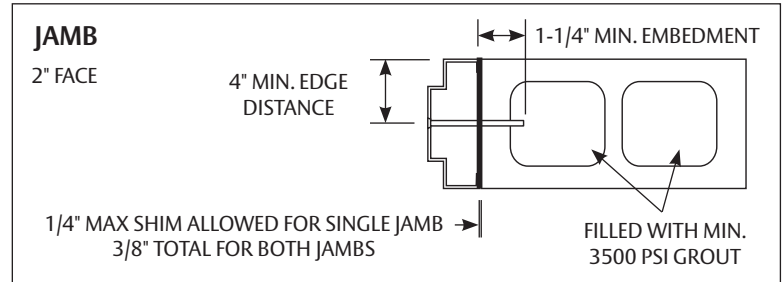
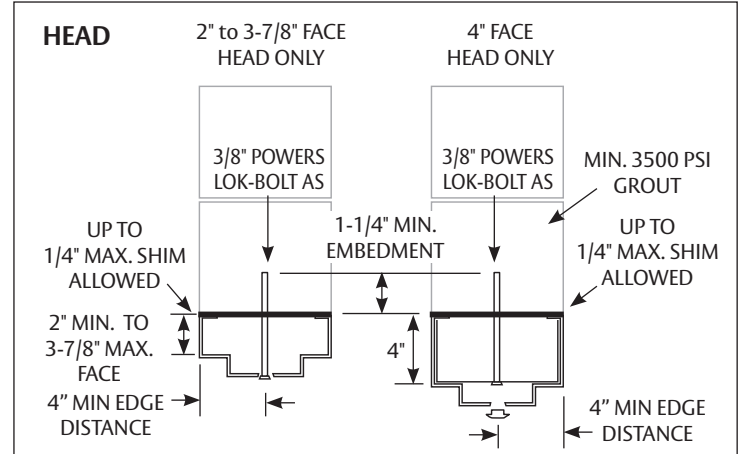
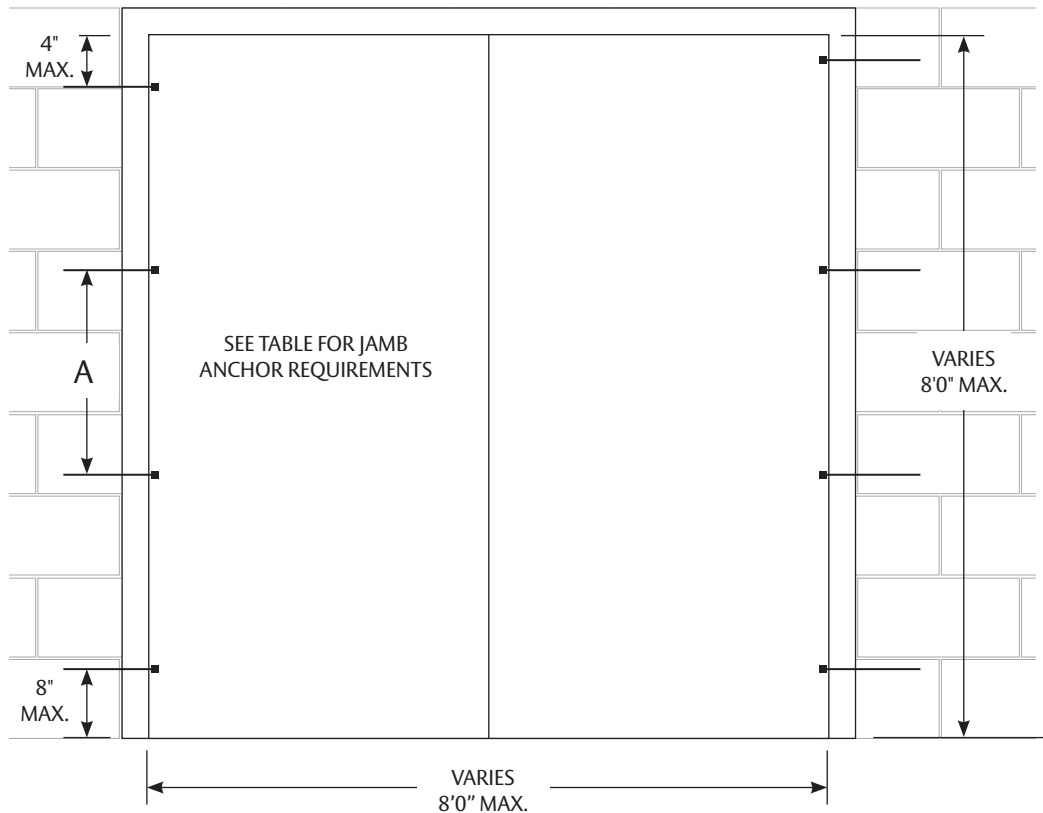
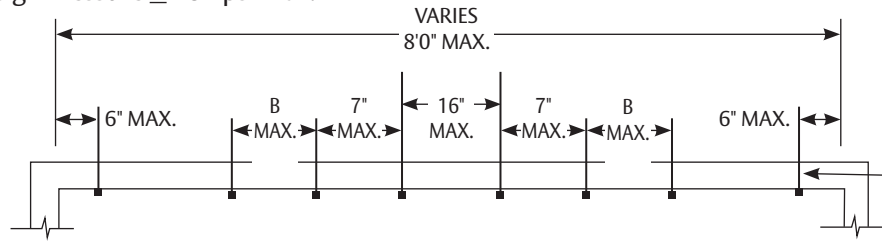


StormPro 361 Assembly Anchoring - Pairs

Head Anchoring Method – Welded Pipe Spacer with 3/8" Powers Lok Bolt AS

Jamb Anchoring Method – Welded Pipe Spacer with 3/8" Powers Lok Bolt AS

Design Pressure ± 284 psf Max.



OPENING SIZE	"A" DIMENSION	"B" DIMENSION
UP TO AND INCLUDING 6070	24" MAX. ON CENTER	N/A
OVER 6070 AND UP TO AND INCLUDING 7070	22" MAX. ON CENTER	7"
OVER 7070 AND UP TO AND INCLUDING 8080	18" MAX. ON CENTER	9"

Jamb anchor locations may vary provided that the spacing on either side of each jamb anchor does not exceed dimension "A" in table above, distance from bottom corners does not exceed 8", and distance from top corners does not exceed 4". Head anchors shall be provided as shown. Anchors may have up to 1/4" maximum load bearing shim.

Signed and sealed anchor calculations available upon request.



ASSA ABLOY

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JOB NO.

