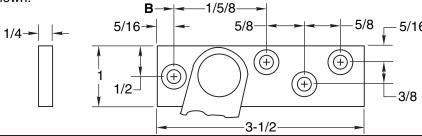


INSTALLATION INSTRUCTIONS

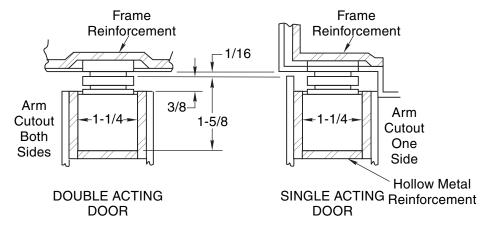
1. Determine degree of dead stop required. Then select proper dimensions from chart on opposite side of page.

NOTE: A, B and C dimensions are measured from hinge center, not edge of door.

2. Locate "B" dimension on frame and mortise 1/4" deep for jamb bracket as shown.



3. Locate "A" and "F dimensions on centerline of door and mortise 1-5/8" deep for channel. 1/16" head clearance shown. Coordinate the arm and rail cutout dimensions if head clearance varies.



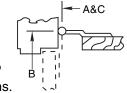
- 4. Locate "C" and "E" dimensions on top of door and mortise 3/8" deep as shown for arm cutout.
- 5. Install door stop or holder with screws provided.

NOTES:

- All hollow metal frames are to be provided with 3/16" min. thickness x 12" min. length reinforcement plates.
- All hollow metal doors are to have minimum 3/16" reinforcement plates.
- A, B and C dimensions are measured from centerline of pivot, not edge of door.
- · Left hand shown, right hand opposite.
- All dimensions are given in inches. Metric = decimal (numerator divided by denominator) x 25.4.

CAUTION:

Note location of swing clear hinge centerline to determine "A", "B" and "C" dimensions.



| Screw | Details |
|---|--|
| Jamb | Door |
| 1/4-20 x 3/4" FHMS or #14 x 1-1/2" FHWS | 5/16-18 x 1-1/2" FHMS or #18 x 3" FHWS |

No. 1 Series **Concealed Door Stops Less Spring**

NORTON RIXSON ASSA ABLOY

TEMPLATE NUMBER OH80002A | 1 of 2

2 01/22

No. 1 Series Concealed Door Stops Less Spring

- 1. See other side for installation instructions.
- 2. Select proper dimensions noted below.
- 3. All dimensions given in inches. Metric = decimal (numerator divided by denominator) x 25.4.

When Using Center Hung Pivots, Check Pivot Manufacturer's Compatibility Prior to Specifying * Butt mounting only. Reversible, non-handed

| 1-3/4 - 2-1/4 Butts & 3/4 Offset Pivot | Device Number | Degree | | 8 | 5° | | | 9 | 0° | | | 9! | 5° | | | 10 |)0° | | | 10 |)5° | | 110° | | | | |
|--|------------------|-----------------|----------|---------|--------|---------|----------|---------|--------|--------|---------|---------|--------|---------|----------|--------|--------|---------|--------|--------|--------|---------|----------|--------|-------|--------|----------|
| | Stop | Door Opening | Α | В | С | E | A | В | С | E | Α | В | С | E | Α | В | С | E | Α | В | С | E | Α | В | С | E | F |
| | 1-136 | 24 - 28 | 5-13/16 | 5-1/2 | 6-1/8 | 11-7/8 | 5-1/2 | 5-3/16 | 5-7/8 | 13-1/4 | 5-3/16 | 4-7/8 | 4-3/8 | 14-7/16 | 4-7/8 | 4-9/16 | 2-7/8 | 15-5/8 | 4-5/8 | 4-5/16 | 1-3/8 | 16-7/8 | 1-7/16 | 4-1/8 | 1-3/8 | 16-5/8 | 17-3/16 |
| | 1-236 | 28-1/16 - 33 | 7-9/16 | 6-9/16 | 7-3/8 | 15-3/4 | 7-3/16 | 6-3/16 | 6-7/8 | 15-7/8 | 6-13/16 | 5-13/16 | 5-7/8 | 16-1/2 | 6-1/2 | 5-1/2 | 4-7/8 | 17-3/16 | 6-1/4 | 5-1/4 | 3-5/8 | 18-3/16 | 6 | 5 | 2-3/8 | 19-1/8 | 18-7/16 |
| | 1-336 | 33-1/16 - 38 | 11-1/8 | 7-7/8 | 9-1/8 | 19-1/16 | 10-11/16 | 7-7/16 | 8-5/8 | 19-1/8 | 10-1/4 | 7 | 8-1/8 | 19-1/8 | 9-13/16 | 6-9/16 | 7-5/8 | 19-1/4 | 9-1/2 | 6-1/4 | 6-7/8 | 19-5/8 | 9-1/4 | 6 | 5-5/8 | 20-5/8 | 19-15/16 |
| | 1-436 | 38-1/16 - 43 | 14-1/16 | 9-11/16 | 10-7/8 | 22-3/8 | 13-9/16 | 9-3/16 | 10-3/8 | 22-3/8 | 13-1/16 | 8-11/16 | 9-7/8 | 22-3/8 | 12-9/16 | 8-3/16 | 9-3/8 | 22-3/8 | 12-1/8 | 7-3/4 | 8-7/8 | 22-3/8 | 11-13/16 | 7-7/16 | 8-5/8 | 22-3/8 | 22-1/16 |
| | 1-536 | 43-1/16 - 48 | 17-11/16 | 11-1/16 | 12-1/8 | 26-1/4 | 17-1/16 | 11-1/16 | 11-5/8 | 26-1/4 | 16-7/16 | 9-13/16 | 10-7/8 | 26-1/4 | 15-15/16 | 9-5/16 | 10-3/8 | 26-1/4 | 15-1/2 | 8-7/8 | 10-1/4 | 26-1/4 | 15-1/8 | 8-1/2 | 9-5/8 | 26-1/4 | 23-9/16 |

