat) LD50: 1000000 ppm/90M ^[2]	Skin (man): 16 mg/48h-mild
	Inhalation (rat) LC50: >4.178 mg/L/4h ^[2]	Skin (rabbit): 10 mg/24h open-mild
	Oral (rat) LD50: 1560 mg/kg ^[2]	
ethylene glycol phenyl ether	TOXICITY	IRRITATION
	dermal (rat) LD50: 14391 mg/kg ^[1]	Eye (rabbit): 250 ug/24h - SEVERE
	Oral (rat) LD50: 1386 mg/kg ^[1]	Eye (rabbit): 6 mg - moderate
		Skin (rabbit): 500 mg/24h - mild
triethanolamine	TOXICITY	IRRITATION
	dermal (rat) LD50: >18080 mg/kg ^[2]	Eye (rabbit): 0.1 ml -
	Oral (rat) LD50: 5559.6 mg/kg(female) ^{+[2]}	Eye (rabbit): 10 mg - mild
		minor conjunctival irritation
		minor iritis,
		no corneal injury *
	no irritation *	

	Skin (human): 15 mg/3d (int)-mild
	Skin (rabbit): 4 h occluded
	Skin (rabbit): 560 mg/24 hr- mild
	with significant discharge;

Legend: 1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2.* Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances

Acute Toxicity	✓	Carcinogenicity	⊘
Skin Irritation/Corrosion	✓	Reproductivity	⊘
Serious Eye Damage/Irritation	✓	STOT - Single Exposure	⊘
Respiratory or Skin sensitisation	⊘	STOT - Repeated Exposure	⊘
Mutagenicity	⊘	Aspiration Hazard	⊘

Legend: ✗ – Data available but does not fill the criteria for classification
 ✓ – Data required to make classification available
 ⊘ – Data Not Available to make classification

SECTION 12 ECOLOGICAL INFORMATION

12.1. Toxicity

Ingredient	Endpoint	Test Duration (hr)	Species	Value	Source
C.I. Solvent Black 46	EC50	48	Crustacea	ca.0.011mg/L	2
C.I. Solvent Black 46	EC50	72	Algae or other aquatic plants	0.0034mg/L	2
C.I. Solvent Black 46	EC50	72	Algae or other aquatic plants	ca.0.0053mg/L	2
C.I. Solvent Black 46	NOEC	72	Algae or other aquatic plants	0.0014mg/L	2
benzyl alcohol	EC03	168	Algae or other aquatic plants	=16mg/L	4
benzyl alcohol	LC50	96	Fish	10mg/L	4
benzyl alcohol	NOEC	336	Fish	5.1mg/L	2
benzyl alcohol	EC50	48	Crustacea	230mg/L	2
benzyl alcohol	EC50	72	Algae or other aquatic plants	500mg/L	2
ethylene glycol phenyl ether	EC50	384	Crustacea	25.027mg/L	3
ethylene glycol phenyl ether	EC50	96	Algae or other aquatic plants	429.444mg/L	3
ethylene glycol phenyl ether	LC50	96	Fish	106.514mg/L	3
ethylene glycol phenyl ether	NOEC	24	Fish	5mg/L	2
ethylene glycol phenyl ether	EC50	48	Crustacea	460mg/L	2
Epoxy resin	EC50	96	Algae or other aquatic plants	132.133mg/L	3
Epoxy resin	LC50	96	Fish	0.450mg/L	3
triethanolamine	LC50	96	Fish	0.0011807mg/L	4
triethanolamine	EC10	96	Algae or other aquatic plants	7.1mg/L	1
triethanolamine	EC50	48	Crustacea	609.88mg/L	2
triethanolamine	NOEC	504	Crustacea	16mg/L	2
triethanolamine	EC50	72	Algae or other aquatic plants	>107- <260mg/L	2

Legend:

Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data

For Ethelene Glycol MonoalkylEthers and their Acetates:

log BCF: 0.463 to 0.732;

LC50 : 94 to > 5000 mg/L.(aquatic species).

Members of this category includeethylene glycol propyl ether (EGPE), ethylene glycol butyl ether (EGBE) andethylene glycol hexyl ether (EGHE).

Environmental Fate: Aquatic Fate -The ethers possess no functional groups that are readily subject to hydrolysisin the presence of waters.

For solvent dyes:

Environmental Fate: Solvent dyesare characterised as non-ionic or neutral dyes, and are hydrophobic incharacter and thus solubility in water is low, ranging from 0.2 mg/l to 34.3mg/l. Solvent dyes, like the disperse dyes, are hydrophobic. However, due totheir large, complex molecular structure, they have lower vapour pressures thandisperse dyes. The partition coefficients (Kow) are very high for the non-ionicdyes (in the range of 420 for Solvent Yellow 1 to 11,220 for Solvent Yellow 2).