PROJECT

LOCATION

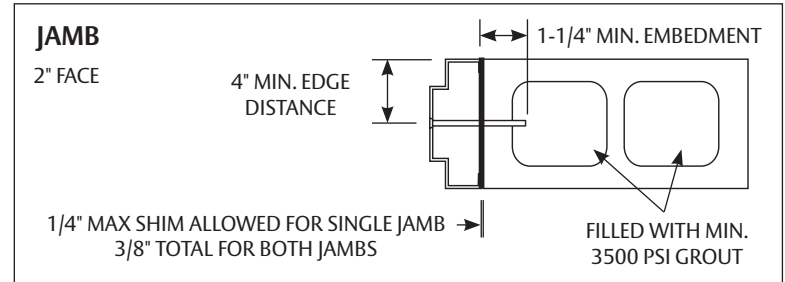
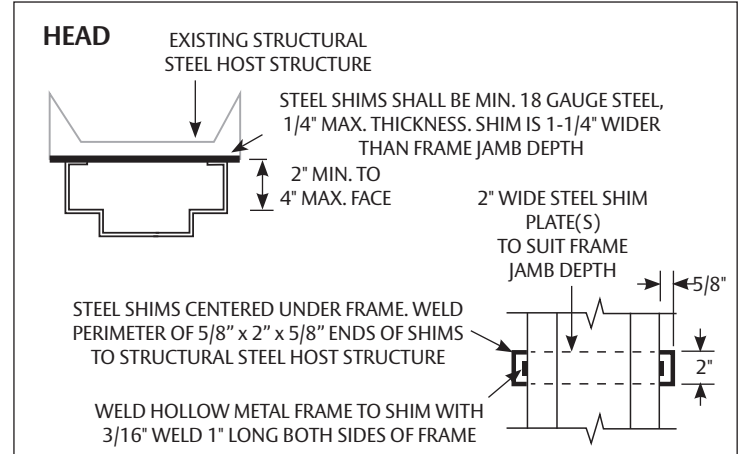
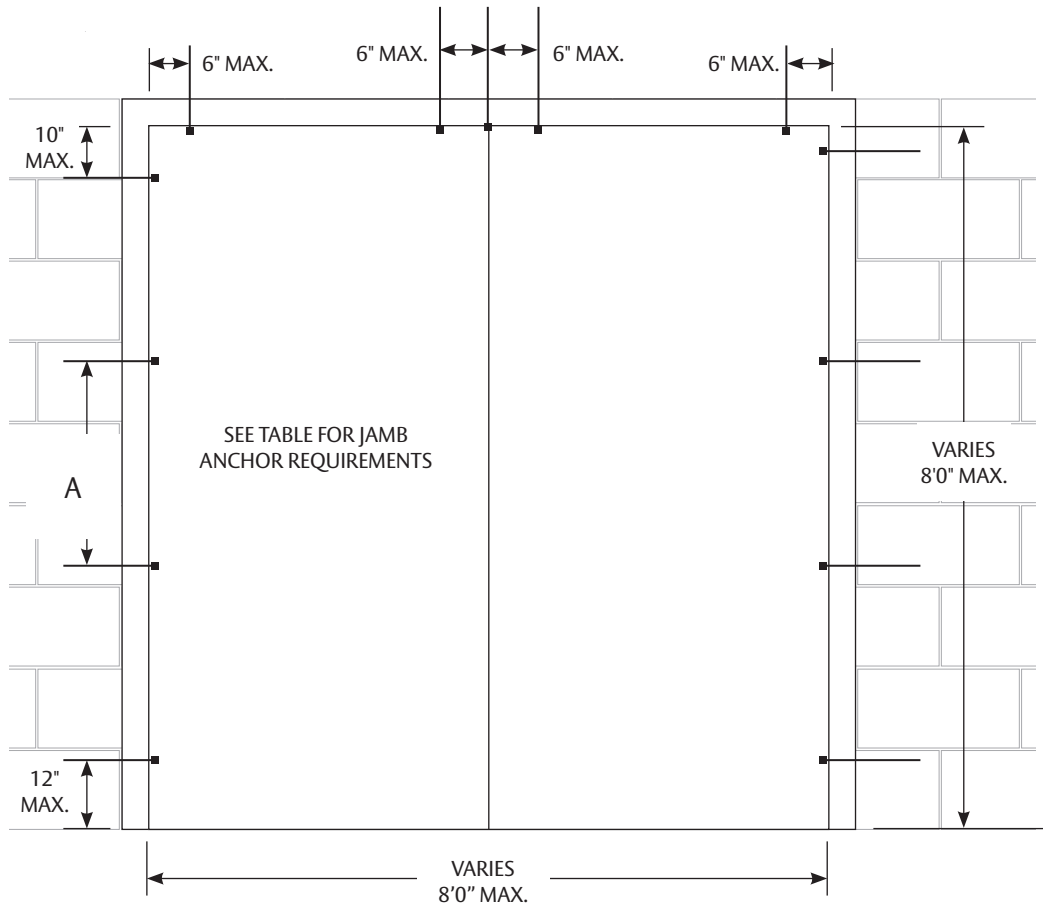
SHEET NO. OF

StormPro 361 Assembly Anchoring - Pairs

Head Anchoring Method – Welded to the Building Structure

Jamb Anchoring Method – Welded Pipe Spacer with 3/8" Powers Lok Bolt AS

Design Pressure ± 284 psf Max.



OPENING SIZE	"A" DIMENSION
UP TO AND INCLUDING 6070	24" MAX. ON CENTER
OVER 6070 AND UP TO AND INCLUDING 7070	22" MAX. ON CENTER
OVER 7070 AND UP TO AND INCLUDING 8080	18" MAX. ON CENTER

Jamb anchor locations may vary provided that the spacing on either side of each jamb anchor does not exceed dimension "A" in table above, distance from bottom corners does not exceed 8", and distance from top corners does not exceed 4". Head anchors shall be provided as shown. Head anchor spacing may be reduced to 6" on center. Anchors may have up to 1/4" maximum load bearing shim.

Signed and sealed anchor calculations available upon request.

