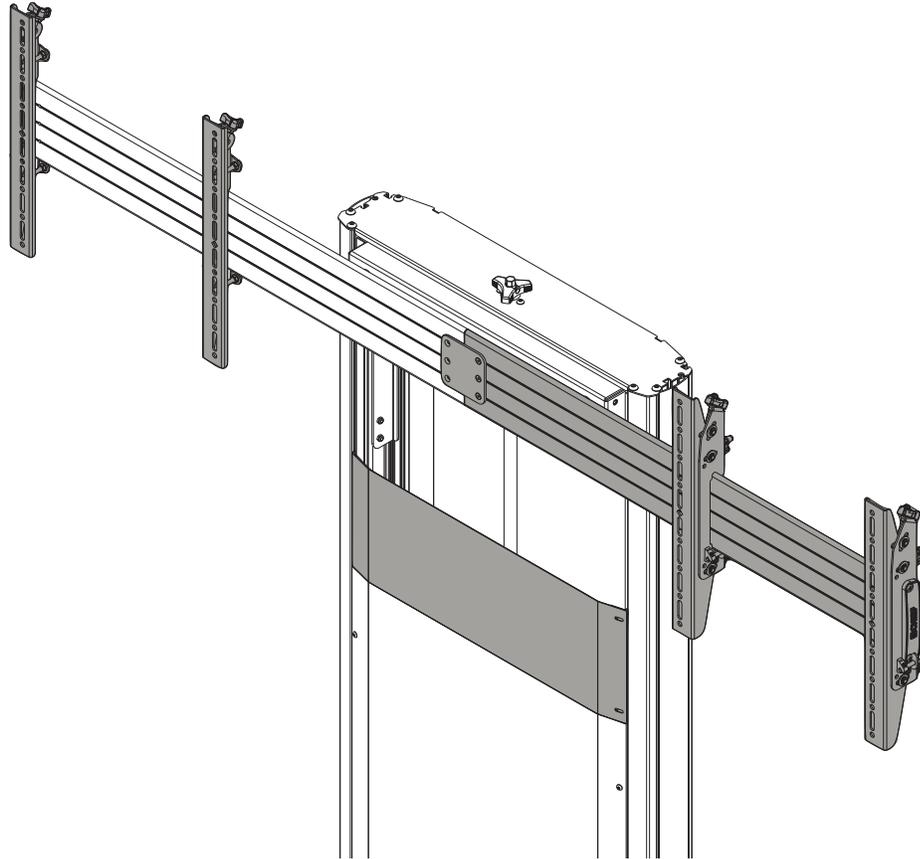


---

# INSTALLATION INSTRUCTIONS

---



---

## XPA1U/XFA1U Dual Monitor Extension Accessory

---

## DISCLAIMER

Milestone AV Technologies and its affiliated corporations and subsidiaries (collectively "Milestone"), intend to make this manual accurate and complete. However, Milestone makes no claim that the information contained herein covers all details, conditions or variations, nor does it provide for every possible contingency in connection with the installation or use of this product. The information contained in this document is subject to change without notice or obligation of any kind. Milestone makes no representation of warranty, expressed or implied, regarding the information contained herein. Milestone assumes no responsibility for accuracy, completeness or sufficiency of the information contained in this document.

Chief® is a registered trademark of Milestone AV Technologies. All rights reserved.

## DEFINITIONS

**MOUNTING SYSTEM:** A MOUNTING SYSTEM is the primary Chief product to which an accessory and/or component is attached.

**ACCESSORY:** AN ACCESSORY is the secondary Chief product which is attached to a primary Chief product, and may have a component attached or setting on it.

**COMPONENT:** A COMPONENT is an audiovisual item designed to be attached or resting on an accessory or mounting system such as a video camera, CPU, screen, display, projector, etc.



**WARNING:** A WARNING alerts you to the possibility of serious injury or death if you do not follow the instructions.



**CAUTION:** A CAUTION alerts you to the possibility of damage or destruction of equipment if you do not follow the corresponding instructions.



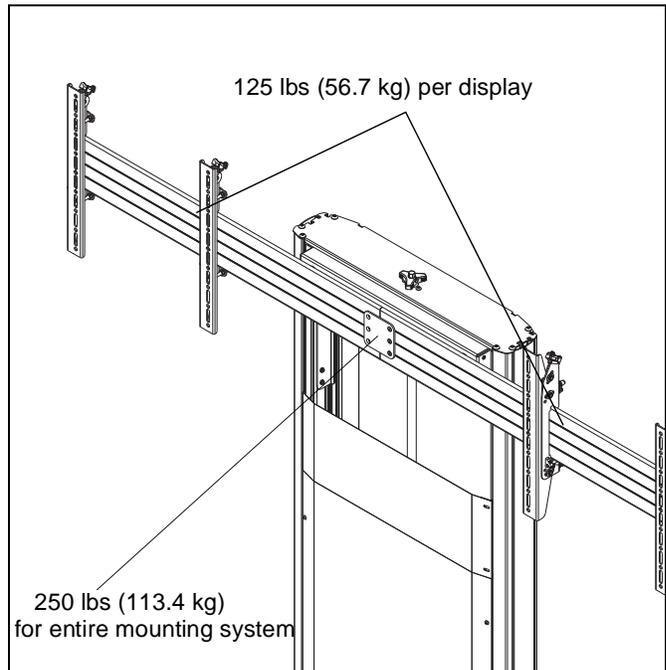
## IMPORTANT SAFETY INSTRUCTIONS



**WARNING:** Failure to read, thoroughly understand, and follow all instructions can result in serious personal injury, damage to equipment, or voiding of factory warranty! It is the installer's responsibility to make sure all accessories are properly assembled and installed using the instructions provided.