For Glycol Ethers:

Environmental Fate: Several glycolethers have been shown to biodegrade however; biodegradation slows as molecularweight increases. No glycol ethers that have been tested demonstrate markedresistance to biodegradative processes. No glycol ethers that have been testeddemonstrate marked resistance to biodegradative processes.

Atmospheric Fate: Upon release tothe atmosphere by evaporation, high boiling glycol ethers are estimated toundergo photo-degradation (atmospheric half lives = 2.4-2.5 hr).

For Benzyl Alkyl Alcohols: Log Kow: 1.36 to 2.06; Vapor Pressure: 0.01 to 0.1 hPa (@ room temperature); Water Solubility: >5x10+3 mg/L.

Environmental Fate: Benzyl alkyl alcohols are liquids, under standard temperature and pressure conditions. These substances will partition primarily to the soil, secondarily to the water, and very slightly to the air.

Atmospheric Fate: Benzyl alcohol is expected to exist almost entirely in the vapor phase, in the ambient atmosphere.

For benzoates:

The environmental characteristicsfor benzoates is ultimately determined by the properties of counter-ions, andis assumed to be non-toxic.

Environmental Exposure and Fate:Distribution models indicate that water and soil are the main environmentalpathways of benzyl alcohol, benzoic acid, sodium and potassium benzoates.

Novolvalization to the atmosphere or adsorption to sediments is expected. Physicalchemical properties and use patterns indicate water to be the main pathway forthese substances, however, based on the chemical structure and organicchemistry, no hydrolysis is expected at pH ranges of 4 – 11.

Continued...

For benzyl alcohol: log Kow :1.1Koc : <5Henry's atm m3 /mol: 3.91E-07BOD 5: 1.55-1.6,33-62%COD : 96%ThOD: 2.519BCF : 4

Bioaccumulation: Not significant

Anaerobic Effects: Significant degradation.

Effects on algae and plankton: Inhibits degradation of glucose

Degradation Biological: Significant processes

Abiotic: RxnOH*, no photochem

Ecotoxicity: Fish LC50 (48 h): fathead minnow 770 mg/l; (72 h): 480 mg/l; (96 h) 460 mg/l. Fish LC50 (96 h): fathead minnow 10 ppm, bluegill sunfish 15 ppm; tidewater silverside fish 15 ppm.

Products of Biodegradation: Possibly hazardous short term degradation products are not likely.

DO NOT discharge into sewer or waterways.

12.2. Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
benzyl alcohol	LOW	LOW
ethylene glycol phenyl ether	LOW	LOW
Epoxy resin	LOW	LOW
triethanolamine	LOW	LOW

12.3. Bioaccumulative potential

Ingredient	Bioaccumulation
benzyl alcohol	LOW (LogKOW = 1.1)
ethylene glycol phenyl ether	LOW (LogKOW = 1.16)
Epoxy resin	LOW (LogKOW = 0.912)
triethanolamine	LOW (BCF = 4)

12.4. Mobility in soil

Ingredient	Mobility
benzyl alcohol	LOW (KOC = 15.66)
ethylene glycol phenyl ether	LOW (KOC = 12.12)
Epoxy resin	MEDIUM (KOC = 2.443)
triethanolamine	LOW (KOC = 10)

12.5. Results of PBT and vPvB assessment

	P	B	T
Relevant available data	Not Available	Not Available	Not Available
PBT Criteria fulfilled?	Not Available	Not Available	Not Available

12.6. Other adverse effects

No data available

SECTION 13 DISPOSAL CONSIDERATIONS

13.1. Waste treatment methods

Product / Packaging disposal	<ul style="list-style-type: none"> ▶ Containers may still present a chemical hazard/ danger when empty. ▶ Return to supplier for reuse/ recycling if possible. <p>Otherwise:</p> <ul style="list-style-type: none"> ▶ If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill. ▶ Where possible retain label warnings and SDS and observe all notices pertaining to the product. <p>Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.</p> <p>A Hierarchy of Controls seems to be common - the user should investigate:</p> <ul style="list-style-type: none"> ▶ Reduction ▶ Reuse ▶ Recycling ▶ Disposal (if all else fails) <p>This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use.</p> <ul style="list-style-type: none"> ▶ DO NOT allow wash water from cleaning or process equipment to enter drains. ▶ It may be necessary to collect all wash water for treatment before disposal. ▶ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first. ▶ Where in doubt contact the responsible authority. ▶ Recycle wherever possible or consult manufacturer for recycling options. ▶ Consult State Land Waste Authority for disposal. ▶ Bury or incinerate residue at an approved site. ▶ Recycle containers if possible, or dispose of in an authorised landfill.
Waste treatment options	Not Available
Sewage disposal options	Not Available