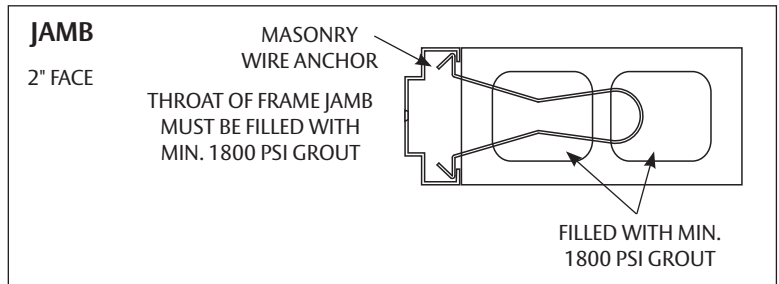
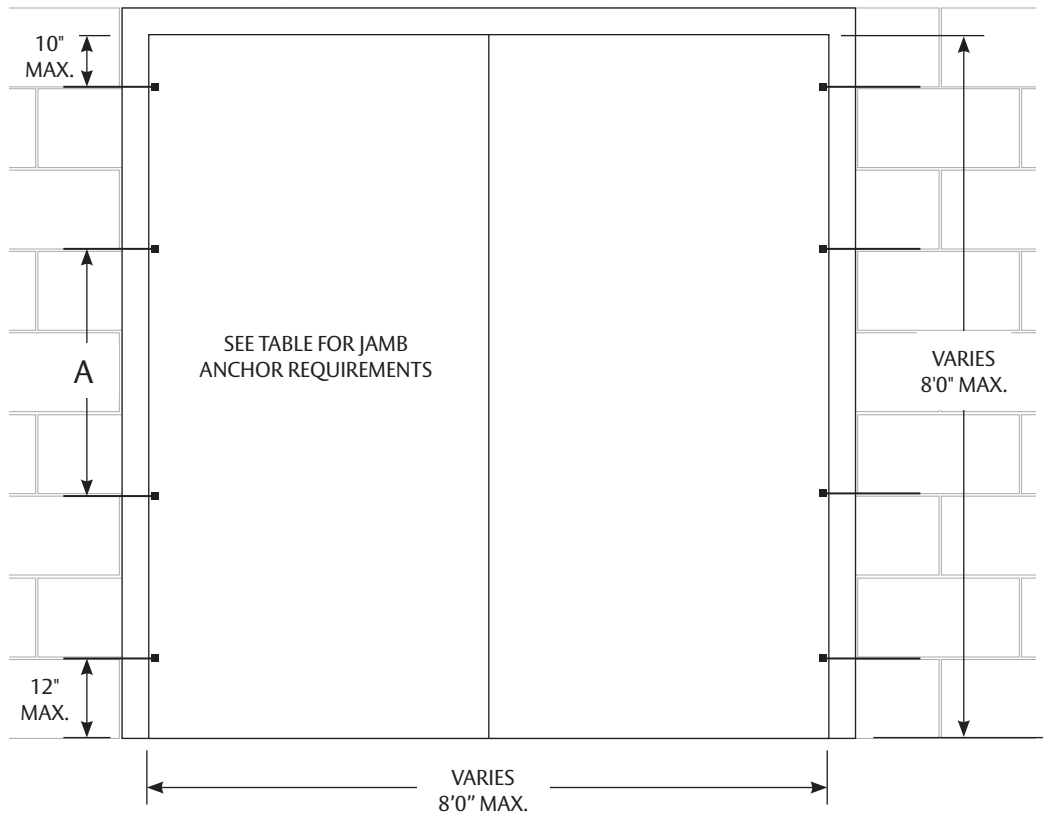
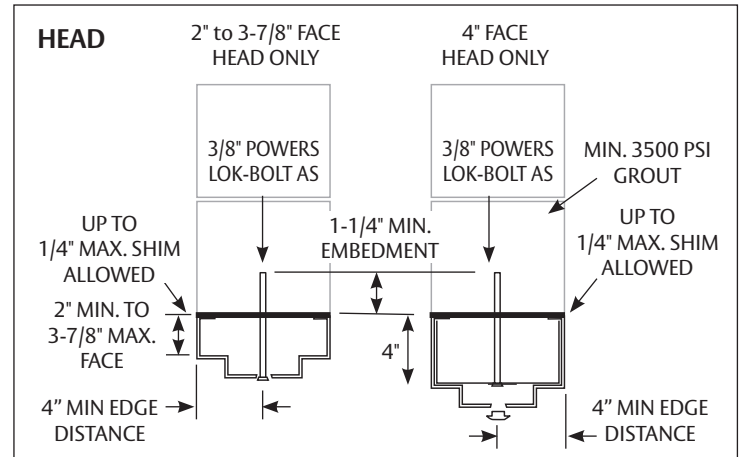
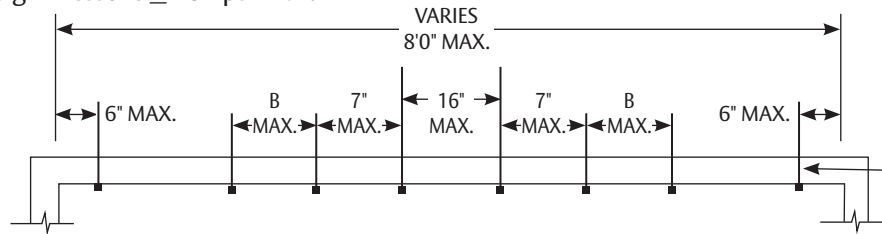
<p>Experience a safer and more open world</p>	JOB NO.	PROJECT	SHEET NO. OF
		LOCATION	

StormPro 361 Assembly Anchoring - Pairs

Head Anchoring Method – Welded Pipe Spacer with 3/8" Powers Lok Bolt AS

Jamb Anchoring Method – Masonry Wire Anchors

Design Pressure ± 284 psf Max.



OPENING SIZE	"A" DIMENSION	"B" DIMENSION
UP TO AND INCLUDING 7070	16" MAX. ON CENTER	7"
OVER 7070 AND UP TO AND INCLUDING 8080	14" MAX. ON CENTER	9"

Jamb anchor locations may vary provided that the spacing on either side of each jamb anchor does not exceed dimension "A" in table above, distance from bottom corners does not exceed 12", and distance from top corners does not exceed 10". Head anchors shall be provided as shown. Anchors may have up to 1/4" maximum load bearing shim.

Signed and sealed anchor calculations available upon request.



JOB NO.