**WARNING:** Exceeding the weight capacity can result in serious personal injury or damage to equipment! It is the installer's responsibility to make sure the combined weight of each display and attached accessories does not exceed 250 lbs (113.4 kg) or 125 lbs (56.7 kg) per display after the FCA624 accessory has been installed to the XPA1U/XFA1U. See Figure below for details.



**WARNING:** RISK OF SERIOUS INJURY OR DEATH! Use with televisions weighing more than the maximum weight indicated may result in the cart collapsing or overturning onto a person causing serious injury or death!



**WARNING:** Use this accessory only for its intended use as described in these instructions. Do not use attachments not recommended by the manufacturer.



**WARNING:** Never operate this accessory if it is damaged. Return the accessory to a service center for examination and repair.



**WARNING:** Do not use this product outdoors.

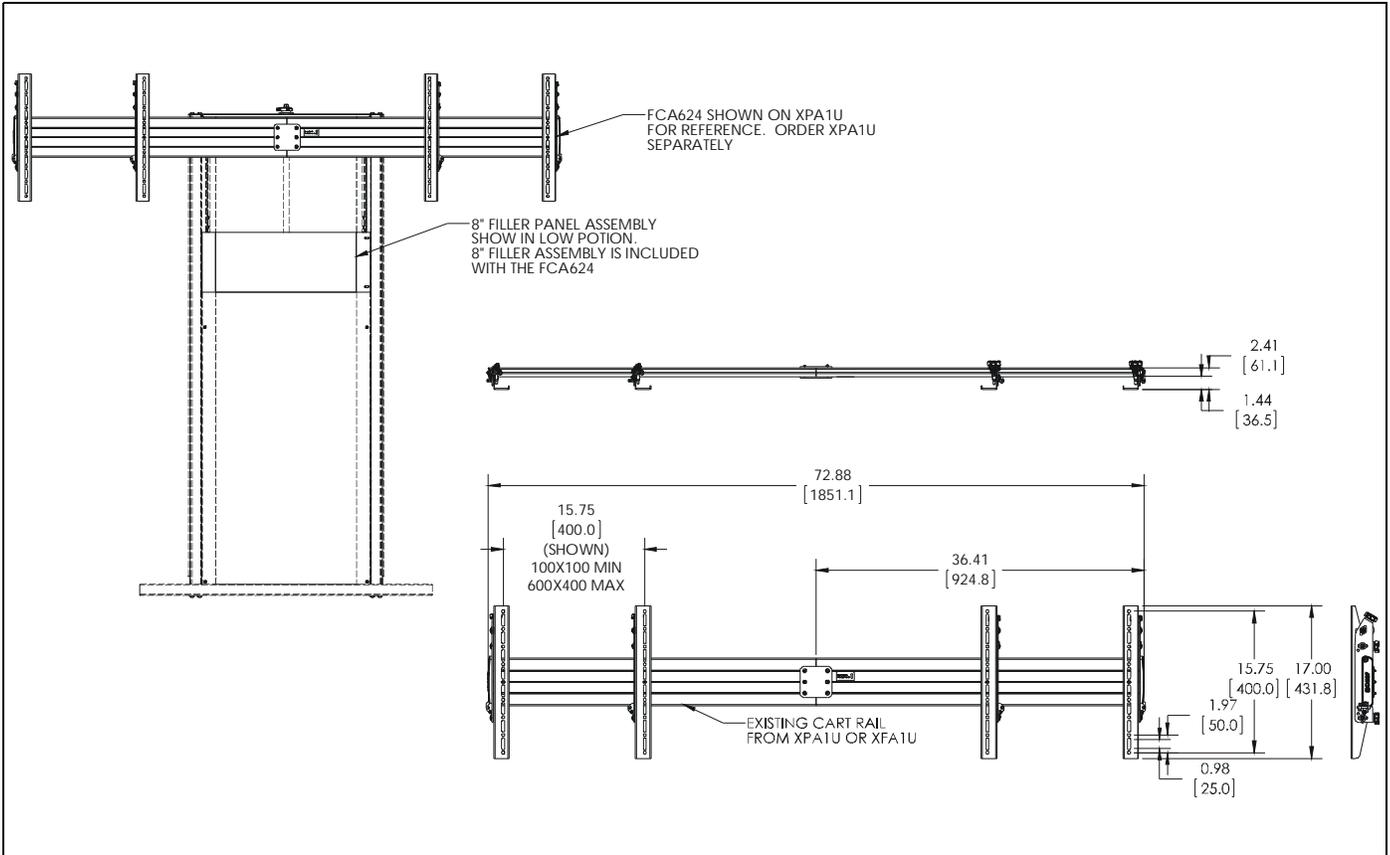
**NOTE:** The FCA624 has no user serviceable parts.