SECTION 14 TRANSPORT INFORMATION

Labels Required

Marine Pollutant	NO
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Land transport (ADR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

14.1.UN number	Not Applicable	
14.2.Packing group	Not Applicable	
14.3.UN proper shipping name	Not Applicable	
14.4.Environmental hazard	Not Applicable	
14.5. Transport hazard class(es)	Class	Not Applicable
	Subrisk	Not Applicable
14.6. Special precautions for user	Hazard identification (Kemler)	Not Applicable
	Classification code	Not Applicable
	Hazard Label	Not Applicable
	Special provisions	Not Applicable
	Limited quantity	Not Applicable

Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

14.1. UN number	Not Applicable	
14.2. Packing group	Not Applicable	
14.3. UN proper shipping name	Not Applicable	
14.4. Environmental hazard	Not Applicable	
14.5. Transport hazard class(es)	ICAO/IATA Class	Not Applicable
	ICAO / IATA Subrisk	Not Applicable
	ERG Code	Not Applicable
14.6. Special precautions for user	Special provisions	Not Applicable
	Cargo Only Packing Instructions	Not Applicable
	Cargo Only Maximum Qty / Pack	Not Applicable
	Passenger and Cargo Packing Instructions	Not Applicable
	Passenger and Cargo Maximum Qty / Pack	Not Applicable
	Passenger and Cargo Limited Quantity Packing Instructions	Not Applicable
	Passenger and Cargo Limited Maximum Qty / Pack	Not Applicable

Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

14.1. UN number	Not Applicable	
14.2. Packing group	Not Applicable	
14.3. UN proper shipping name	Not Applicable	
14.4. Environmental hazard	Not Applicable	
14.5. Transport hazard class(es)	IMDG Class	Not Applicable
	IMDG Subrisk	Not Applicable
14.6. Special precautions for user	EMS Number	Not Applicable
	Special provisions	Not Applicable
	Limited Quantities	Not Applicable

Inland waterways transport (ADN): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

14.1. UN number	Not Applicable	
14.2. Packing group	Not Applicable	
14.3. UN proper shipping name	Not Applicable	
14.4. Environmental hazard	Not Applicable	

14.5. Transport hazard class(es)	Not Applicable	Not Applicable
14.6. Special precautions for user	Classification code	Not Applicable
	Special provisions	Not Applicable
	Limited quantity	Not Applicable
	Equipment required	Not Applicable
	Fire cones number	Not Applicable

Transport in bulk according to Annex II of MARPOL 73 / 78 and the IBC code

Source	Ingredient	Pollution Category
IMO MARPOL 73/78 (Annex II) - List of Noxious Liquid Substances Carried in Bulk	benzyl alcohol	Y
IMO MARPOL 73/78 (Annex II) - List of Noxious Liquid Substances Carried in Bulk	ethylene glycol phenyl ether	Z
IMO MARPOL 73/78 (Annex II) - List of Noxious Liquid Substances Carried in Bulk	triethanolamine	Z

SECTION 15 REGULATORY INFORMATION

15.1. Safety, health and environmental regulations / legislation specific for the substance or mixture

C.I. SOLVENT BLACK 46(65113-55-5) IS FOUND ON THE FOLLOWING REGULATORY LISTS

European Union - European Inventory of Existing Commercial Chemical Substances (EINECS) (English)

BENZYL ALCOHOL(100-51-6) IS FOUND ON THE FOLLOWING REGULATORY LISTS

EU European Chemicals Agency (ECHA) Community Rolling Action Plan (CoRAP) List of Substances

European Customs Inventory of Chemical Substances ECICS (English)

European Union - European Inventory of Existing Commercial Chemical Substances (EINECS) (English)

European Union (EU) Annex I to Directive 67/548/EEC on Classification and Labelling of Dangerous Substances - updated by ATP: 31

European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and Packaging of Substances and Mixtures - Annex VI

Germany Recommended Exposure Limits - Substances for which no MAK value can be established at present

ETHYLENE GLYCOL PHENYL ETHER(122-99-6) IS FOUND ON THE FOLLOWING REGULATORY LISTS

European Customs Inventory of Chemical Substances ECICS (English)

European Union - European Inventory of Existing Commercial Chemical Substances (EINECS) (English)

European Union (EU) Annex I to Directive 67/548/EEC on Classification and Labelling of Dangerous Substances - updated by ATP: 31

European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and Packaging of Substances and Mixtures - Annex VI