PROJECT

SHEET NO. OF

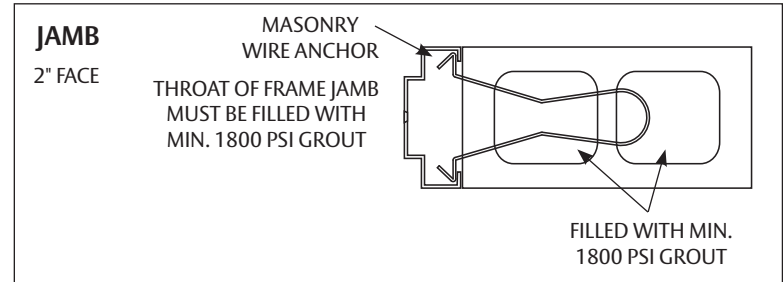
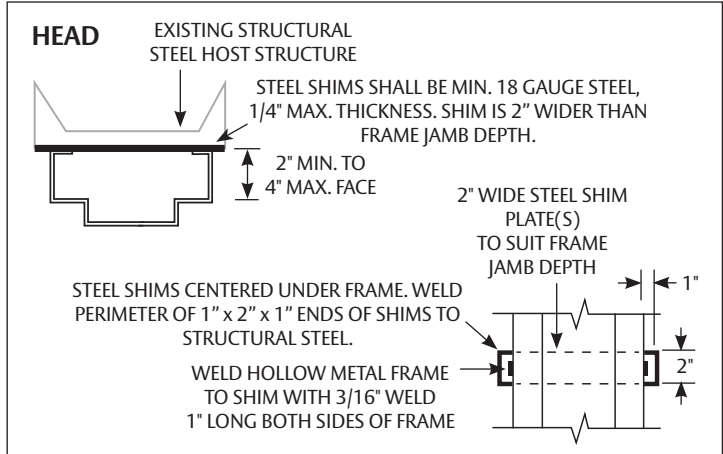
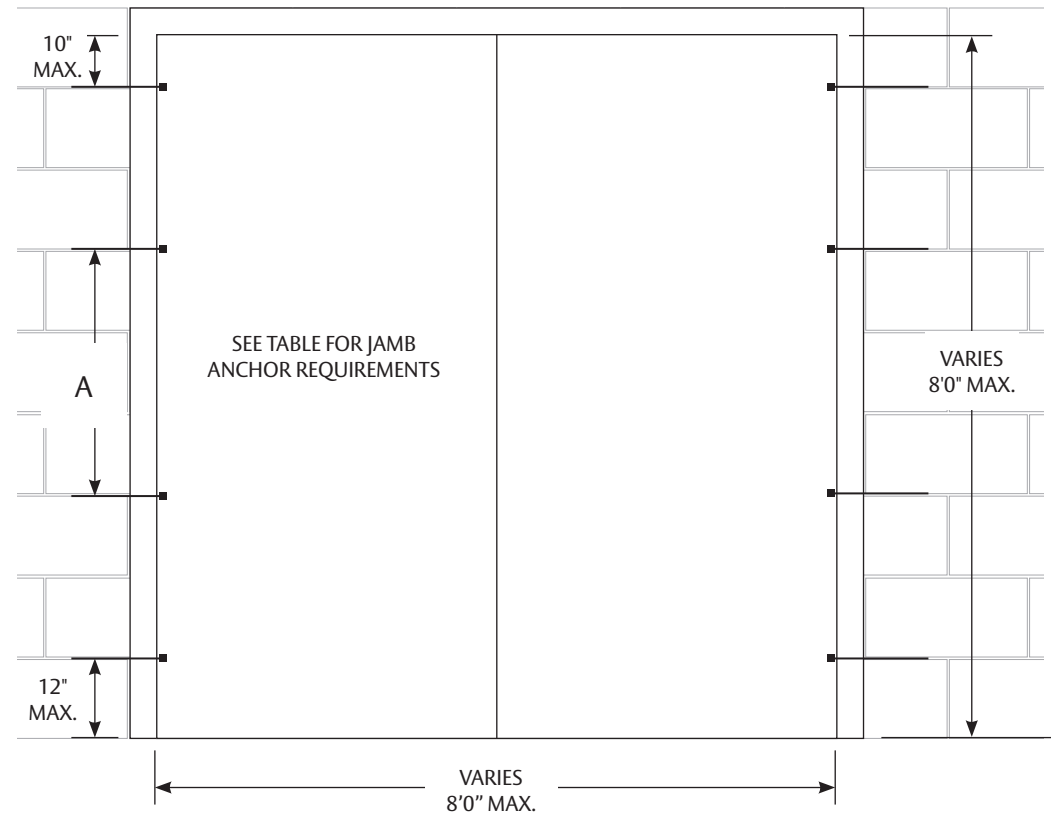
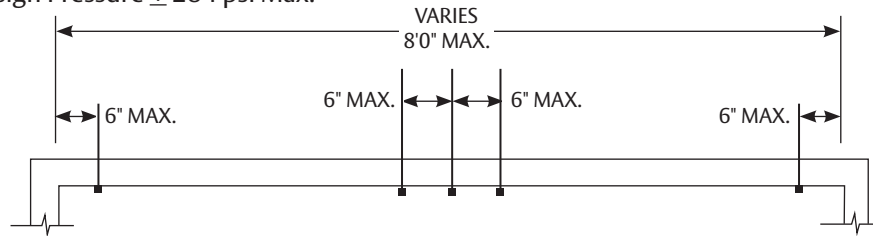
LOCATION

StormPro 361 Assembly Anchoring - Pairs

Head Anchoring Method – Welded to the Building Structure

Jamb Anchoring Method – Masonry Wire Anchors

Design Pressure ± 284 psi Max.



OPENING SIZE	"A" DIMENSION
UP TO AND INCLUDING 7070	16" MAX. ON CENTER
OVER 7070 AND UP TO AND INCLUDING 8080	14" MAX. ON CENTER

Jamb anchor locations may vary provided that the spacing on either side of each jamb anchor does not exceed dimension "A" in table above, distance from bottom corners does not exceed 12", and distance from top corners does not exceed 10". Head anchors shall be provided as shown. Anchors may have up to 1/4" maximum load bearing shim.

Signed and sealed anchor calculations available upon request.

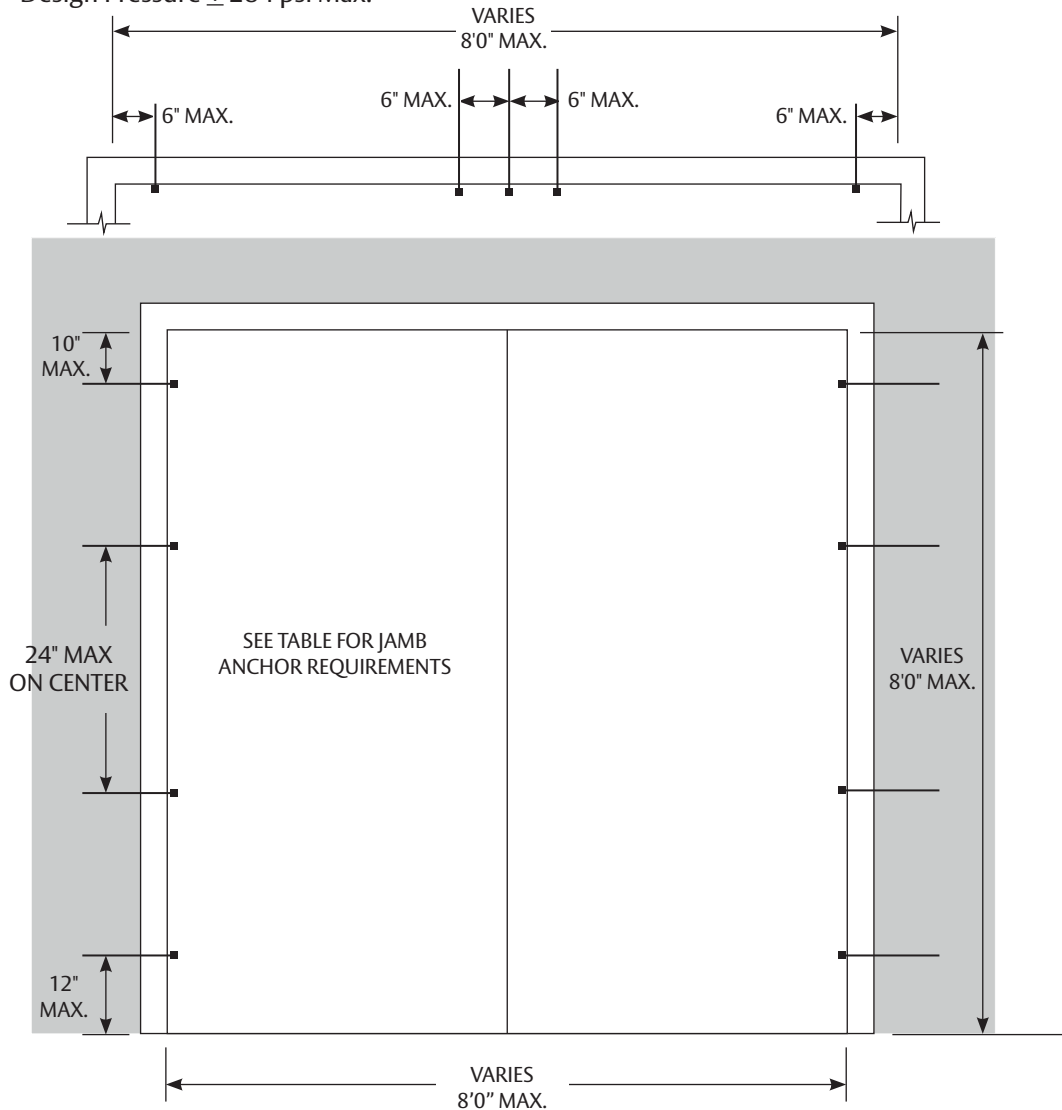
<p>Experience a safer and more open world</p>	JOB NO.	PROJECT	SHEET NO. OF
		LOCATION	