**NOTE:** The FCA624 is intended to be used with the following UL Listed models (not included):

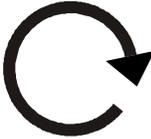
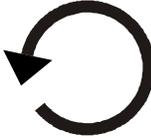
- XPA1U
- XFA1U

**--SAVE THESE INSTRUCTIONS--**

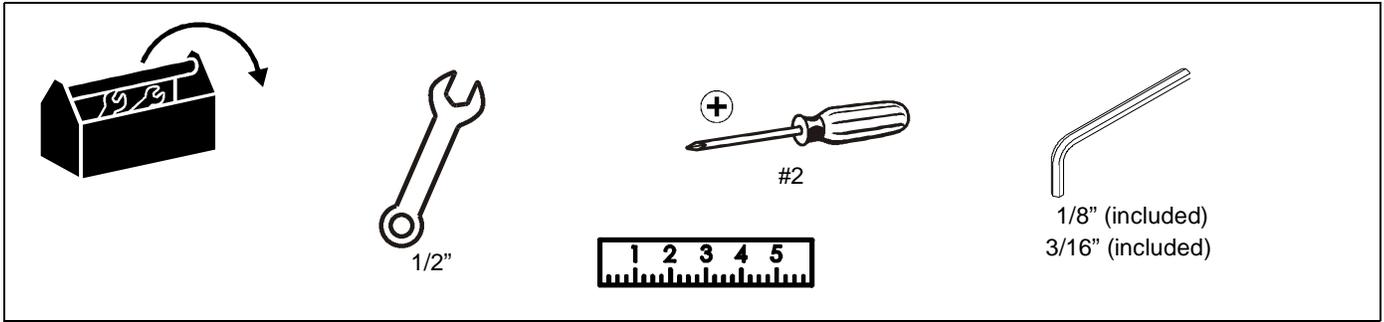
### DIMENSIONS



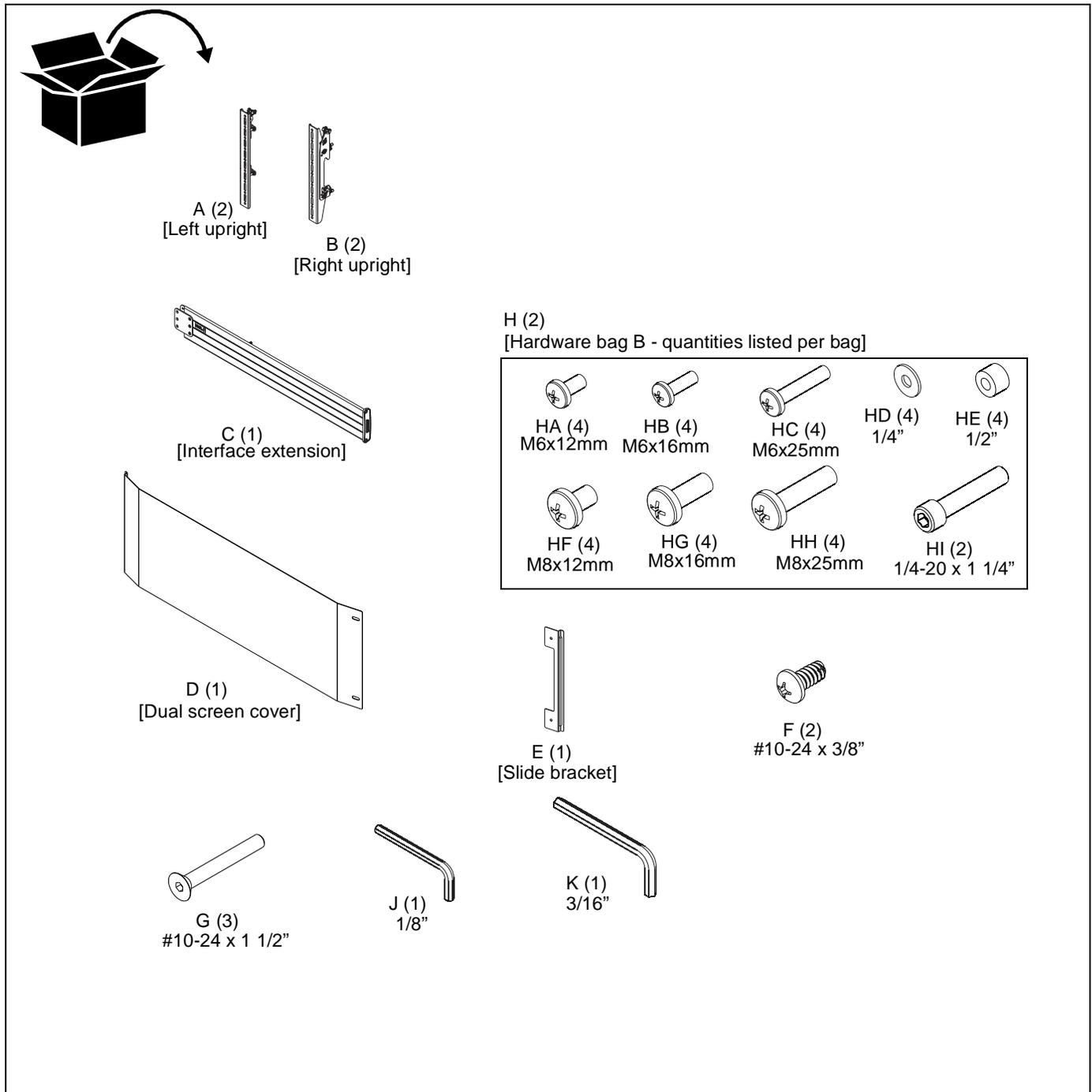
## LEGEND

	<b>Tighten Fastener</b> Apretar elemento de fijación Befestigungsteil festziehen Apertar fixador Serrare il fissaggio Bevestiging vastdraaien Serrez les fixations		<b>Pencil Mark</b> Marcar con lápiz Stiftmarkierung Marcar com lápis Segno a matita Potloodmerkteken Marquage au crayon
	<b>Loosen Fastener</b> Aflojar elemento de fijación Befestigungsteil lösen Desapertar fixador Allentare il fissaggio Bevestiging losdraaien Desserrez les fixations		<b>Drill Hole</b> Perforar Bohrloch Fazer furo Praticare un foro Gat boren Percez un trou
	<b>Phillips Screwdriver</b> Destornillador Phillips Kreuzschlitzschraubendreher Chave de fendas Phillips Cacciavite a stella Kruiskopschroevendraaier Tournevis à pointe cruciforme		<b>Adjust</b> Ajustar Einstellen Ajustar Regolare Afstellen Ajuster
	<b>Open-Ended Wrench</b> Llave de boca Gabelschlüssel Chave de bocas Chiave a punte aperte Steeksleutel Clé à fourche		<b>Remove</b> Quitar Entfernen Remover Rimuovere Verwijderen Retirez