Germany Recommended Exposure Limits - MAK Values - Pregnancy Risk Group Classifications & Germ Cell Mutagens

Germany Recommended Exposure Limits - MAK Values (English)

Germany TRGS 900 - Limit Values for the Workplace Atmosphere (German)

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

KETON RESIN(25054-06-2) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Not Applicable

EPOXY RESIN(24969-06-0) IS FOUND ON THE FOLLOWING REGULATORY LISTS

European Customs Inventory of Chemical Substances ECICS (English)

TRIETHANOLAMINE(102-71-6) IS FOUND ON THE FOLLOWING REGULATORY LISTS

EU European Chemicals Agency (ECHA) Community Rolling Action Plan (CoRAP) List of Substances

European Customs Inventory of Chemical Substances ECICS (English)

European Union - European Inventory of Existing Commercial Chemical Substances (EINECS) (English)

Germany Recommended Exposure Limits - MAK Values - Pregnancy Risk Group Classifications & Germ Cell Mutagens

Germany Recommended Exposure Limits - MAK Values (English)

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

PHOSPHORIC ACID ESTER(90506-69-7) IS FOUND ON THE FOLLOWING REGULATORY LISTS

European Union - European Inventory of Existing Commercial Chemical Substances (EINECS) (English)

This safety data sheet is in compliance with the following EU legislation and its adaptations - as far as applicable - :98/24/EC, 92/85/EC, 94/33/EC, 91/689/EEC, 1999/13/EC, Commission Regulation (EU) 2015/830, Regulation (EC) No 1272/2008 and their amendments as well as the following British legislation: - The Control of Substances Hazardous to Health Regulations (COSHH) 2002 - COSHH Essentials - The Management of Health and Safety at Work Regulations 1999

15.2. Chemical safety assessment

For further information please look at the Chemical Safety Assessment and Exposure Scenarios prepared by your Supply Chain if available.

15.3. Classification of Substances and Mixtures into Water Hazard Classes

PREPARATION IS WGK 1

Name	WGK	Score	Source
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C.I. SOLVENT BLACK 46	1	0	W: VwVwS
BENZYL ALCOHOL	1		W: VwVwS
ETHYLENE GLYCOL PHENYL ETHER	1		W: VwVwS
keton resin	1	0	W: VwVwS
Epoxy resin	1	0	W: VwVwS
TRIETHANOLAMINE	1		W: VwVwS
phosphoric acid ester	1	0	W: VwVwS

National Inventory	Status
Australia - AICS	N (phosphoric acid ester)
Canada - DSL	N (C.I. Solvent Black 46; phosphoric acid ester)
Canada - NDSL	N (benzyl alcohol; Epoxy resin; keton resin; triethanolamine; phosphoric acid ester; ethylene glycol phenyl ether)
China - IECSC	N (C.I. Solvent Black 46)
Europe - EINEC / ELINCS / NLP	N (Epoxy resin; keton resin)
Japan - ENCS	N (C.I. Solvent Black 46; phosphoric acid ester)
Korea - KECI	N (C.I. Solvent Black 46; phosphoric acid ester)
New Zealand - NZIoC	N (C.I. Solvent Black 46; Epoxy resin; phosphoric acid ester)
Philippines - PICCS	N (C.I. Solvent Black 46; phosphoric acid ester)
USA - TSCA	N (phosphoric acid ester)
Legend:	Y = All ingredients are on the inventory N = Not determined or one or more ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)

SECTION 16 OTHER INFORMATION

Full text Risk and Hazard codes

H314	Causes severe skin burns and eye damage
H332	Harmful if inhaled

Other information

The (M)SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

For detailed advice on Personal Protective Equipment, refer to the following EU CEN Standards:

EN 166 Personal eye-protection

EN 340 Protective clothing

EN 374 Protective gloves against chemicals and micro-organisms

EN 13832 Footwear protecting against chemicals

EN 133 Respiratory protective devices

Definitions and abbreviations

PC—TWA: Permissible Concentration-Time Weighted Average

PC—STEL: Permissible Concentration-Short Term Exposure Limit

IARC: International Agency for Research on Cancer

ACGIH: American Conference of Governmental Industrial Hygienists

STEL: Short Term Exposure Limit

TEEL: Temporary Emergency Exposure Limit,

IDLH: Immediately Dangerous to Life or Health Concentrations

OSF: Odour Safety Factor

NOAEL :No Observed Adverse Effect Level

LOAEL: Lowest Observed Adverse Effect Level

TLV: Threshold Limit Value

LOD: Limit Of Detection

OTV: Odour Threshold Value

BCF: BioConcentration Factors

BEI: Biological Exposure Index