NOTE: A, B, and C dimensions measured from centerline of pivot, not edge of door.

| | Device Number | Degree | | 8 | 5° | | | 9 | 0° | | | 9 | 5° | | | 10 | 0° | | | 10 |)5° | | | | | | |
|------------------------------|------------------|-----------------|--------|--------|--------|--------|--------|-------|--------|--------|----------|---------|--------|--------|---------|---------|--------|--------|---------|---------|--------|--------|---------|---------|--------|--------|----------|
| | Stop | Door Opening | Α | В | С | Е | Α | В | С | E | Α | В | С | E | Α | В | С | E | Α | В | С | E | Α | В | С | Е | F |
| 1-3/4 - 2-1/4 Center Hung | _ | _ | - | - | - | _ | - | - | _ | _ | _ | _ | _ | - | - | _ | - | _ | - | - | - | _ | - | - | _ | _ | - |
| | 1-236 | 30 - 36 | 8 | 7 | 8-1/8 | 15-3/8 | 7-5/8 | 6-5/8 | 7-3/4 | 15-3/8 | 7-1/4 | 6-1/4 | 7-3/4 | 15-3/8 | 6-11/16 | 5-15/16 | 7-1/8 | 15-3/8 | 6-11/16 | 5-11/16 | 6-7/8 | 15-3/8 | - | - | - | 19-1/8 | 18-7/16 |
| | 1-336 | 36-1/16 - 41 | 11-3/4 | 8-1/2 | 9-5/8 | 19-1/8 | 11-1/4 | 8 | 9-1/8 | 19-1/8 | 10-13/16 | 7-9/16 | 8-3/4 | 19-1/8 | 10-1/16 | 7-3/16 | 8-3/8 | 19-1/8 | 10-1/16 | 6-13/16 | 7-7/8 | 19-1/8 | 9-3/4 | 6-1/2 | 7-5/8 | 19-1/8 | 19-15/16 |
| | 1-436 | 41-1/16 - 46 | 14-5/8 | 10-1/4 | 11-3/8 | 22-3/8 | 14 | 9-5/8 | 10-3/4 | 22-3/8 | 13-1/2 | 9-1/8 | 10-3/8 | 22-3/8 | 12-5/8 | 8-5/8 | 9-7/8 | 22-3/8 | 12-5/8 | 8-1/4 | 9-3/8 | 22-3/8 | 12-1/4 | 7-7/8 | 9-1/8 | 22-3/8 | 22-1/16 |
| | 1-536 | 46-1/16 - 50 | 18-3/8 | 11-3/4 | 12-7/8 | 26-1/8 | 17-5/8 | 11 | 12-1/8 | 26-1/8 | 16-15/16 | 10-5/16 | 11-3/8 | 26-1/8 | 16 | 9-13/16 | 10-7/8 | 26-1/8 | 16 | 9-3/8 | 10-3/8 | 26-1/8 | 15-9/16 | 8-15/16 | 10-1/8 | 26-1/8 | 23-9/16 |

No. 1 Series **Concealed Door Stops Less Spring**



TEMPLATE NUMBER OH80002B 2 of 2

SHEET

REV DATE 2 01/22