	<b>By Hand</b> A mano Von Hand Com a mão A mano Met de hand À la main		<b>Optional</b> Opcional Optional Opcional Opzionale Optie En option
	<b>Hex-Head Wrench</b> Llave de cabeza hexagonal Sechskantschlüssel Chave de cabeça sextavada Chiave esagonale Zeskantsleutel Clé à tête hexagonale		<b>Security Wrench</b> Llave de seguridad Sicherheitsschlüssel Chave de segurança Chiave di sicurezza Veiligheidssleutel Clé de sécurité

**TOOLS REQUIRED FOR INSTALLATION**



**PARTS**



### Assembly And Installation

The FCA624 is specifically designed to convert Chief's XPA1U carts or XFA1U floor to wall stand mounts into 2x1 monitor mounting systems. Do not attempt to install the FCA624 onto any other mounting device!

1. Remove two Phillips screws and right side cover from right side of XPA1U/XFA1U interface head assembly. (See Figure 1)

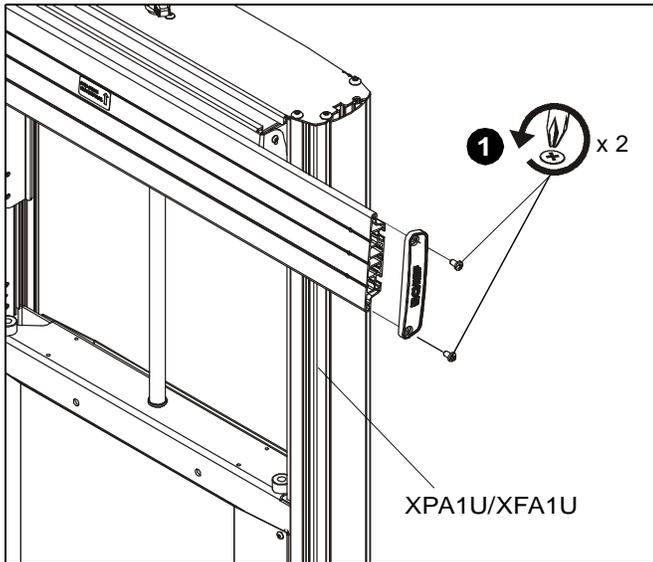


Figure 1

2. Remove four screws and washers holding tilt bracket and head assembly to column assembly. (See Figure 2)
3. Remove two stability knobs and spacers from head assembly. (See Figure 2)
4. Remove tilt plate and head assembly from column assembly. (See Figure 2)

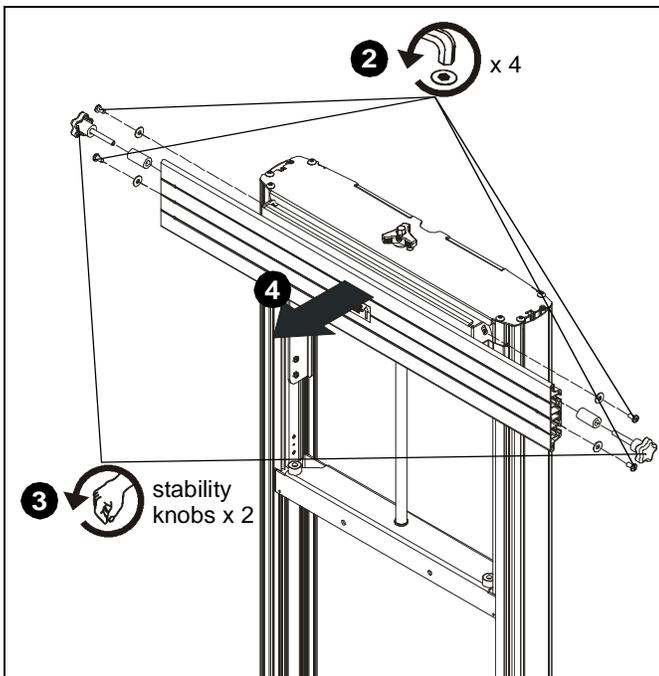


Figure 2

5. Remove four nuts holding interface head assembly to XP1AU/XFA1U column assembly to remove head assembly. (See Figure 3)