StormPro 361 Assembly Anchoring - Pairs

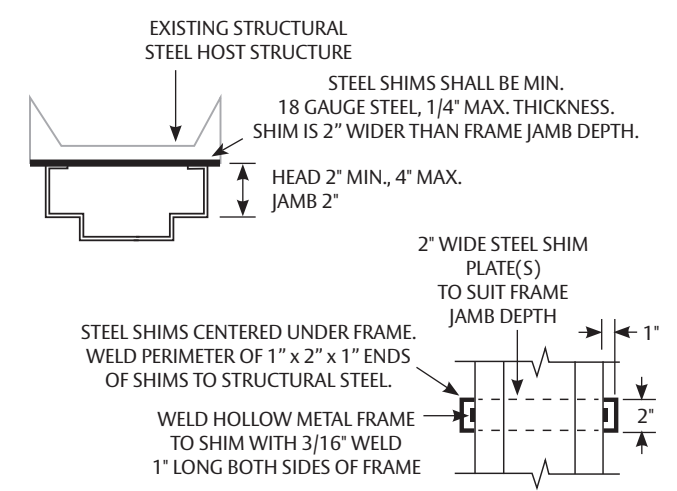
Head Anchoring Method – Welded to the Building Structure

Jamb Anchoring Method – Welded to the Building Structure

Design Pressure ± 284 psi Max.




HEAD and JAMB



Jamb anchor locations may vary provided that the spacing on either side of each jamb anchor does not exceed dimension "A" in table above, distance from bottom corners does not exceed 12", and distance from top corners does not exceed 10". Head anchors shall be provided as shown. Anchors may have up to 1/4" maximum load bearing shim.

Signed and sealed anchor calculations available upon request.

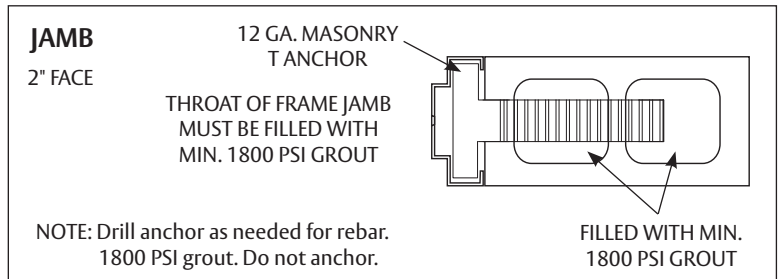
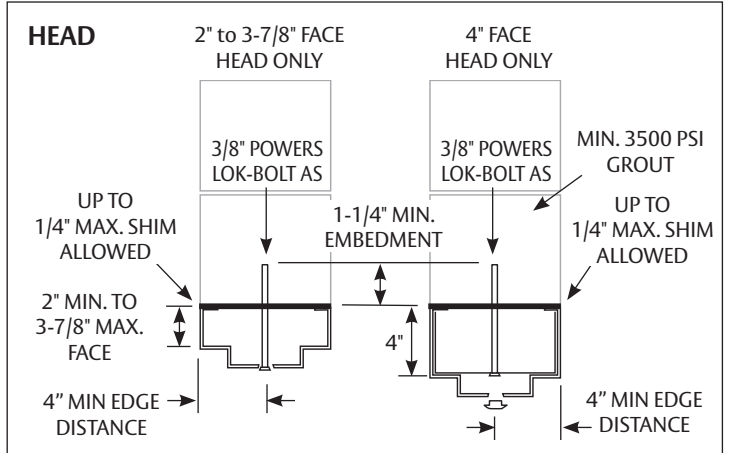
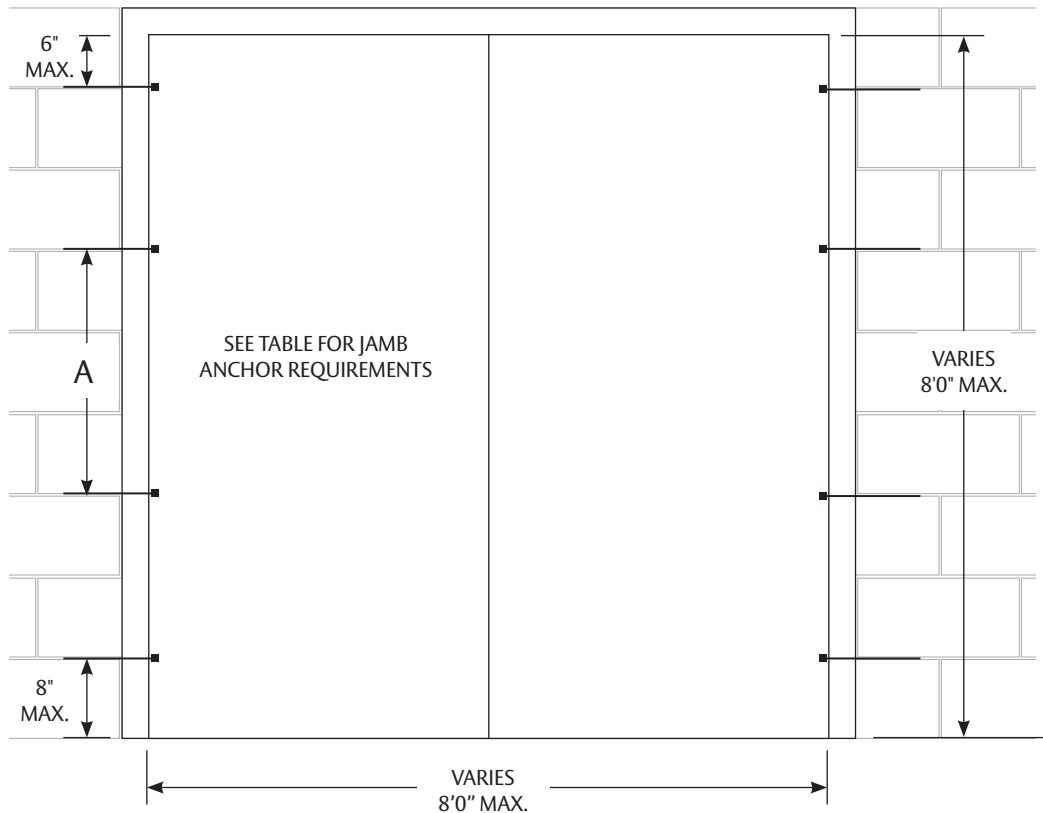
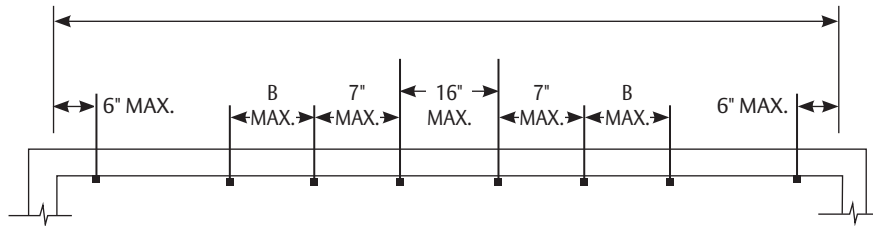
 <p>Experience a safer and more open world</p>	JOB NO.	PROJECT	SHEET NO. OF
		LOCATION	

