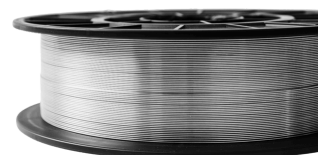


STRONG FCAW E81T1-K2C

CLASSIFICATION: AWS SFA 5.29 E81T1-K2C

LOW ALLOY FLUX CORED ARC WELDING WIRE



CHARACTERISTICS

STRONG FCAW E81T1-Ni2C is a rutile type all position Nickel based low alloy (1.50% Ni) gas shielded flux cored welding wire that gives smooth weld bead, minimal spatter, low fumes, easy slag removal and radiographic quality weld metal. This wire is suitable for moderate strength fine-grained steel that require impact properties at -30°C.

APPLICATIONS

STRONG FCAW E81T1-Ni2C is designed for all position single and multi-pass welding of moderate tensile steel like A/B grades of SA-203, A/B/C grades of SA-662, etc. Suitable for welding application in Offshore application, Bridges, Refineries, power plants, pressure vessels and heat exchangers, and Storage tanks for low temperatures.

TYPICAL WELD METAL CHEMISTRY (%)

C	Mn	Si	P	S	Ni	Mo
0.12 max	1.50 max	0.80 MAX	0.025 MAX	0.025 MAX	0.80-1.10	0.35 max

ALL WELD MECHANICAL PROPERTIES

Required as per AWS 5.29	Y.S. MPa	U.T.S. MPa	ELONGATION %	IMPACT VALUE AT -40°C JOULE
Typical	525	625	28	80

PACKAGING SPECIFICATIONS - FCAW

DIA SIZE 1.20MM / 1.60MM

SPOOL WEIGHT 15KGS