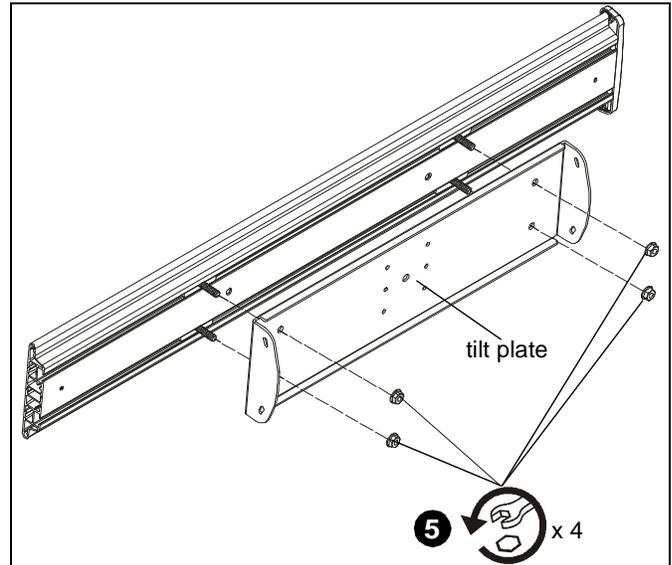


Figure 3

6. Remove three screws holding plates to FCA624 interface (C) in order to remove back plate. (See Figure 4)

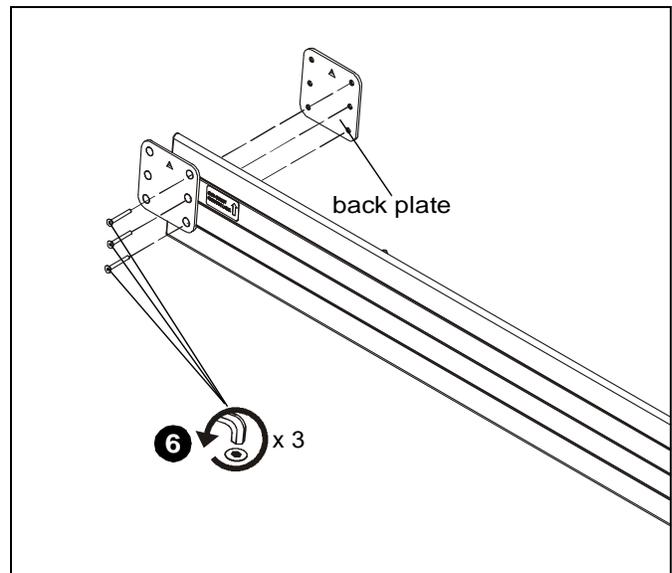


Figure 4

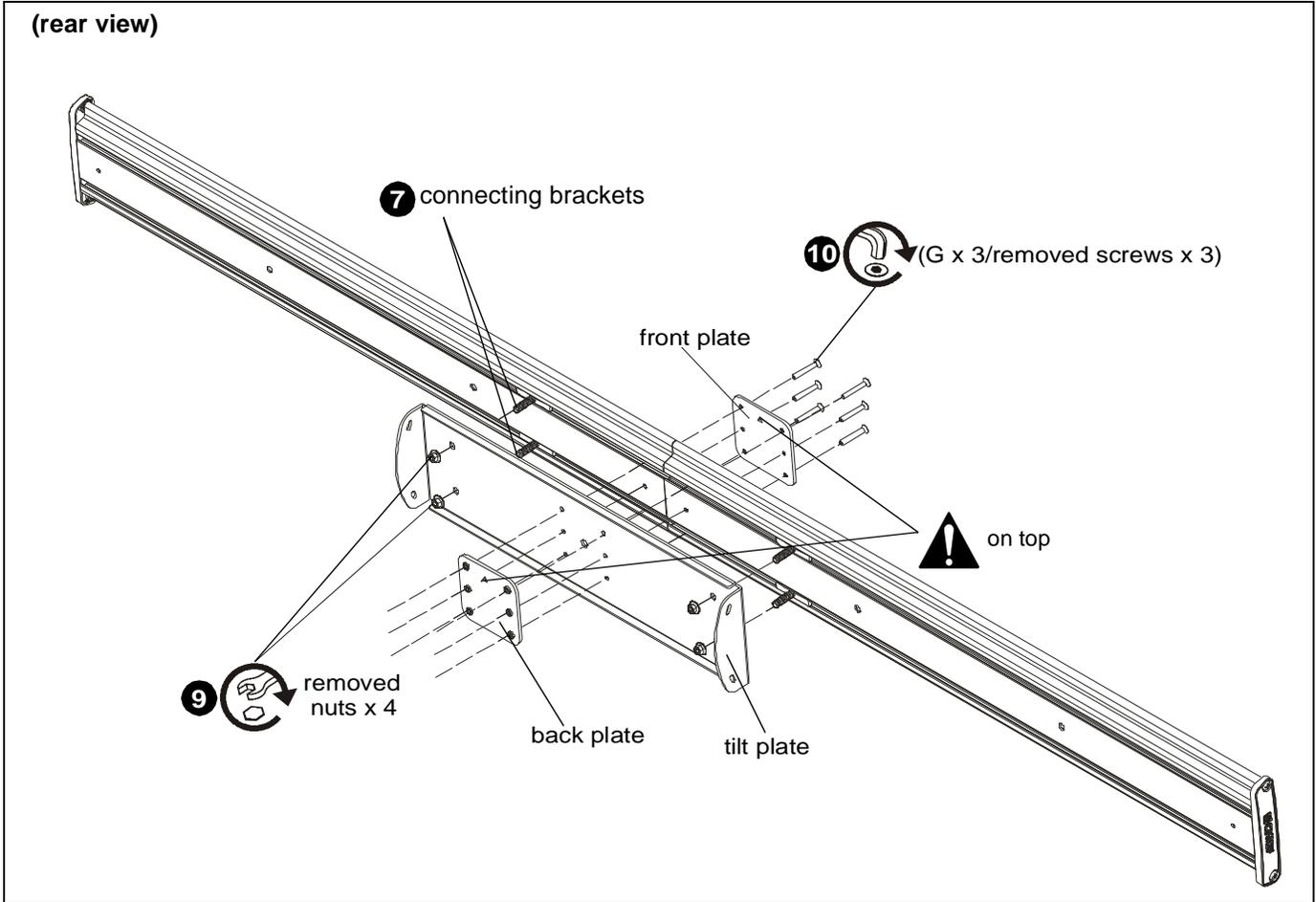


Figure 5

7. Slide two of four connecting brackets from XPA1U/XFA1U head assembly into corresponding groove on FCA624 interface. (See Figure 5)
8. Align four connecting brackets with outside four holes on tilt plate. (See Figure 5)
9. Use four nuts removed in Step 4 to secure tilt plate to new head assembly. (See Figure 5)
10. Install six #10-24 x 1 1/2" flat head cap screws (G) and removed screws through front plate, new head assembly, tilt plate and back plate to create complete head assembly. (See Figure 5)