StormPro 361 Assembly Anchoring - Pairs

Head Anchoring Method – Welded Pipe Spacer with 3/8" Powers Lok Bolt AS

Jamb Anchoring Method – 12 Ga. Masonry T Anchors

Design Pressure ± 284 psi Max.



OPENING SIZE	"A" DIMENSION	"B" DIMENTION
UP TO AND INCLUDING 6070	24" MAX. ON CENTER	N/A
OVER 6070 AND UP TO AND INCLUDING 7070	24" MAX. ON CENTER	7"
OVER 8070 AND UP TO AND INCLUDING 8080	24" MAX. ON CENTER	9"

Jamb anchor locations may vary provided that the spacing on either side of each jamb anchor does not exceed dimension "A" in table above, distance from bottom corners does not exceed 8", and distance from top corners does not exceed 6". Head anchors shall be provided as shown. Anchors may have up to 1/4" maximum load bearing shim.

Signed and sealed anchor calculations available upon request.

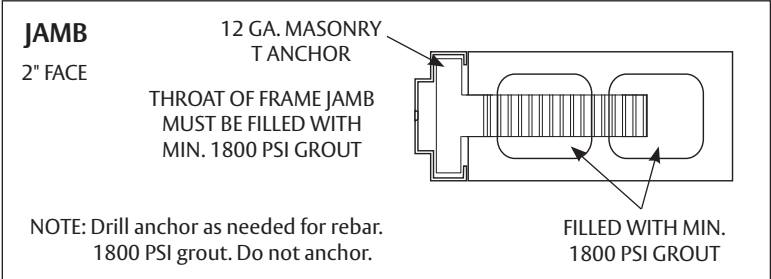
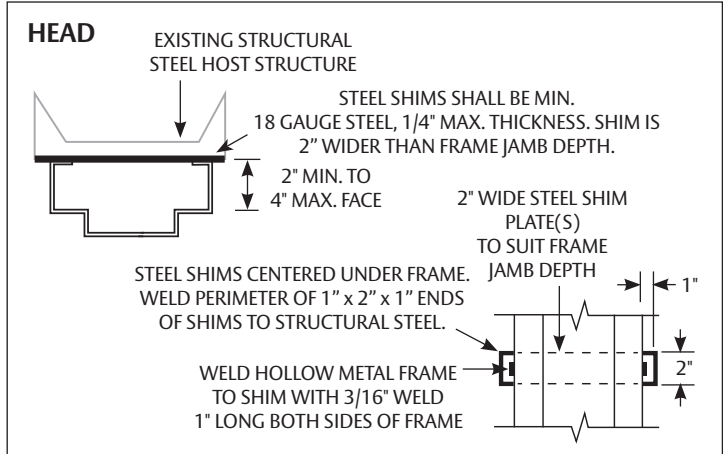
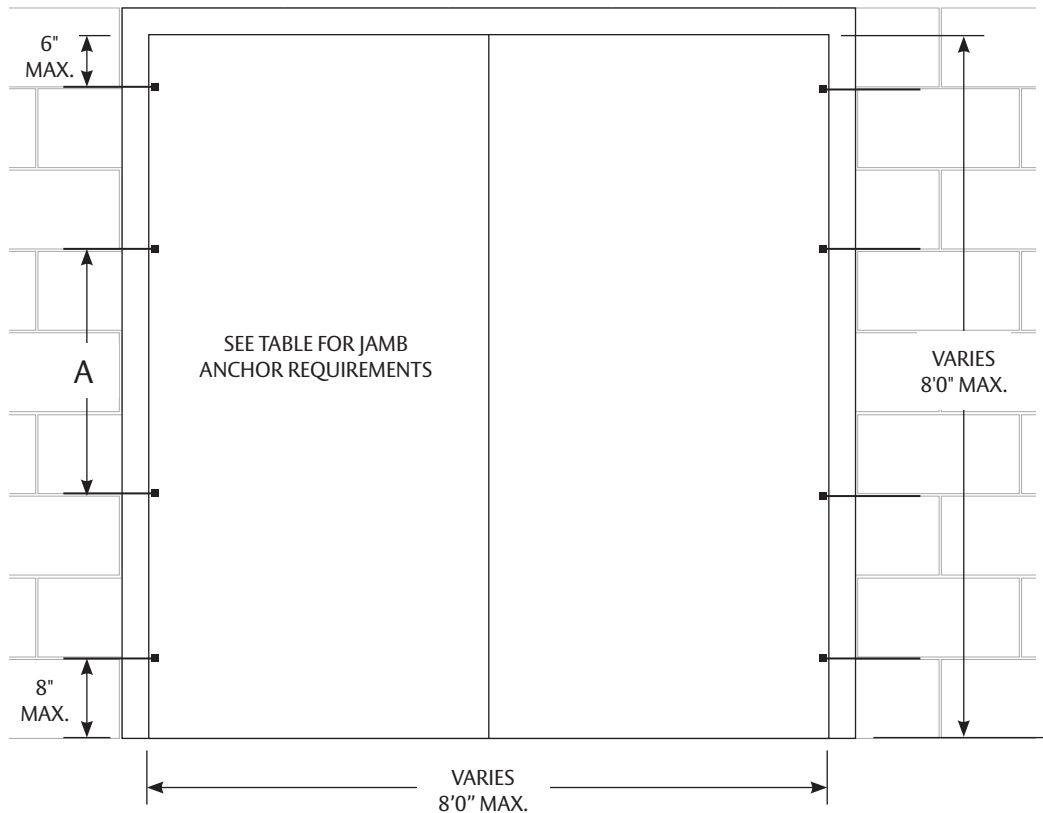
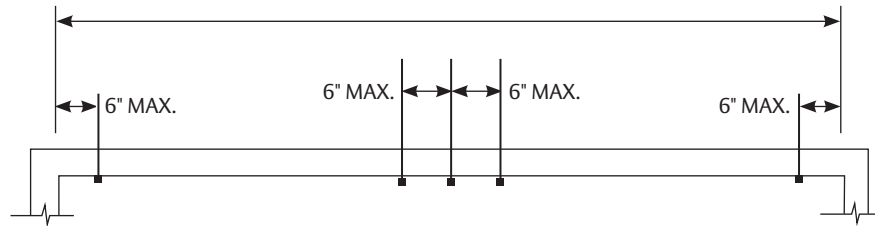
<p>Experience a safer and more open world</p>	JOB NO.	PROJECT	SHEET NO. OF
		LOCATION	

StormPro 361 Assembly Anchoring - Pairs

Head Anchoring Method – Welded to the Building Structure

Jamb Anchoring Method – 12 Ga. Masonry T Anchors

Design Pressure ± 284 psi Max.



OPENING SIZE	"A" DIMENSION
OVER 6070 AND UP TO AND INCLUDING 7070	24" MAX. ON CENTER
OVER 8070 AND UP TO AND INCLUDING 8080	24" MAX. ON CENTER

Jamb anchor locations may vary provided that the spacing on either side of each jamb anchor does not exceed dimension "A" in table above, distance from bottom corners does not exceed 8", and distance from top corners does not exceed 6". Head anchors shall be provided as shown. Anchors may have up to 1/4" maximum load bearing shim.

Signed and sealed anchor calculations available upon request.

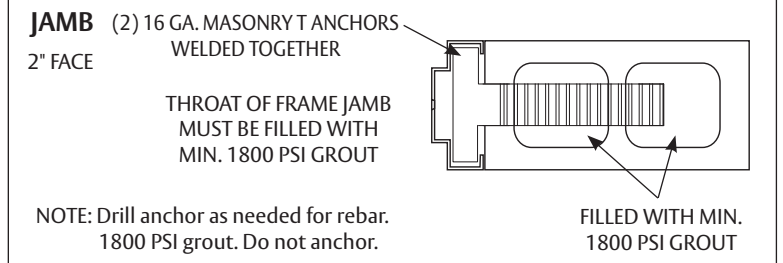
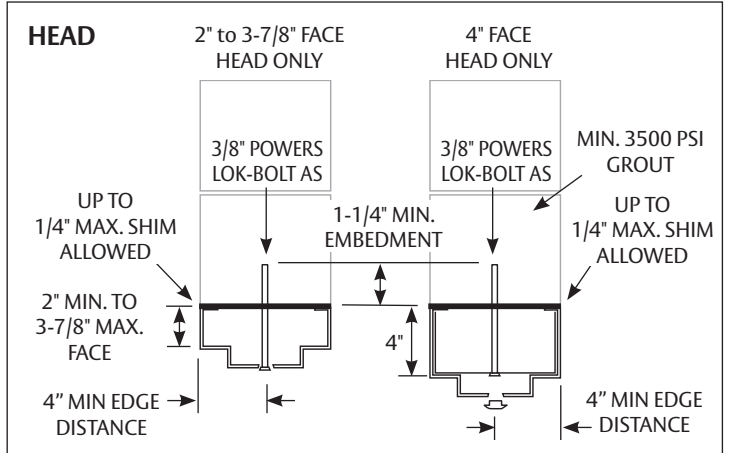
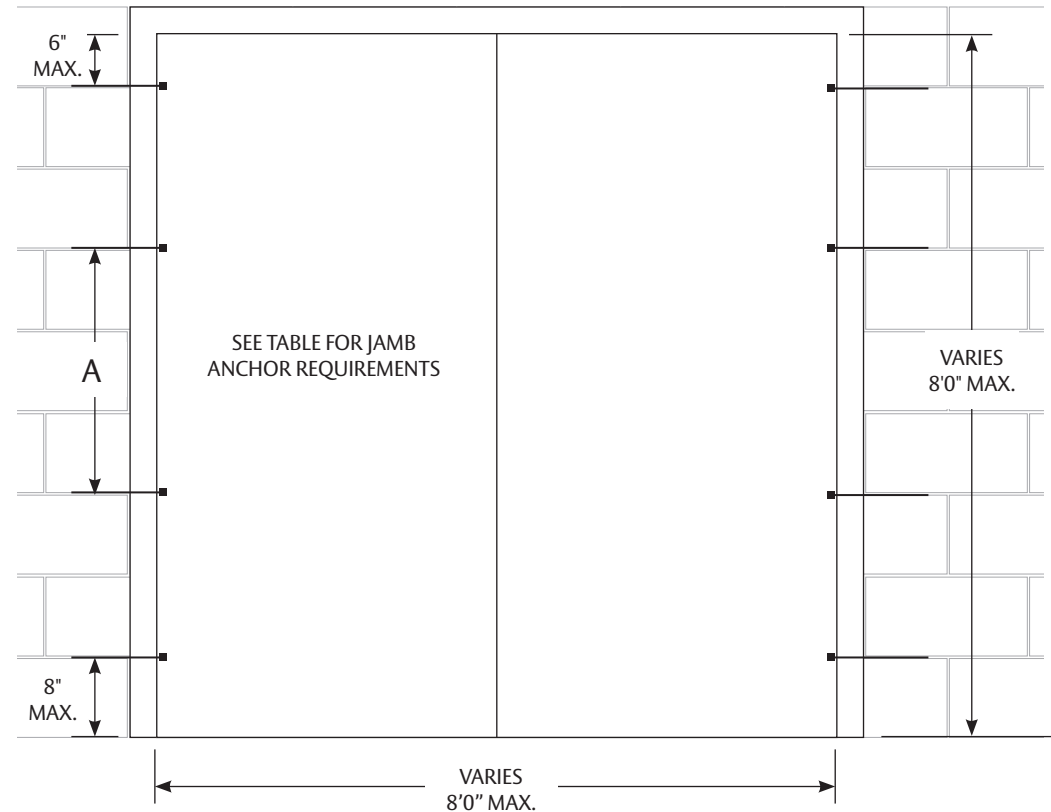
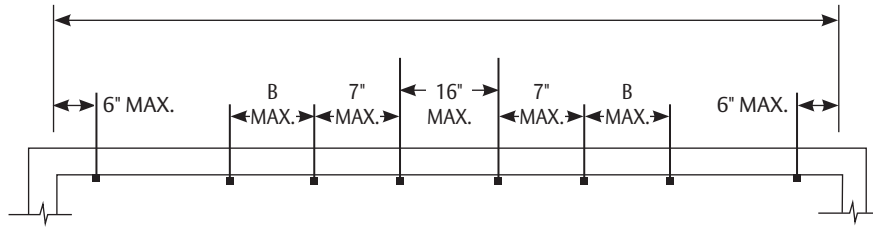
<p>Experience a safer and more open world</p>	JOB NO.	PROJECT	SHEET NO. OF
		LOCATION	

StormPro 361 Assembly Anchoring - Pairs

Head Anchoring Method – Welded Pipe Spacer with 3/8" Powers Lok Bolt AS

Jamb Anchoring Method – Double 16 ga. Anchors Masonry T Anchors

Design Pressure ± 284 psi Max.