**IMPORTANT ! :** Make sure back plate and front plate are reassembled correctly. The triangles must be at the top when they are reattached! (See Figure 5)

11. Place new head assembly onto column assembly. (See Figure 6)
12. Use four screws and washers removed in Step 2 to reattach tilt plate to column assembly. (See Figure 6)
13. Reinstall two stability knobs and spacers through stability plates and into head assembly. (See Figure 6)

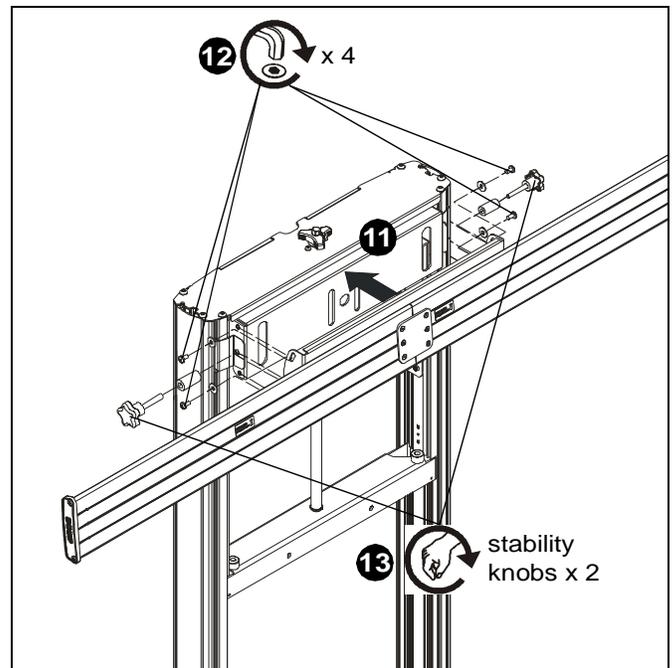


Figure 6

## Display Installation

1. Place display face down on a soft, non-abrasive surface.

**NOTE:** For best access, route display cables through columns prior to display installation. See Cable Management section for details.



**CAUTION:** Using screws of improper diameter may damage your display! Proper screws will easily thread into display mounting holes.

2. Select screw *diameter* by examining hardware (HA-HC and HF-HH) (6mm or 8mm) and comparing with mounting holes on display. (See Figure 7)
3. Select spacers:
  - If mounting holes are not recessed and interface brackets (A and B) can lay flat against display, then no spacers are required.
  - If mounting holes are recessed, or if protrusions prevent brackets (A and B) from laying flat, then spacers (HE) must be used.



**CAUTION:** Using screws of improper length may damage your display! Proper screws will have adequate thread engagement without contacting bottom of display mounting holes.

4. Select screw *length*: (See Figure 7)
  - Using your hand, insert **SHORTEST** length screw of selected diameter (HA or HF) through 1/4" washer (HD), bracket (A or B), selected spacer (HE, if required), into display mounting hole. Do NOT thread screw into hole at this time.
  - Proper screw length requires base of screw head to protrude above flat washer a *distance equal to or greater than the screw diameter*. If screw length is inadequate, select longer screw. Select *shortest* screw which will protrude the required distance.
5. Use selected screws (HA-HC or HF-HH), washers (HD) and spacers (HE), if necessary, to connect interface brackets (A and B) to back of display. Make sure diamond on interface brackets is even with center of display. (See Figure 7)

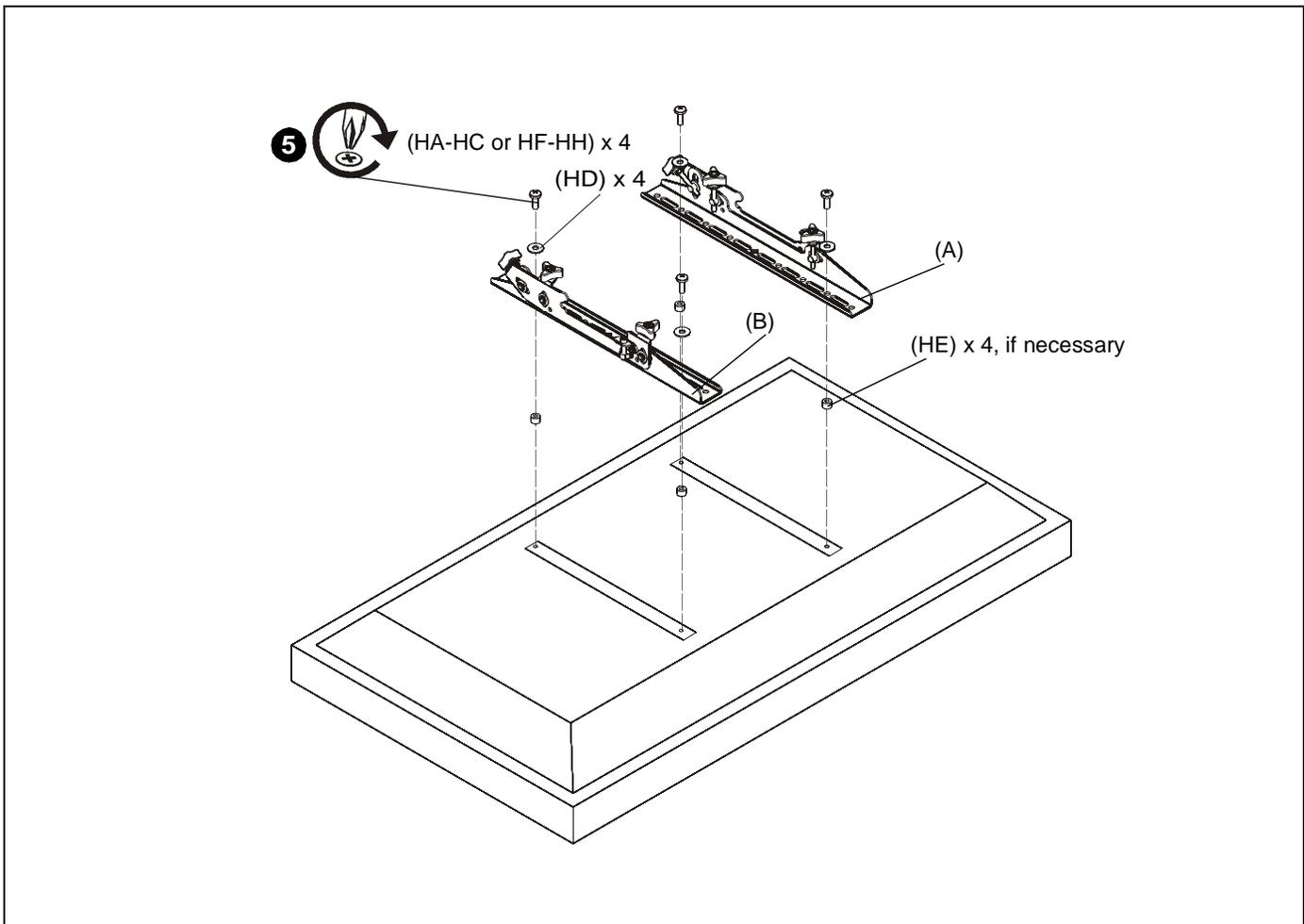


Figure 7



**WARNING:** Exceeding the weight capacity can result in serious personal injury or damage to equipment! It is the installer's responsibility to make sure the combined weight of each display and attached accessories does not exceed 250 lbs (113.4 kg) or 125 lbs (56.7 kg) per display after the FCA624 accessory has been installed to the XPA1U/XFA1U.

6. Hang interface brackets (A and B) to display rails. (See Figure 8)
7. Use 1/4-20 x 1 1/4" socket head cap screws (HI) to secure interface brackets (A and B) to rails for each display. Screws must engage through both holes to be fully secured. (See Figure 8)

**NOTE:** Display positions may need to be adjusted after height and/or plumb adjustments in order to maintain desired alignment.

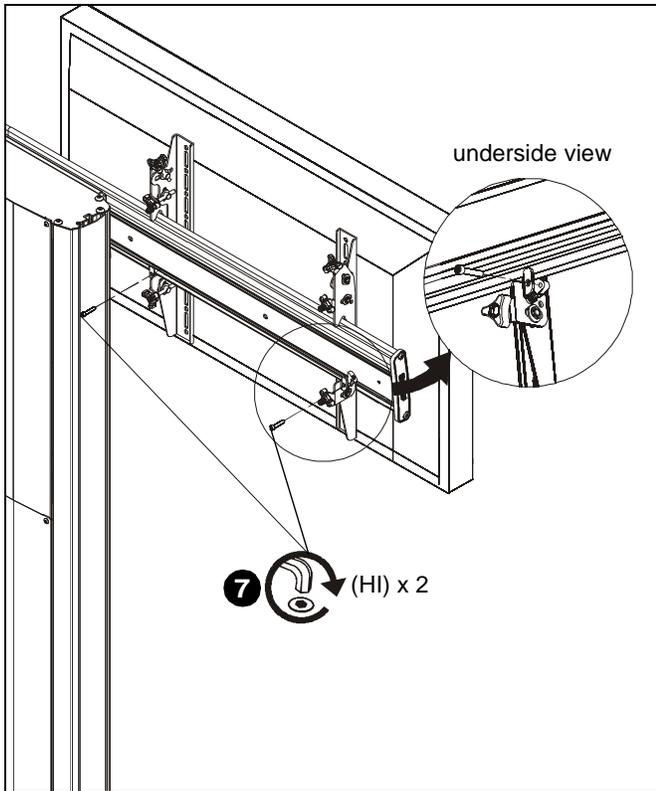


Figure 8

**Dual Screen Cover Installation (Optional)**

**NOTE:** Installation of dual screen cover (D) is for aesthetic purposes only and is completely optional.

**NOTE:** Cover may be install above or below head assembly depending on the position of the head assembly.

1. Remove displays from head assembly. (See XPA1U or XFA1U installation instructions)
2. Use two #10-24 x 3/8" Phillips tapping screws (F) to secure dual screen cover to slide bracket (E). (See Figure 9)