OPENING SIZE	"A" DIMENSION	"B" DIMENSION
UP TO AND INCLUDING 6070	24" MAX. ON CENTER	N/A
OVER 6070 AND UP TO AND INCLUDING 7070	22" MAX. ON CENTER	7"
OVER 8070 AND UP TO AND INCLUDING 8080	22" MAX. ON CENTER	9"

Jamb anchor locations may vary provided that the spacing on either side of each jamb anchor does not exceed dimension "A" in table above, distance from bottom corners does not exceed 8", and distance from top corners does not exceed 6". Head anchors shall be provided as shown. Anchors may have up to 1/4" maximum load bearing shim.

Signed and sealed anchor calculations available upon request.

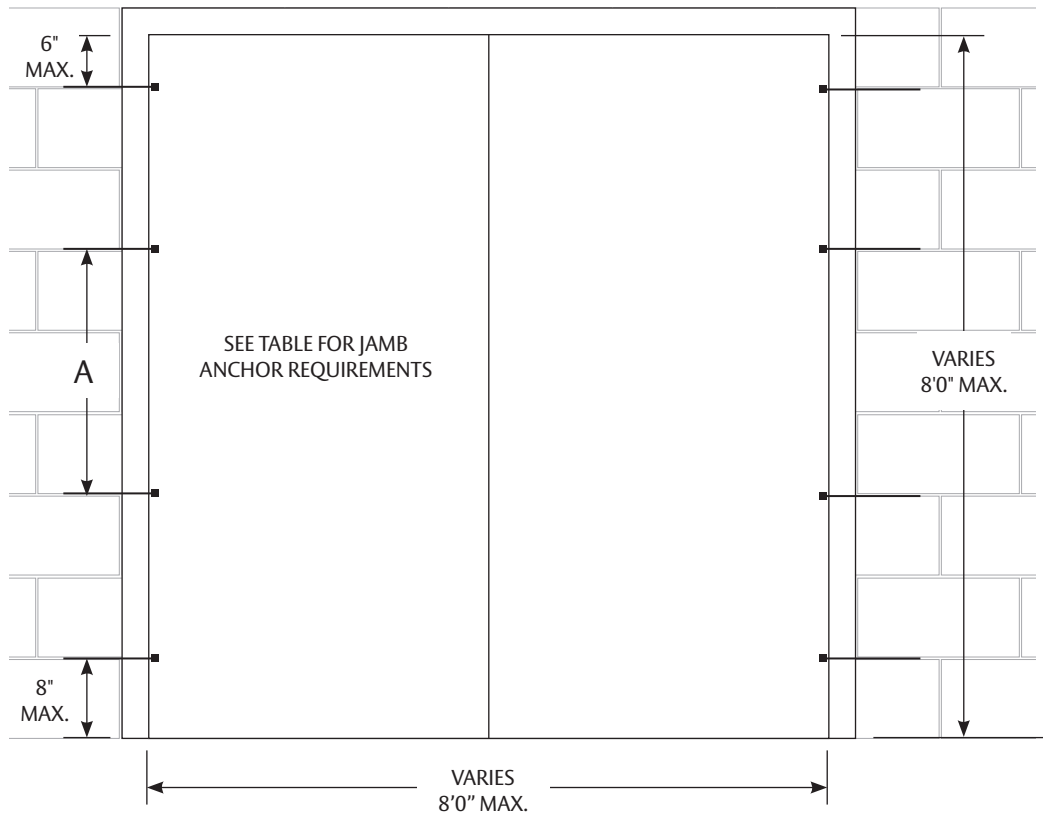
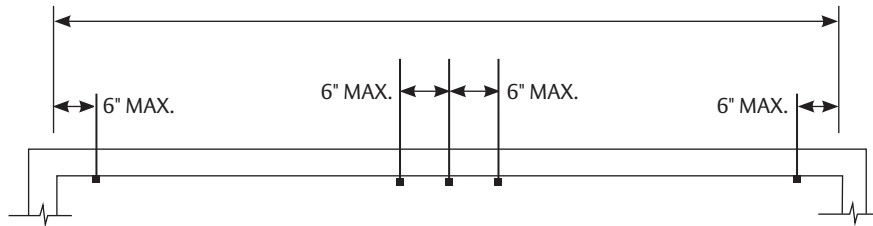
<p>Experience a safer and more open world</p>	JOB NO.	PROJECT	SHEET NO. OF
		LOCATION	

StormPro 361 Assembly Anchoring - Pairs

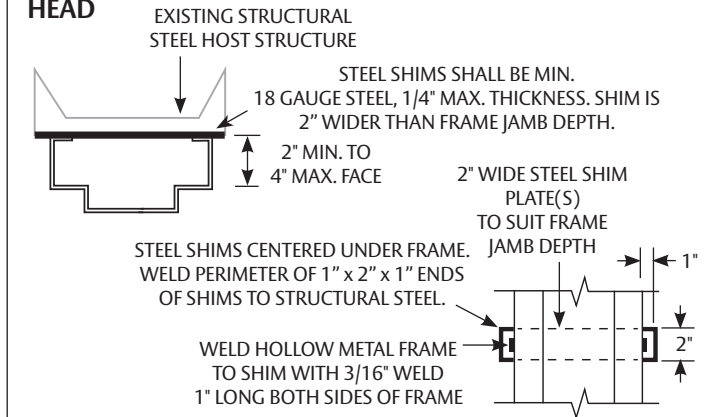
Head Anchoring Method – Welded to the Building Structure

Jamb Anchoring Method – Double 16 Ga. Masonry T Anchors

Design Pressure ± 284 psi Max.

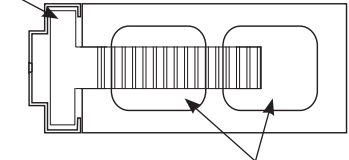


HEAD



JAMB

(2) 16 GA. MASONRY T ANCHORS
WELDED TOGETHER
2" FACE
THROAT OF FRAME JAMB
MUST BE FILLED WITH
MIN. 1800 PSI GROUT



NOTE: Drill anchor as needed for rebar.
1800 PSI grout. Do not anchor.

FILLED WITH MIN.
1800 PSI GROUT

OPENING SIZE	"A" DIMENSION
6070 AND UP TO AND INCLUDING 8070	24" MAX. ON CENTER
OVER 8070 AND UP TO AND INCLUDING 8080	22" MAX. ON CENTER

Jamb anchor locations may vary provided that the spacing on either side of each jamb anchor does not exceed dimension "A" in table above, distance from bottom corners does not exceed 8", and distance from top corners does not exceed 6". Head anchors shall be provided as shown. Anchors may have up to 1/4" maximum load bearing shim.

Signed and sealed anchor calculations available upon request.

Ceco Door

ASSA ABLOY

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JOB NO.

PROJECT

SHEET NO. OF

LOCATION