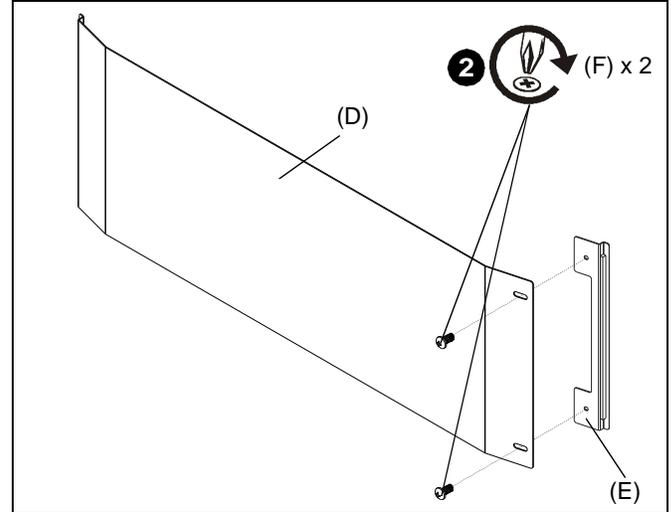


Figure 9

3. Install dual screen cover (D) with slide bracket (E) attached into open area of column assembly, above or below head assembly. (See Figure 10) or (See Figure 11)

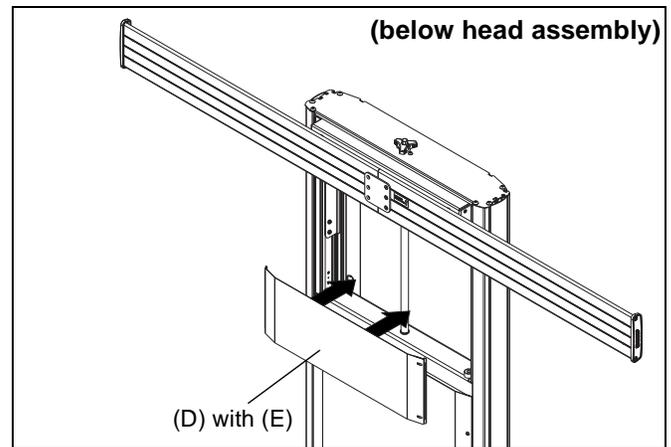


Figure 10

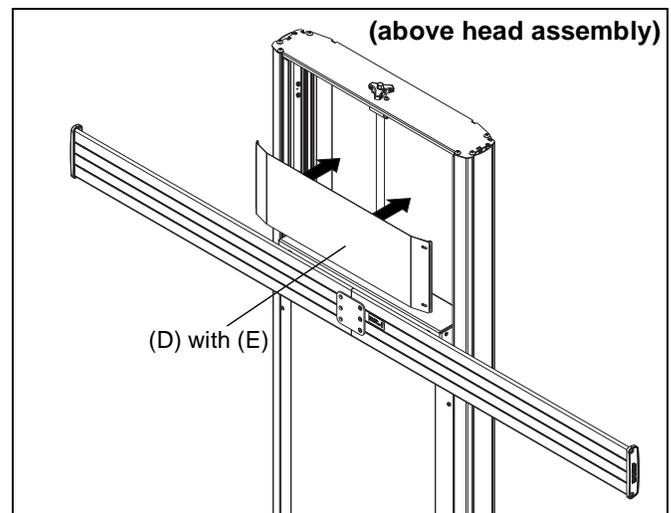


Figure 11

## Adjustments

### Height Adjustment

1. Use upper knob on back of interface brackets (A and B) to adjust the height of each display. (See Figure 12)

**NOTE:** Adjust both brackets in order to maintain a level mount.

### Plumb Adjustment

2. Use middle and lower knobs on back of interface brackets (A and B) to make plumb adjustments to each display.

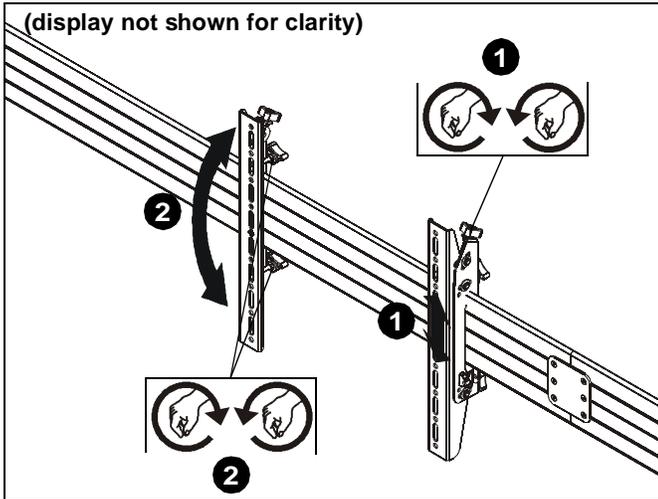


Figure 12





Our Mounts. **Your Vision.**

Chief, a products division of  
Milestone AV Technologies

8800-002902 Rev00  
©2016 Milestone AV Technologies  
[www.milestone.com](http://www.milestone.com)  
12/16

<b>USA/International</b>	<b>A</b> 6436 City West Parkway, Eden Prairie, MN 55344
	<b>P</b> 800.582.6480 / 952.225.6000
	<b>F</b> 877.894.6918 / 952.894.6918
<b>Europe</b>	<b>A</b> Franklinstraat 14, 6003 DK Weert, Netherlands
	<b>P</b> +31 (0) 495 580 852
	<b>F</b> +31 (0) 495 580 845
<b>Asia Pacific</b>	<b>A</b> Office No. 918 on 9/F, Shatin Galleria 18-24 Shan Mei Street Fotan, Shatin, Hong Kong
	<b>P</b> 852 2145 4099
	<b>F</b> 852 2145 4477

